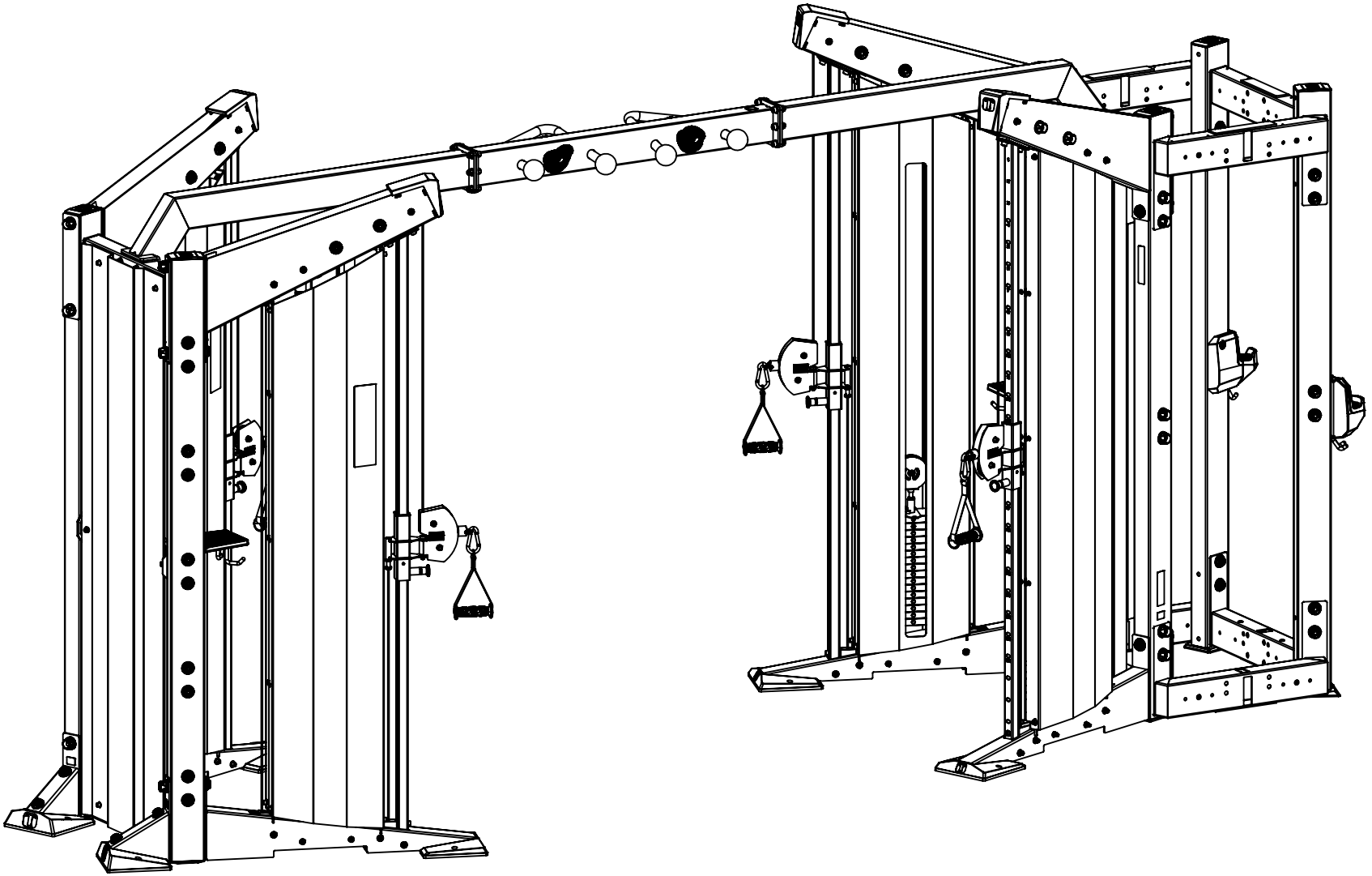
XCREATE OMNISTACK ASSEMBLY GUIDE

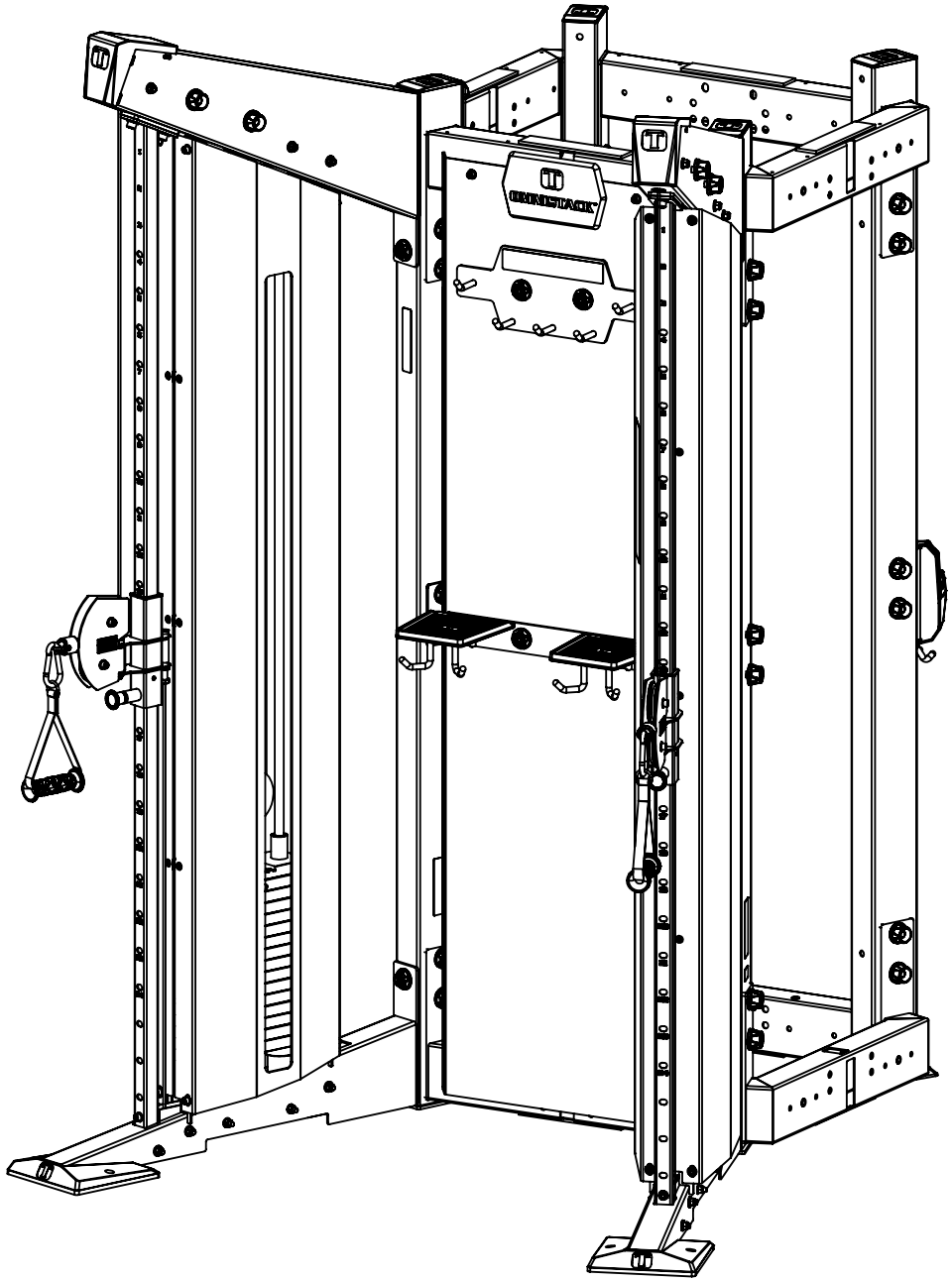


PART #: 6172401-A

TORQUE USA

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GENERAL NOTES

OVERVIEW AND TOOLS REQUIRED

X-CREATE OMNISTACK Systems can be customized in countless ways. This manual provides instructions for assembling core packages and attachment options.

OMNISTACK Stations are not detailed in this assembly guide. For further instruction on these, reference the individual guide for the station being installed.

If you worked with Torque X-Design Team during the purchasing process, please request a Bill of Material Drawing to reference your exact set-up. For assistance,contact sales@torquefitness.com or call (763) 754-7533

NOTE:
When assembling any X-CREATE OMNISTACK System,
the hardware will be shared between two side by side stations.
It is recommended to keep all bolt connections loose until the core package and all of the stations have been assembled. Securely tighten all frame connections at this time, and then proceed to the attachment options. Attachment options can be securely tightened as they are assembled.

TOOLS FOR ASSEMBLY:
- 3/8" ALLEN WRENCH
- 5/16" ALLEN WRENCH
- 3/16" ALLEN WRENCH
- 3/4" WRENCH OR SOCKET
- 9/16" WRENCH OR SOCKET
- 1/2" WRENCH OR SOCKET
- RUBBER MALLET
- STEP STOOL OR LADDER
- SCISSORS OR UTILITY KNIFE

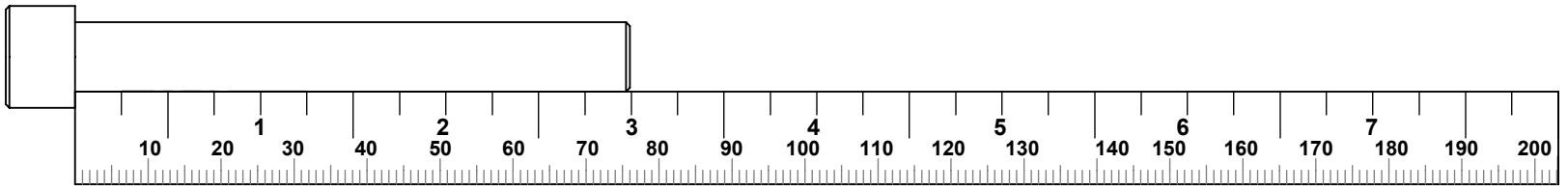
Optional Equipment

Optional equipment may be available for this product.

Follow the instructions included with the optional equipment to assemble it to the base product.

Assembly Tips

- In a continual effort to improve our products, specifications are subject to change.
- A 6" scale is provided at the bottom of this page. To correctly measure the bolts, measure from underneath the bolt head to the end of the bolt as illustrated below.
- Read all notes on each page before beginning that step.
- Some of the items shown in the assembly steps may be pre-assembled.**Note:** Some items have been hidden for assembly clarity.
- **Note:** Some pre-assembled parts may need to be temporarily removed in order to complete the step. Follow the instructions or damage to the product could occur.
- Some parts may have extra holes that will not be used. Use only the holes depicted in the instructions.
- Certain parts make reference to the right and left side of the machine. In order to determine the left and right side, stand in front of the machine.
- Provide ample space around the product for ease of assembly.
- **DO NOT** fully tighten any connections until instructed to do so. This will help insure that the alignment of all of the parts will be correct.
- Insert all bolts in the direction indicated in the instructions. Failure to do so may result in clearance issues and will degrade the aesthetics of the product.
- Carefully follow instructions for all pivot points. In general, primary rotating parts have connections that should be securely tightened, while secondary connections need to be loosen 1/4 turn.



WARNING !

Important safety instructions for using Equipment

There is a risk assumed by the individuals who use this type of equipment. To minimize risk, you must follow these precautions:

1. **READ ALL INSTRUCTIONS AND WARNING LABELS COMPLETELY PRIOR TO ANY USE OR ASSEMBLY. Failure to read and follow the safety instructions and warnings within the Assembly and Maintenance Guide may result in possible serious injury or death. Use this product only for the intended uses described in the Assembly and Maintenance Guide and exercise booklet. DO NOT** modify equipment in anyway. **Any use other than as intended or modification of product will void any and all product warranties.**
2. Consult your physician before starting any exercise program. Warm up properly before engaging in resistance training. Stop exercising and consult a physician immediately if you experience dizziness, nausea, faintness, chest pain, shortness of breath or any other abnormal symptoms during use of this equipment.
3. Certain exercise equipment and/or equipment may not be suitable or appropriate for pregnant women, people with heart conditions, balance impairment or other pre-existing health problems. Persons with disabilities should consult a physician and obtain medical approval prior to using this product and should only use this product under close supervision. **Failure to comply with these instructions will void any and all product warranties.**
4. Carefully inspect equipment before each use. Replace all parts at the first sign of wear or damage. Tighten all loose connections. Pay special attention to cable ends and connections. Do not disassemble, remove any parts or components or otherwise attempt to repair this product. **DO NOT** use product if product appears damaged. **DO NOT** attempt to fix a broken or jammed machine, obtain assistance from your authorized Torque Fitness Dealer. **Failure to comply with these instructions will void any and all product warranties.**
5. Keep body and clothing clear of all moving parts. Wear comfortable clothing which does not impair freedom of movement. Do not wear clothing which is too loose and could get caught in moving parts.
6. Make sure all adjustment spring pins are fully engaged after making an adjustment and before using the product.
7. Make sure weight stack selector pin is completely inserted into the weight stack before beginning any exercise.
8. Children and pets must not be allowed near this machine. Supervise teenagers. This product is not a toy. Owner must notify any user of all warnings and proper use of equipment.
9. This product is designed for Class S, Studio or Commercial indoor use only. Unless directly specified, the maximum user weight is 300 lb (136 kg). If unsure of proper use of this product, contact Torque Fitness Customer service at: **763-754-7533** (8:30 am - 5:00 pm CST) or email **service@torquefitness.com**

Important Safety Instructions for Assembling Equipment

1. **Assistance is required. Torque Fitness recommends using more than one person to assemble this equipment.**
2. This product must be assembled on a flat, level surface to assure its proper function. Locate the unit a few inches from walls or furniture to allow easy access during assembly and use.
3. Read each numbered step in Assembly and Maintenance Guide and follow the steps in sequence. Skipping ahead may result in damage to the equipment and may require components to be disassembled.
4. Wear proper attire during the assembly process. Do not wear clothing which is too loose or open toed shoes.

Obtaining Service

Do not attempt to service the product yourself except for maintenance tasks described in this manual.

Refer to the Adjustments and Maintenance section at the back of this manual and the included workout booklet for information on product operation and service.

For further information, visit our website at **www.torquefitness.com** or contact us at **service@torquefitness.com**

If you call or email customer service, have the model number and serial number(s) available. The location of the model and serial numbers are indicated in the back of this manual. For future reference, write the model and serial number(s) in the space below.

