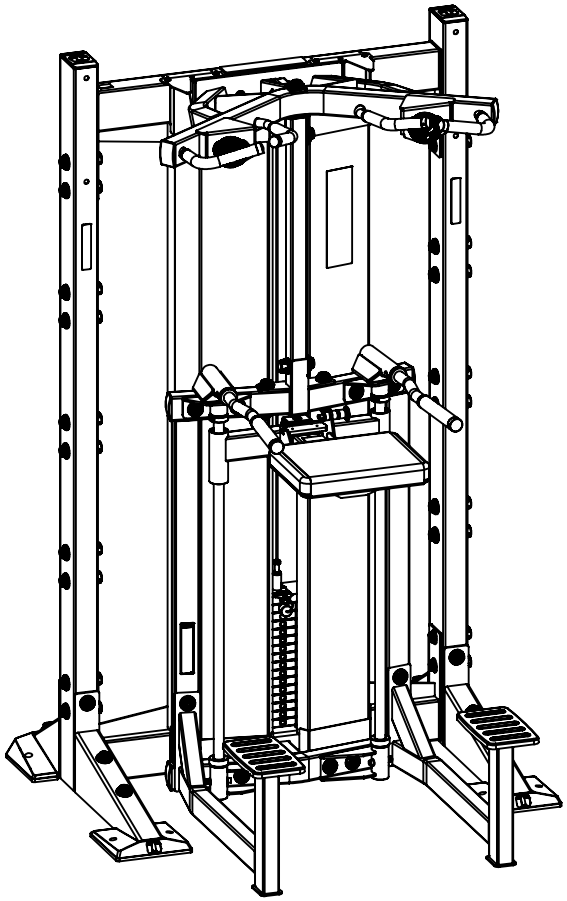
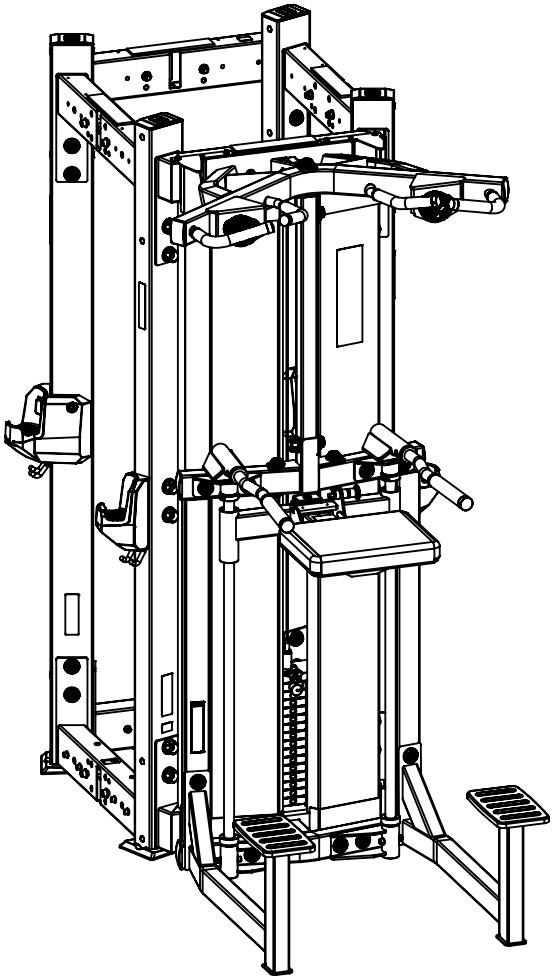
TORQUE USA





ASSEMBLY INSTRUCTIONS

ASSISTED CHIN DIP MODULE / STATION

VERSION: XCREATE-4ACDM / XCREATE-OSS-ACD

PART # 6099301-B

WARNING !

Important safety instructions for using Equipment

There is a risk assumed by the individuals who use this type of equipment. To minimize risk, you must follow these precautions:

1. **READ ALL INSTRUCTIONS AND WARNING LABELS COMPLETELY PRIOR TO ANY USE OR ASSEMBLY. Failure to read and follow the safety instructions and warnings within the Assembly and Maintenance Guide may result in possible serious injury or death. Use this product only for the intended uses described in the Assembly and Maintenance Guide and exercise booklet. DO NOT** modify equipment in anyway. **Any use other than as intended or modification of product will void any and all product warranties.**
2. Consult your physician before starting any exercise program. Warm up properly before engaging in resistance training. Stop exercising and consult a physician immediately if you experience dizziness, nausea, faintness, chest pain, shortness of breath or any other abnormal symptoms during use of this equipment.
3. Certain exercise equipment and/or equipment may not be suitable or appropriate for pregnant women, people with heart conditions, balance impairment or other pre-existing health problems. Persons with disabilities should consult a physician and obtain medical approval prior to using this product and should only use this product under close supervision. **Failure to comply with these instructions will void any and all product warranties.**
4. Carefully inspect equipment before each use. Replace all parts at the first sign of wear or damage. Tighten all loose connections. Pay special attention to cable ends and connections. Do not disassemble, remove any parts or components or otherwise attempt to repair this product. **DO NOT** use product if product appears damaged. **DO NOT** attempt to fix a broken or jammed machine, obtain assistance from your authorized Torque Fitness Dealer. **Failure to comply with these instructions will void any and all product warranties.**
5. Keep body and clothing clear of all moving parts. Do not put any foreign on or near this product when in use. Wear comfortable clothing which does not impair freedom of movement. Do not wear clothing which is too loose and could get caught in moving parts.
6. Make sure all adjustment spring pins are fully engaged after making an adjustment and before using the product.
7. Make sure weight stack selector pin is completely inserted into the weight stack before beginning any exercise.
8. Children and pets must not be allowed near this machine. Supervise teenagers. This product is not a toy. Owner must notify any user of all warnings and proper use of equipment.
9. This product is designed for Class S, Studio or Commercial indoor use only. Unless directly specified, the maximum user weight is 300 lb (136 kg). If unsure of proper use of this product, contact Torque Fitness Customer service at: **763-754-7533** (8:30 am - 5:00 pm CST) or email **service@torquefitness.com**

Important Safety Instructions for Assembling Equipment

1. **Assistance is required. Torque Fitness recommends using more than one person to assemble this equipment.**
2. This product must be assembled on a flat, level surface to assure its proper function. Locate the unit a few inches from walls or furniture to allow easy access during assembly and use.
3. Read each numbered step in Assembly and Maintenance Guide and follow the steps in sequence. Skipping ahead may result in damage to the equipment and may require components to be disassembled.
4. Wear proper attire during the assembly process. Do not wear clothing which is too loose or open toed shoes.

Obtaining Service

Do not attempt to service the product yourself except for maintenance tasks described in this manual.

Refer to the Adjustments and Maintenance section at the back of this manual and the included workout booklet for information on product operation and service.

For further information, visit our website at **www.torquefitness.com** or contact us at **service@torquefitness.com**

If you call or email customer service, have the model number and serial number(s) available. The location of the model and serial numbers are indicated in the back of this manual. For future reference, write the model and serial number(s) in the space below.

Model Number:_____

Serial Number(s):_____

Torque Fitness
11201 Xeon Street NW Suite 101
Coon Rapids, MN USA 55448

GENERAL NOTES

CAUTION: More than one person is required to assemble this unit. Do not attempt to assemble by yourself.

Unpacking the Equipment

This product may be packaged and shipped in multiple boxes. Parts from all of the boxes are required for various steps during the assembly process.

Carefully open each box and arrange all the parts near the area where assembly is to take place.

CAUTION: Use extreme care when cutting plastic tie wraps and package banding. A wire cutter works best for protecting yourself and the parts.

CAUTION: Some of the internal boxes may contain upholstery. Do not use a utility knife to open any boxes or the pads may be damaged.

The hardware is packed in bags. Carefully open each bag and sort them per parts list on the next page.

Before starting assembly, identify each part and hardware item as listed in the parts list on the next page. If any items are missing, contact Torque Fitness Customer service at: **763-754-7533** or **service@torquefitness.com**

Note: Some items listed in the parts list may be pre-installed on the product.

Tools Required

- 3/8" Allen wrench
- 5/16" Allen wrench
- 3/16" Allen wrench
- 3/4" Wrench and or scocket
- 9/16" Wrench and or socket
- 1/2" Wrench and or socket
- Rubber mallet
- Wire snips (to cut plastic tie wraps)
- Scissors or utility knife (to cut hardware bags)
- Step stool or ladder
- Tape measure

Optional Equipment

Optional equipment may be available for this product.

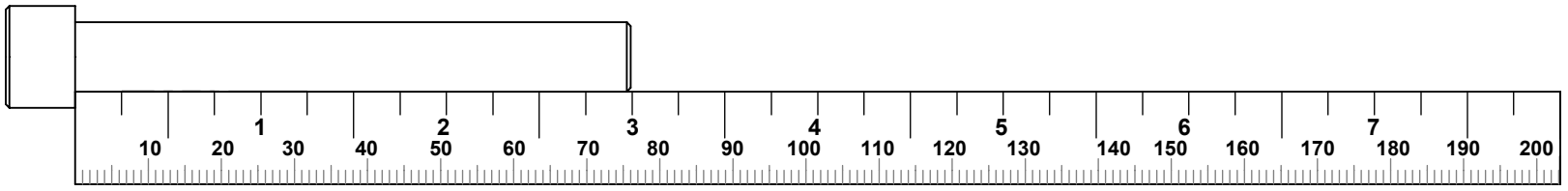
Follow the instructions included with the optional equipment to assemble it to the base product.

Assembly Tips

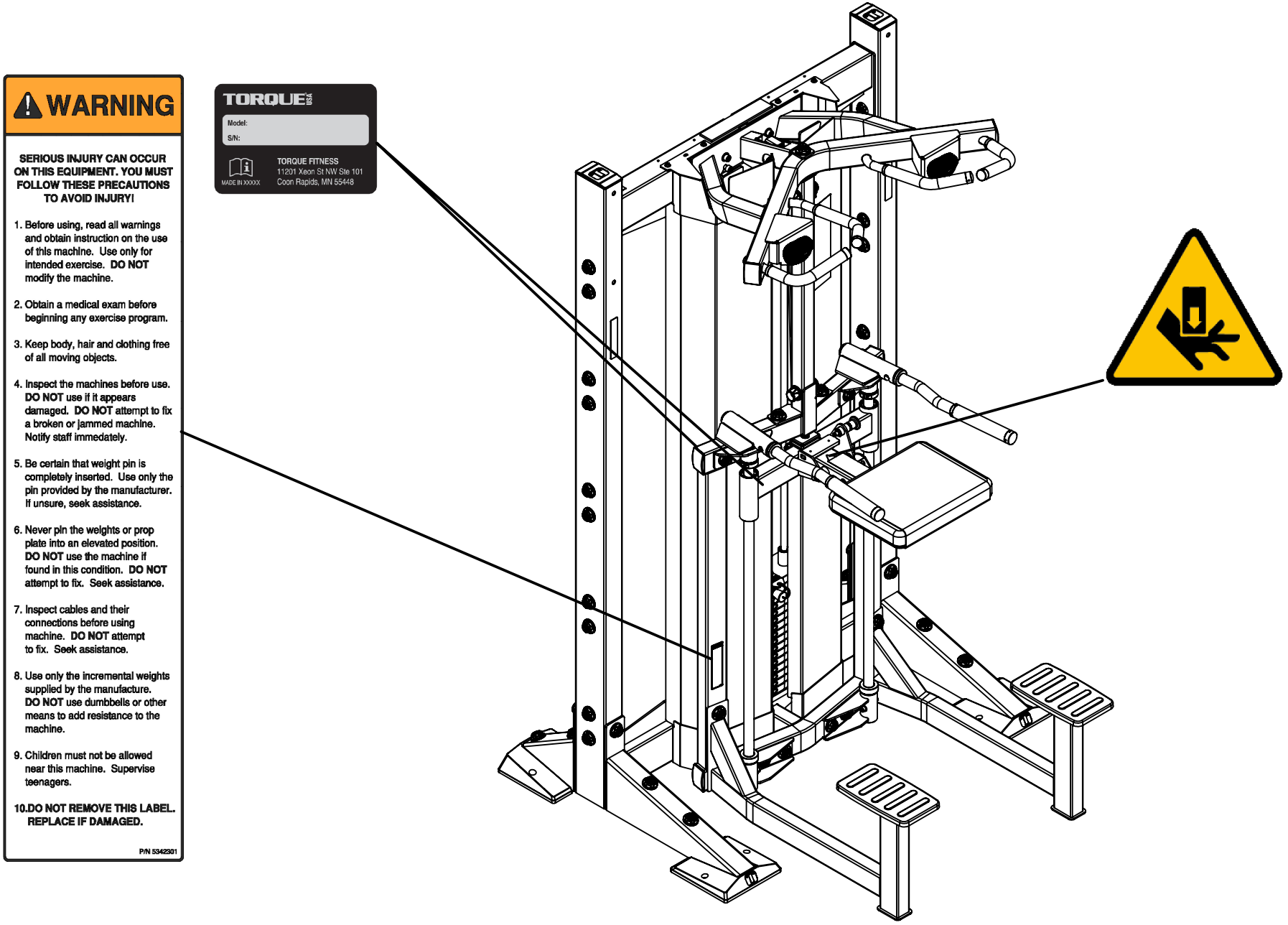
- In a continual effort to improve our products, specifications are subject to change.
- A 6" scale is provided at the bottom of this page. To correctly measure the bolts, measure from underneath the bolt head to the end of the bolt as illustrated below.
- Read all notes on each page before beginning that step.
- Some of the items shown in the assembly steps may be pre-assembled.

Assembly Tips Continued

- **Note:** Some items have been hidden for assembly clarity.
- **Note:** Some pre-assembled parts may need to be temporarily removed in order to complete the step. Follow the instructions or damage to the product could occur.
- Some parts may have extra holes that will not be used. Use only the holes depicted in the instructions.
- Certain parts make reference to the right and left side of the machine. In order to determine the left and right side, stand in front of the machine.
- Provide ample space around the product for ease of assembly.
- **DO NOT** fully tighten any connections until instructed to do so. This will help insure that the alignment of all of the parts will be correct.
- Insert all bolts in the direction indicated in the instructions. Failure to do so may result in clearance issues and will degrade the aesthetics of the product.
- Carefully follow instructions for all pivot points. In general, primary rotating parts have connections that should be securely tightened, while secondary connections need to be loosened 1/4 turn.



DECALS AND WARNINGS



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	5915101	WLDMT, CABLE STATION CROSS * (SEE NOTE)	2 *
2	60977PA	PTD ASSY, ACD BASE FRAME	1
3	6098001	WLDMT, ACD CENTER SUPPORT	1
4	60979PA	PTD ASSY, ACD TOP FRAME	1
5	6094001	GUIDE ROD, ACD	2
6	5662501	WLDMT, LEFT SHROUD BASE	1
7	5662901	WLDMT, RIGHT SHROUD BASE	1
8	6099201	PTD ASSY, KNEE PAD LINEAR GUIDE	1
9	60982PA	PTD ASSY, STEP UP RIGHT	1
10	60981PA	PTD ASSY, STEP UP LEFT	1
11	5643201	GUIDE ROD, 19 DIA X 1912	2
12	6098801	WLDMT, ACD TOP SHROUD LEFT	1
13	6098901	WLDMT, ACD TOP SHROUD RIGHT	1
14	6098301	WLDMT, GUIDE ROD BOTTOM SUPPORT	2
15	60985PA	PTD ASSY, GUIDE ROD TOP SUPPORT	2
16	60978PA	PTD ASSY, ACD DIP HANDLE	2
17	6099101	PAD, ACD KNEE	1
18	56345PA	PTD ASSY, HEAD PLATE	1
19	55181PA	PTD ASSY, WEIGHT SELECTOR STORAGE PLATE	1
20	WSP15-5-101	WEIGHT STACK PLATE, 15 LB X 5	3
21	2058801	PIN, 2.5 DIA X 50 COTTER	1
22	6139901	PIN, 11.8 DIA X 112 CLEVIS	1
23	6093501	CABLE, XCREATE ACD	1
24	5645101	SHROUD, XCREATE CABLE STATION	2
25	6099601	PLACARD, XCREATE-ACD	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
26	6099701	LABEL, WEIGHT STACK ACD	1
27	5513601	CUSHION, WEIGHT STACK	2
28	5996401	BUSHING, GUIDE ROD RETAINER	2
29	5992401	SHAFT COLLAR, TWO-PIECE CLAMPING	2
30	2035201	COLLAR, 30 ID CLAMPING SHAFT	2
31	5208901	CAP, AL END	2
32	5770601	BUMPER, SMITH BAR	2
33	5768801	INSERT, GUIDE ROD	2
34	2006817	BOLT, 1/2-13 X 4-1/2" (114mm) SOCKET HEAD W/NP	1
35	2005816	BOLT, 1/2-13 X 4-1/4" (108mm) SOCKET HEAD	4
36	2005815	BOLT, 1/2-13 X 4" (102mm) SOCKET HEAD	4
37	2005811	BOLT, 1/2-13 X 3" (76mm) SOCKET HEAD	14
38	2001301	WASHER, FLAT 1/2 SAE ST ZN	18
39	2001401	NUT, 1/2-13 LK ST ZN	20
40	5631801	WASHER COVER, NYLON BOLT	15
41	5631901	WASHER COVER, NYLON NUT	2
42	2007801	WASHER, 1/2 X 1-3/4 X 4.5t	4
43	2008414	BOLT, 3/8-16 X 3-3/4" (95mm) ST HT SOCKET HEAD	4
44	2008409	BOLT, 3/8-16 X 2-1/2" (64mm) ST HT SOCKET HEAD	2
45	2009404	BOLT, 3/8-16 X 1-1/4" (32mm) ST HT SOCKET HEAD W/NP	4
46	2006403	BOLT, 3/8-16 X 1" (25mm) LW HT SOCKET HEAD W/NP	4
47	2009402	BOLT, 3/8-16 X 3/4" (19mm) ST HT SOCKET HEAD W/NP	2
48	2001101	WASHER, FLAT 3/8 SAE ST ZN	16
49	2001201	NUT, 3/8-16 LK ST ZN	6
50	2006502	BOLT, 1/4-20 X 1/2" (13mm) SOCKET HEAD W/NP	4
51	2002101	WASHER, FLAT 1/4 SAE ST ZN	4

NOTE:

BOM above represents the components required for assembly of a standard 4' XCREATE module. For assembling as an OMNI stack station, see items listed below.

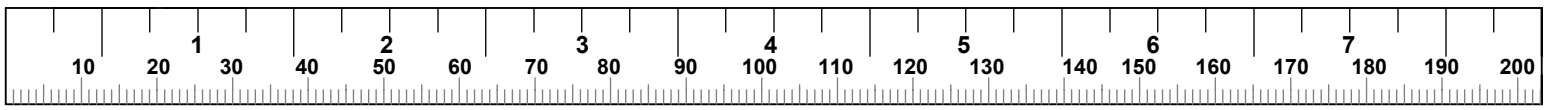
* ITEM 1 - Replaced by 60891PA or 60894PA - TOWER CABLE STATION CROSS.

NOTE:

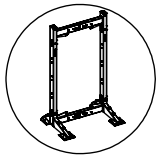
X-CREATE CABLE STATIONS can be customized in many ways. This manual provides instructions for assembling a single stand-alone unit. If you worked with Torque X-Design Team during the purchasing process, please request a Bill of Material Drawing to reference your exact set-up. For assistance, contact sales@torquefitness.com or call (763) 754-7533.

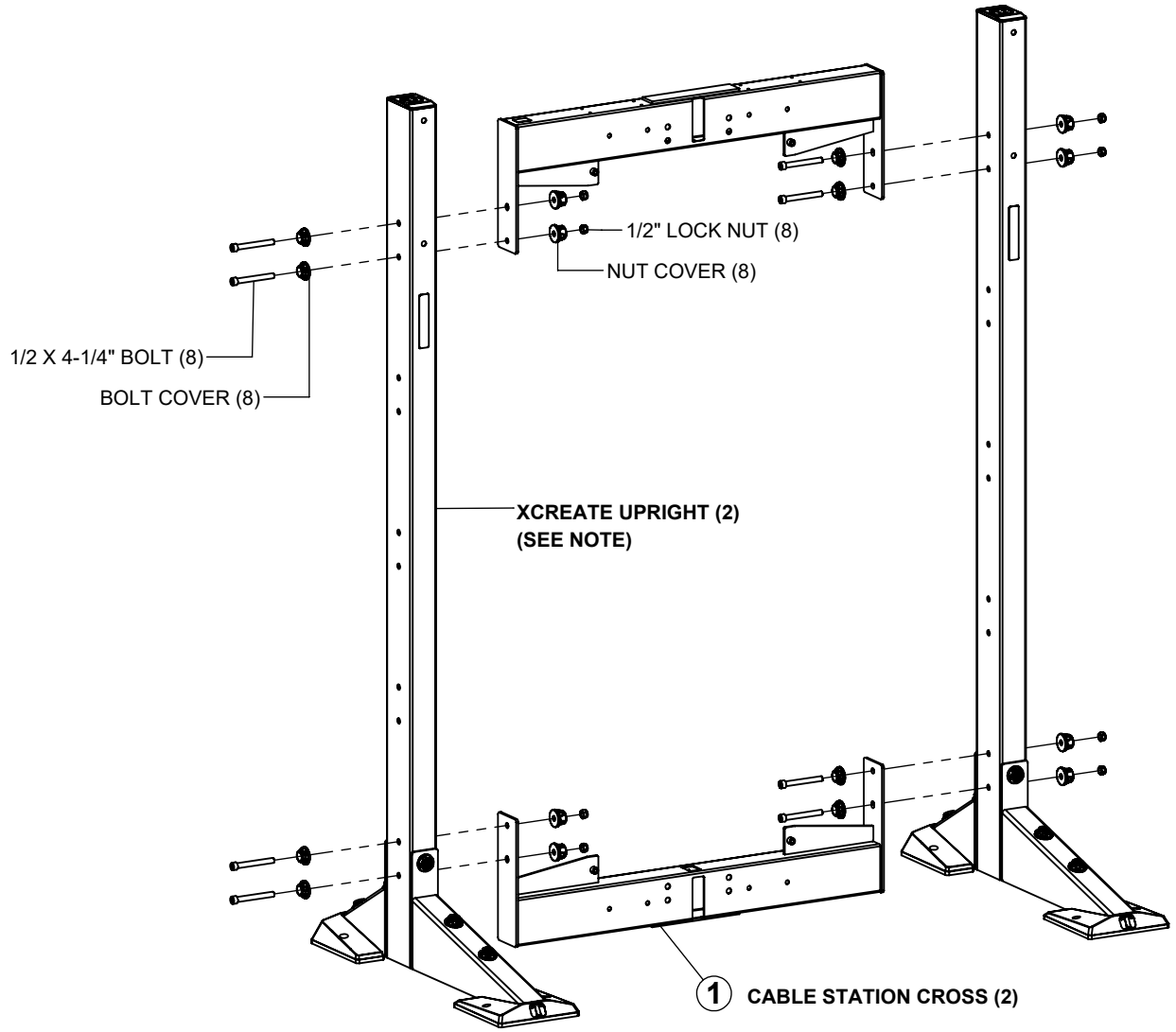
NOTE:

When assembling any X-CREATE CABLE STATIONS that are longer than one module wide, the hardware will be shared between two side-by-side modules. It is recommended to keep all bolt connections loose until all the cable stations have been fully assembled, then securely tighten all frame connections.