Model Number:_____

Serial Number(s):_____

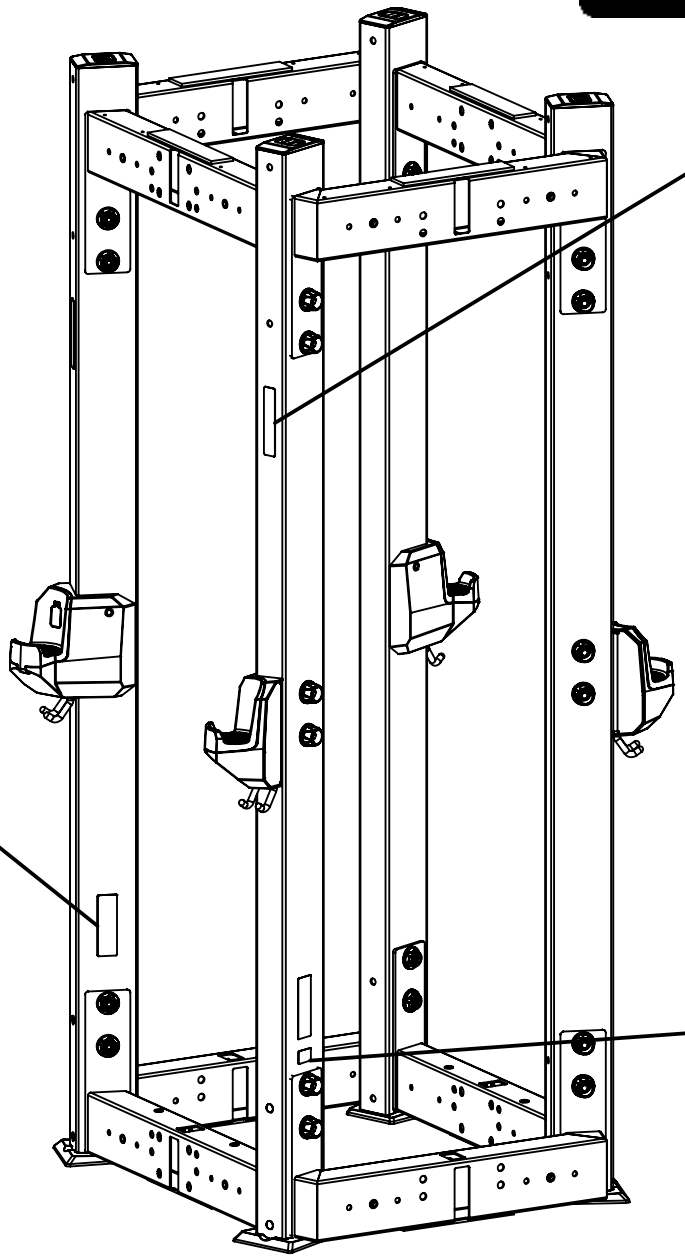
Torque Fitness
11201 Xeon Street NW Suite 101
Coon Rapids, MN USA 55448

WARNING

SERIOUS INJURY CAN OCCUR ON THIS EQUIPMENT. YOU MUST FOLLOW THESE PRECAUTIONS TO AVOID INJURY!

1. Before using, read all the warnings and obtain instruction on the use of this machine. Use only for intended exercise. **DO NOT** modify the machine.
2. Obtain a medical exam before beginning any exercise program.
3. Keep body, hair and clothing free of all moving objects.
4. Inspect the machine before use. **DO NOT** attempt to fix a broken or jammed machine. Notify staff immediately.
5. Children must not be allowed near this machine. Supervise teenagers.
6. Manufacturer **REQUIRES** that this product be secured to the floor to stabilize and eliminate rocking or tipping over when in use.
7. **DO NOT REMOVE THIS LABEL. REPLACE IF DAMAGED.**

P/N 5477301



TORQUE USA

Model:

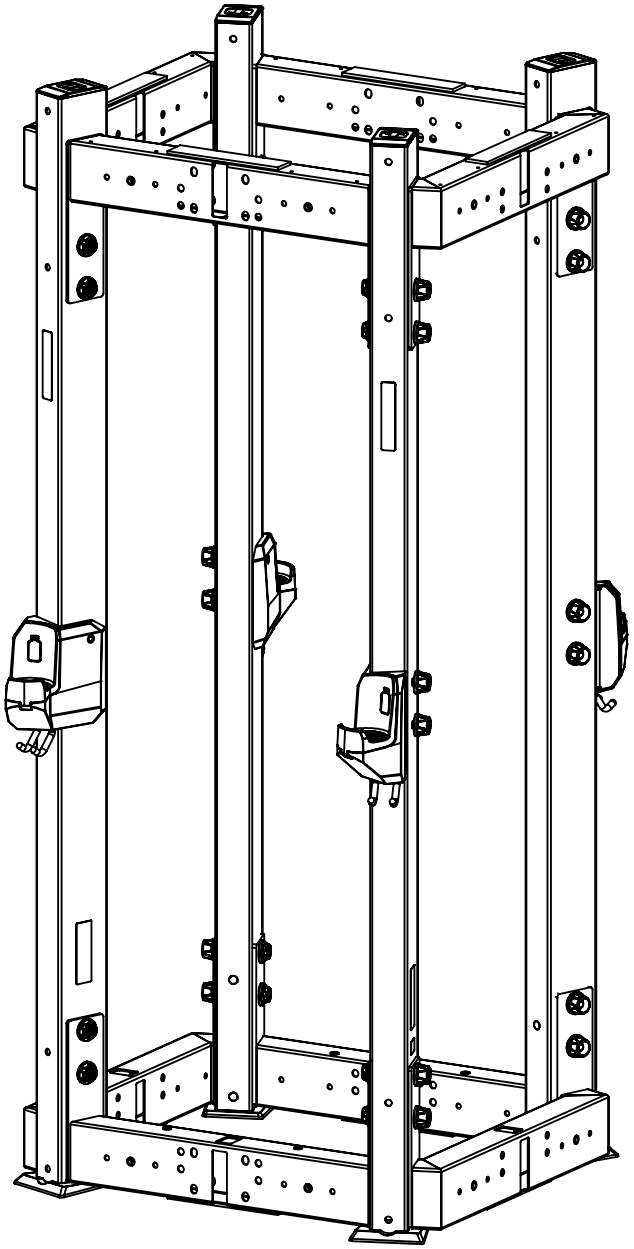
S/N:

MADE IN CHINA

TORQUE FITNESS
11201 Xeon St NW Ste 101
Coon Rapids, MN 55448

X-CREATE OMNISTACK 4 STATION CORE

VERSION: XCOS-4C

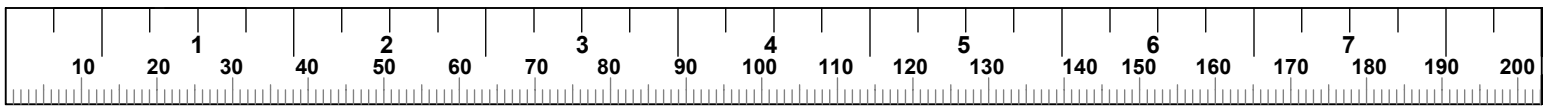


TORQUE USA

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	60917PA	PTD ASSY, 8' TOWER UPRIGHT	4
2	5360001	LABEL, SERIAL-MARKING	4
3	6091501	COVER, TOWER UPRIGHT	4
4	2001401	NUT, 1/2-13 LK ST ZN	40
5	2005816	BOLT, 1/2-13 X 4-1/4" (108mm) SOCKET HEAD	24
6	5631801	WASHER COVER, NYLON BOLT	24
7	5631901	WASHER COVER, NYLON NUT	24
8	6031601	CAP, 14 DIA HOLE	32
9	5818601	PLATE, UPRIGHT BASE CONNECTOR	4
10	60891PA	PTD ASSY, TOWER CABLE STATION CROSS - 40 DEGREE	4
11	2001301	WASHER, FLAT 1/2 SAE ST ZN	40
12	2005815	BOLT, 1/2-13 X 4" (102mm) SOCKET HEAD	16
13	2001101	WASHER, FLAT 3/8 SAE ST ZN	32
14	2008414	BOLT, 3/8-16 X 3-3/4" (95mm) ST HT SOCKET HEAD	16
15	2001201	NUT, 3/8-16 LK ST ZN	16
16	60894PA	PTD ASSY, TOWER CABLE STATION CROSS - 140 DEGREE	4
17	6125201	WLDMT, XCREATE BOTTLE STORAGE - LEFT	2
18	6125601	WLDMT, XCREATE BOTTLE STORAGE - RIGHT	2
19	6125301	SHROUD, XCREATE BOTTLE STORAGE - LEFT	2
20	6125701	SHROUD, XCREATE BOTTLE STORAGE - RIGHT	2
21	6148201	CAP, SNAP ON CUP HOLDER - LEFT	2
22	6148301	CAP, SNAP ON CUP HOLDER - RIGHT	2
23	2041201	PPMS, M5 X .08 X 10, SS	8

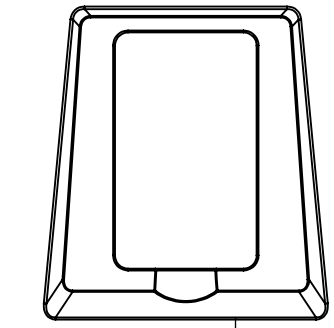
NOTES:

BOM above represents the components required for assembly of a 4 station Omnistack core package.