STEP 1A
4' MODULE

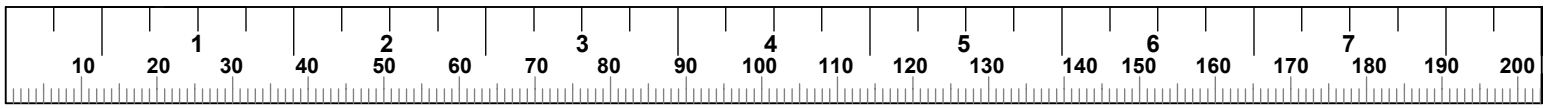




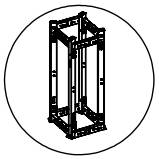
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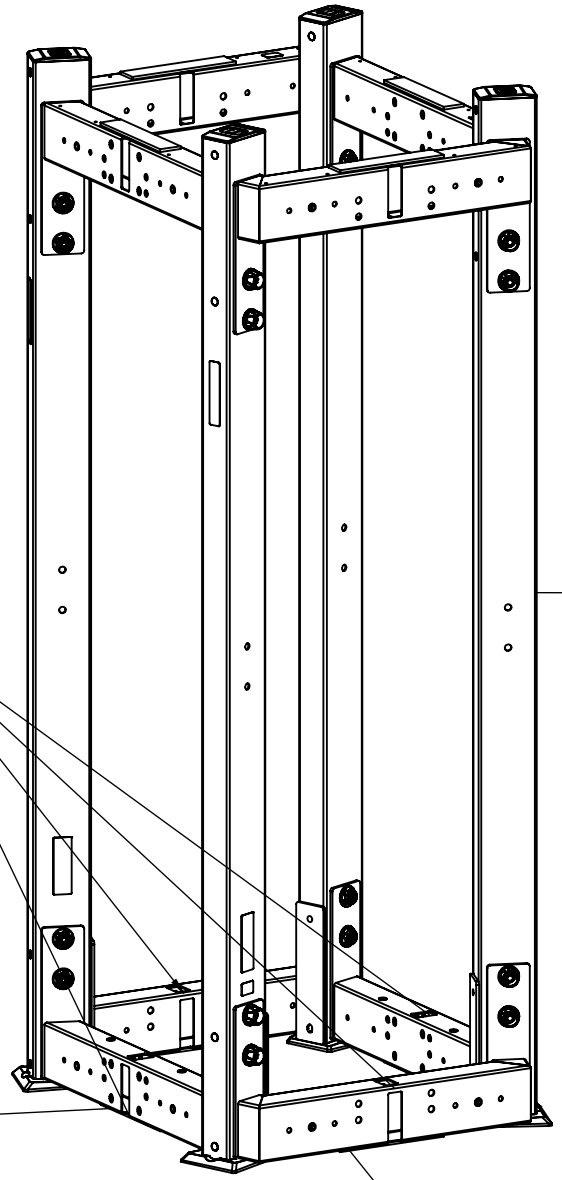
LOOSELY tighten bolt connections in this step.

The XCREATE-4ACDM is shown assembled to the XCREATE-7U.
However, the XCREATE-4ACDM can also be assembled to the
XCREATE-8U and XCREATE-2S8U the same way.



STEP 1B
OMNI STATION





NOTE: ASSISTED CHIN-DIP STATION MAY BE MOUNTED TO ANY SIDE OF THE TOWER.

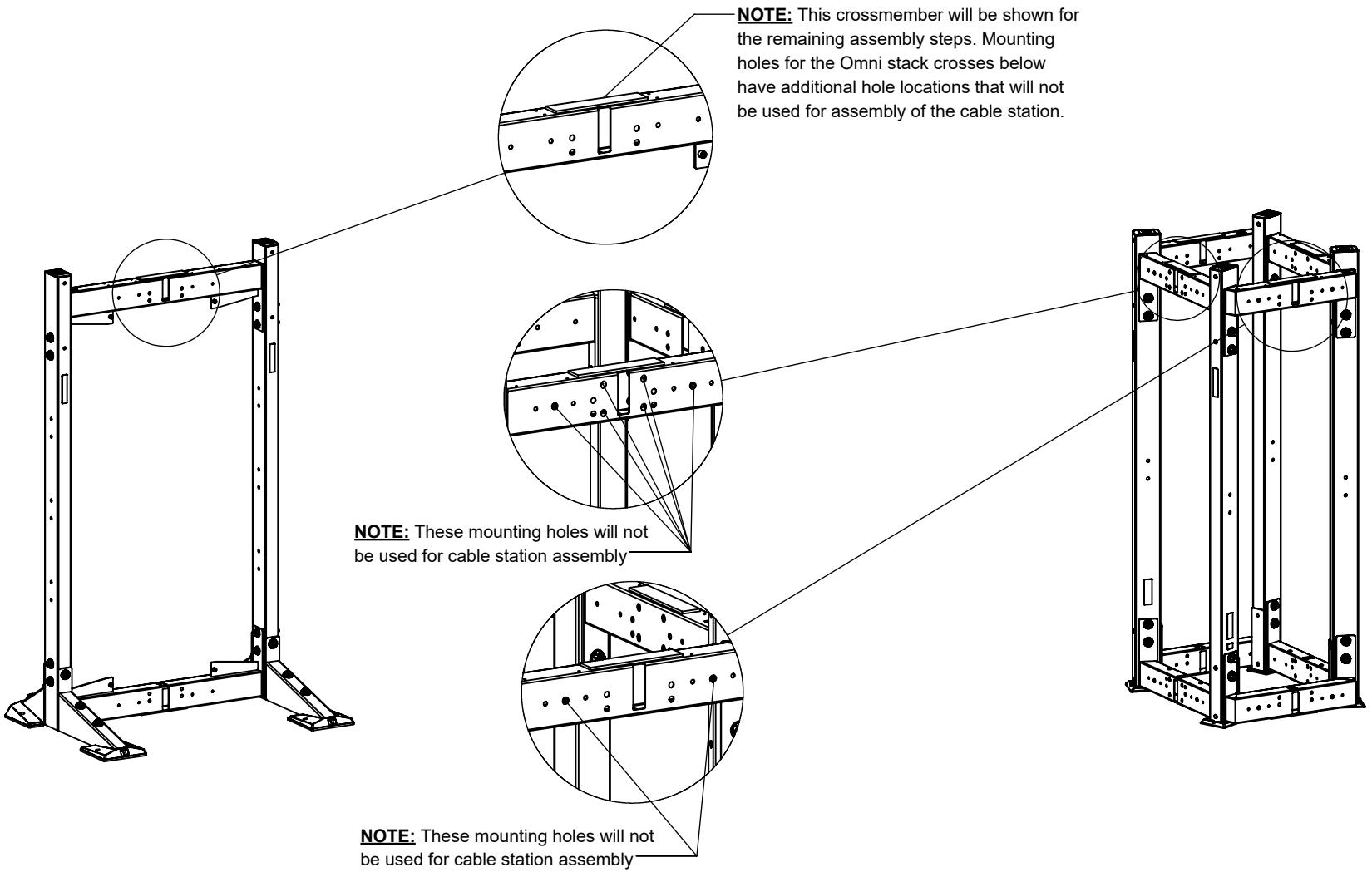
XCREATE OMNI TOWER

60891PA - TOWER CABLE STATION CROSS 40 DEGREE (1)

(1) **60894PA - TOWER CABLE STATION CROSS 140 DEGREE**

NOTES:

Reference the Omni Stack manual for assembling the base unit shown.

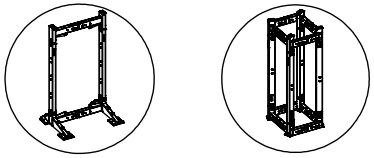


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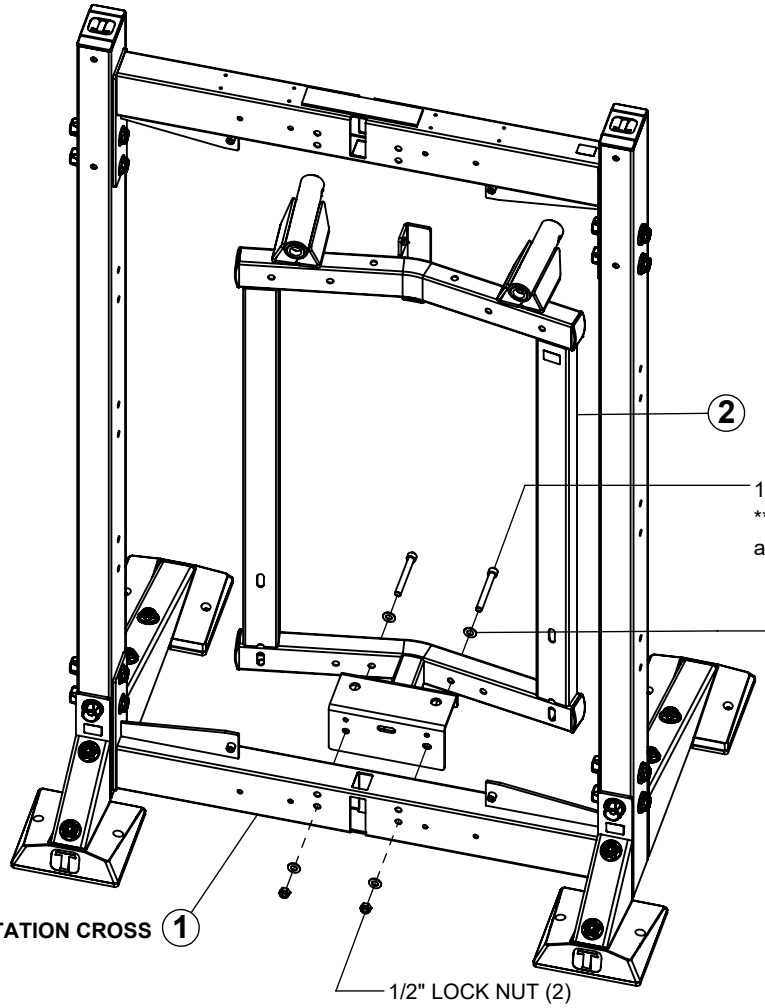
Unless specified otherwise, the remaining steps to assemble the cable station are the exact same to assemble a 4' Module or Omni Stack Station.

For this assembly guide the remaining steps will only show the **XCREATE-4ACDM** configuration. Follow the same steps and same mounting locations for the **XCREATE-OSS-ACD**.

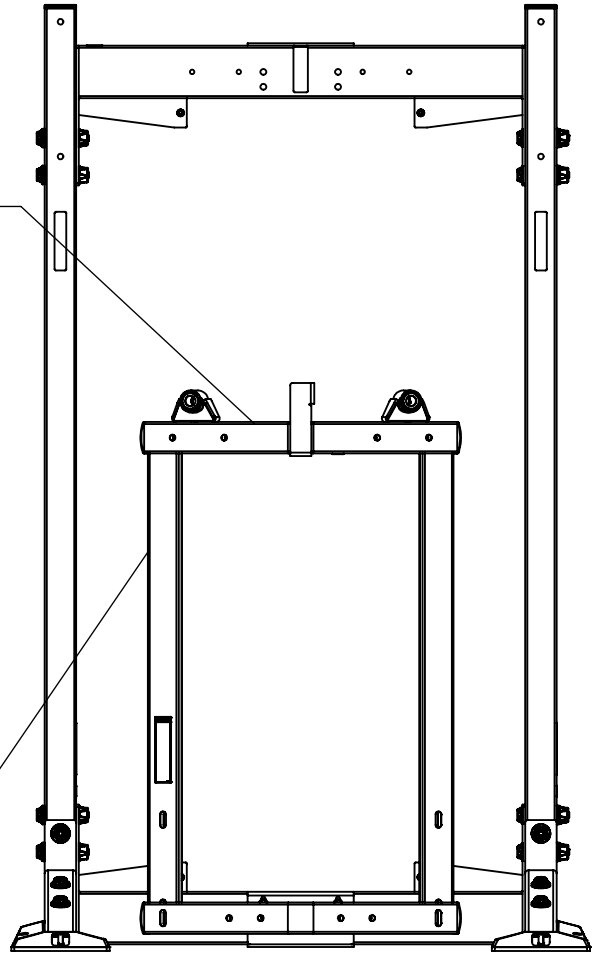
STEP 2
4' MODULE / OMNI STATION



NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



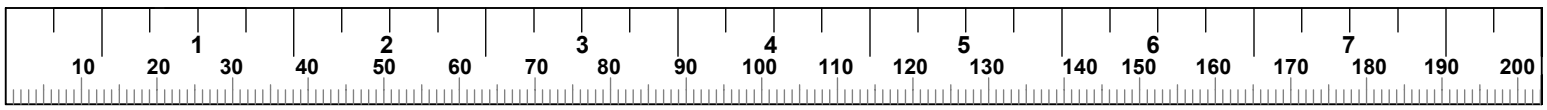
NOTE: LEVEL THE BASE FRAME BEFORE SECURELY TIGHTENING.



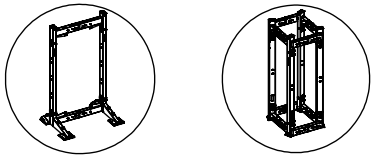
NOTES:

SECURELY tighten bolt connections in this step.

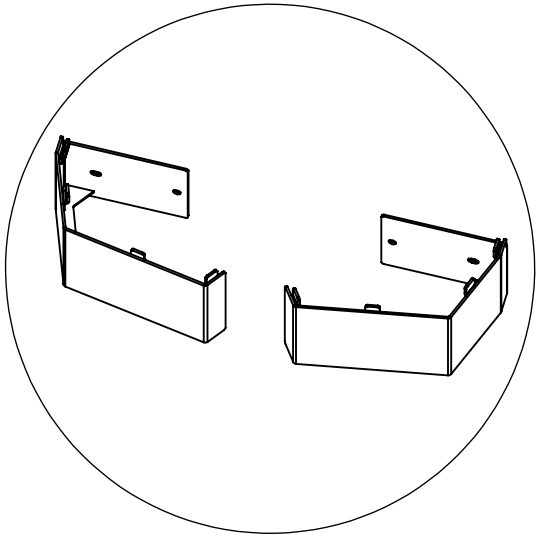
** OMNI STATION requires different hardware in this step. See hardware length callout.



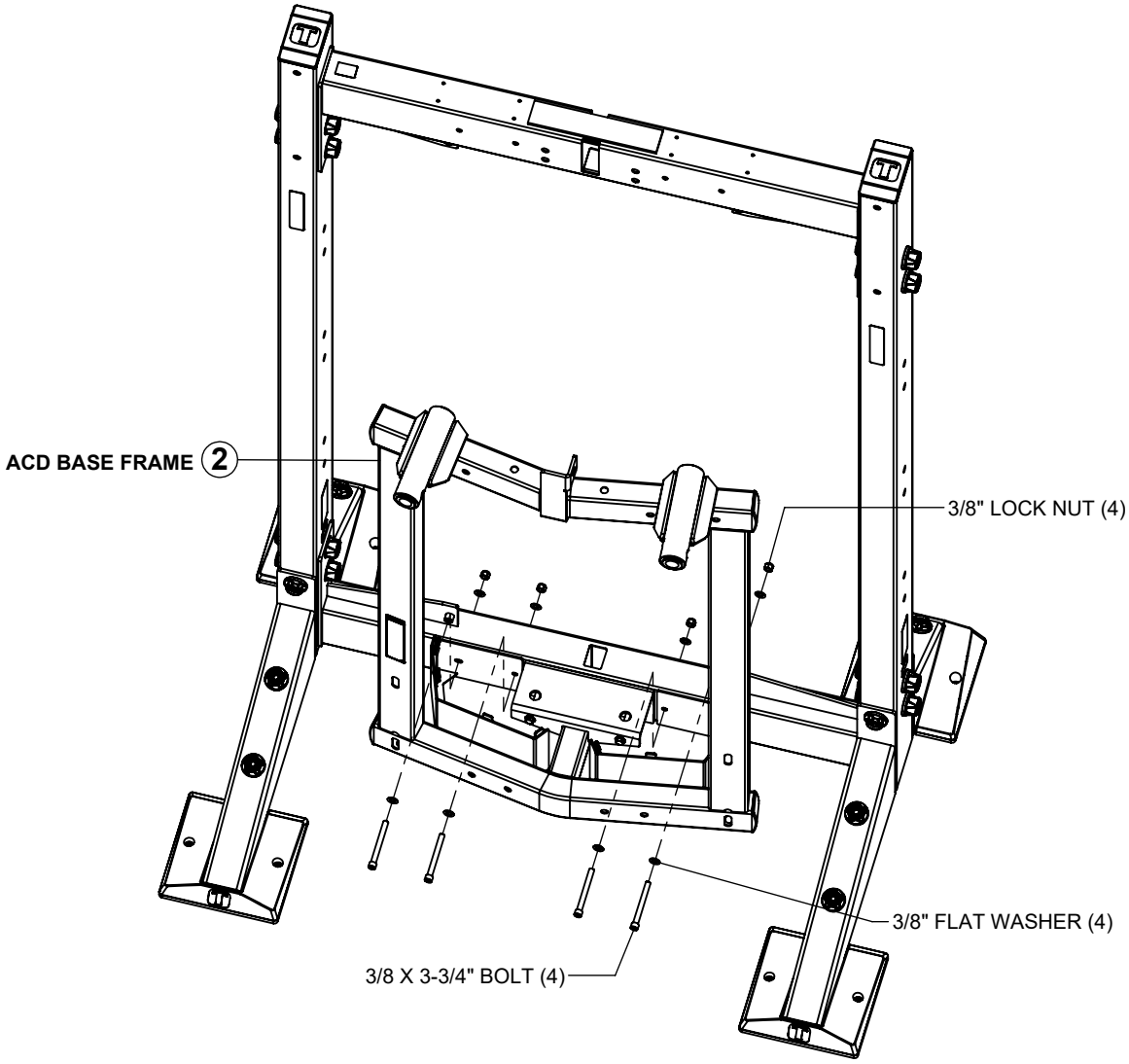
STEP 3
4' MODULE / OMNI STATION



NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

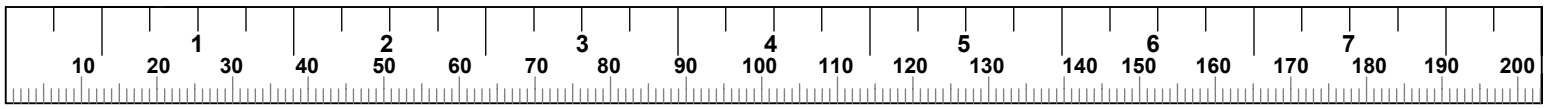


NOTE: SHROUDS SHOWN IN ASSEMBLED POSITION.

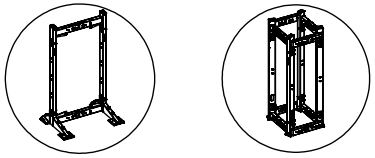


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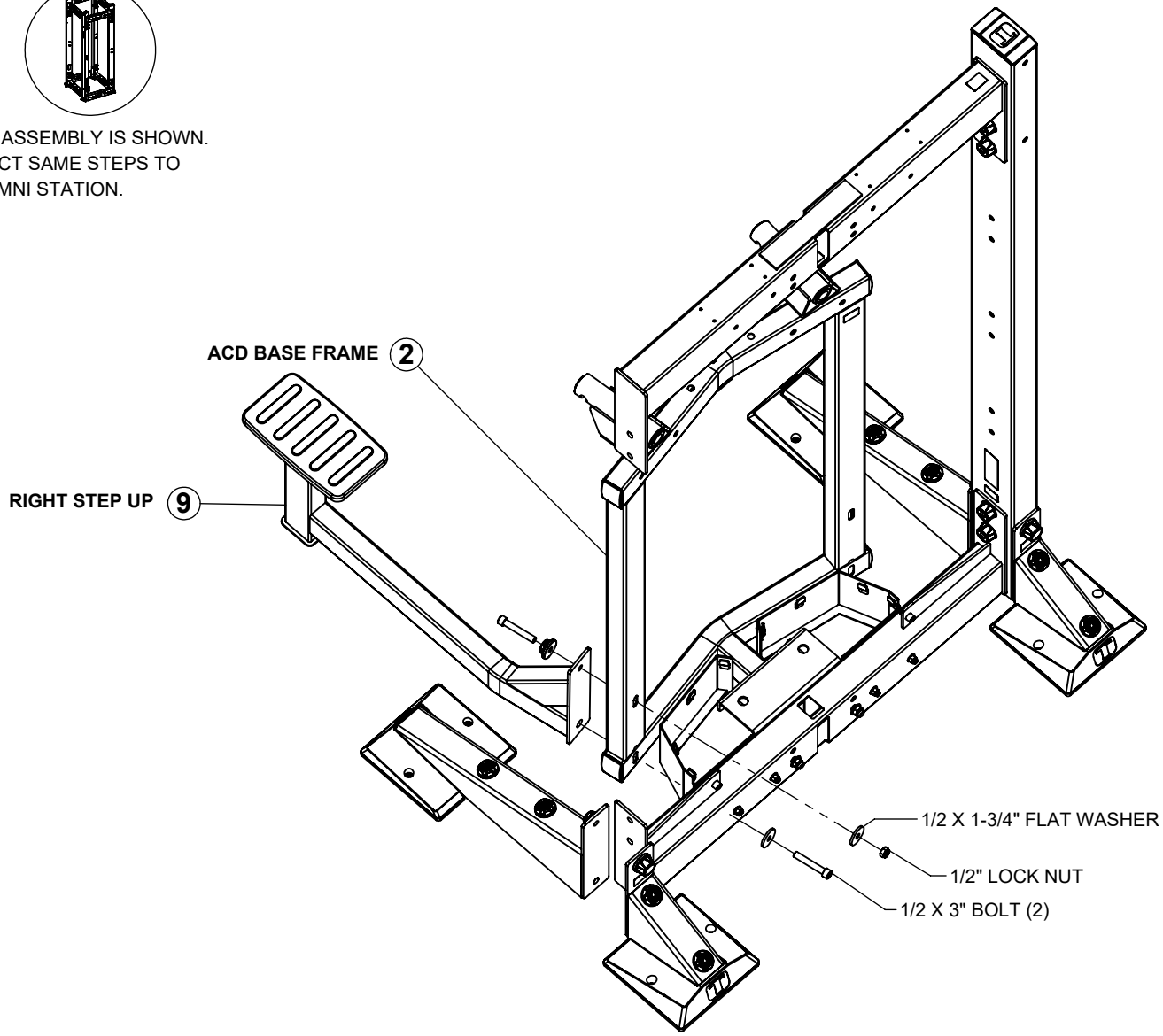
SECURELY tighten bolt connections in this step.