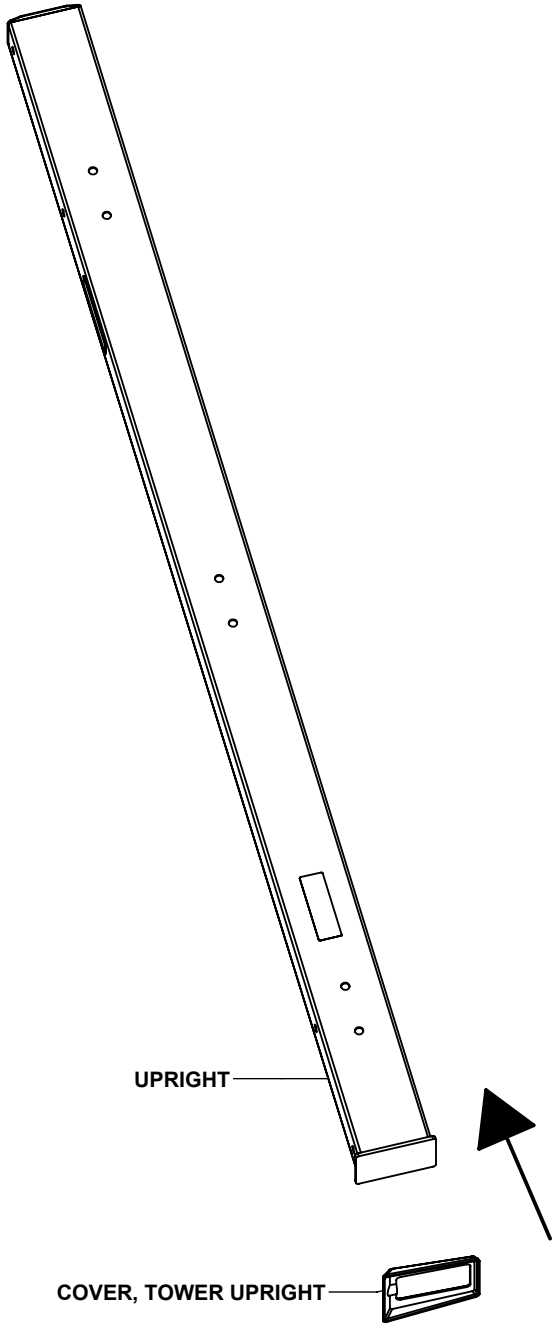


STEP 1

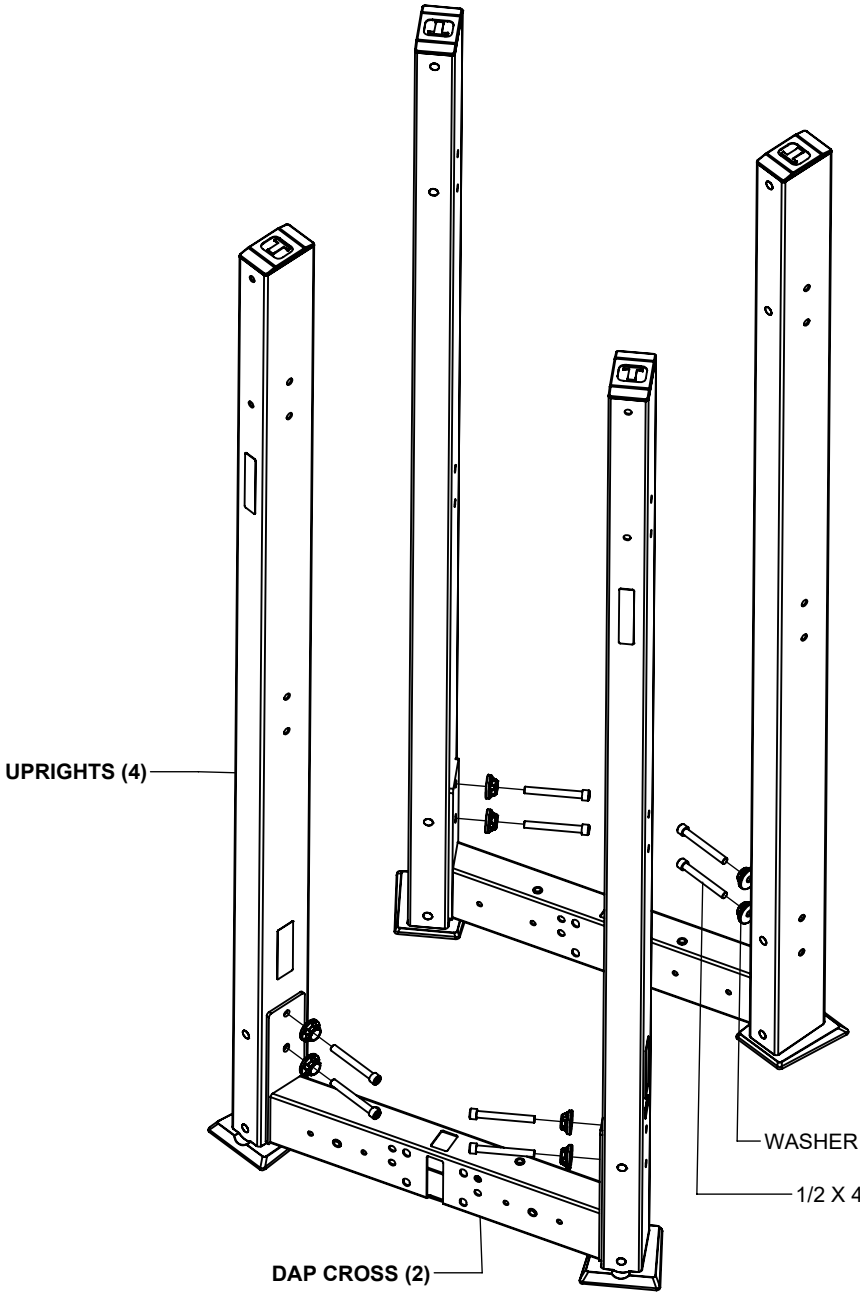
UPRIGHTS - STATION
QTY 4



THIS SIDE IS THE
OUTSIDE OF THE
OMNISTACK

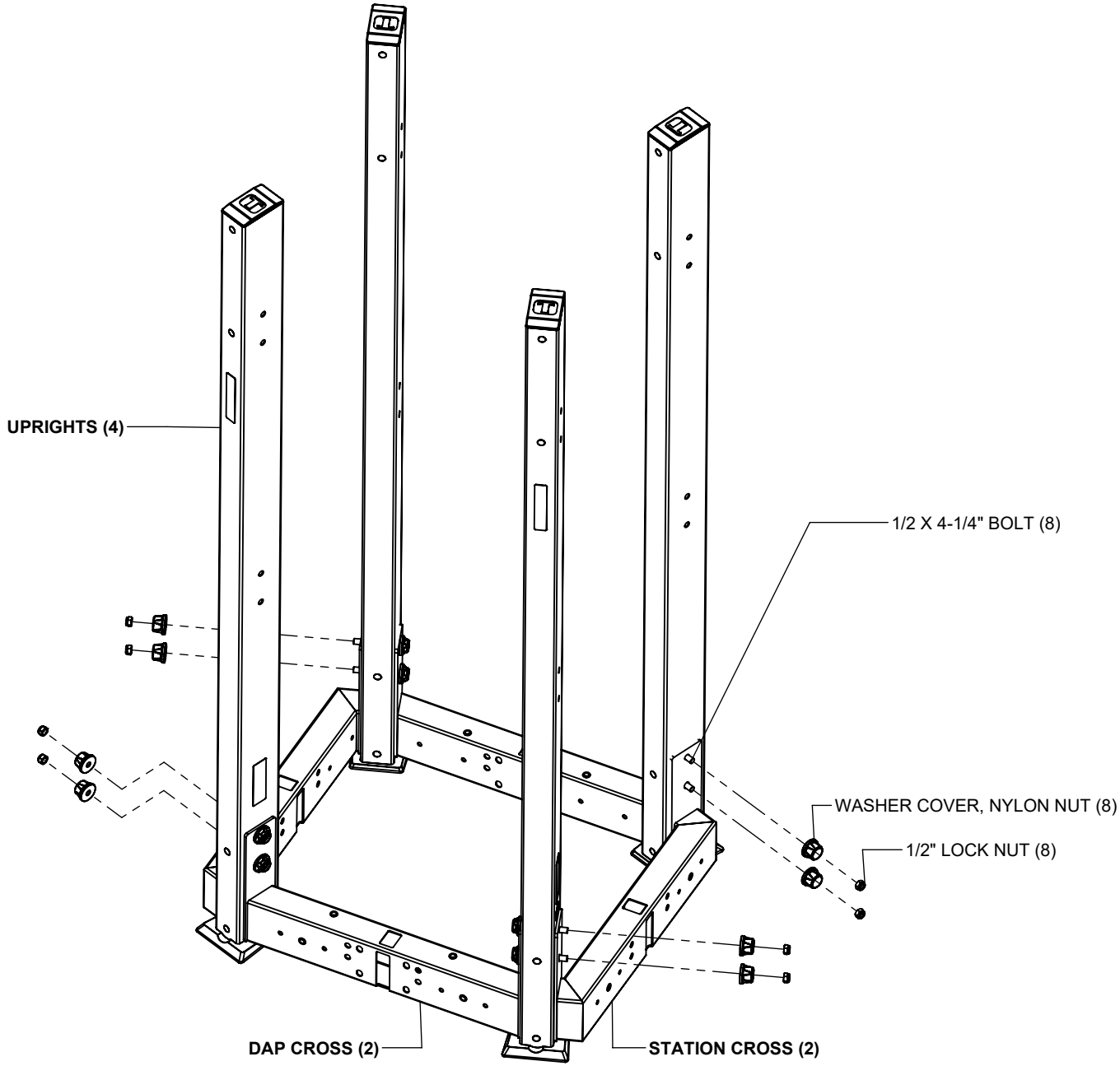


STEP 2 - DAP CROSSES



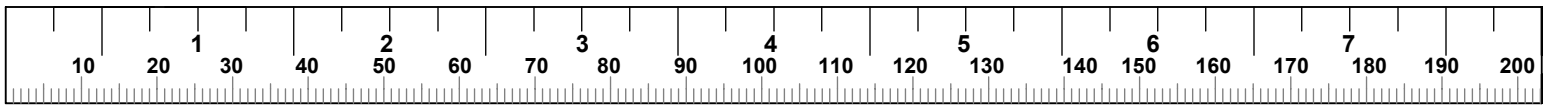
NOTE: Insert the bolts through and leave loose. The hardware will be shared with the **STATION CROSS** in the next step.

STEP 3 - STATION CROSSES

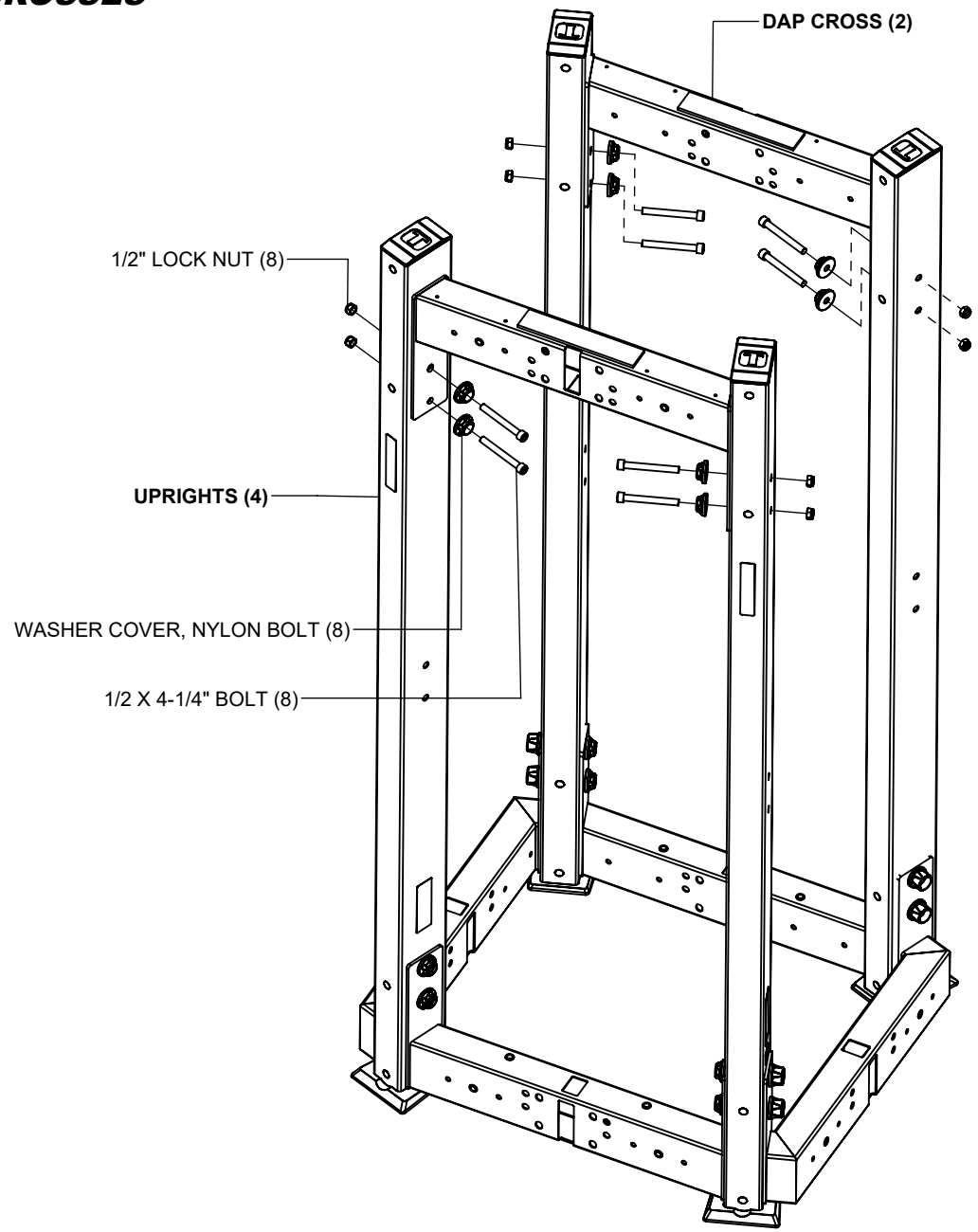


NOTES:

LOOSELY tighten bolt connections in this step.



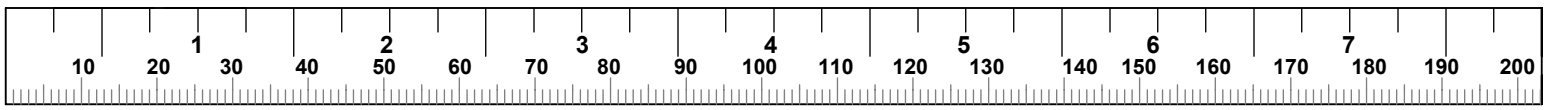
STEP 4 - DAP CROSSES



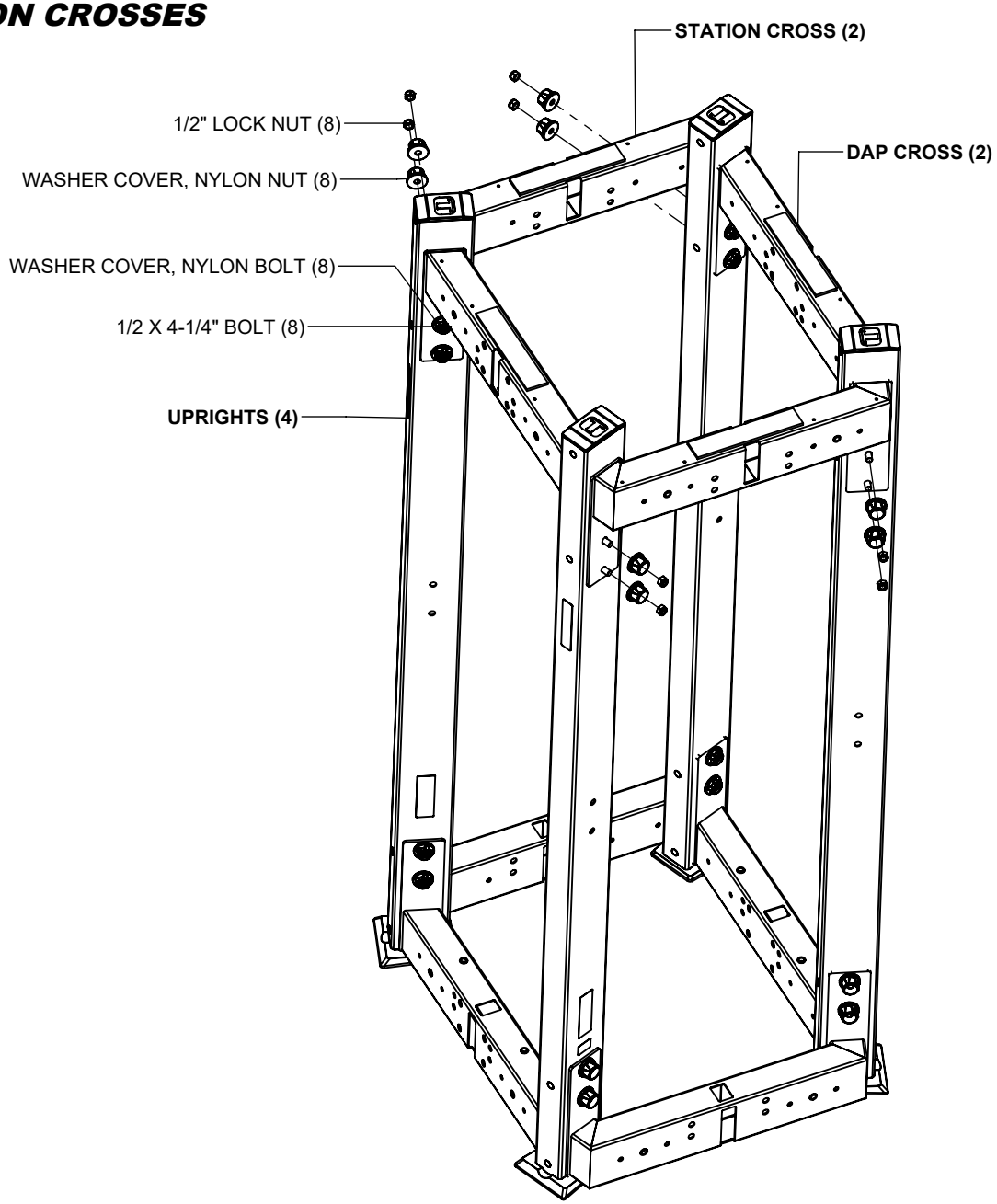
NOTE: Insert the bolts through and leave loose. **Temporarily connect the lock nuts for safety until the next step**. The hardware will be shared with the **STATION CROSS** in the next step.

NOTES:

LOOSELY tighten bolt connections in this step.



STEP 5 - STATION CROSSES



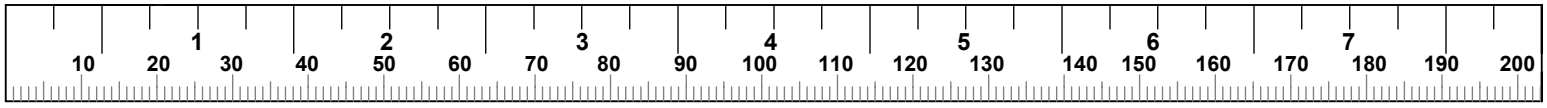
NOTE:
NOW THAT ALL CONNECTIONS HAVE BEEN ASSEMBLED, **SECURELY TIGHTEN ALL BOLTED FRAME CONNECTIONS**

IF THE SQUAT/DEADLIFT CROSS IS APPLICABLE, LEAVE THAT CROSS LOOSE UNTIL THAT STATION IS BEING ASSEMBLED.