STEP 4
4' MODULE / OMNI STATION



NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

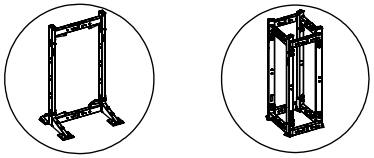


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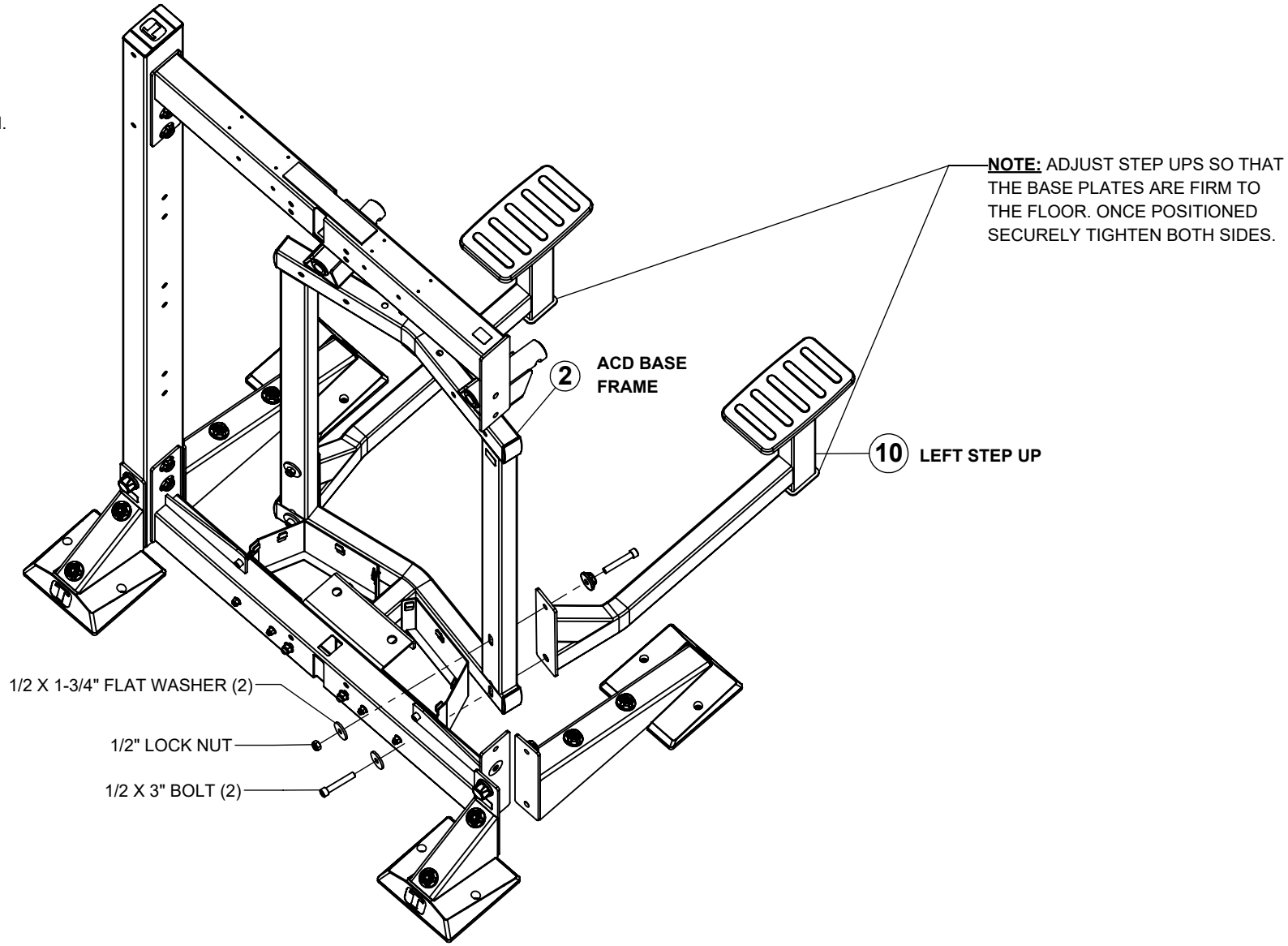
LOOSELY tighten bolt connections in this step.

Upright hidden for assembly clarity.

STEP 5
4' MODULE / OMNI STATION



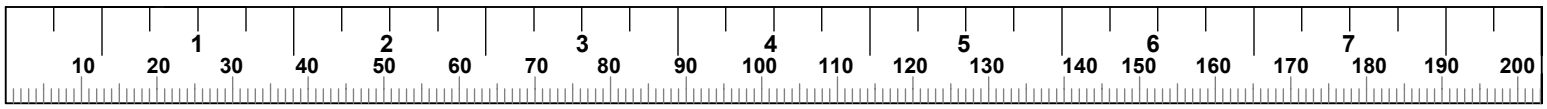
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



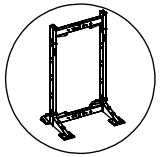
NOTES:

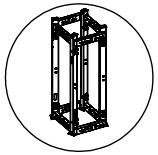
SECURELY tighten bolt connections in this step and previous step.

Upright hidden for assembly clarity.

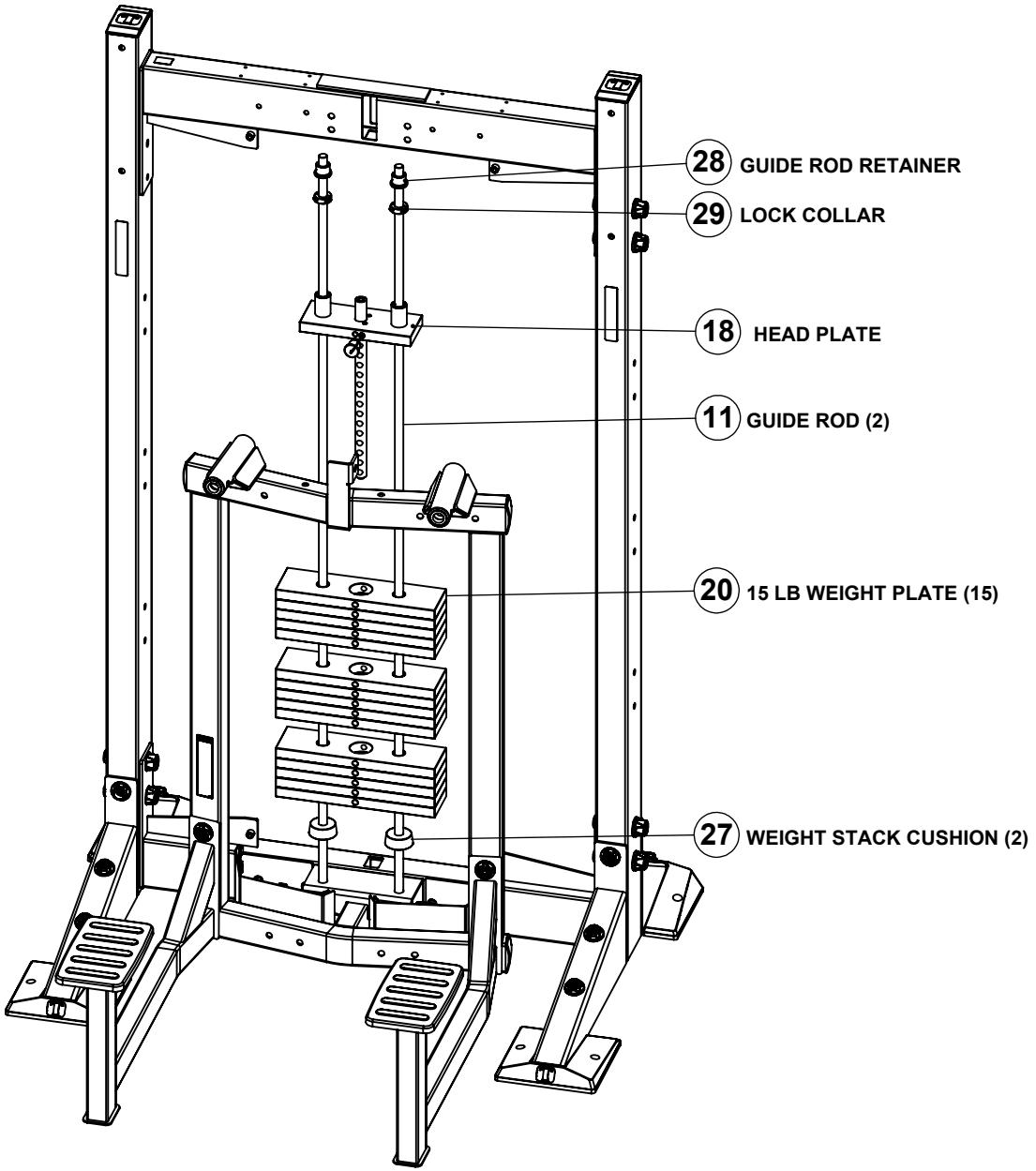


STEP 6
4' MODULE / OMNI STATION

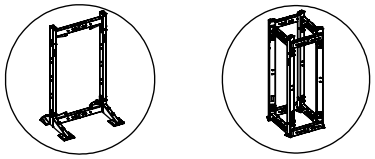




NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



STEP 7
4' MODULE / OMNI STATION



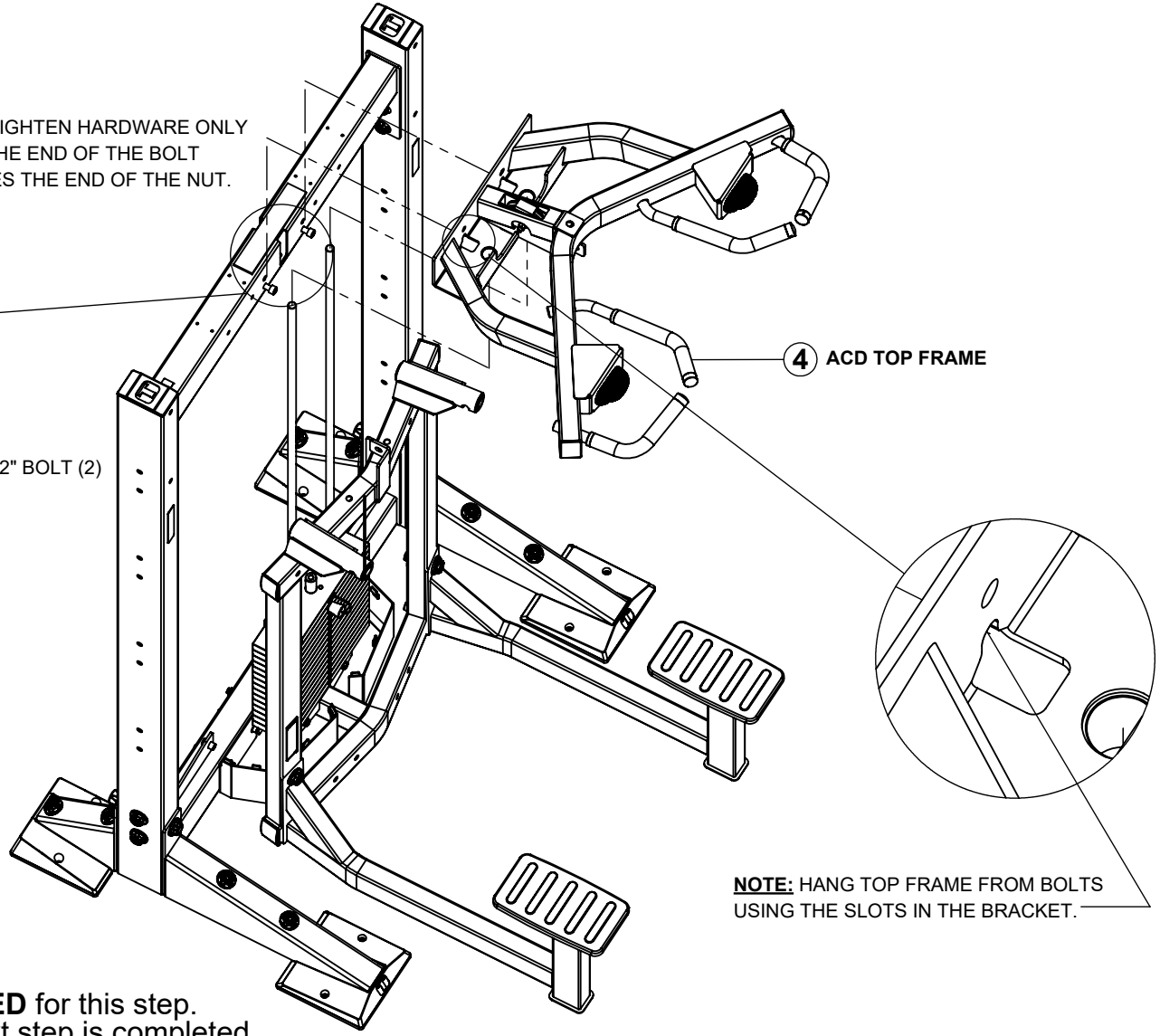
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

NOTE: TIGHTEN HARDWARE ONLY UNTIL THE END OF THE BOLT REACHES THE END OF THE NUT.

1/2" NUT (2)

NOTE: USE BOTTOM HOLES IN THIS STEP.

1/2 X 4-1/2" BOLT (2)



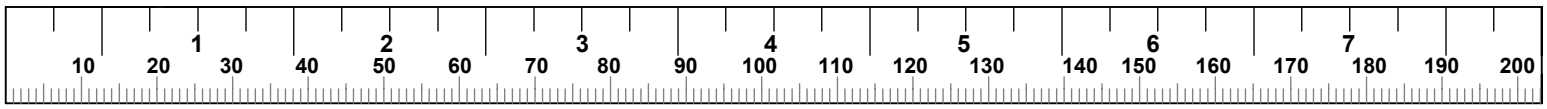
4 **ACD TOP FRAME**

NOTE: HANG TOP FRAME FROM BOLTS USING THE SLOTS IN THE BRACKET.

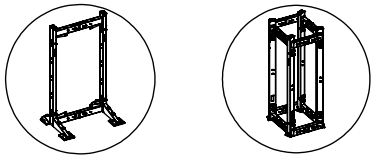
NOTES:

TWO OR MORE PEOPLE ARE REQUIRED for this step.
Top frame must be supported until the next step is completed.

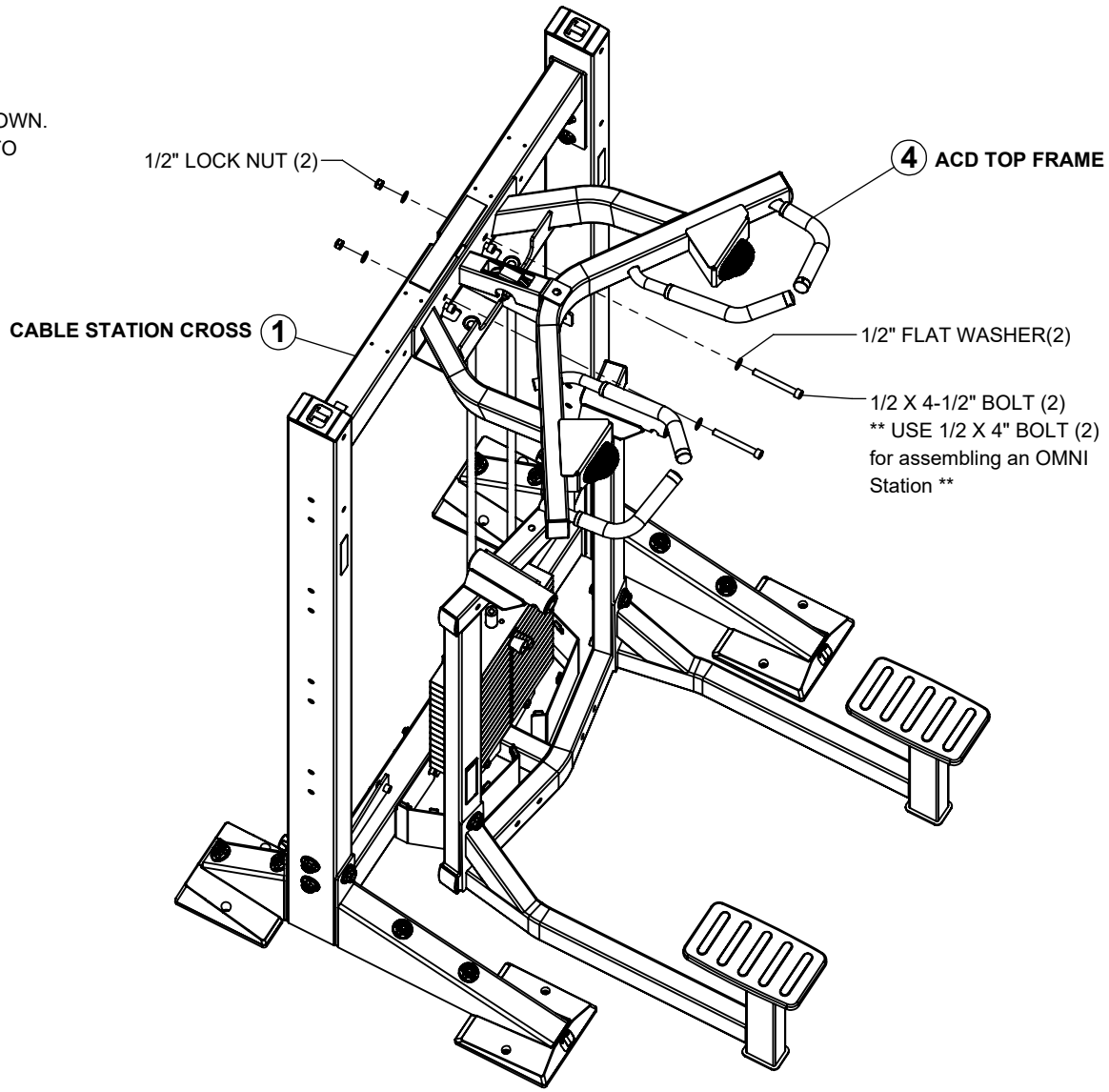
If assembling a cable station on the back side. Hardware used in this step will be shared, assemble all shroud bases at the same time.



STEP 8
4' MODULE / OMNI STATION



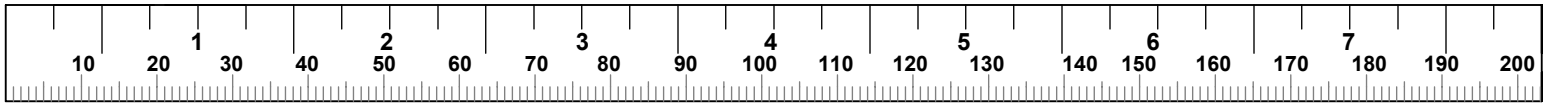
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



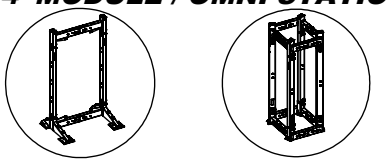
NOTES:

LOOSELY tighten bolt connections in this step.

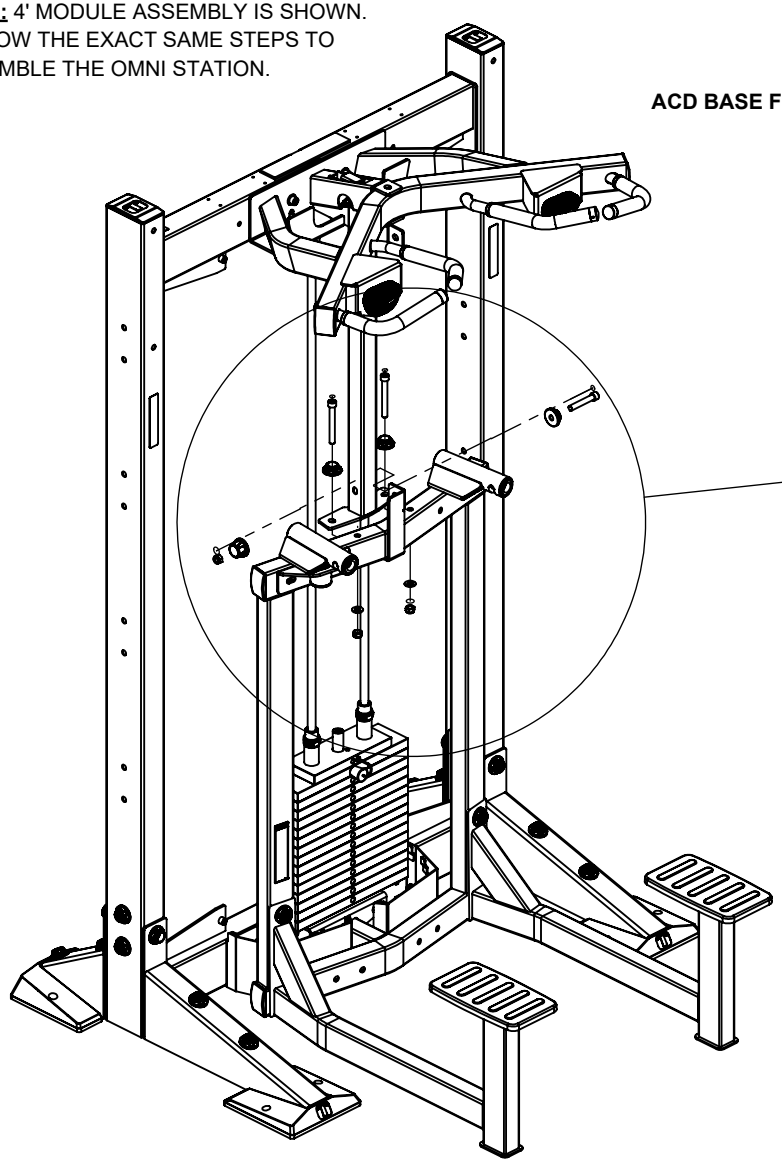
** OMNI STATION requires different hardware in this step. See hardware length callout.