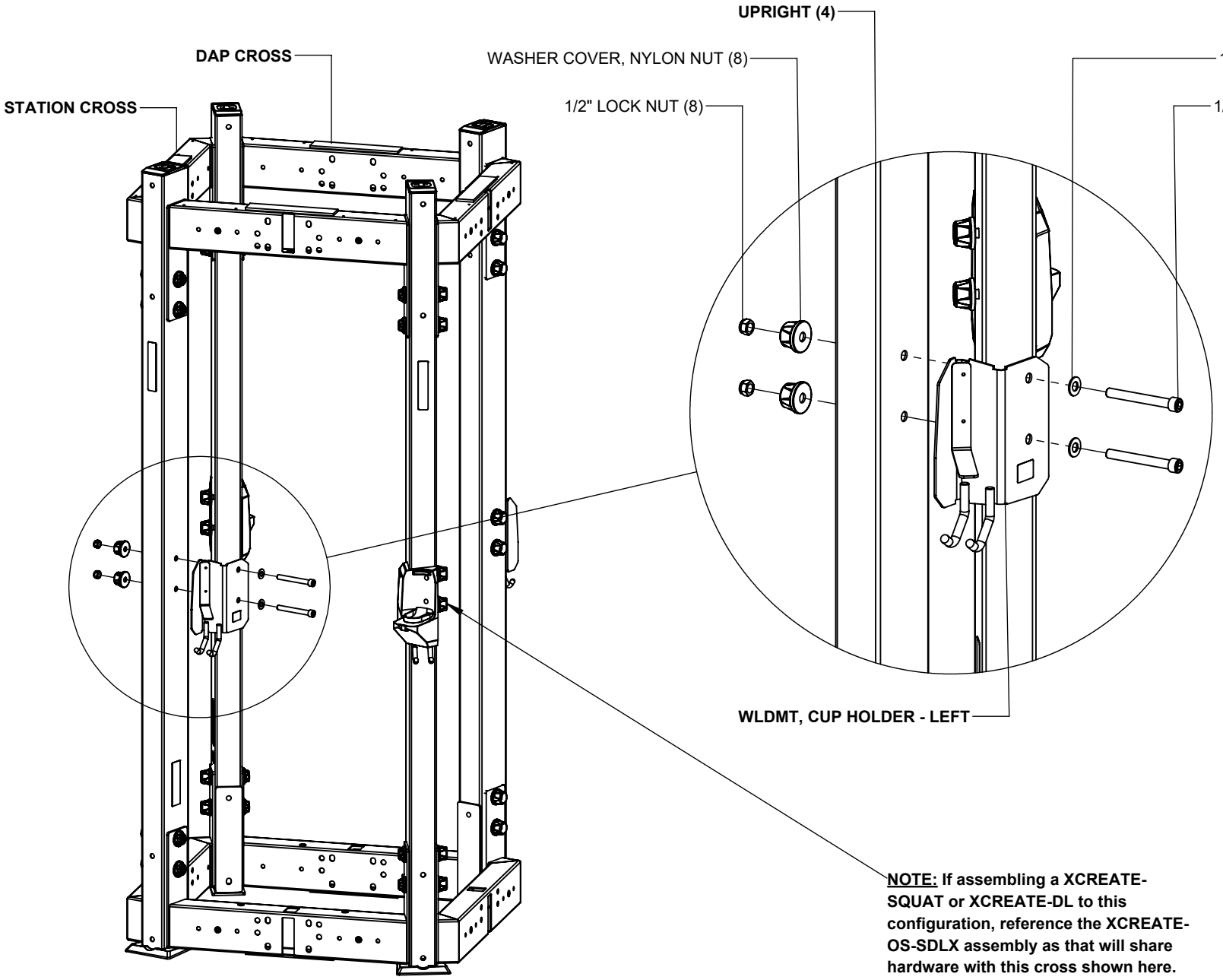
NOTES:

USE 2 PEOPLE FOR THIS STEP.

SECURELY tighten bolt connections in this step, and previous steps.



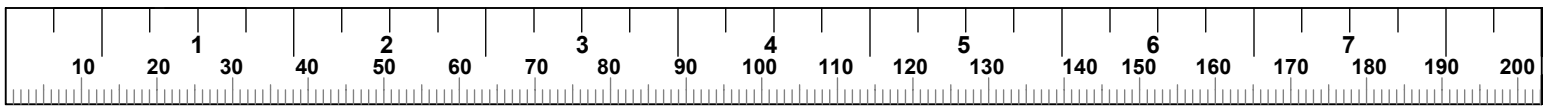
STEP 6a - CUP & HANGING STORAGE



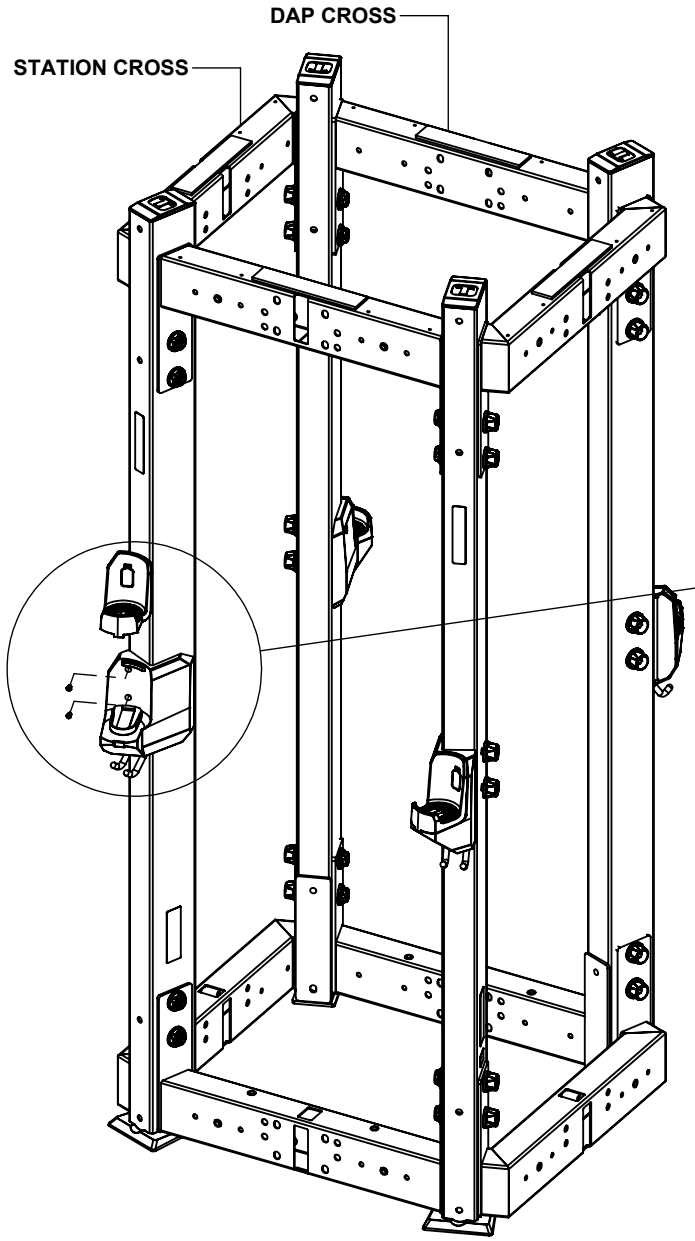
NOTE: **If assembling a XCREATE-SQUAT or XCREATE-DL to this configuration, reference the XCREATE-OS-SDLX assembly as that will share hardware with this cross shown here.**

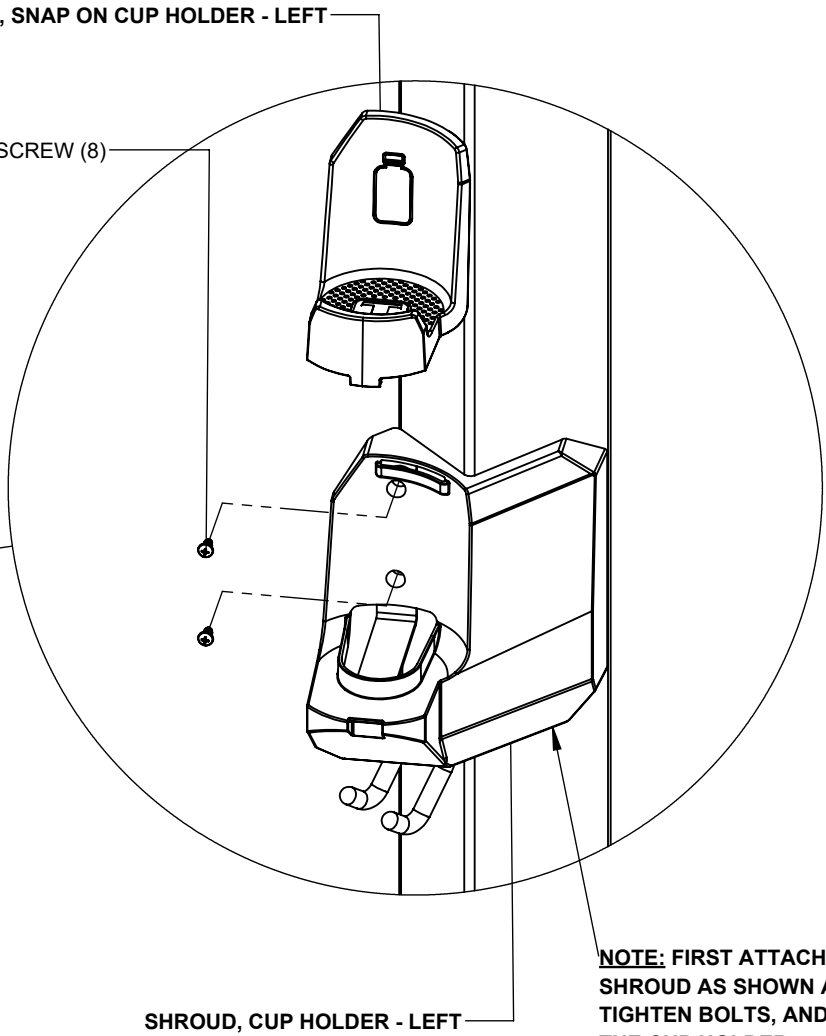
NOTES:

SECURELY tighten bolt connections in this step.



STEP 6b - CUP & HANGING STORAGE

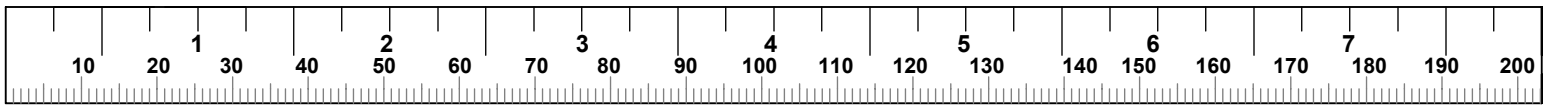




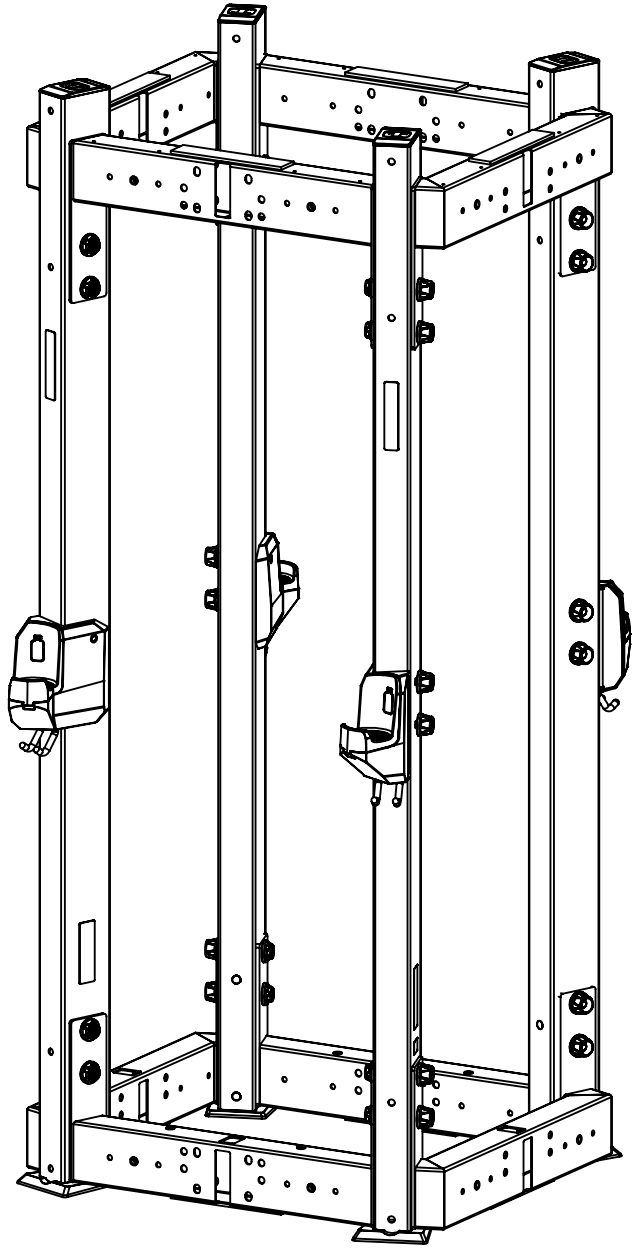
NOTE: FIRST ATTACH THE PLASTIC SHROUD AS SHOWN AND SECURELY TIGHTEN BOLTS, AND THEN SNAP-ON THE CUP HOLDER.

NOTES:

SECURELY tighten bolt connections in this step.



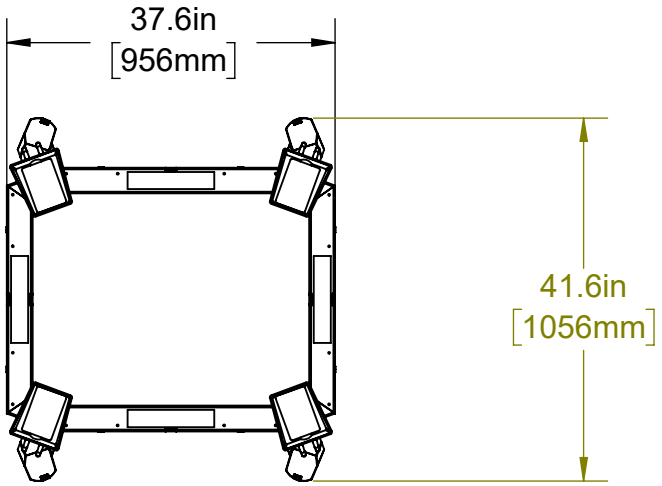
STATION ASSEMBLY



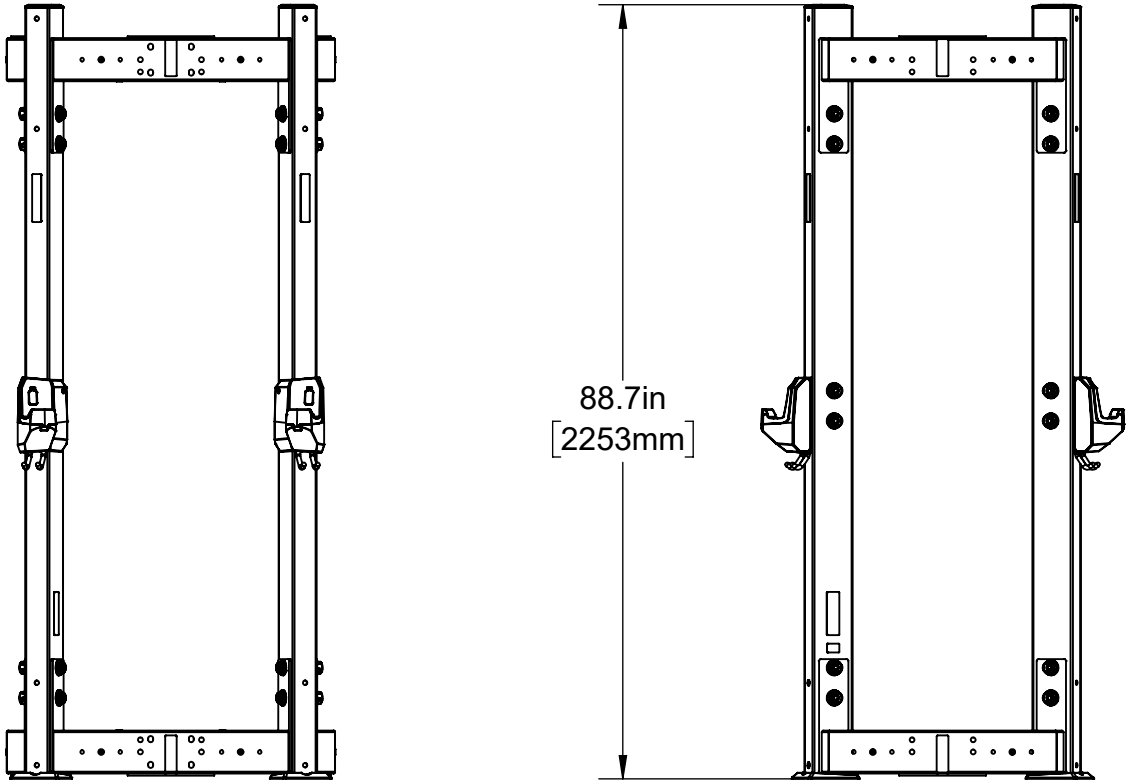
NOTES:

REFER TO THE STATION INSTRUCTIONS TO ASSEMBLE EACH STATION.

DIMENSIONS AND WEIGHT

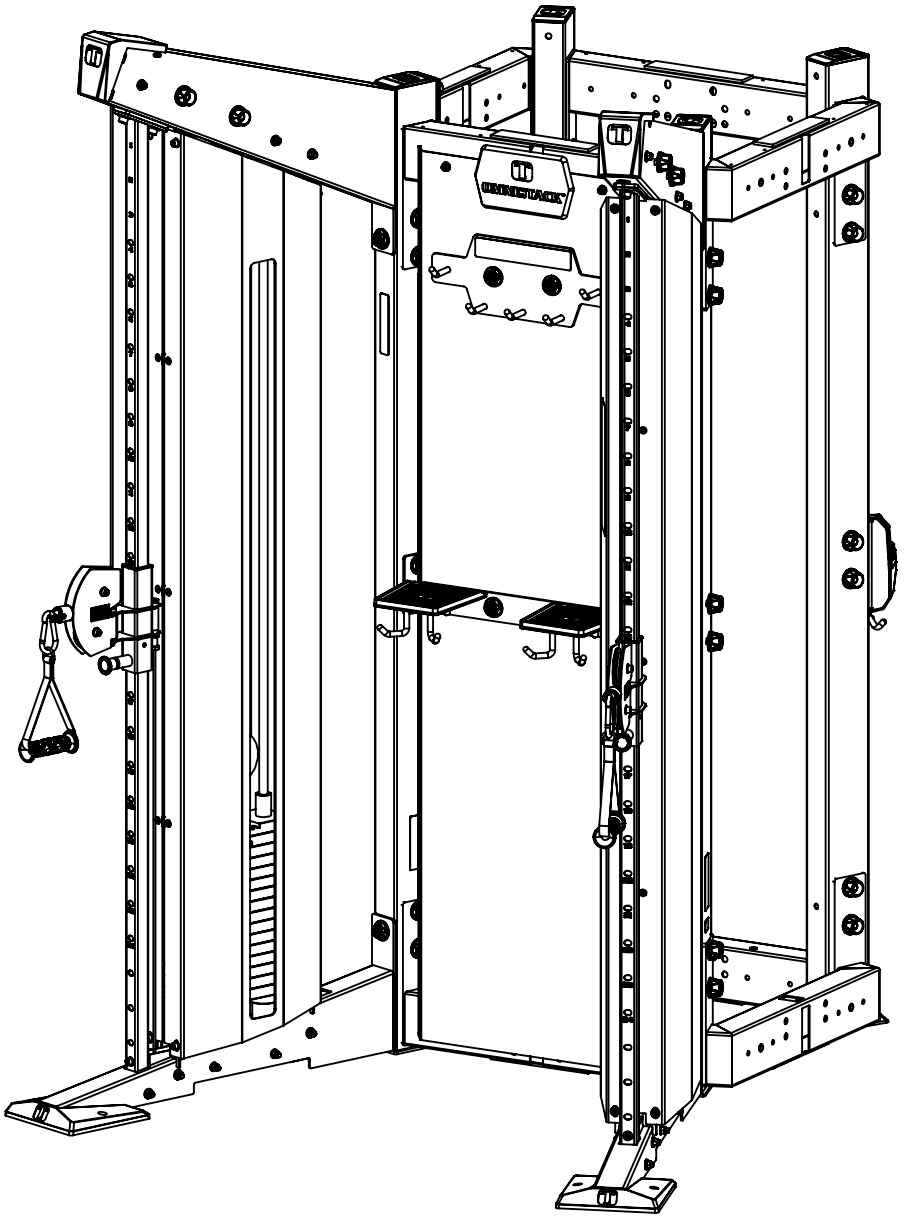


WEIGHT: 385 LB (175 KG)



X-CREATE OMNISTACK 5 STATION CORE

VERSION: XCOS-5C



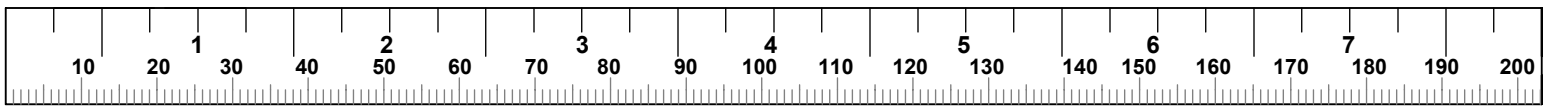
TORQUE USA

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	60917PA	PTD ASSY, 8' TOWER UPRIGHT	4
2	5360001	LABEL, SERIAL-MARKING	4
3	6091501	COVER, TOWER UPRIGHT	4
4	2001401	NUT, 1/2-13 LK ST ZN	48
5	2005816	BOLT, 1/2-13 X 4-1/4" (108mm) SOCKET HEAD	24
6	5631801	WASHER COVER, NYLON BOLT	32
7	5631901	WASHER COVER, NYLON NUT	32
8	6031601	CAP, 14 DIA HOLE	32
9	5818601	PLATE, UPRIGHT BASE CONNECTOR	4
10	60891PA	PTD ASSY, TOWER CABLE STATION CROSS - 40 DEGREE	4
11	2001301	WASHER, FLAT 1/2 SAE ST ZN	46
12	2005815	BOLT, 1/2-13 X 4" (102mm) SOCKET HEAD	16
13	2001101	WASHER, FLAT 3/8 SAE ST ZN	62
14	2008414	BOLT, 3/8-16 X 3-3/4" (95mm) ST HT SOCKET HEAD	22
15	2001201	NUT, 3/8-16 LK ST ZN	24
16	60894PA	PTD ASSY, TOWER CABLE STATION CROSS - 140 DEGREE	4
17	60905PA	PTD ASSY, LOWER STORAGE SUPPORT	1
18	60907PA	PTD ASSY, LOWER STORAGE	1
19	60909PA	PTD ASSY, UPPER STORAGE SUPPORT	1
20	60911PA	PTD ASSY, UPPER STORAGE	1
21	6091301	SHROUD, STORAGE	1
22	6147401	ASSY, OMNISTACK COVER BADGE	1
23	2006811	BOLT, 1/2-13 X 3" (76mm) SOCKET HEAD W/NP	2
24	2006804	BOLT, 1/2-13 X 1-1/4" (32mm) SOCKET HEAD W/NP	2
25	2009411	BOLT, 3/8-16 X 3" (76mm) ST HT SOCKET HEAD W/NP	2
26	6091801	SPACER, 16 OD X 10.1 ID X 48	2
27	2005824	BOLT, 1/2-13 X 6-1/4" (159mm) SOCKET HEAD	8
28	2009403	BOLT, 3/8-16 X 1" (25mm) ST HT SOCKET HEAD W/NP	18
29	59954PA	PTD ASSY, XCREATE-UCC BASE	2
30	5513601	CUSHION, WEIGHT STACK	4
31	5996201	GUIDE ROD, 19 DIA X 2054	4
32	56345PA	PTD ASSY, HEAD PLATE	2
33	5992401	SHAFT COLLAR, TWO-PIECE CLAMPING	4
34	5996401	BUSHING, GUIDE ROD RETAINER	4
35	6064901	LABEL, WEIGHT STACK 7.5 - 95 LB (3.4 - 43.1 KG)	2
36	55181PA	PTD ASSY, WEIGHT SELECTOR STORAGE PLATE	2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
37	2009402	BOLT, 3/8-16 X 3/4" (19mm) ST HT SOCKET HEAD W/NP	4
38	54970PA	PTD ASSY, HEAD PLATE PULLEY	2
39	2002601	NUT, 1/2 JAM ST ZN	2
40	6034001	WLDMT, SLIDE UPRIGHT	2
41	5943501	ASSY, SWIVEL PULLEY SLIDE	2
42	2008408	BOLT, 3/8-16 X 2-1/4" (57mm) ST HT SOCKET HEAD	2
43	6034301	SPACER, FLNG 16.2 X 10.1 X 18	4
44	59965PA	PTD ASSY, XCREATE-UCC TOP BOOM	2
45	5819001	PLATE, BACKING	2
46	2006803	SHCS, 1/2-13 X 1, CZ PATCH	4
47	5996101	CABLE ASSY, XCREATE-UCC	2
48	6065101	HOUSING, CABLE COUPLER	2
49	5509001	CORE, CABLE COUPLER	2
50	2003201	CAP SCREW, M5 X 0.8 X 6MM SOCKET HEAD	4
51	6008301	CAP, BOOM END	2
52	6008101	COVER, FRONT BASE	2
53	2002101	WASHER, FLAT 1/4 SAE ST ZN	28
54	2005509	BOLT, 1/4-20 X 3/8" (9mm) SOCKET HEAD	4
55	5923501	CARABINER, 100 X 50 X 10 DIA	2
56	5324701-A	ASSY, SHORT STRAP HANDLE	2
57	6045101	CLIP, SHROUD SPACER	12
58	2058701	SHULPS 1/4-20 X 1/2 GR 5 CZ	24
59	5999901	PLACARD, XCREATE-UCC-101	2
60	56350PA	PTD ASSY, 15 LB WEIGHT PLATE	10
61	56349PA	PTD ASSY, 10 LB WEIGHT PLATE	20
62	6035301	SHROUD, XCREATE-UCC LEFT	1
63	6035401	SHROUD, XCREATE-UCC RIGHT	1
64	5997501	SHROUD, XCREATE-UCC LEFT	1
65	5997601	SHROUD, XCREATE-UCC RIGHT	1
66	6125201	WLDMT, XCREATE BOTTLE STORAGE - LEFT	1
67	6125601	WLDMT, XCREATE BOTTLE STORAGE - RIGHT	1
68	6125301	SHROUD, XCREATE BOTTLE STORAGE - LEFT	1
69	6125701	SHROUD, XCREATE BOTTLE STORAGE - RIGHT	1
70	6148201	CAP, SNAP ON CUP HOLDER - LEFT	1
71	6148301	CAP, SNAP ON CUP HOLDER - RIGHT	1
72	2041201	PPMS, M5 X .08 X 10, SS	4

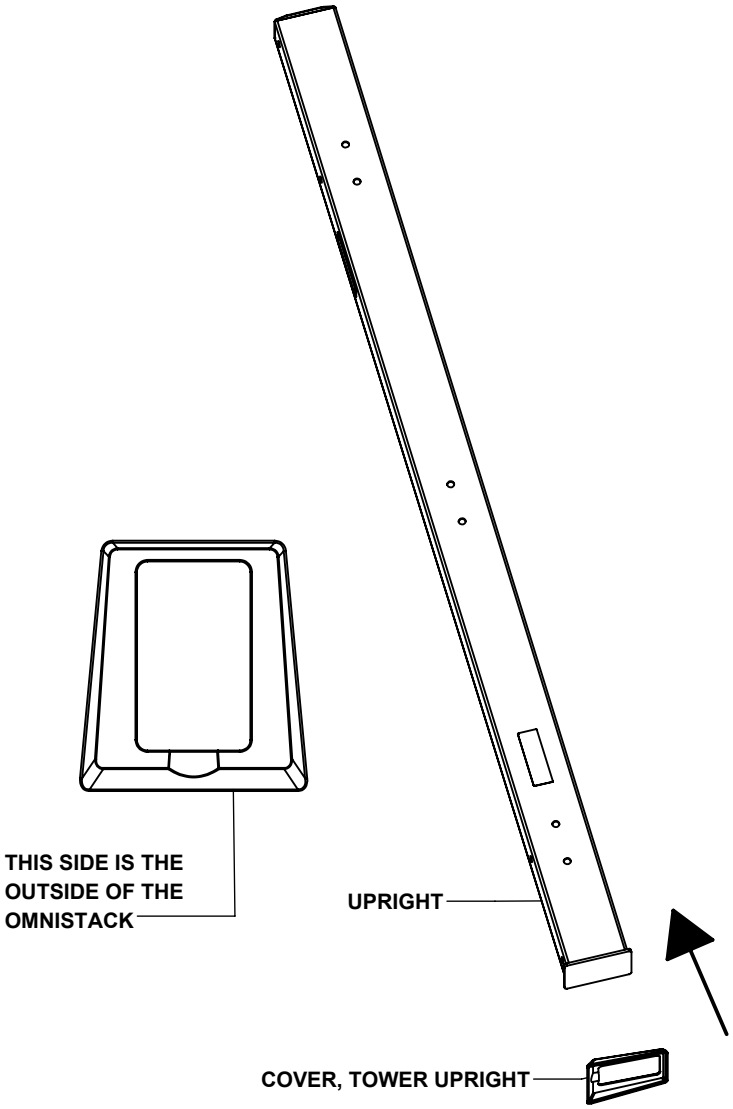
NOTES:

BOM above represents the components required for assembly of a 5 station Omnistack core package.