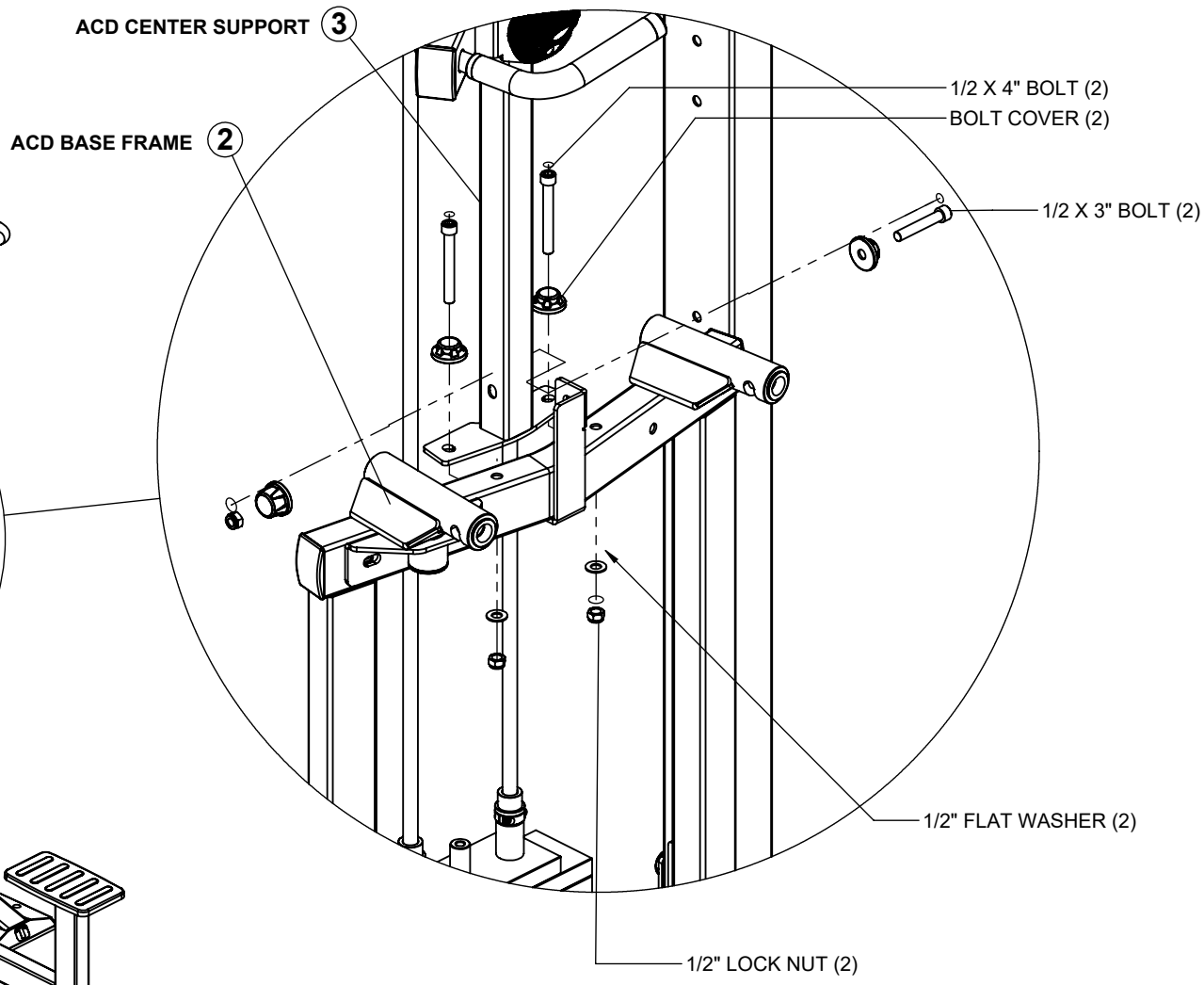


STEP 9
4' MODULE / OMNI STATION



NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

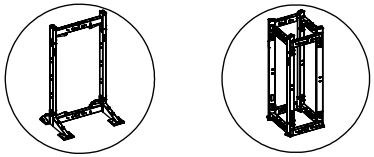




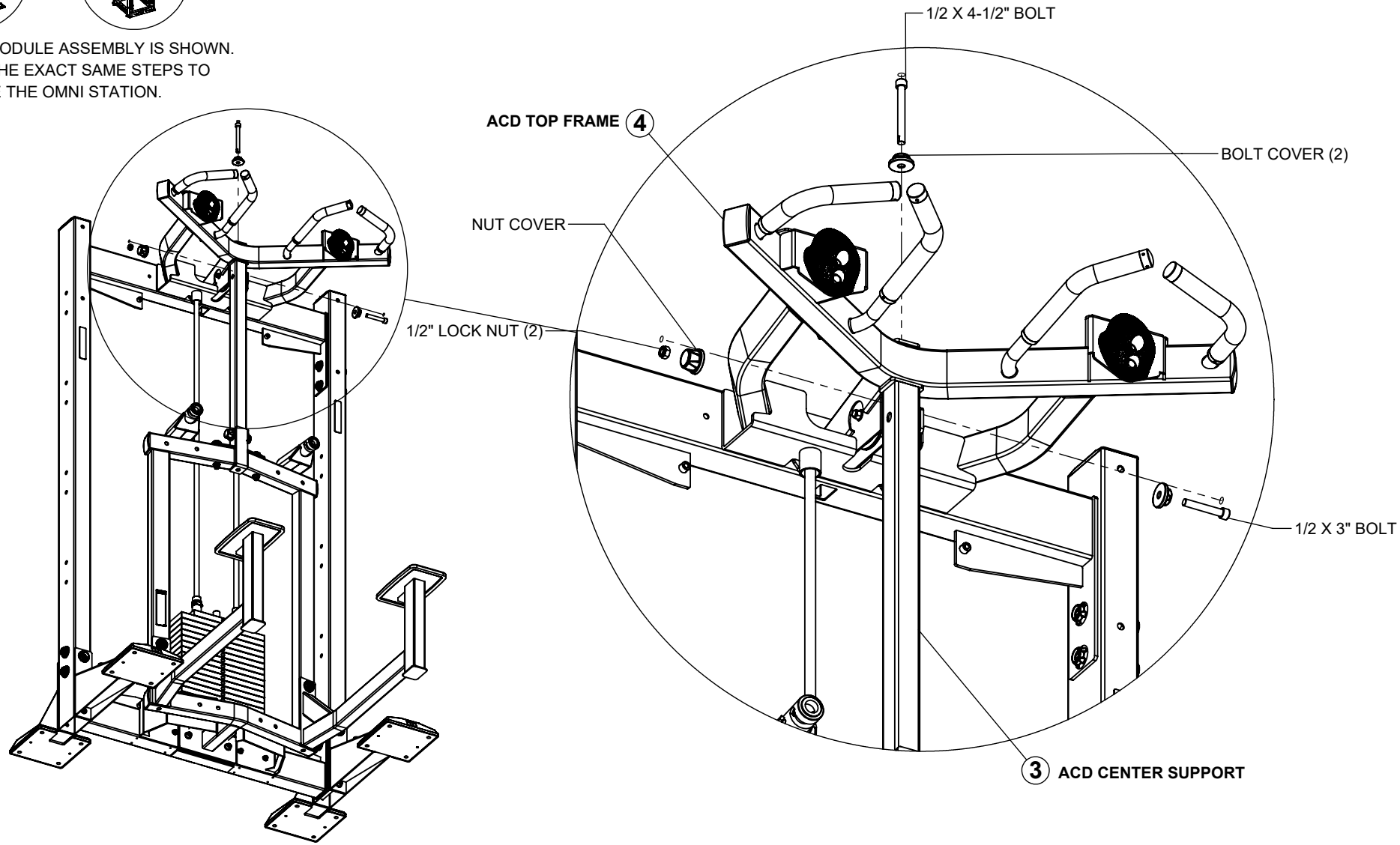
NOTES:

LOOSELY tighten bolt connections in this step

STEP 10A
4' MODULE / OMNI STATION

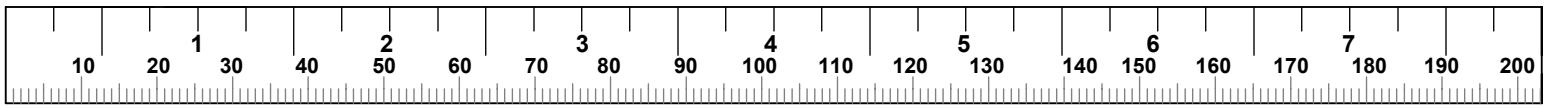


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

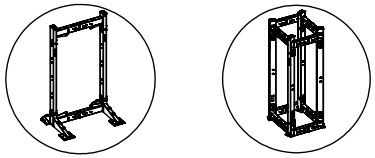


NOTES:

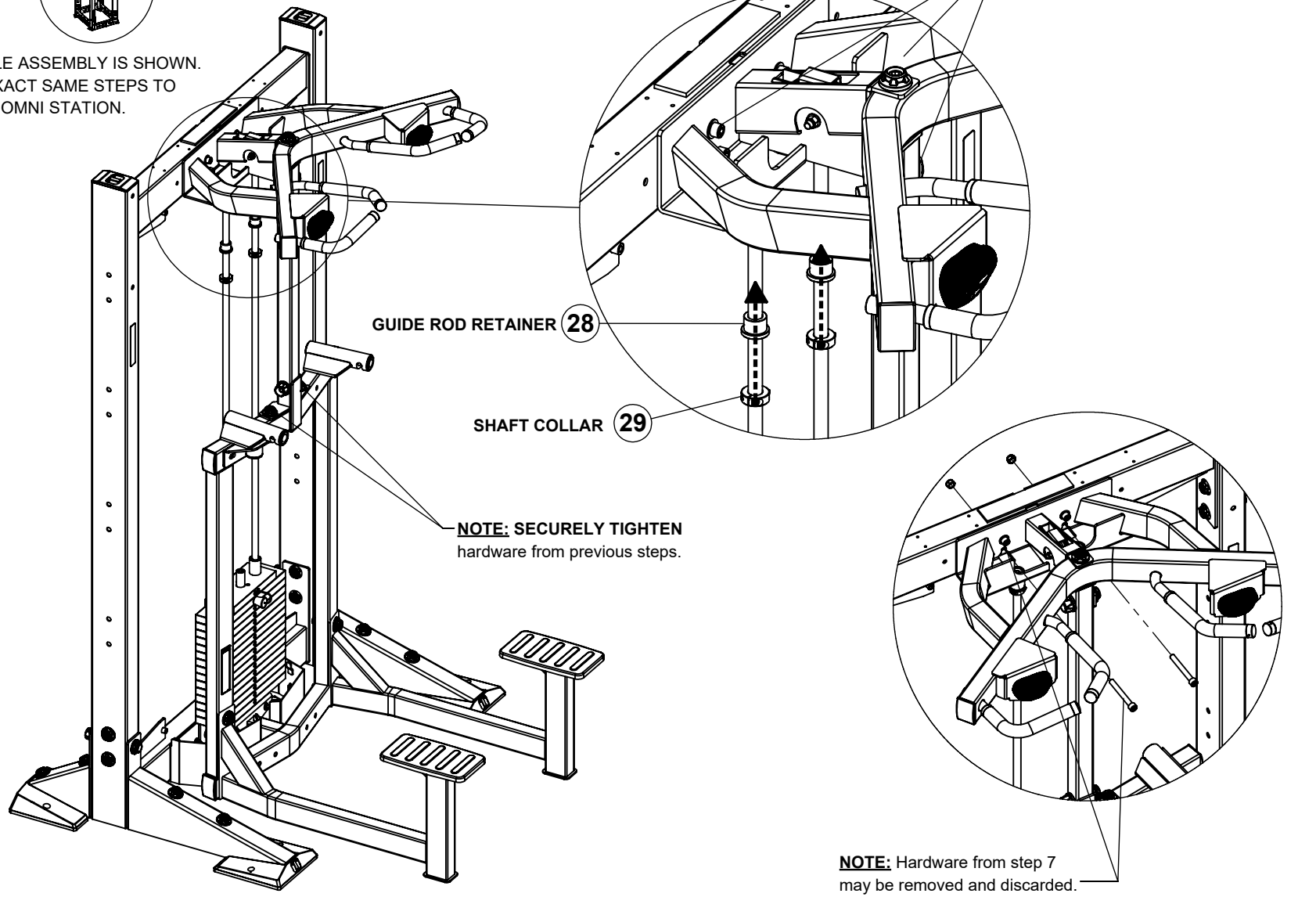
LOOSELY tighten bolt connections in this step.



STEP 10B
4' MODULE / OMNI STATION

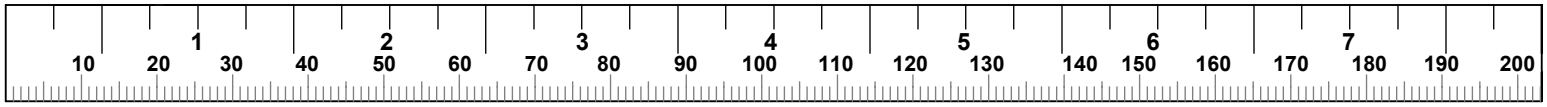


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

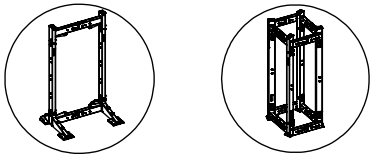


NOTES:

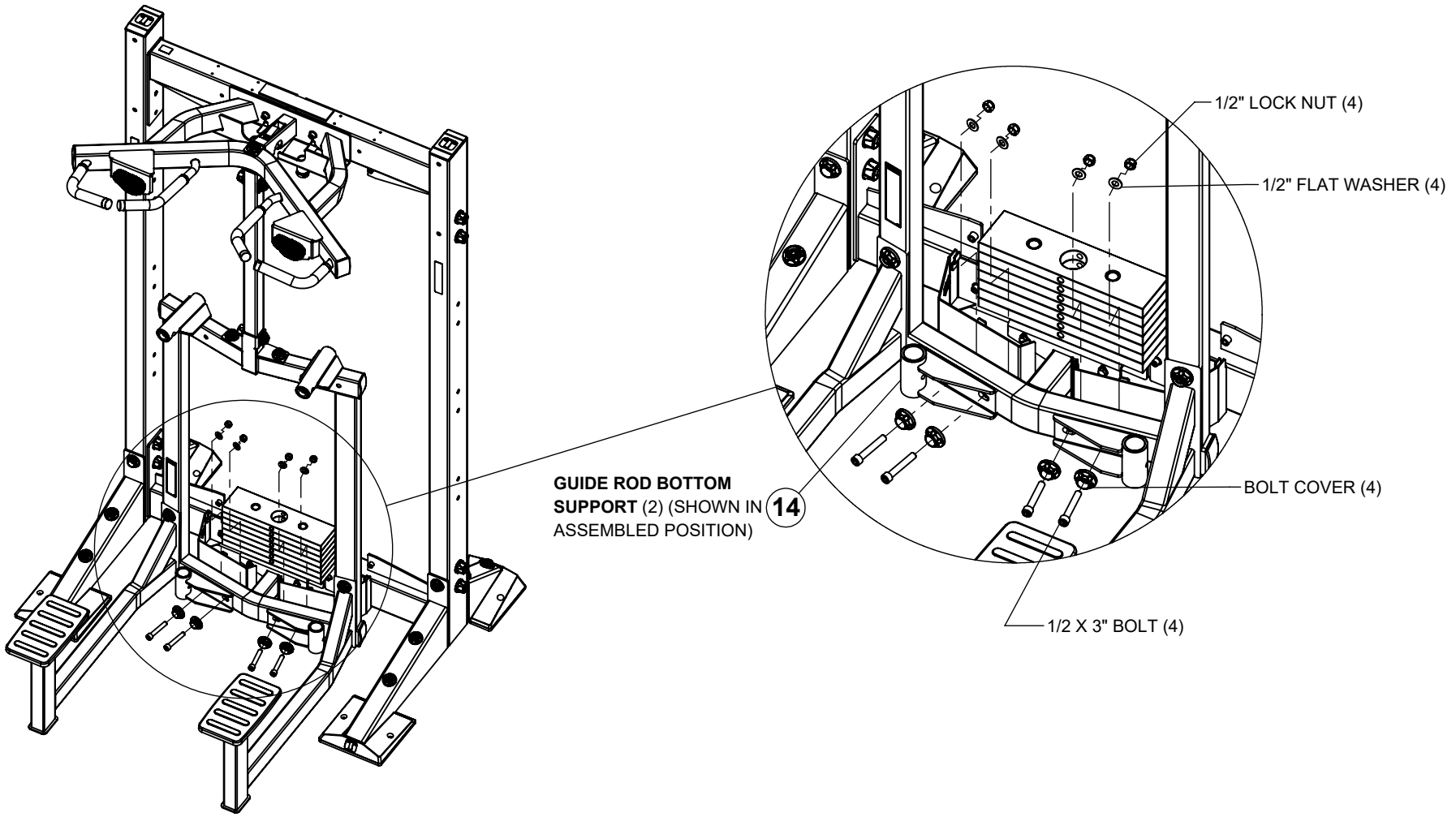
SECURELY tighten bolt connections in this step and previous steps.



STEP 11
4' MODULE / OMNI STATION

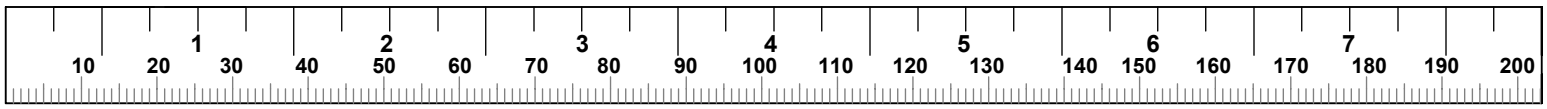


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

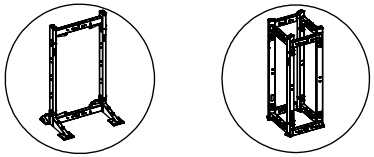


NOTES:

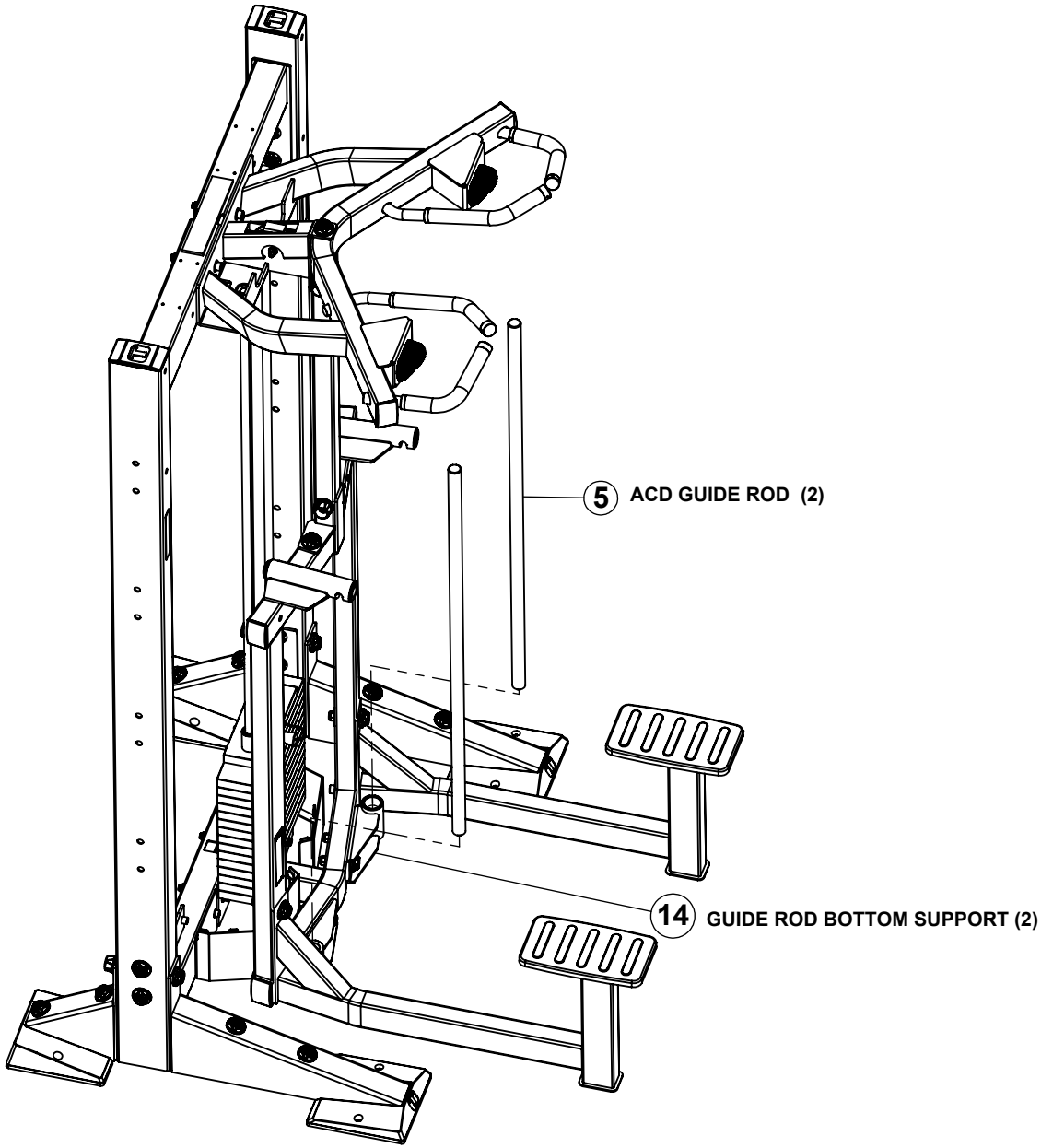
LOOSELY tighten bolt connections in this step.