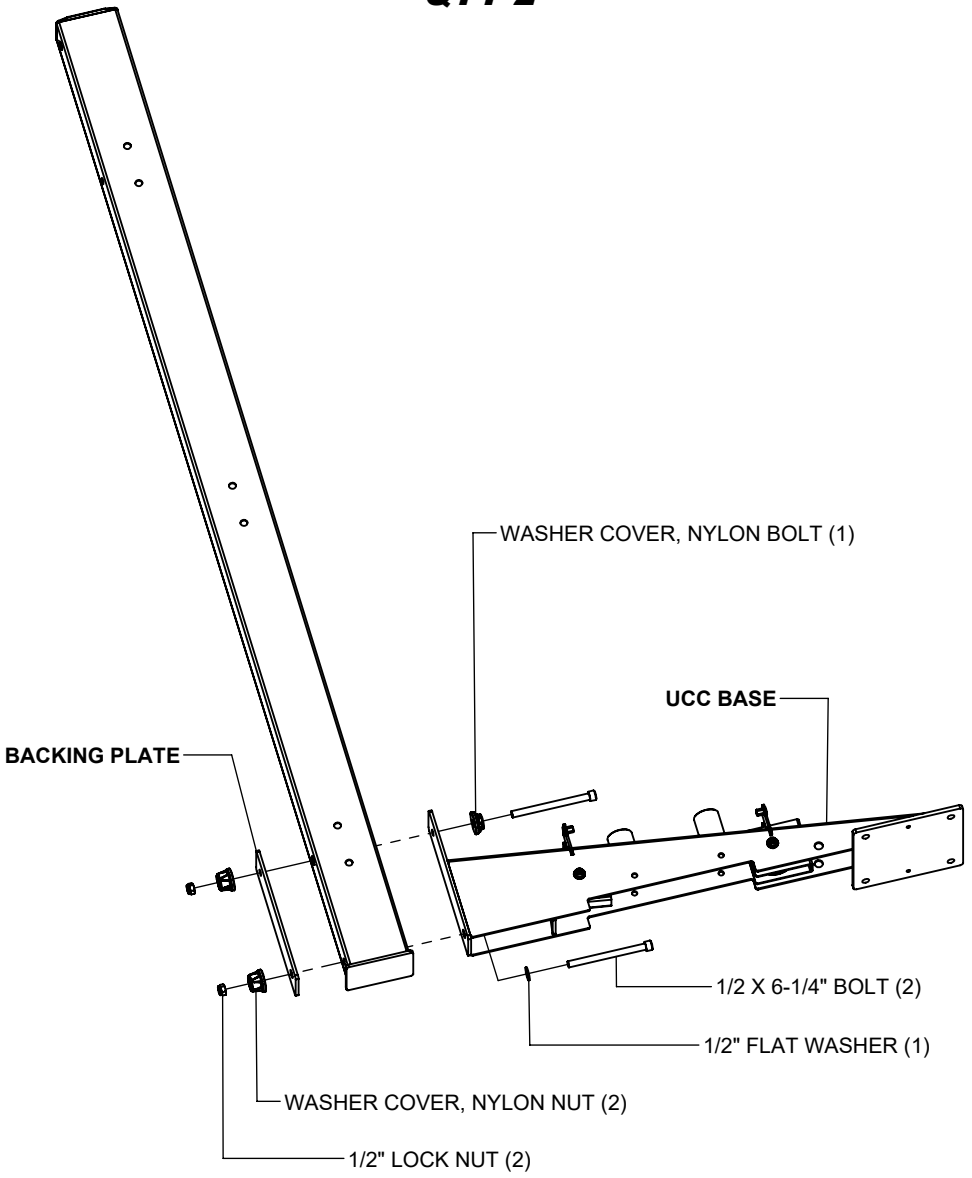


STEP 1

UPRIGHTS - STATION
QTY 2

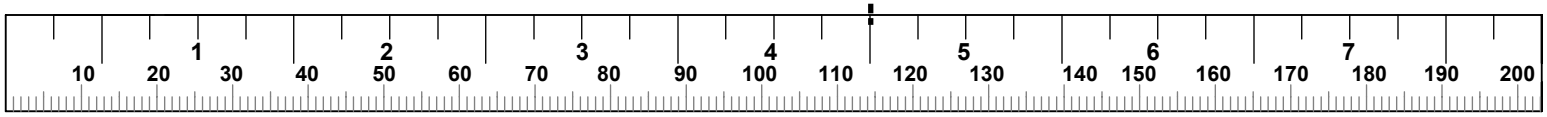


UPRIGHTS - DAP
QTY 2

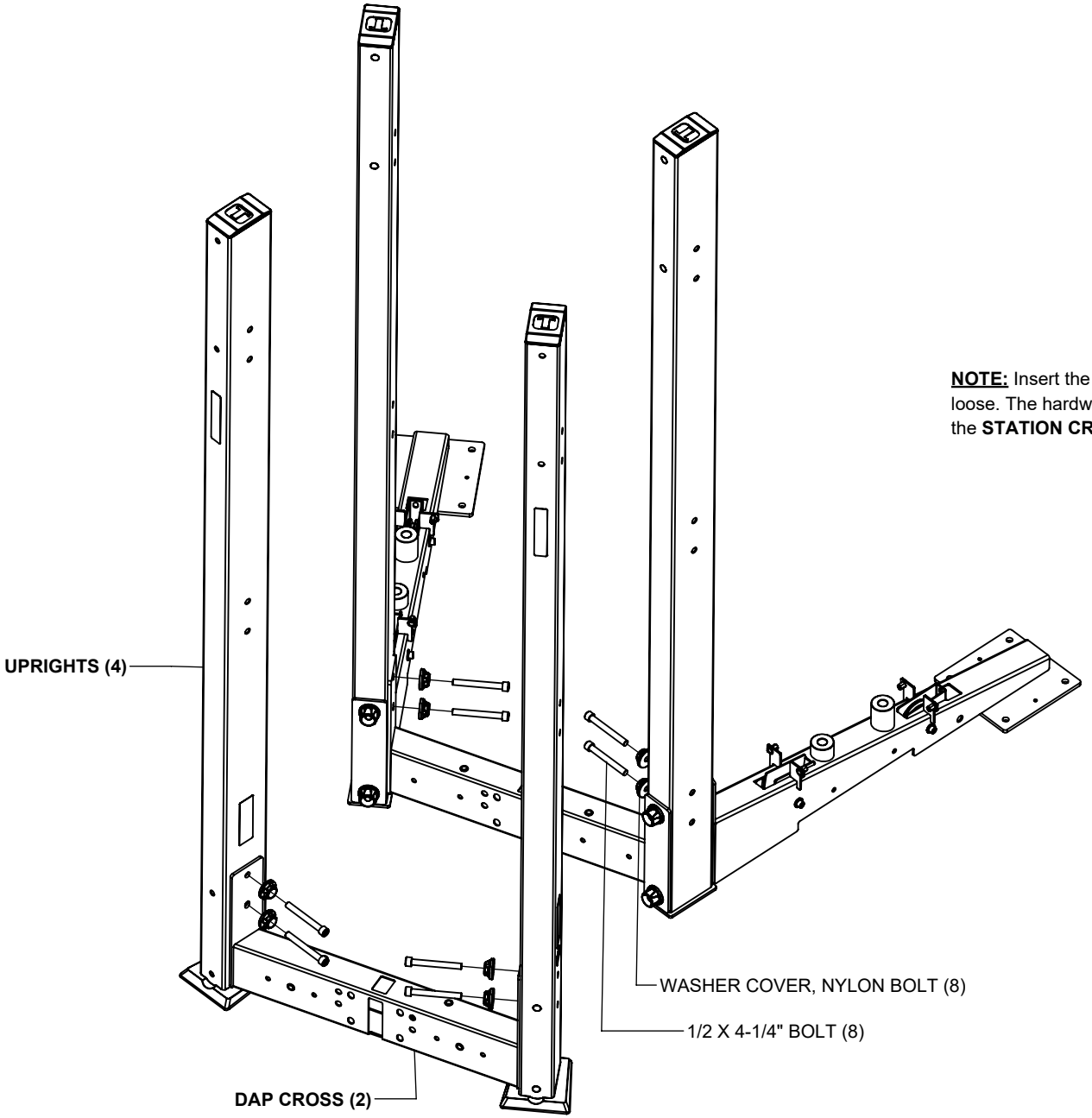


NOTES:

SECURELY tighten bolt connections in this step.

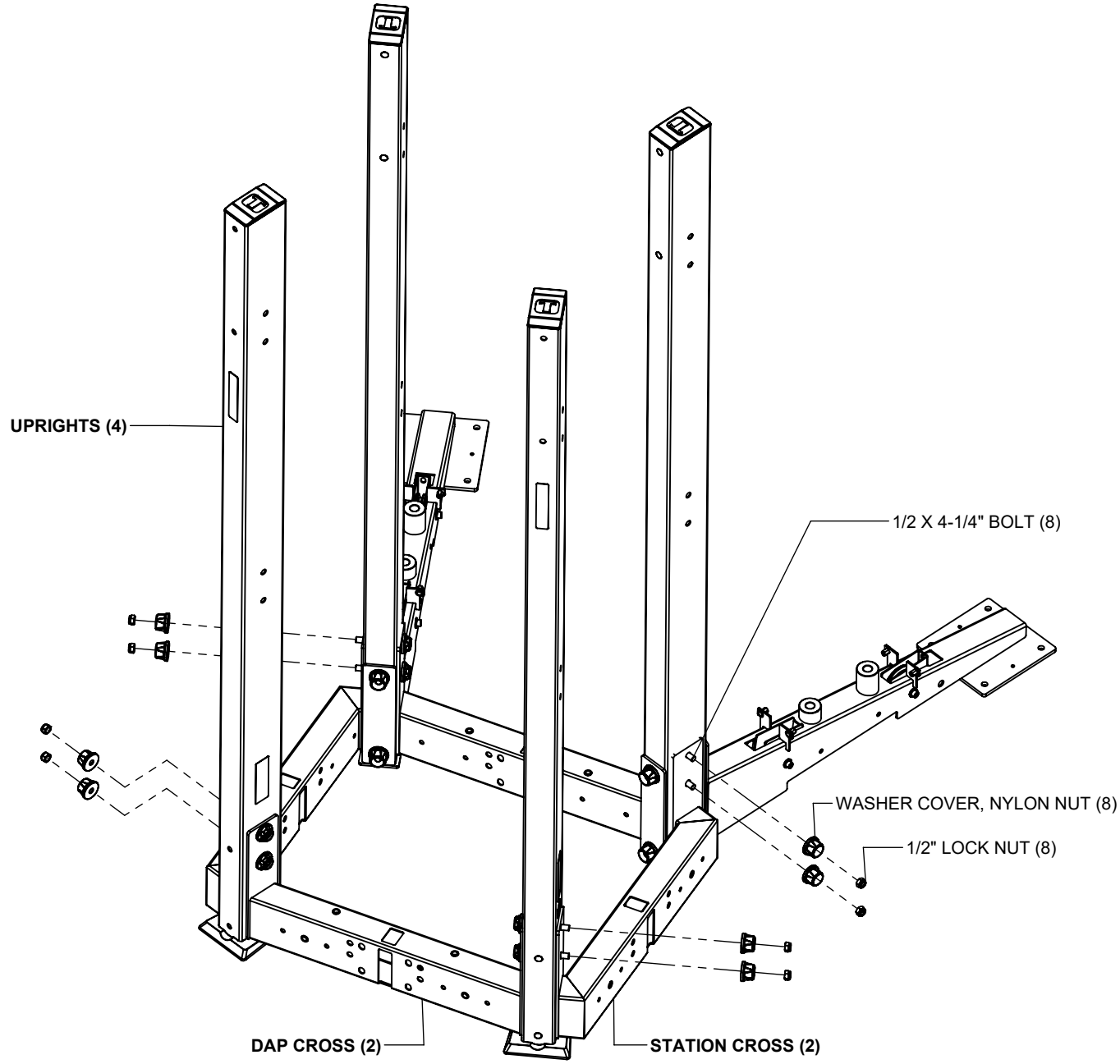


STEP 2 - DAP CROSSES



NOTE: Insert the bolts through and leave loose. The hardware will be shared with the **STATION CROSS** in the next step.