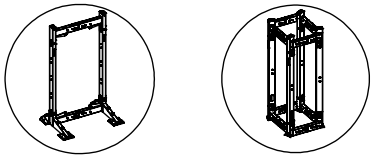
STEP 12
4' MODULE / OMNI STATION



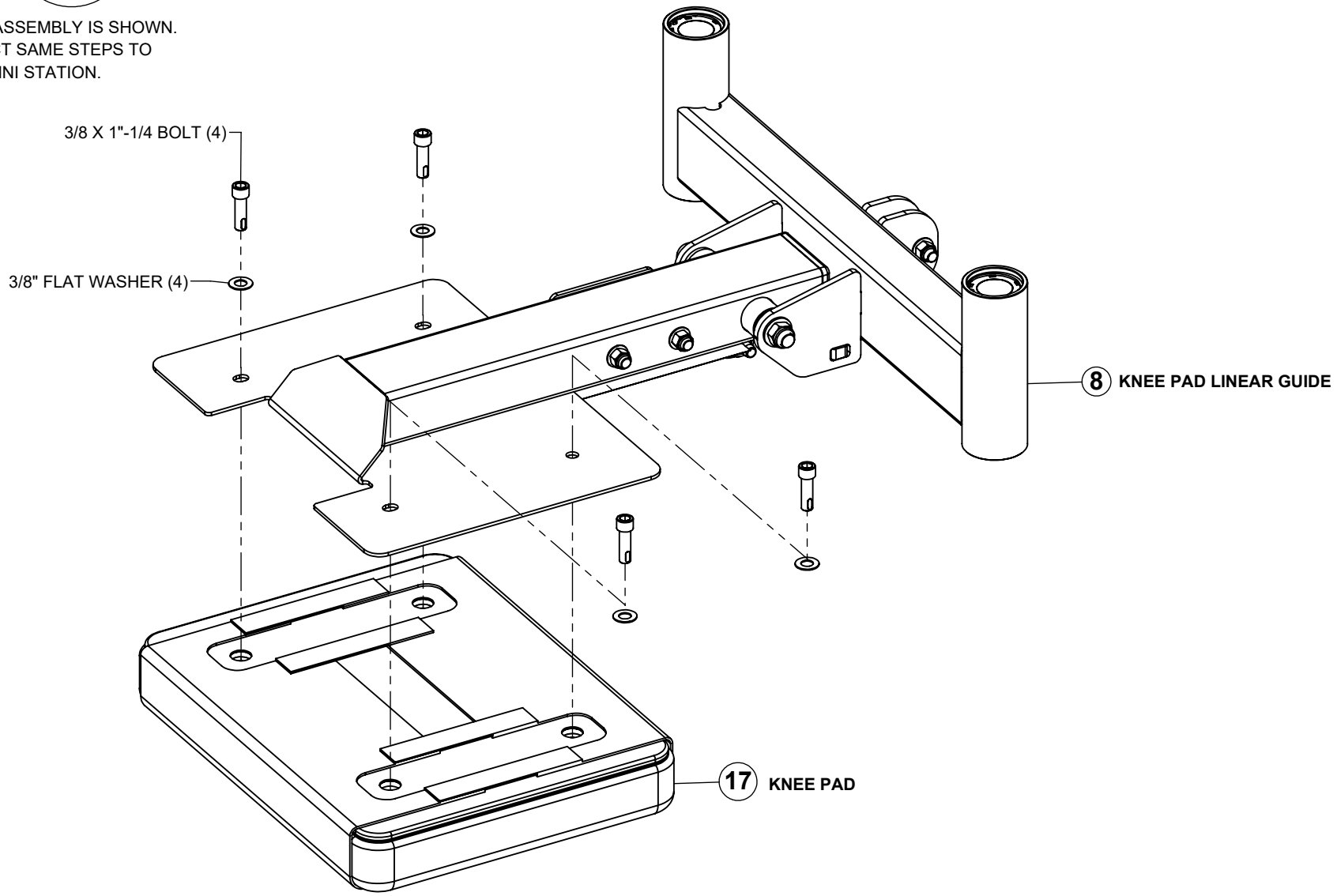
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



STEP 13
4' MODULE / OMNI STATION



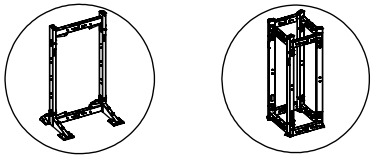
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



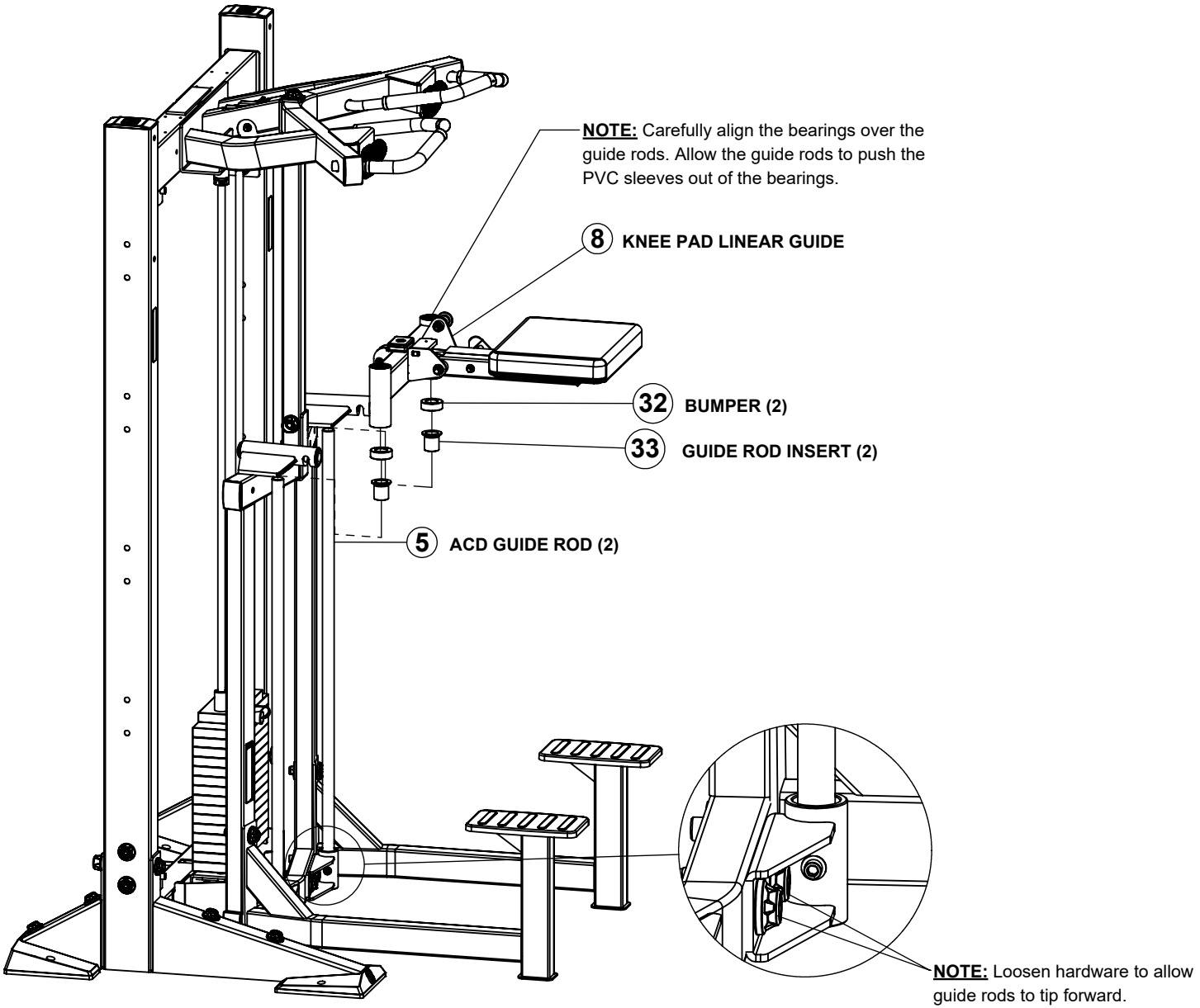
NOTES:

SECURELY TIGHTEN all bolted connections in this step.

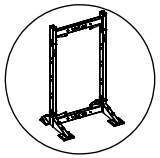
STEP 14
4' MODULE / OMNI STATION

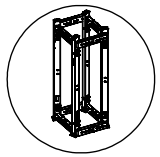


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

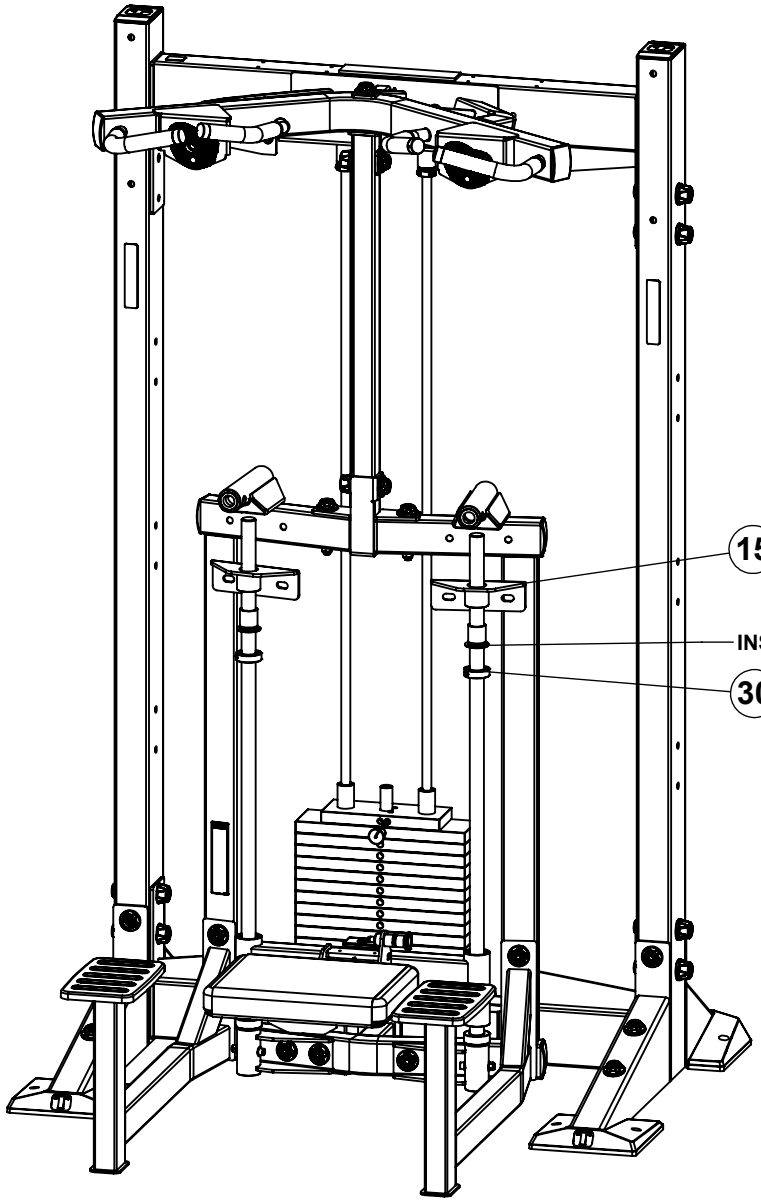


STEP 15
4' MODULE / OMNI STATION

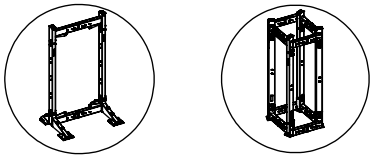




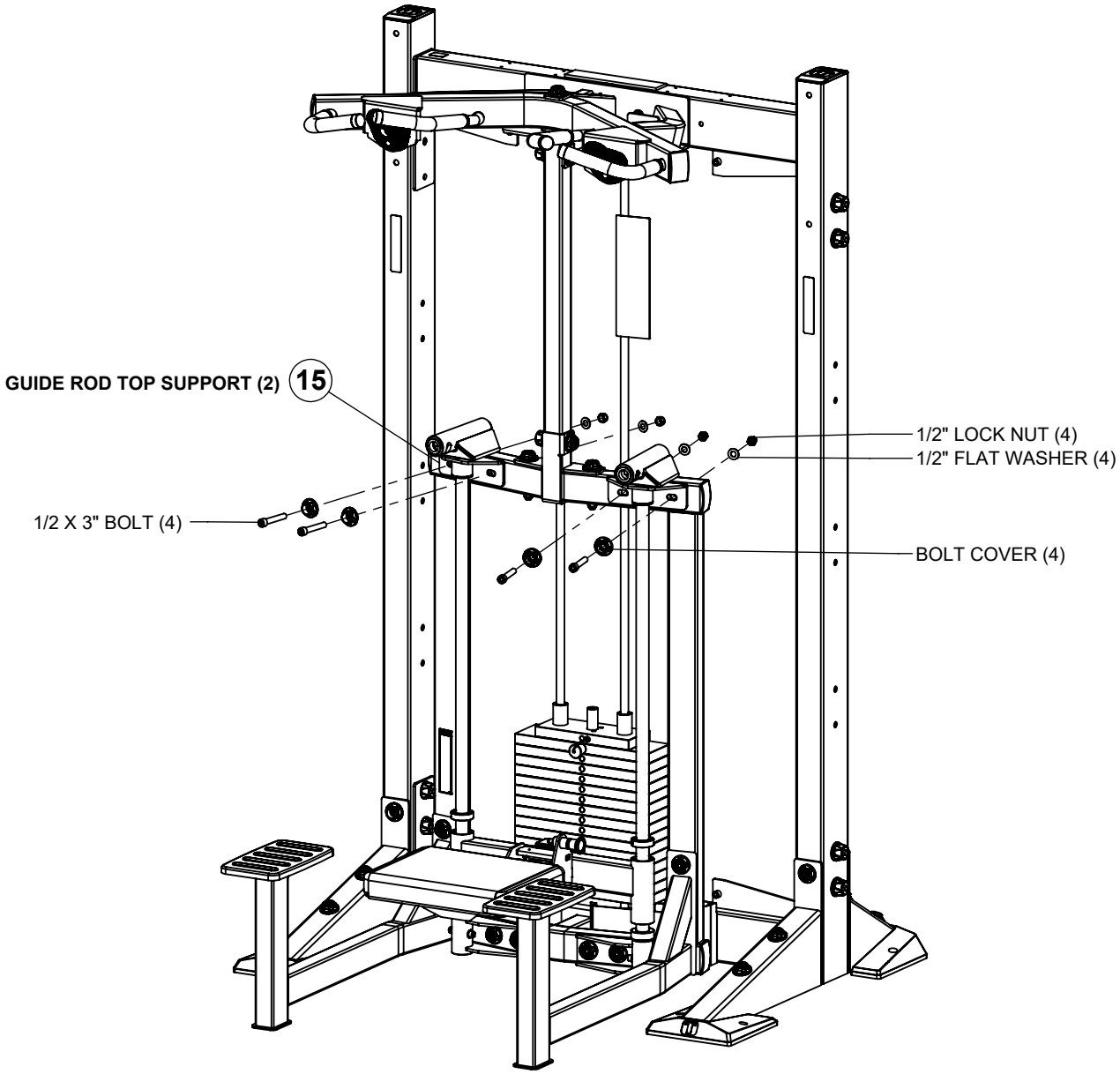
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



STEP 16
4' MODULE / OMNI STATION

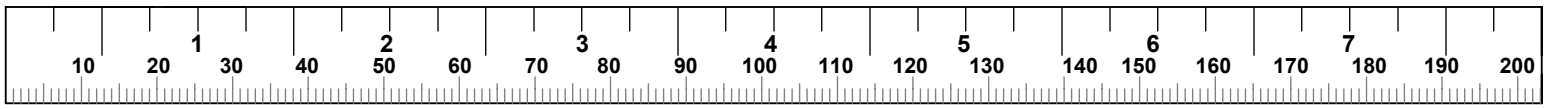


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

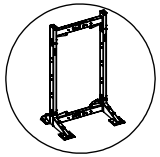


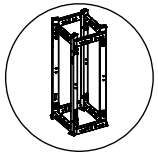
NOTES:

LOOSELY TIGHTEN all bolted connections in this step.

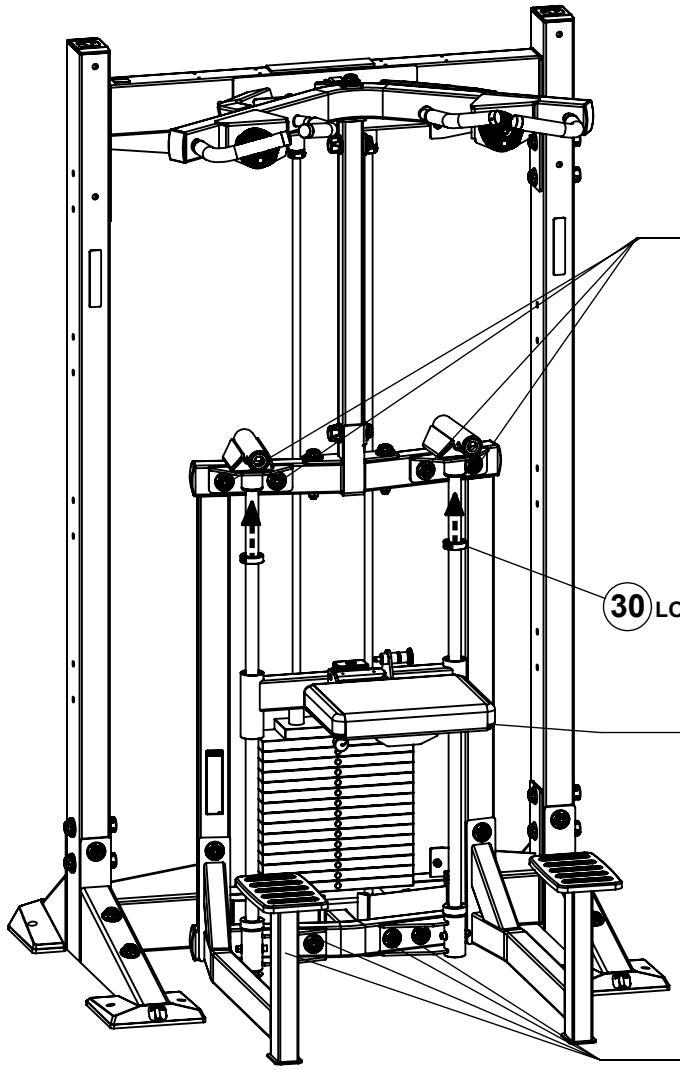


STEP 17
4' MODULE / OMNI STATION





NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



NOTE: Loosen hardware if movement does not feel smooth. Move the knee pad assembly to the top and **SECURELY TIGHTEN** all bolted connections.

30 **LOCK COLLAR**

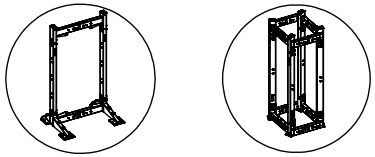
NOTE: Raise and lower the knee pad assembly to verify that it moves smoothly over the guide rods.

NOTE: Loosen hardware if movement does not feel smooth. Move the knee pad assembly to the bottom and **SECURELY TIGHTEN** all bolted connections.

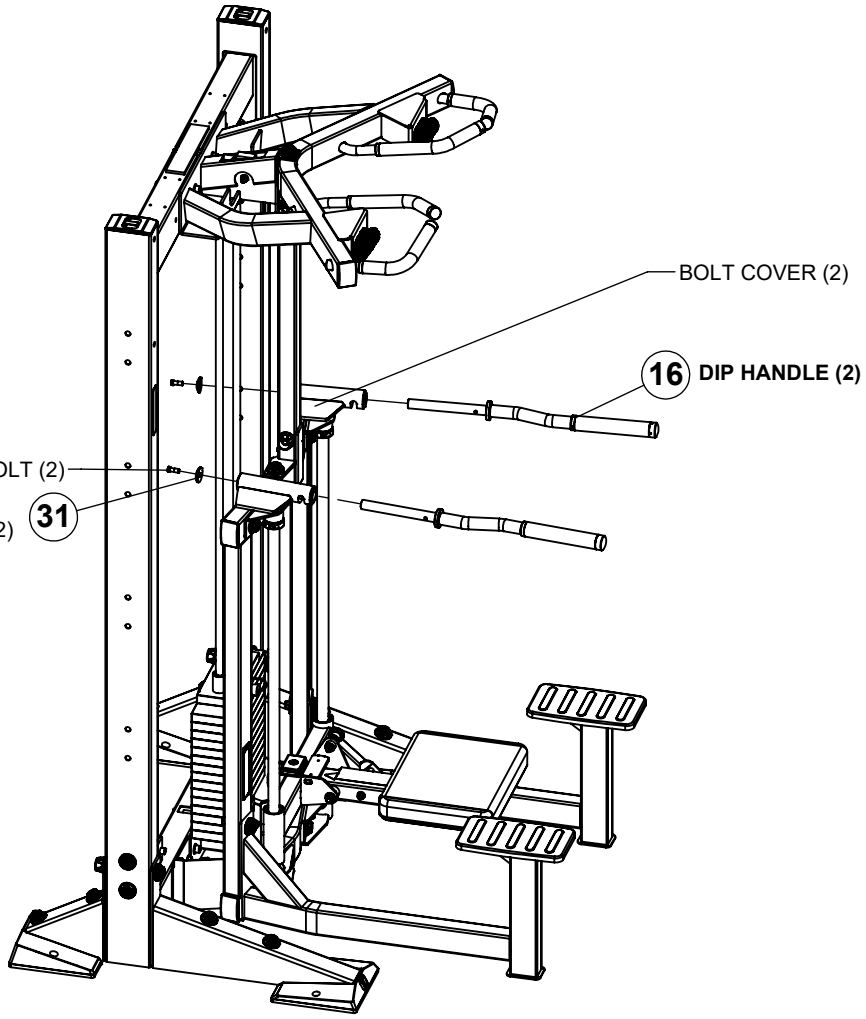
NOTES:

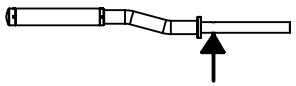
SECURELY tighten bolt connections in this step, and previous step.

STEP 18
4' MODULE / OMNI STATION

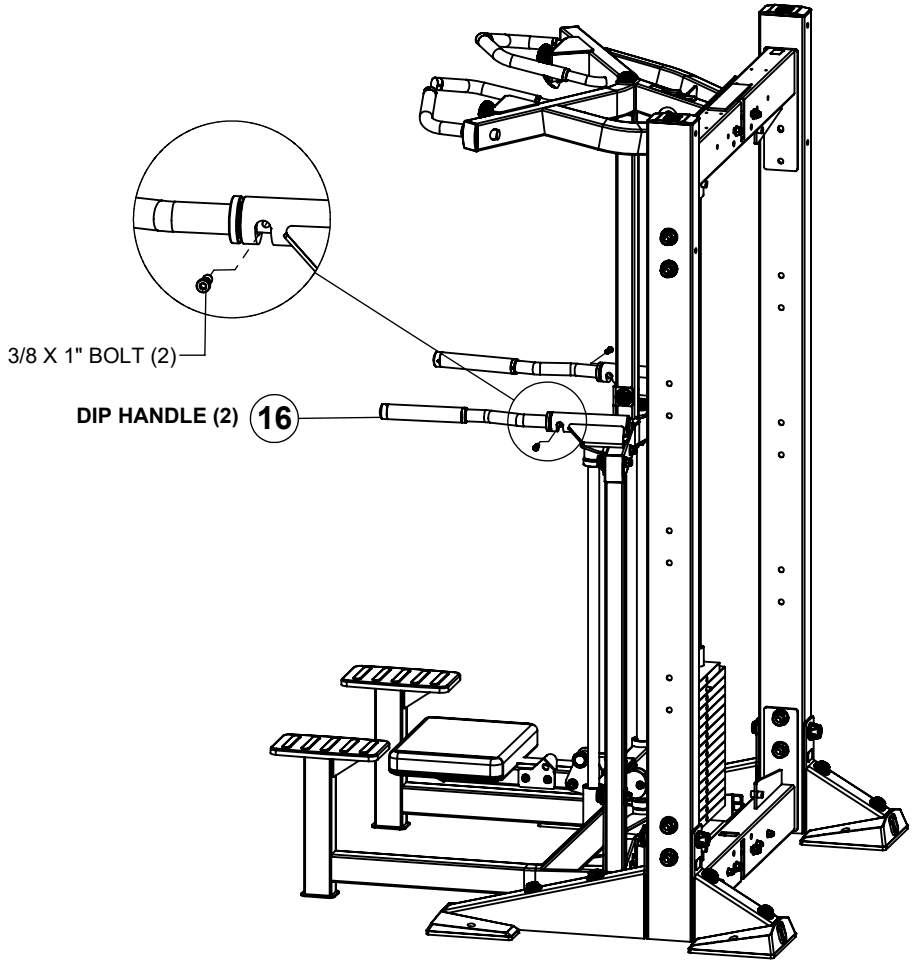


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



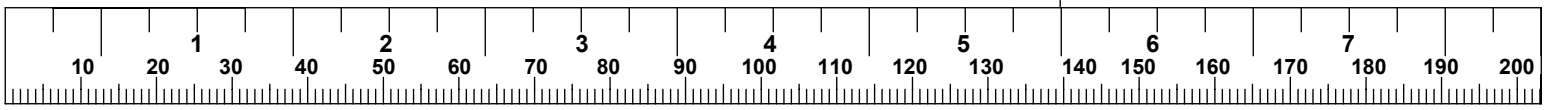


NOTE: INSTALL HARDWARE BELOW ON THE SIDE OF HANDLE BEND SHOWN.