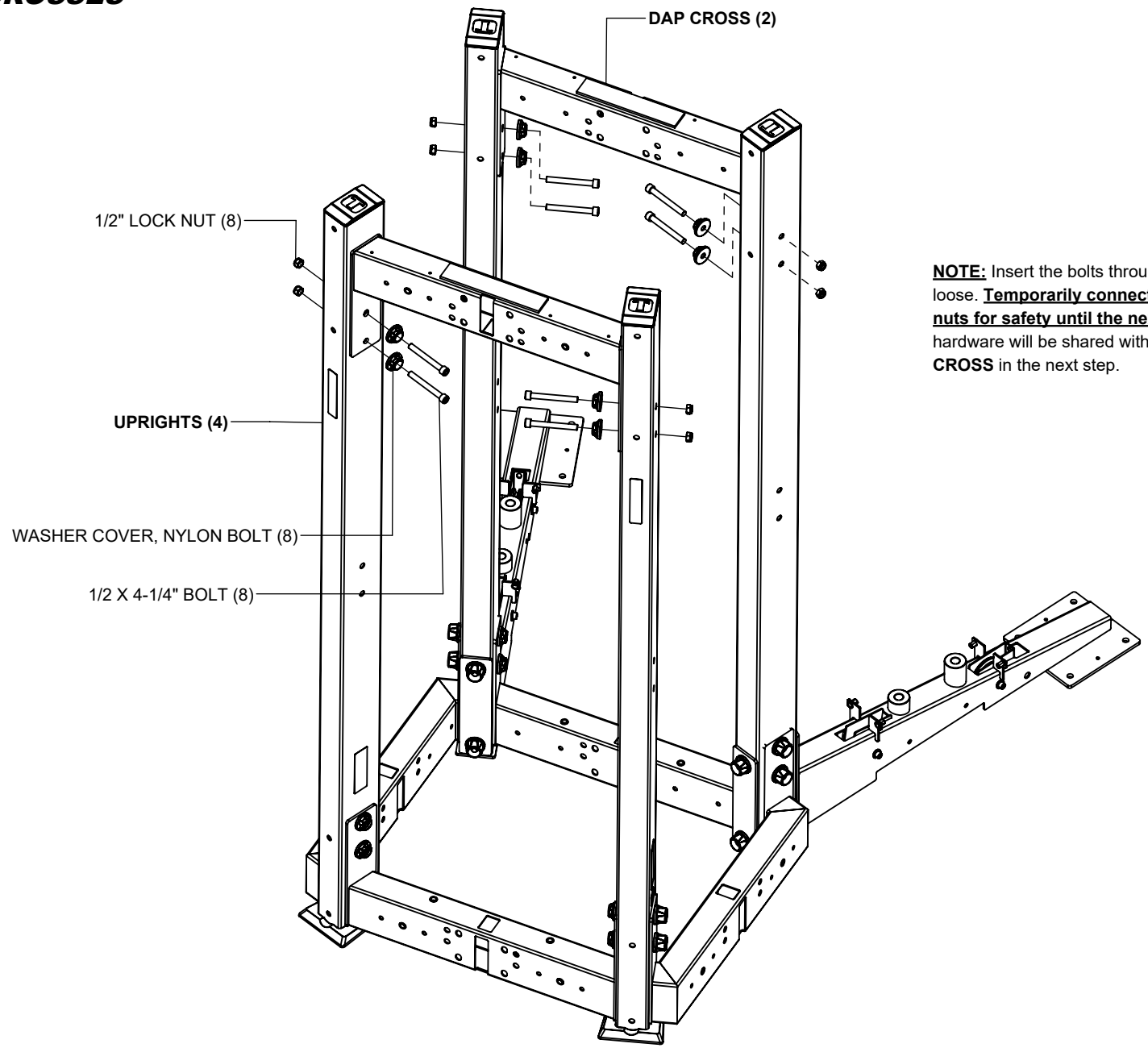
STEP 3 - STATION CROSSES



NOTES:

LOOSELY tighten bolt connections in this step.

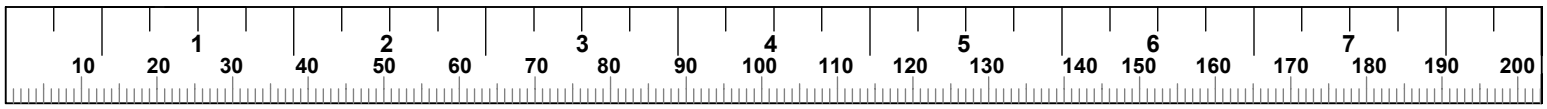
STEP 4 - DAP CROSSES



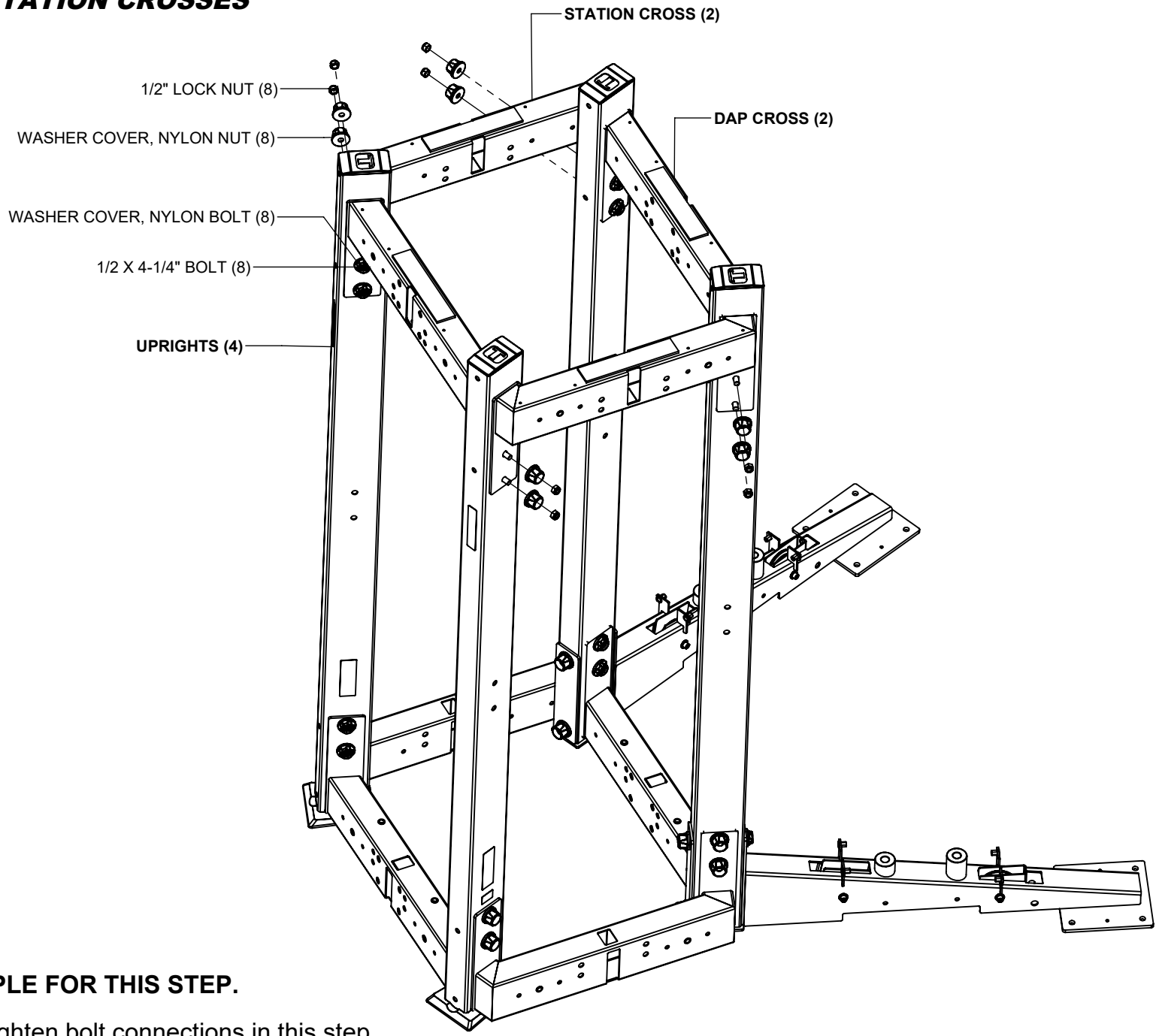
NOTE: Insert the bolts through and leave loose. **Temporarily connect the lock nuts for safety until the next step**. The hardware will be shared with the **STATION CROSS** in the next step.

NOTES:

LOOSELY tighten bolt connections in this step.



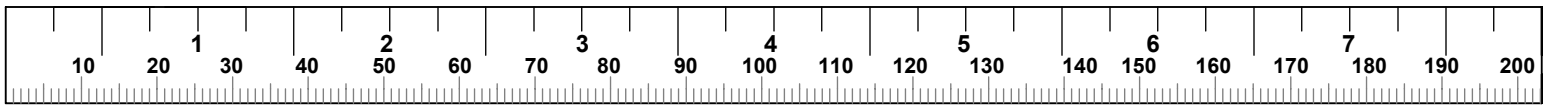
STEP 5 - STATION CROSSES



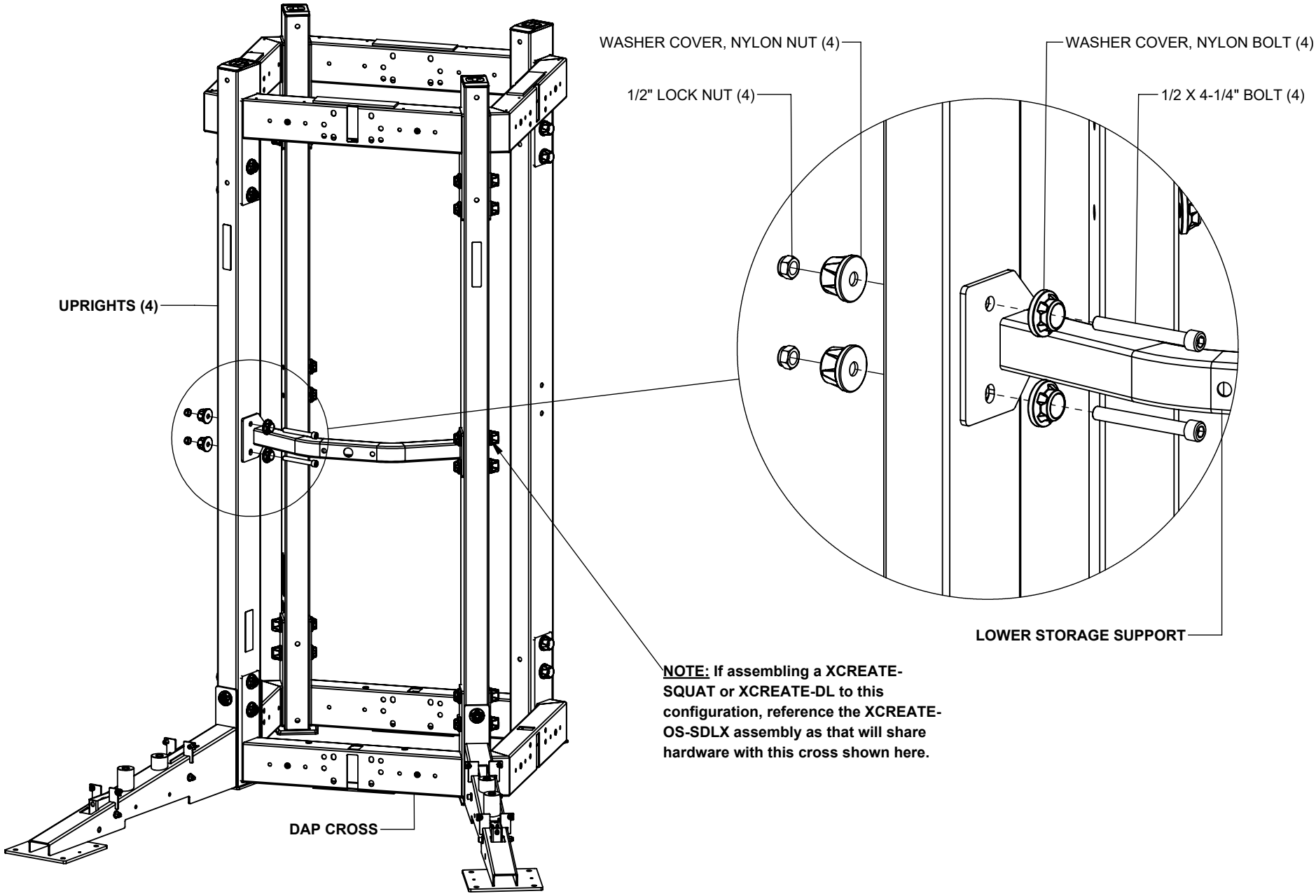
NOTES:

USE 2 PEOPLE FOR THIS STEP.

LOOSELY tighten bolt connections in this step.