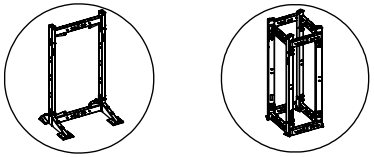


NOTES:

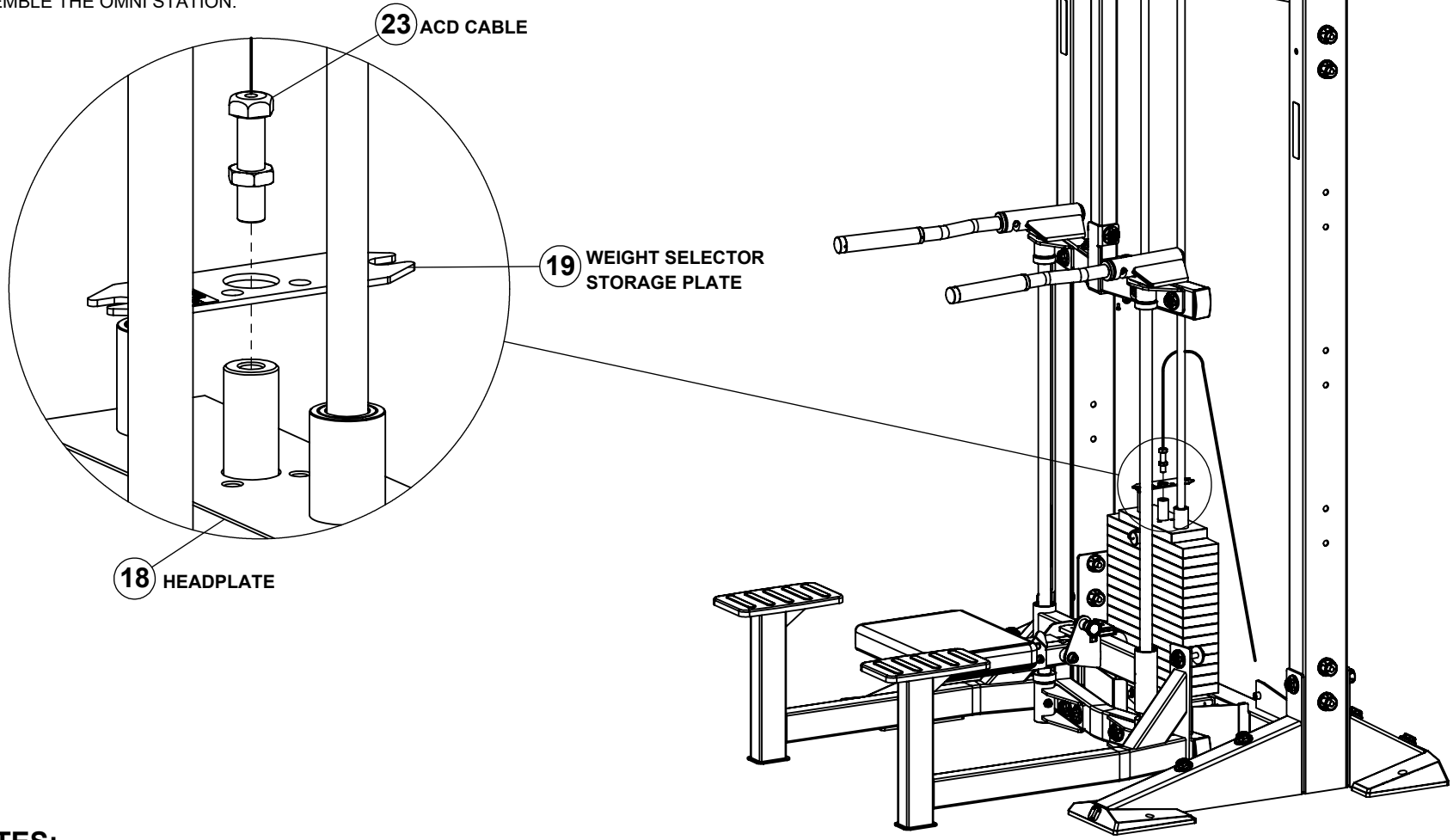
SECURELY tighten bolt connections in this step.



STEP 19
4' MODULE / OMNI STATION



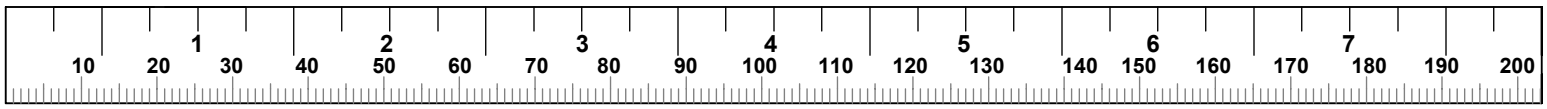
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



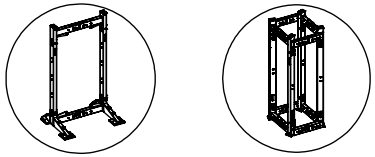
NOTES:

LOOSELY tighten bolt connections in this step.

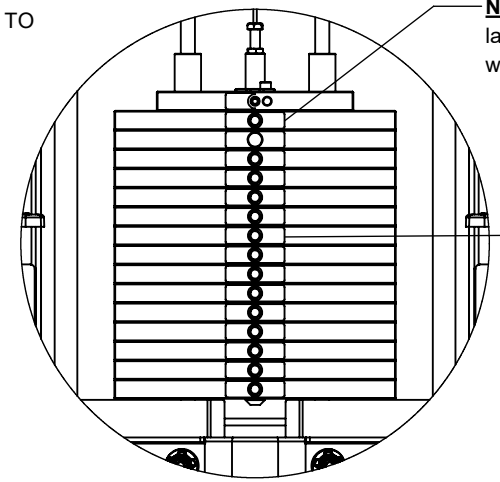
Frame parts are hidden for assembly clarity.



STEP 20
4' MODULE / OMNI STATION

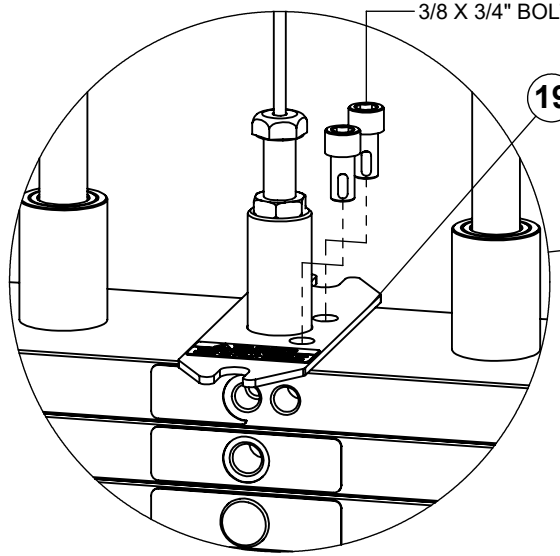


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



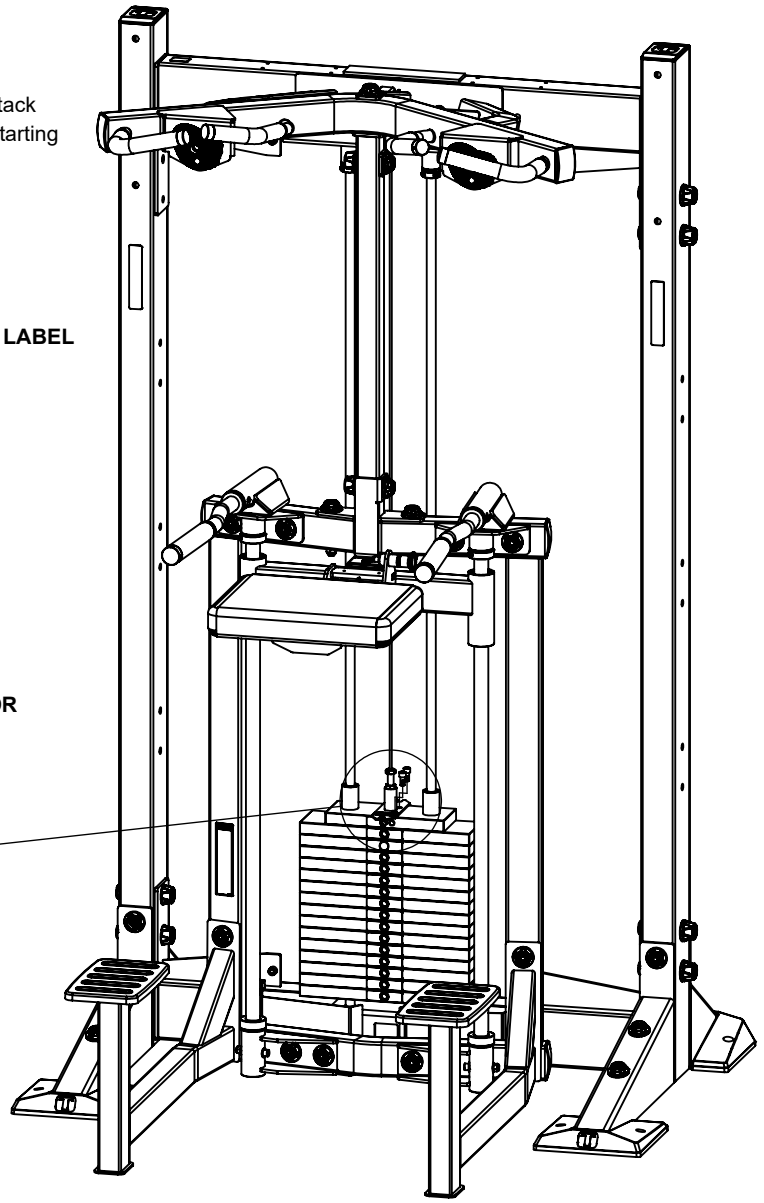
NOTE: Attach the weight stack labels to the weight stack starting with the head plate.

26 **WEIGHT STACK LABEL**



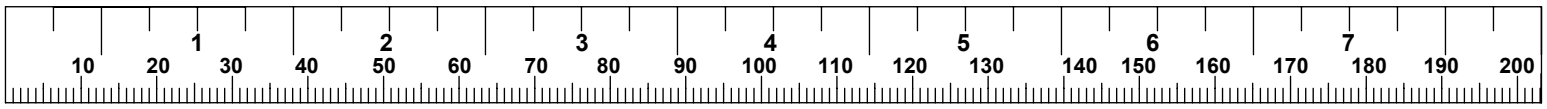
3/8 X 3/4" BOLT (2)

19 **WEIGHT SELECTOR STORAGE PLATE**

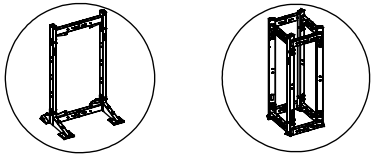


NOTES:

SECURELY tighten bolt connections in this step.



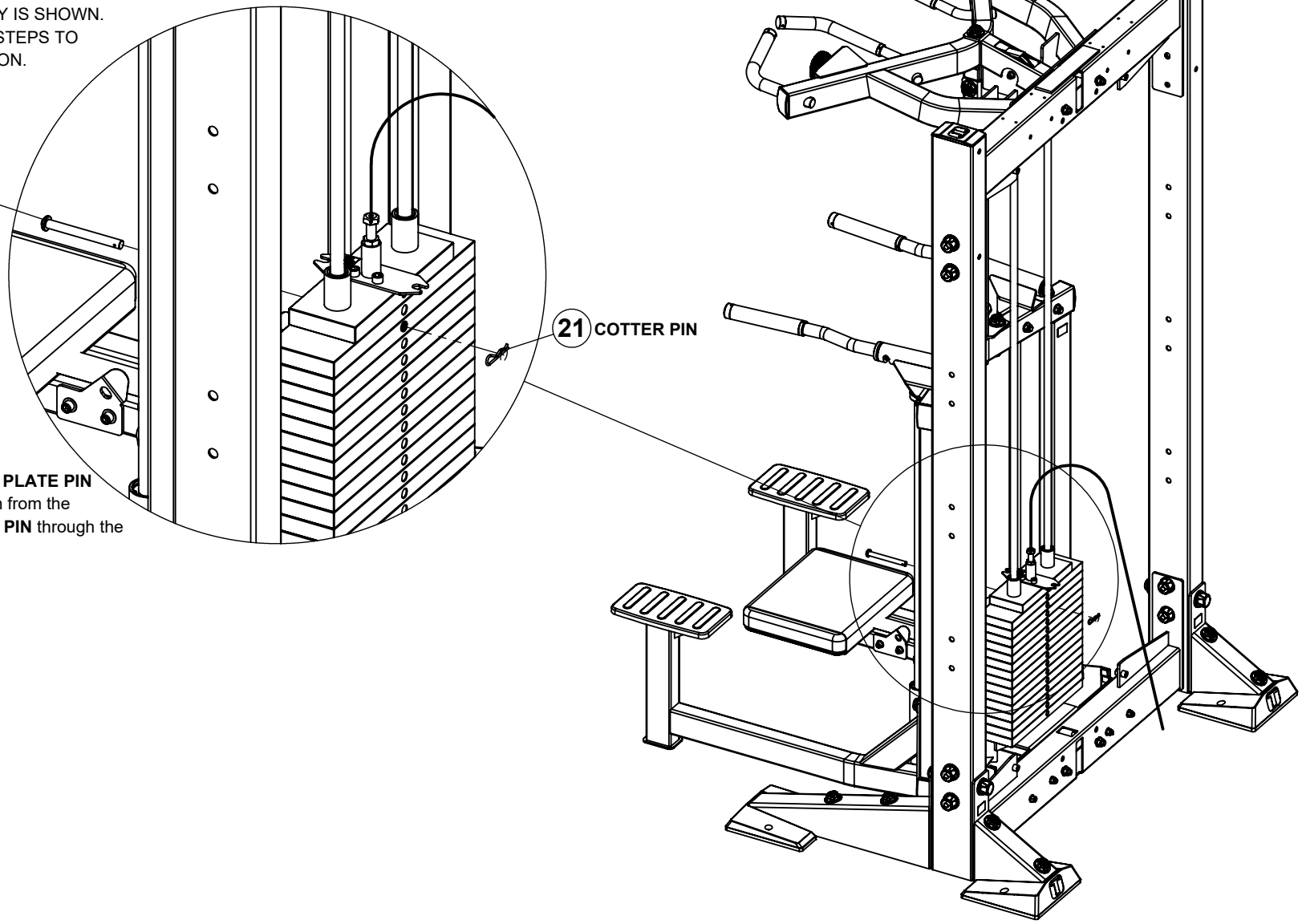
STEP 21
4' MODULE / OMNI STATION



NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

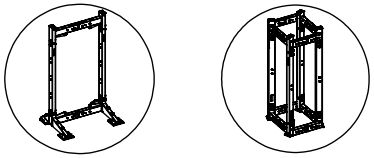
WEIGHT PLATE PIN (22)

(21) **COTTER PIN**



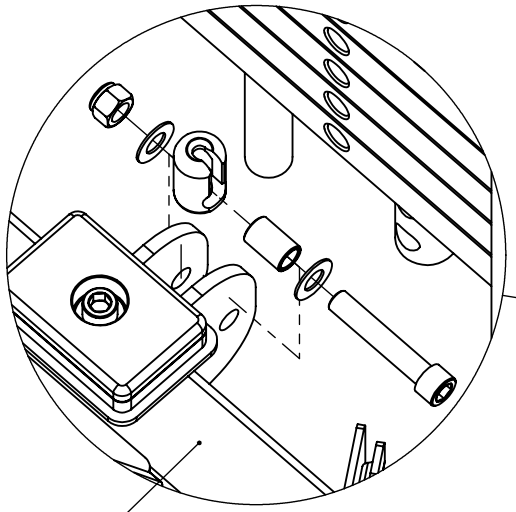
NOTE: Place the **WEIGHT PLATE PIN** through the 2nd plate down from the headplate. Press **COTTER PIN** through the hole at the end of the pin.

STEP 22A
4' MODULE / OMNI STATION

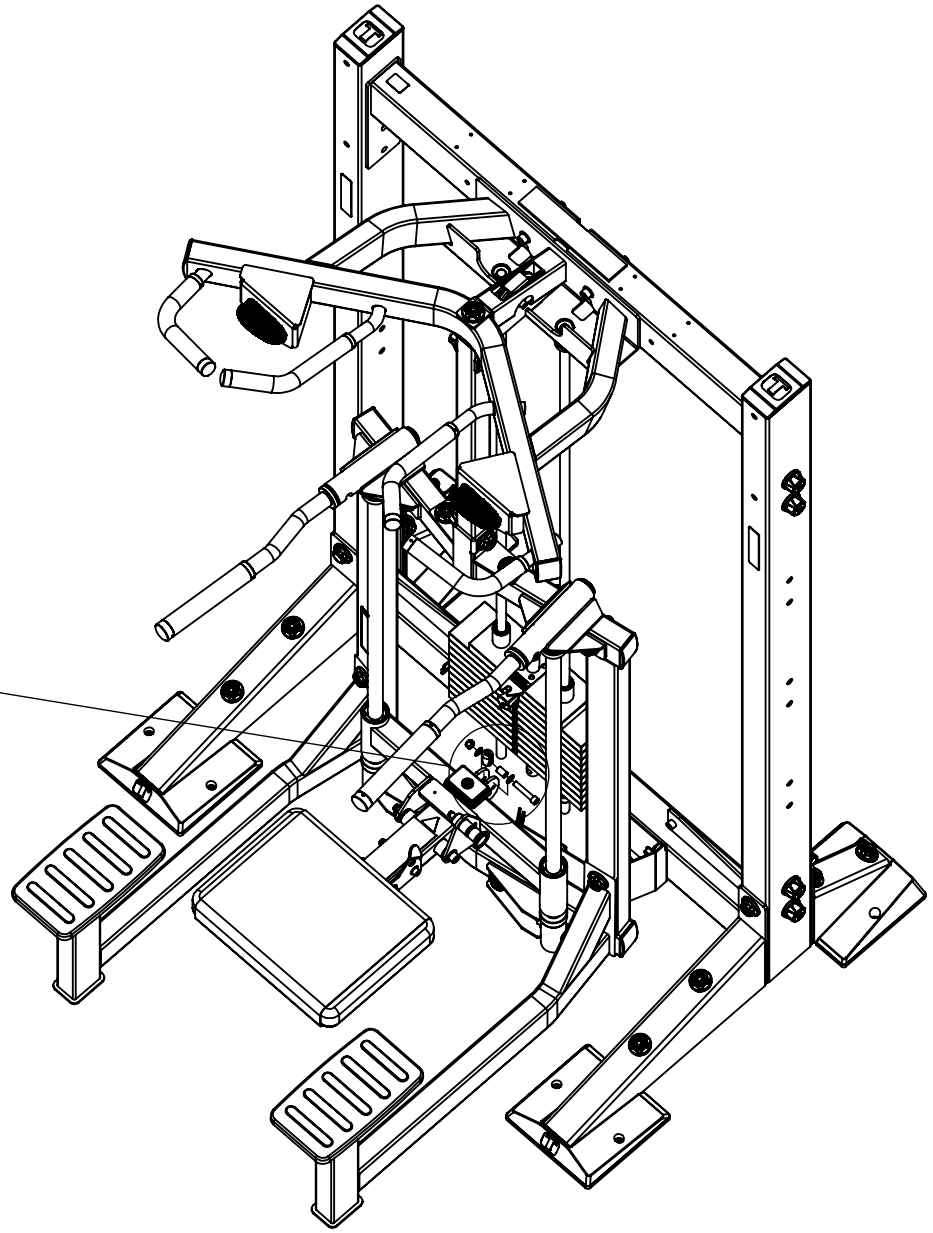


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

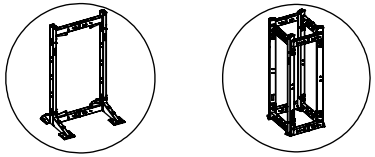
NOTE: Temporarily remove preassembled hardware shown. Save hardware to be used in next step.



KNEE PAD LINEAR GUIDE (8)

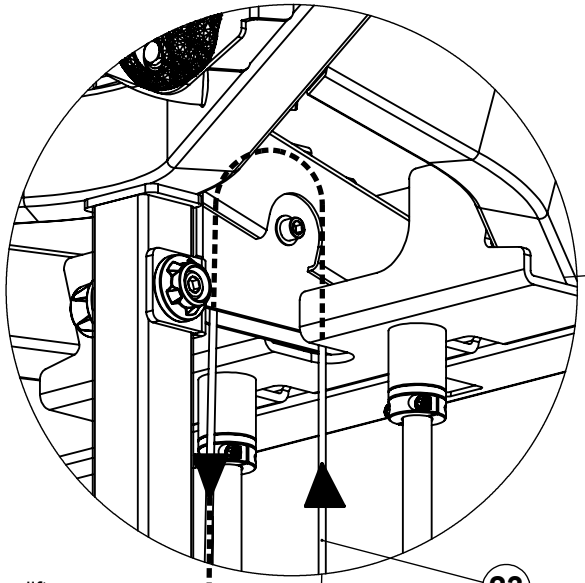


STEP 22B
4' MODULE / OMNI STATION



NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

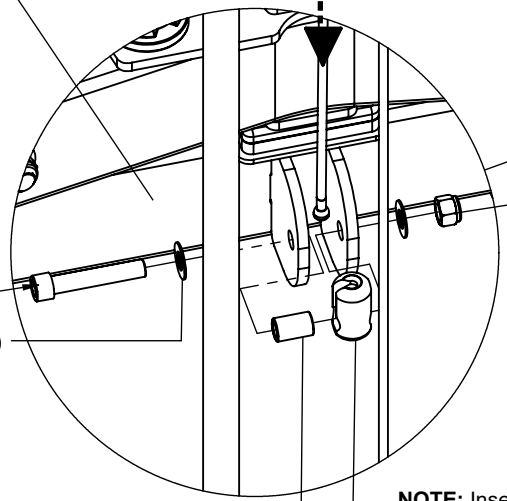
NOTE: Route Cable as shown.



23 **ACD CABLE**

Cable From headplate

NOTE: With 2 people, have one person lift **KNEE PAD LINEAR GUIDE** to its highest postion. Assemble cable end using hardware from previous step.



3/8" LOCK NUT

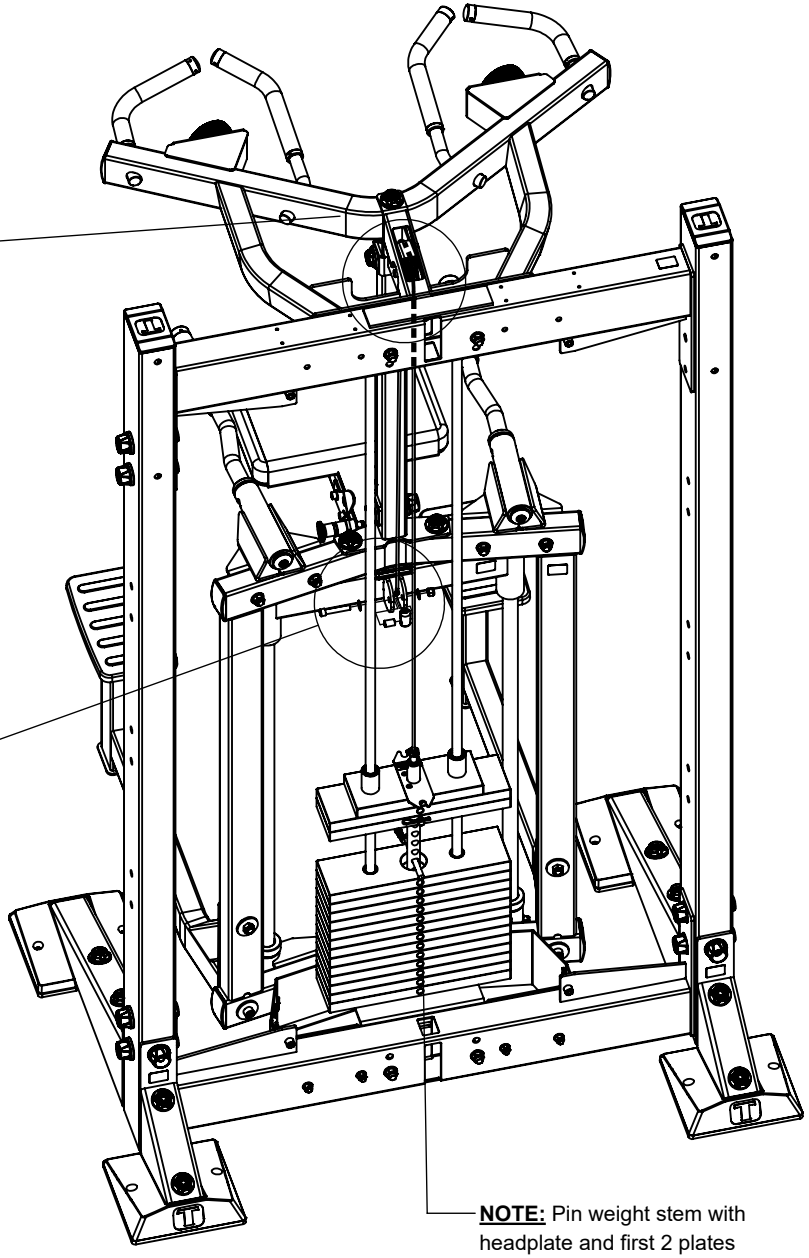
3/8 X 2" BOLT

3/8" FLAT WASHER (2)

SPACER

CABLE END

NOTE: Insert the cable into the slot in the side of the cable end. Pull cable to seat it inside the cable end. Insert spacer through cable end, align between the holes in the plate and **SECURELY TIGHTEN** hardware.

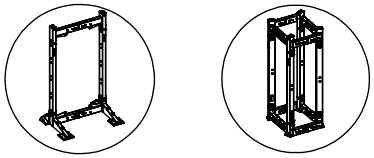


NOTE: Pin weight stem with headplate and first 2 plates elevated to add slack to cable.

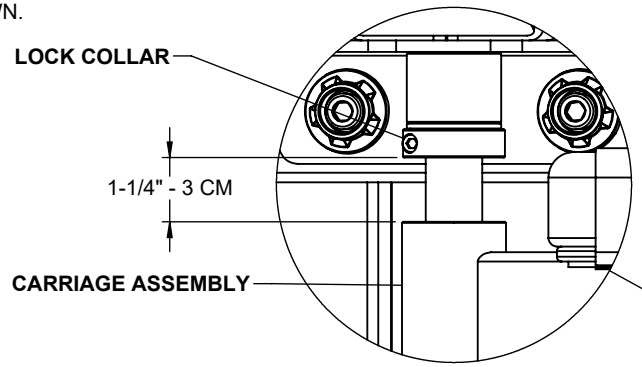
NOTES:

SECURELY tighten bolt connections in this step.

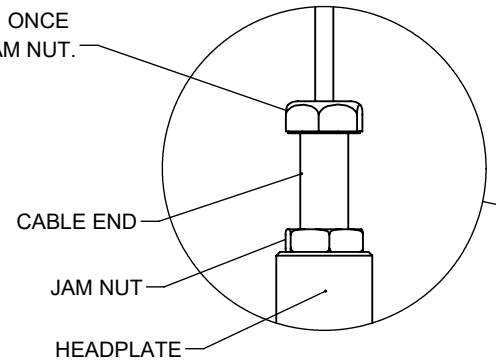
STEP 23
4' MODULE / OMNI STATION

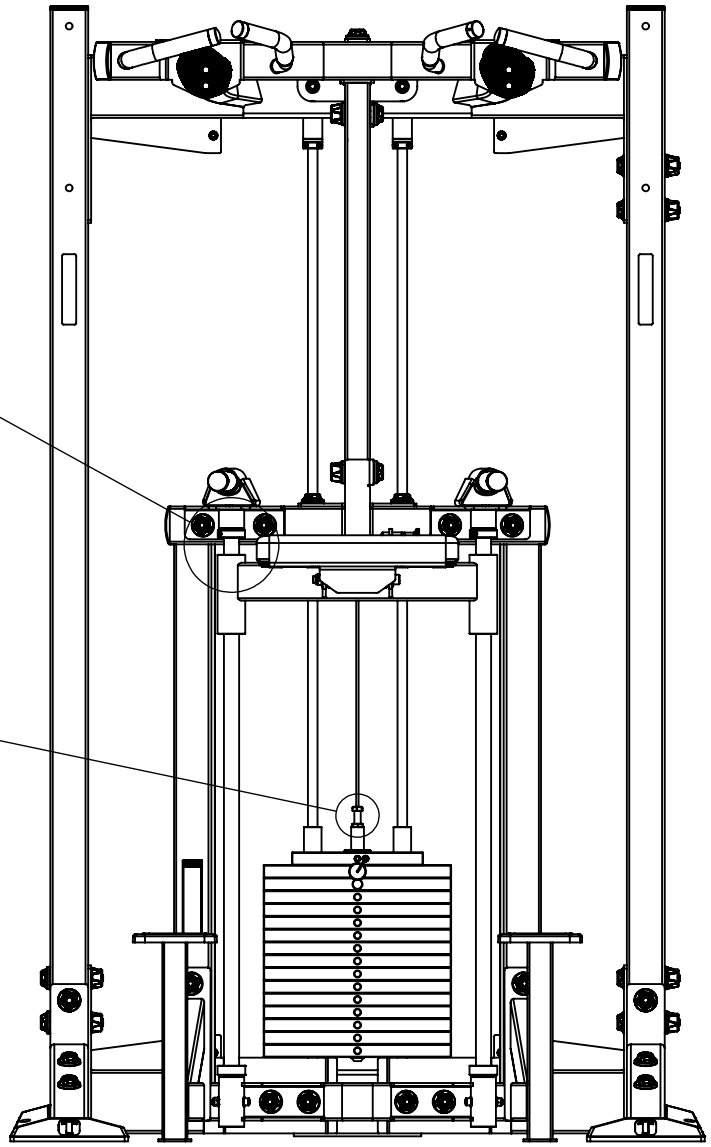


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



NOTE: LOOSEN JAM NUT AND THREAD CABLE END INTO THE HEADPLATE UNTIL THE CARRIAGE ASSEMBLY IS APPROXIMATLY 1-1/4" FROM THE LOCK COLLAR. SEE IMAGE ABOVE. ONCE ADJUSTED **SECURELY TIGHTEN** JAM NUT.

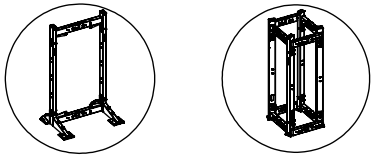




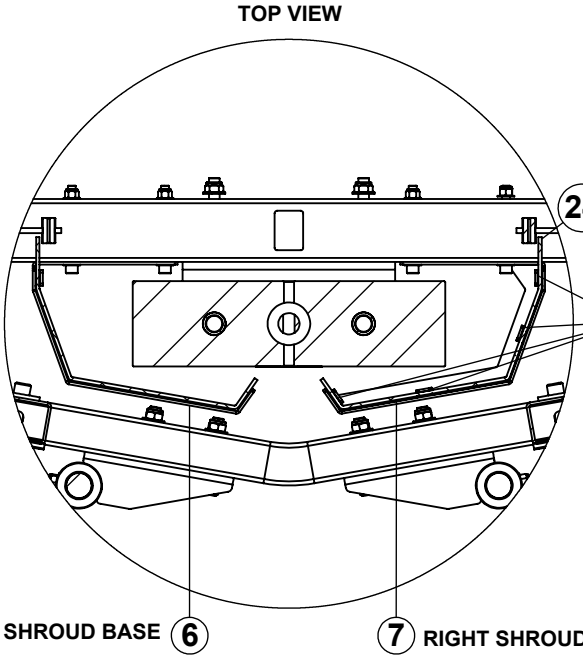
NOTES:

SECURELY tighten bolt connections in this step.

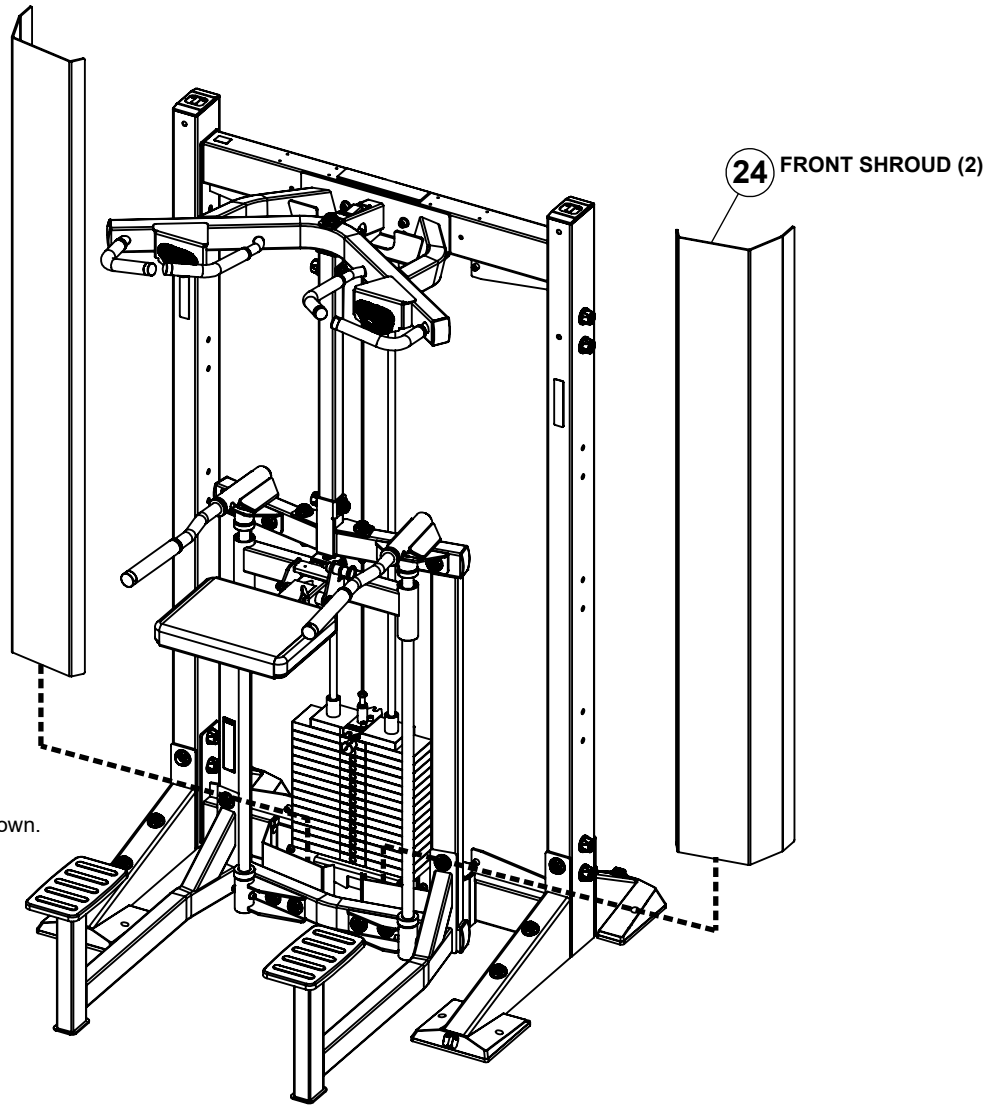
STEP 24
4' MODULE / OMNI STATION



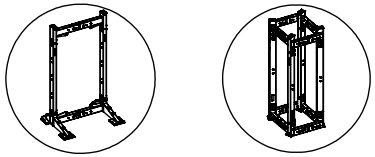
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



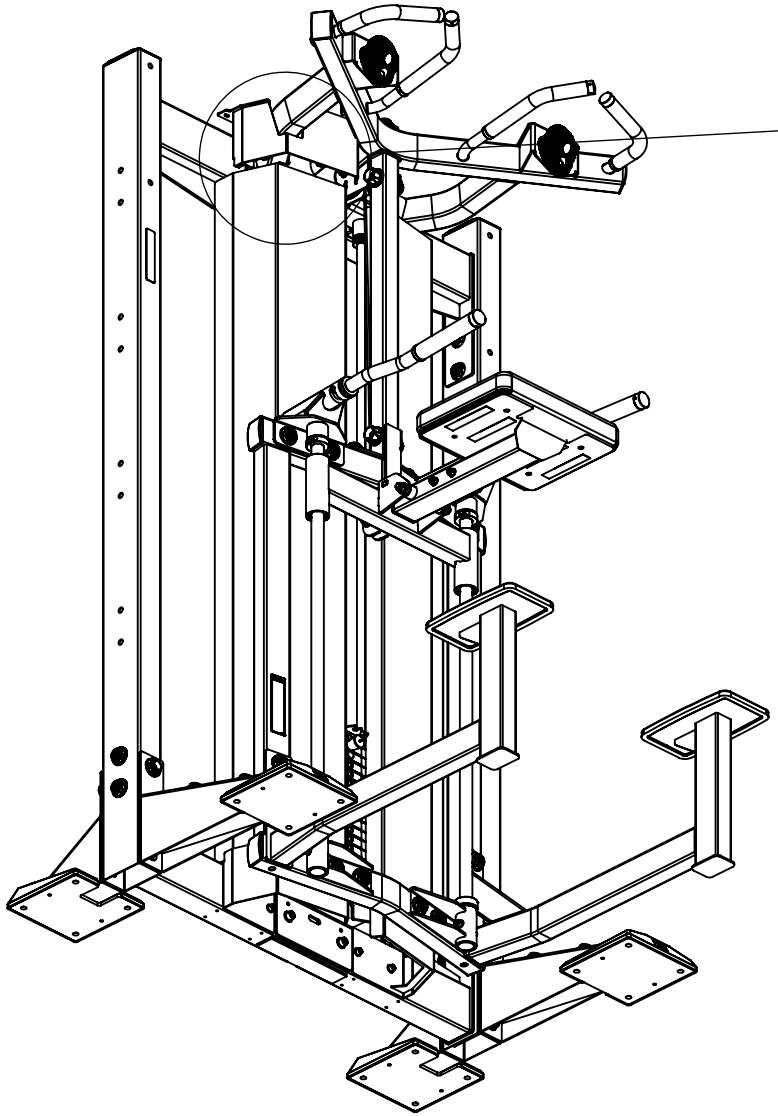
NOTE: Make sure shrouds are seated between the tabs shown.



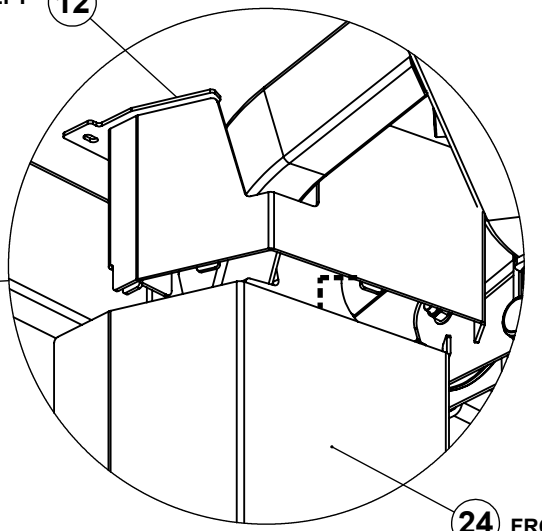
STEP 25
4' MODULE / OMNI STATION



NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

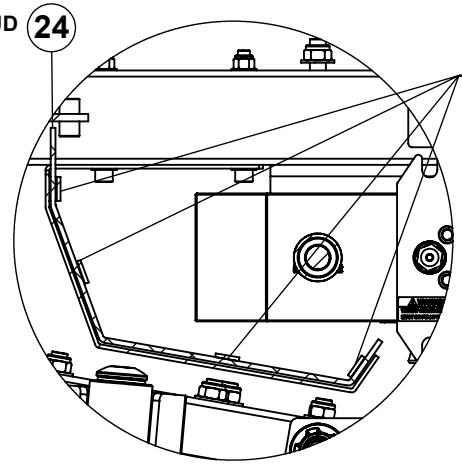


ACD TOP SHROUD LEFT 12



24 **FRONT SHROUD**

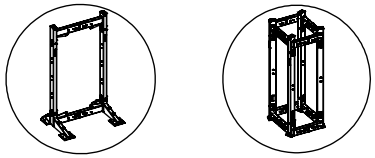
FRONT SHROUD 24



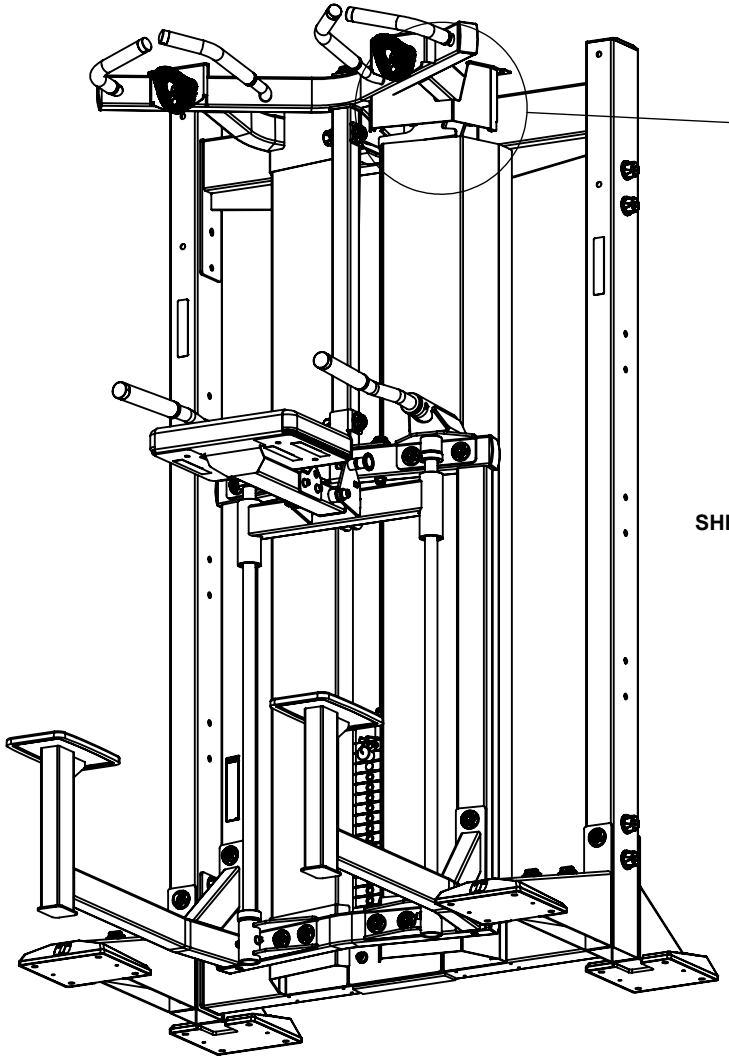
SHROUD RETAINING TABS

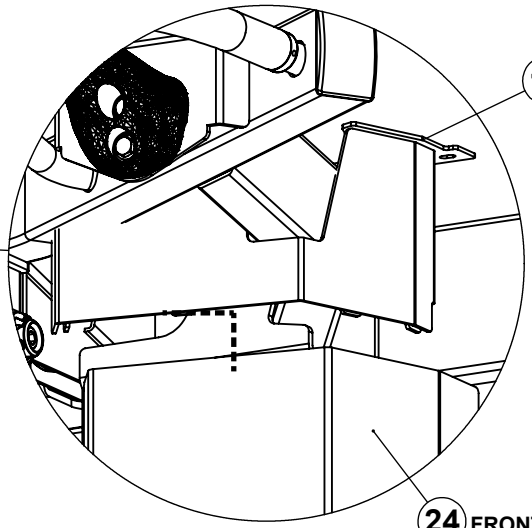
NOTE: Make sure shrouds are seated between the tabs shown.

STEP 26
4' MODULE / OMNI STATION



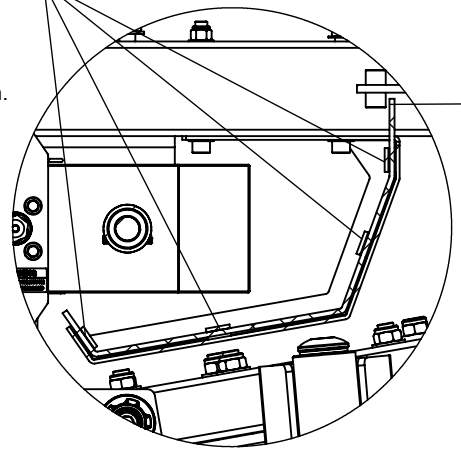
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



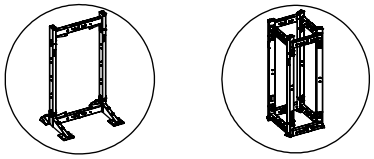


SHROUD RETAINING TABS

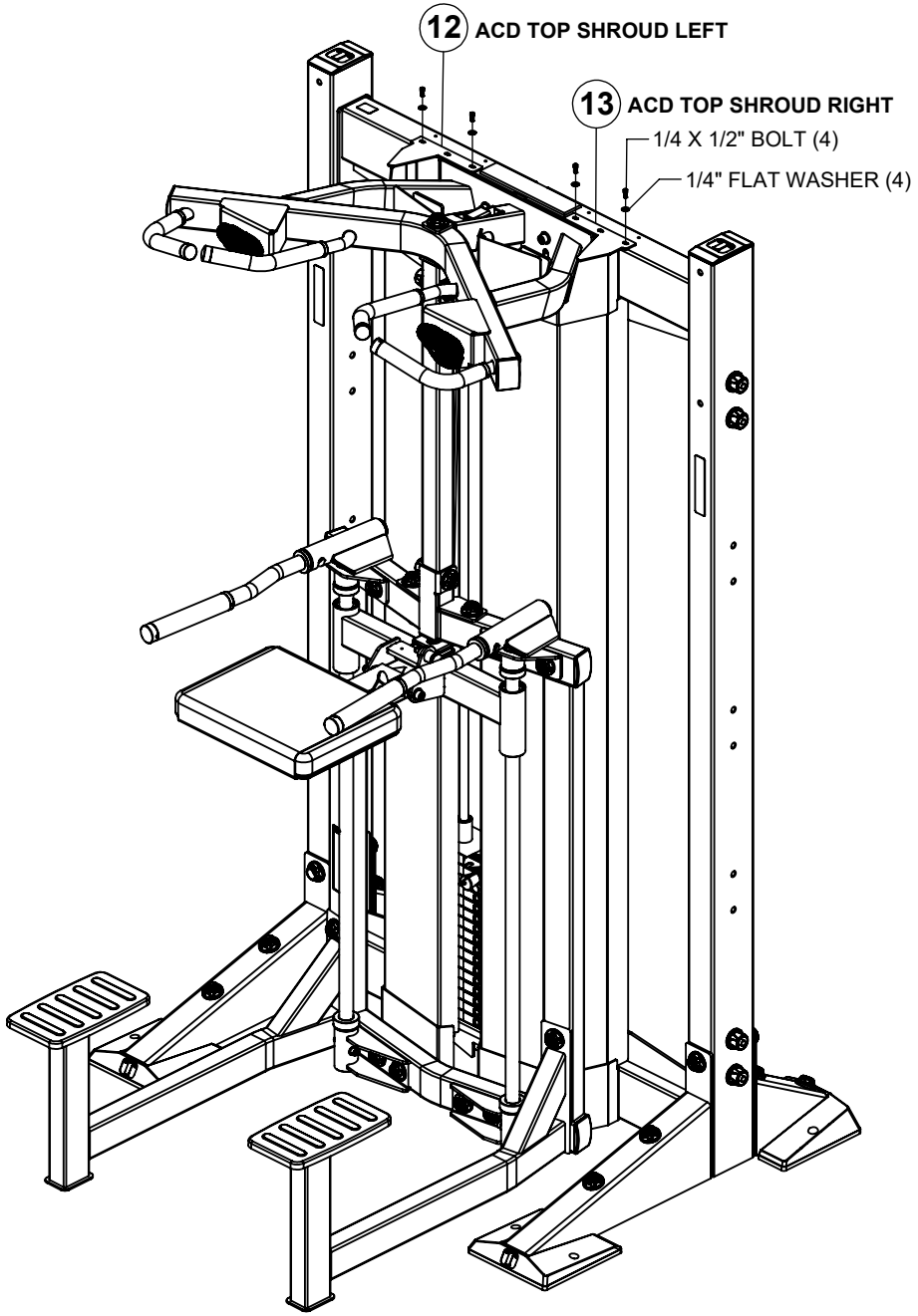
NOTE: Make sure shrouds are seated between the tabs shown.



STEP 27
4' MODULE / OMNI STATION

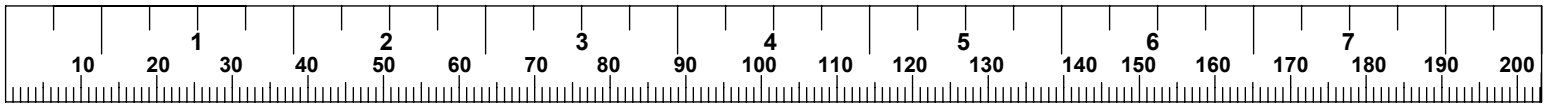


NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.

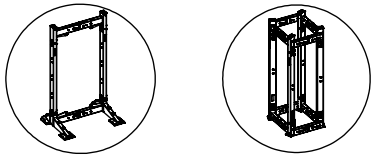


NOTES:

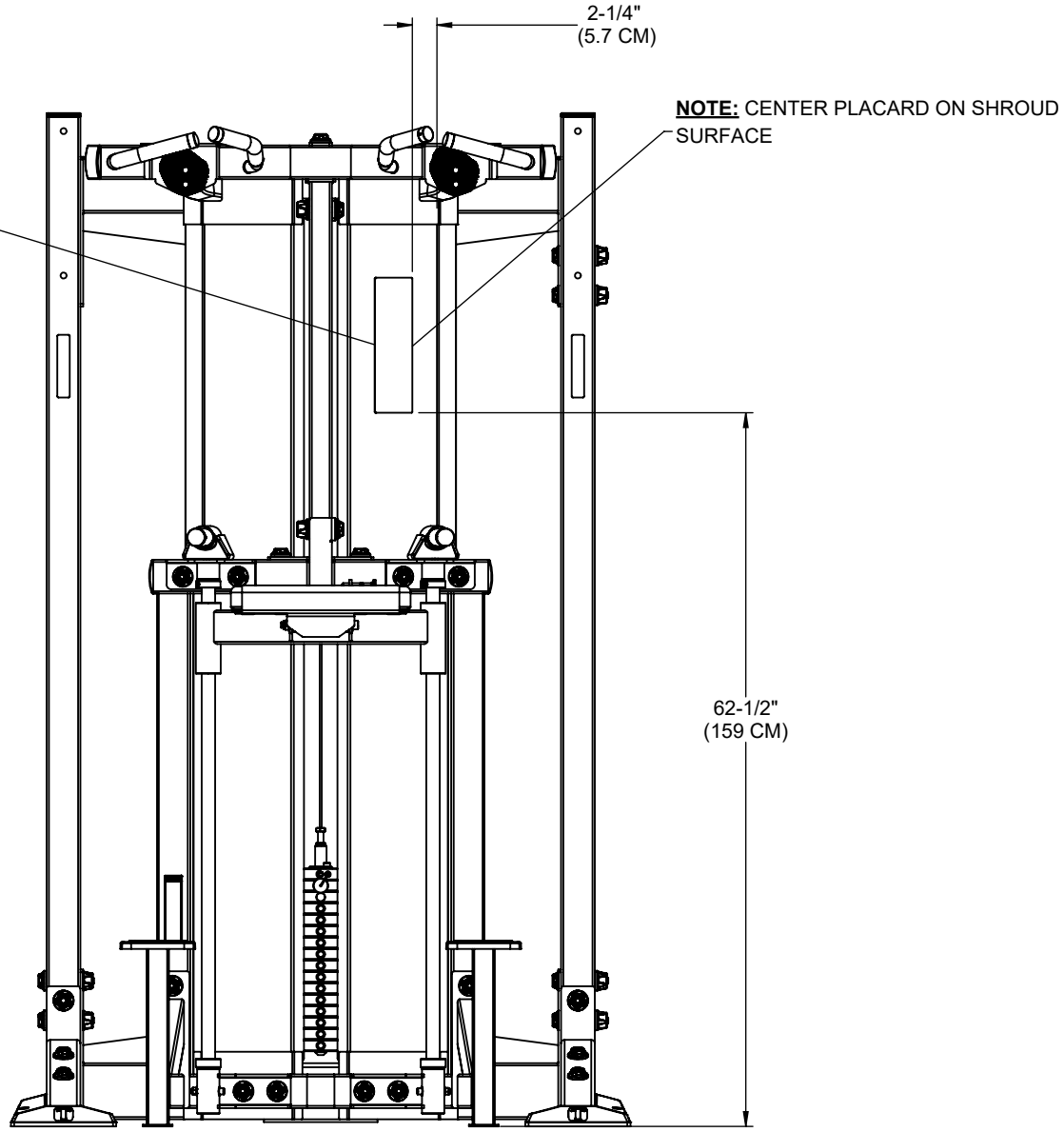
SECURELY tighten bolt connections in this step.



STEP 28
4' MODULE / OMNI STATION

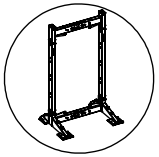


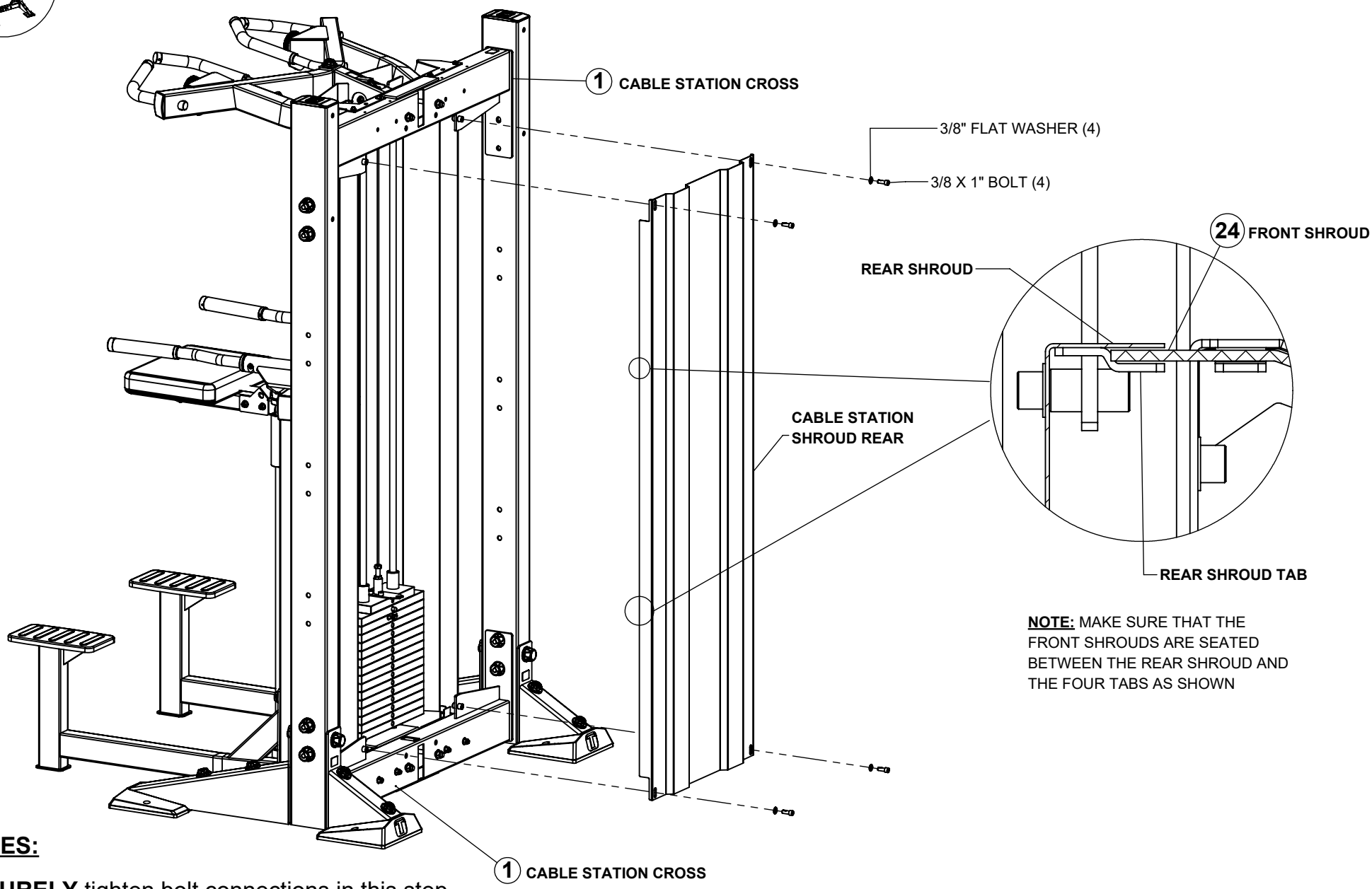
NOTE: 4' MODULE ASSEMBLY IS SHOWN. FOLLOW THE EXACT SAME STEPS TO ASSEMBLE THE OMNI STATION.



STEP 29 (OPTIONAL REAR SHROUD)

4' MODULE

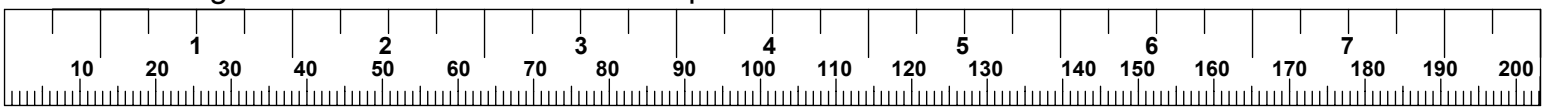




NOTE: MAKE SURE THAT THE FRONT SHROUDS ARE SEATED BETWEEN THE REAR SHROUD AND THE FOUR TABS AS SHOWN

NOTES:

SECURELY tighten bolt connections in this step.



MAINTENANCE

INSPECTION: Once a month, check for loose bolts. Tighten if necessary.

WEIGHT STACK GUIDE RODS, PIVOTING JOINTS, AND TUBE IN TUBE ADJUSTMENTS: At least once a month, Clean and lubricate with a silicone or teflon based lubricant.

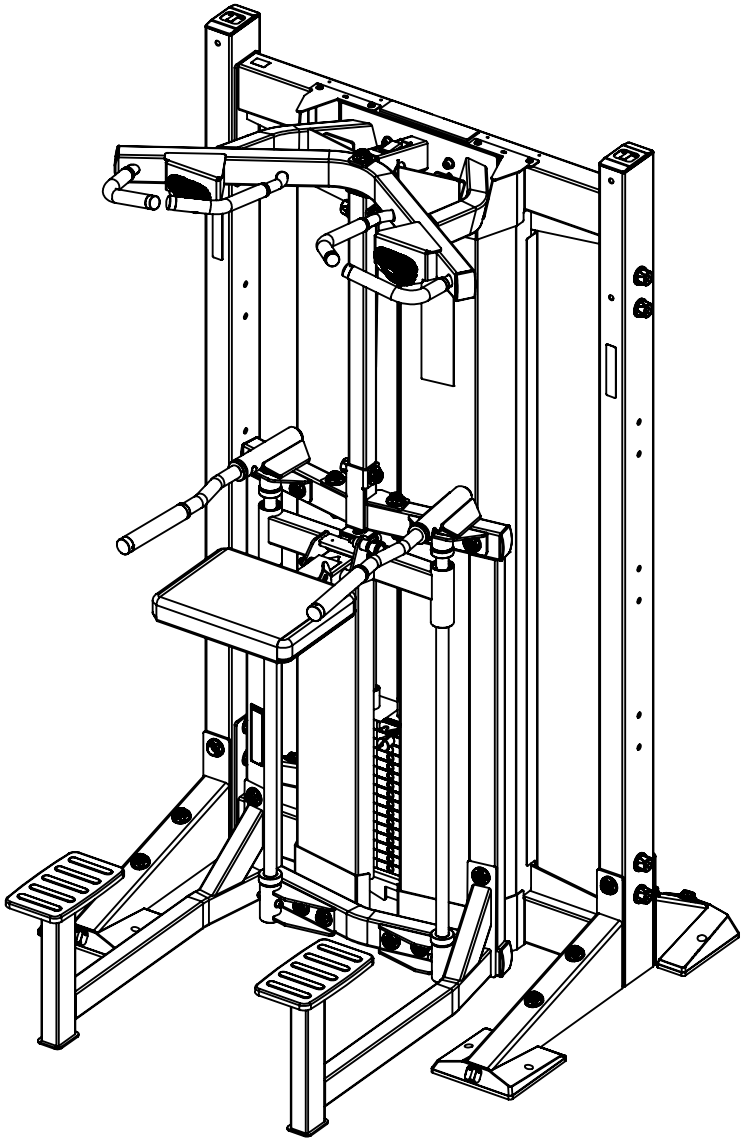
GUIDE RODS WITH LINEAR BEARINGS: At least once a month, Clean and lubricate with a thin film of NLGI 1 or NLGI 2 Grease (non-Moly / non-PTFE). Examples include *Lucas Oil White Lithium Grease* and *Mobil 122136 EP 2.*

CABLES: Check tension, end fitting and cable coating. Replace if damage or worn. (NOTE: NEW CABLES ALWAYS STRETCH DURING USE. REFER TO STEP 23 TO ADJUST CABLE TENSION)

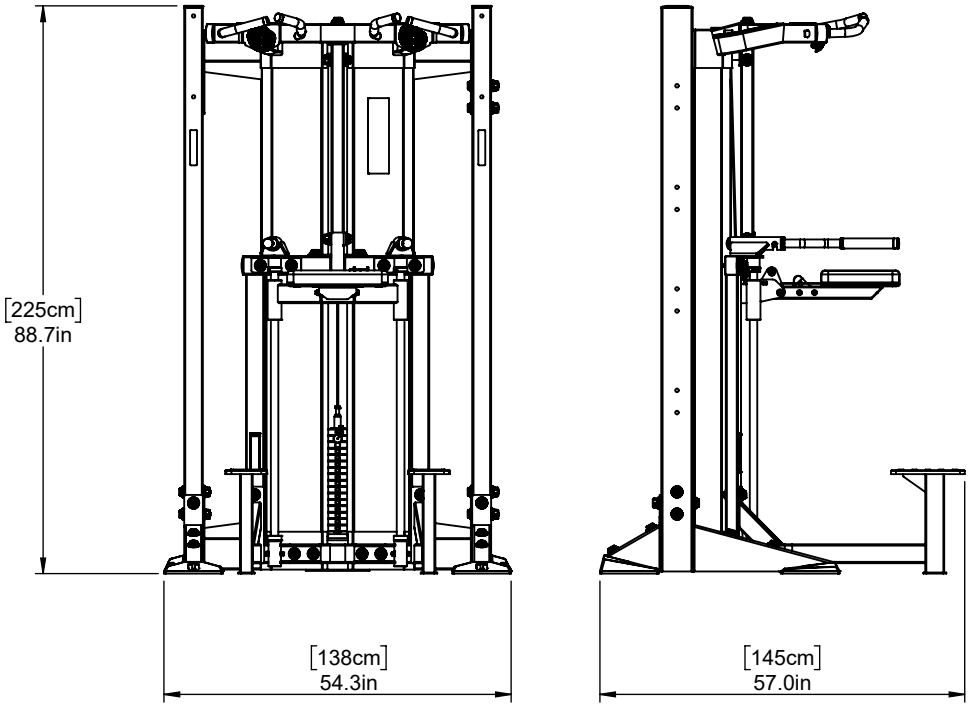
UPHOLSTERY: Wipe down and dry after each use. Clean and condition periodically.

SPRING PINS: Check that spring pin fully engages the hole when released. Tighten spring pin nut as needed.

FRAME: Clean with a damp cloth.

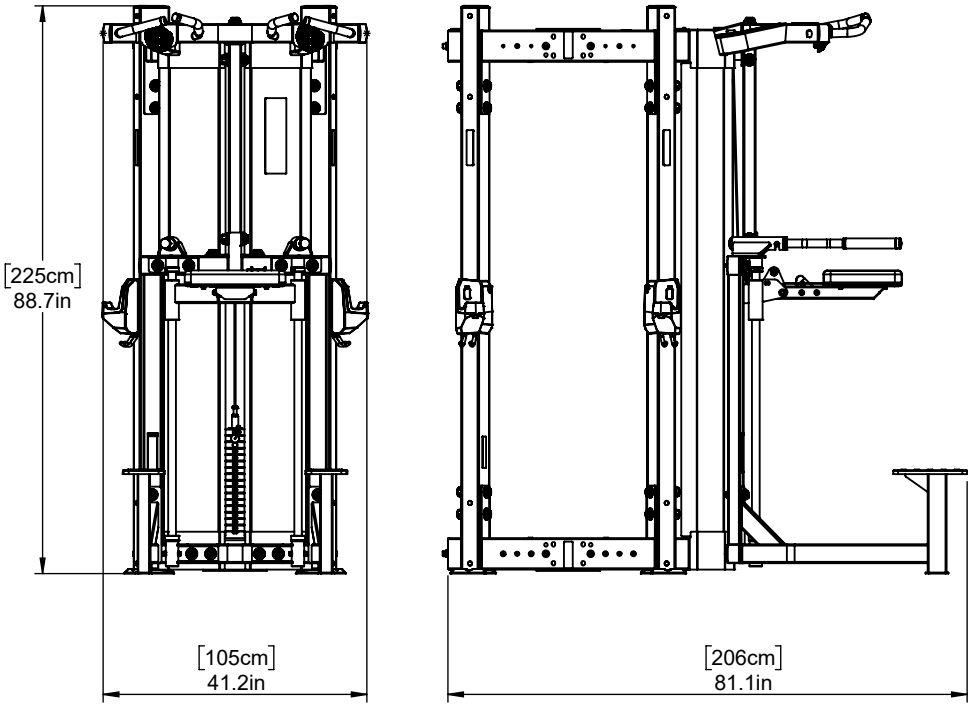


XCREATE-4ACDM



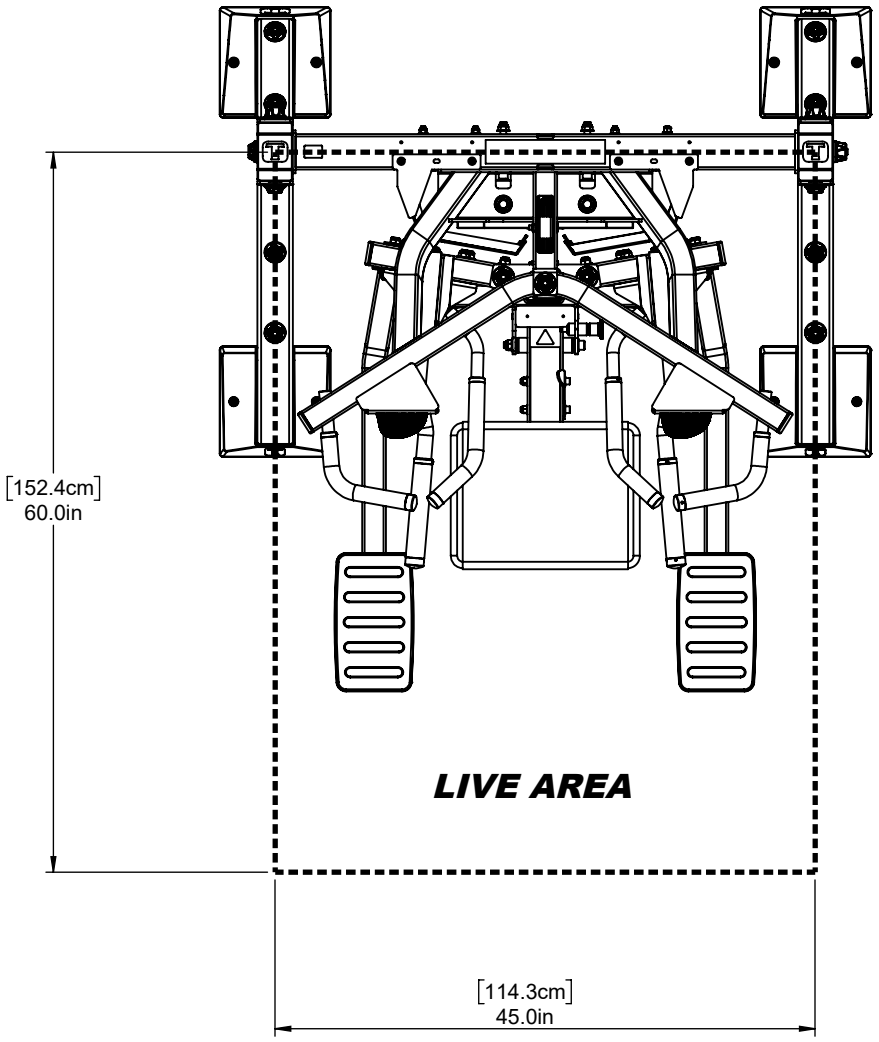
TOTAL UNIT WEIGHT : 850 LBS [385 KG]

XCREATE-OSS-ACD



TOTAL UNIT WEIGHT : 970 LBS [440 KG]

TOP VIEW




PULL UP / DIP
START
START
TORQUE USA