STEP 6a - STORAGE ASSEMBLY

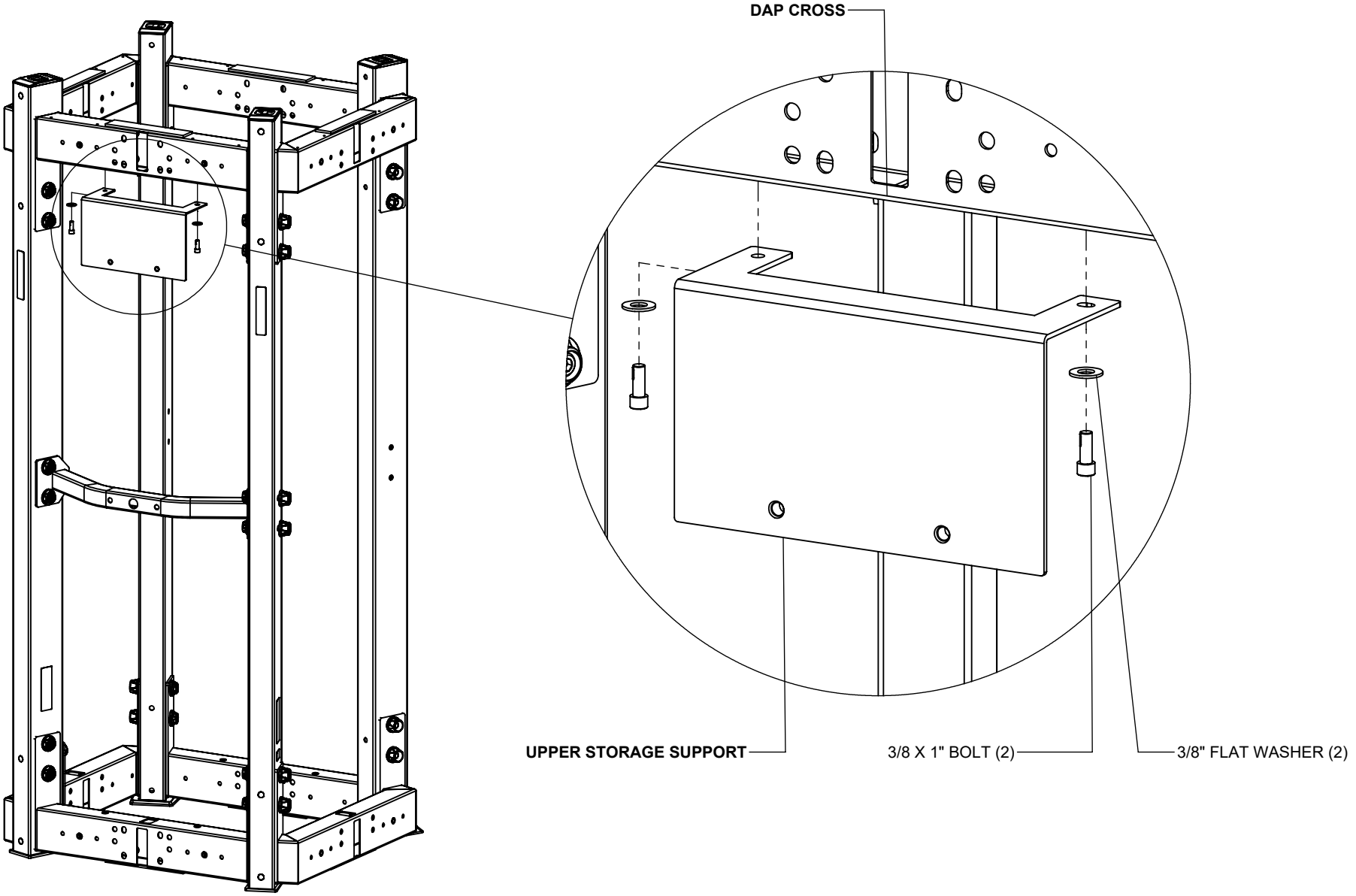


NOTE: **If assembling a XCREATE-SQUAT or XCREATE-DL to this configuration, reference the XCREATE-OS-SDLX assembly as that will share hardware with this cross shown here.**

NOTES:

LOOSELY tighten bolt connections in this step.

STEP 6b - STORAGE ASSEMBLY

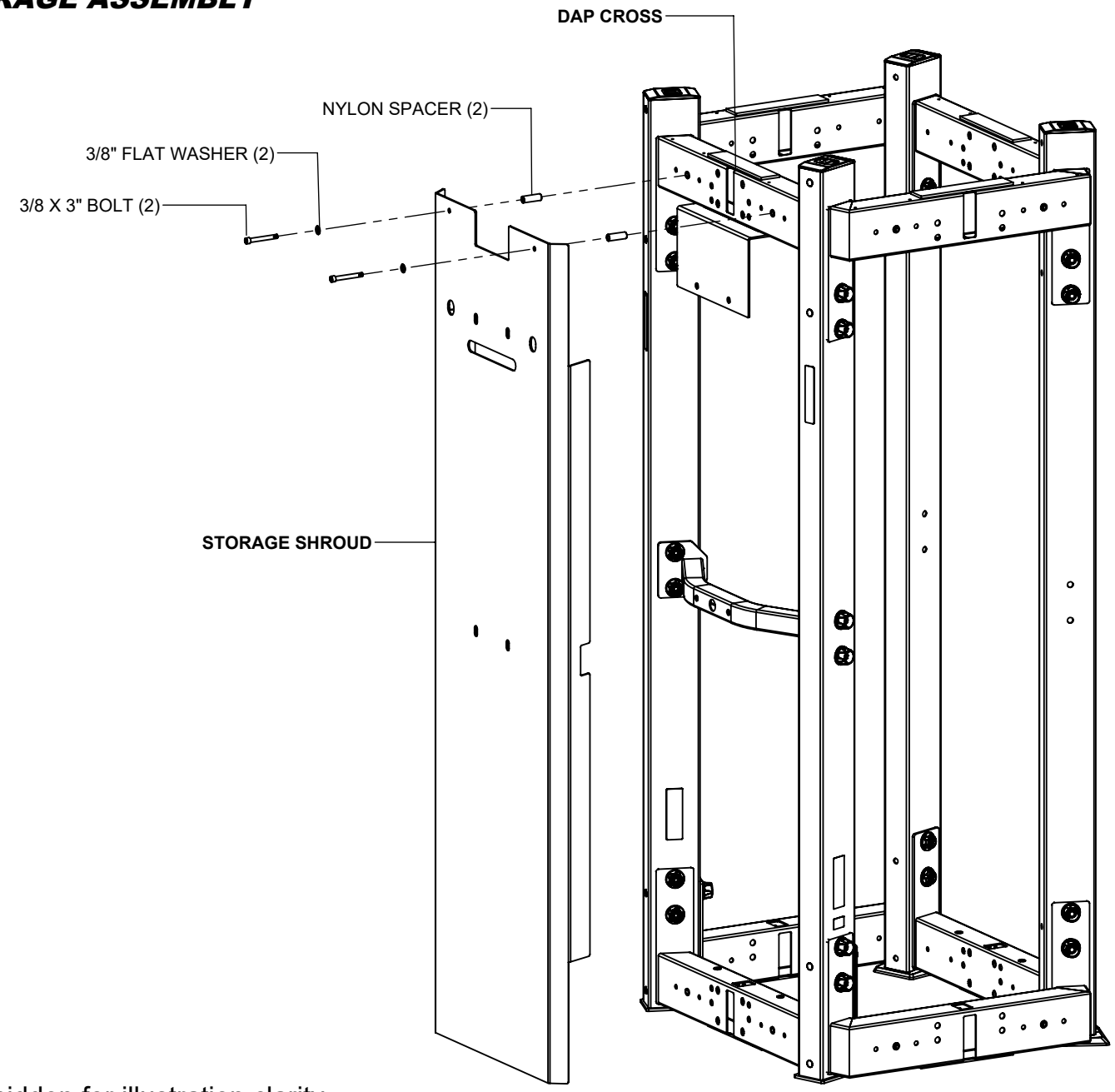


NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step.

STEP 6c - STORAGE ASSEMBLY

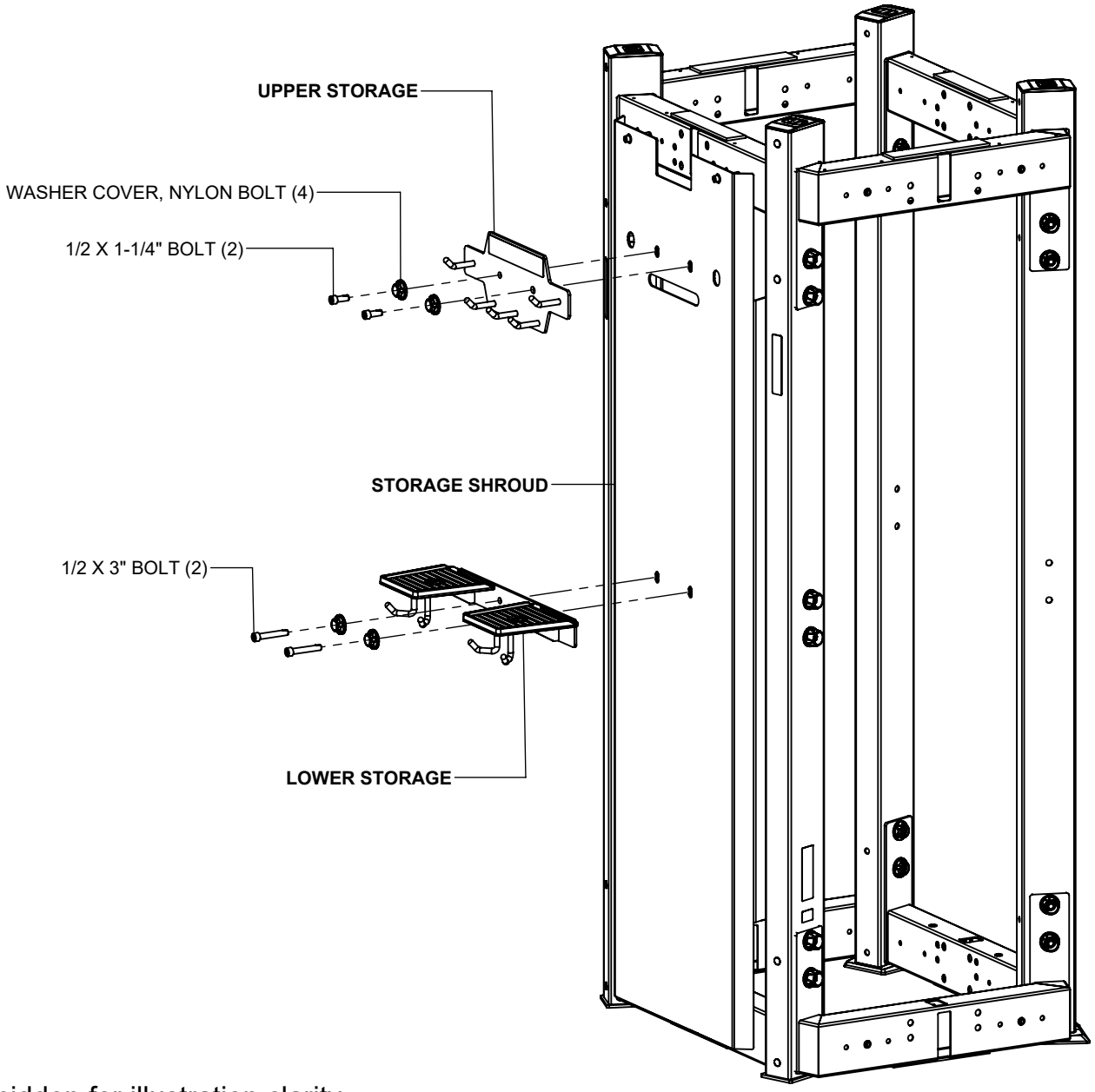


NOTES:

Some items were hidden for illustration clarity.

LOOSELY tighten bolt connections in this step.

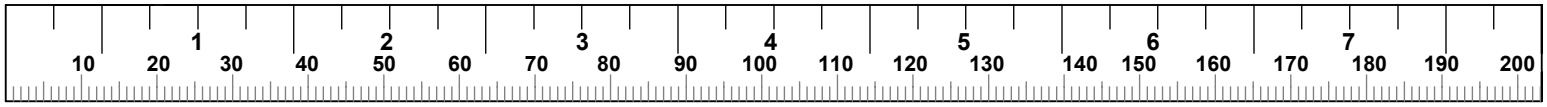
STEP 6d - STORAGE ASSEMBLY



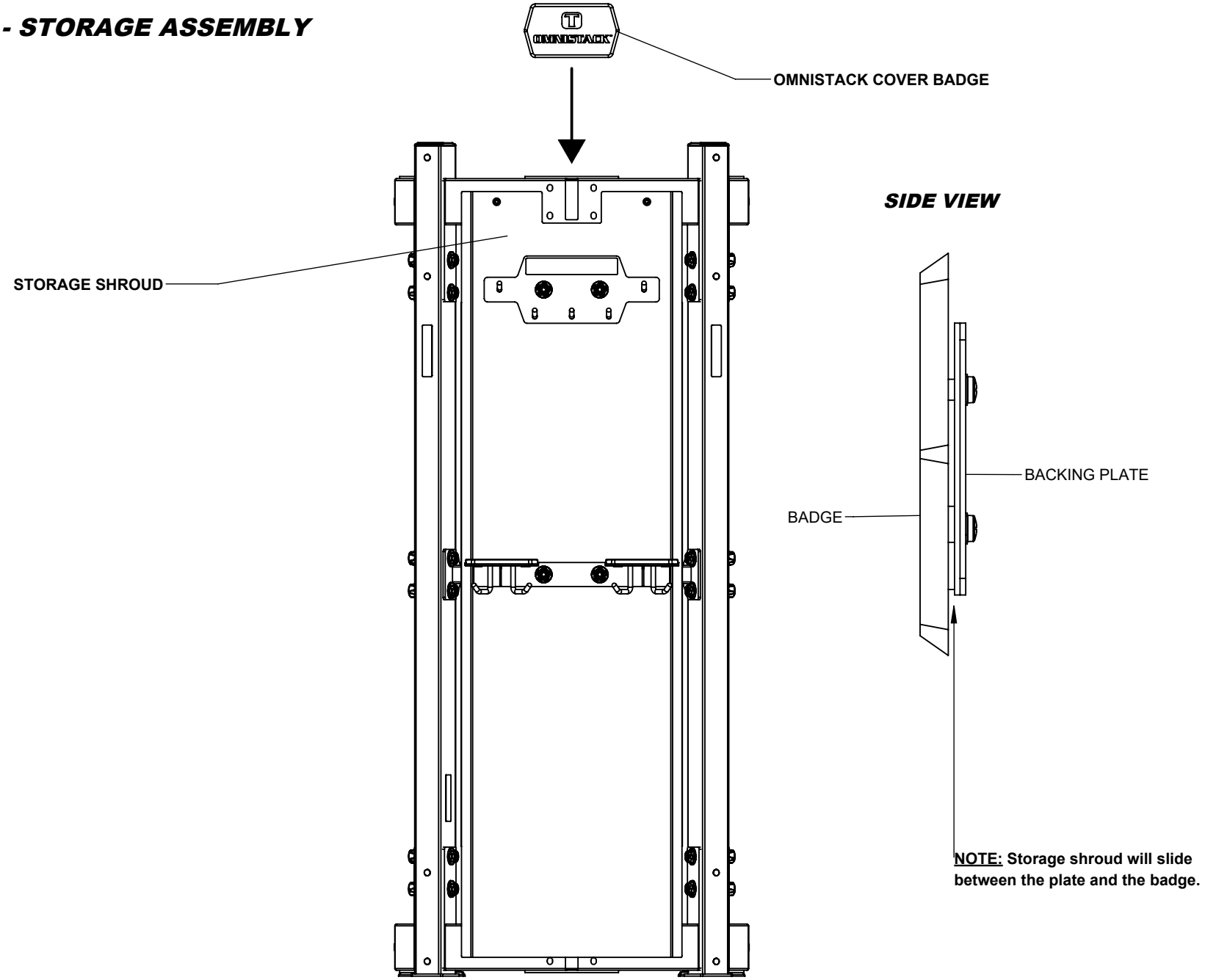
NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step, and all previous steps.



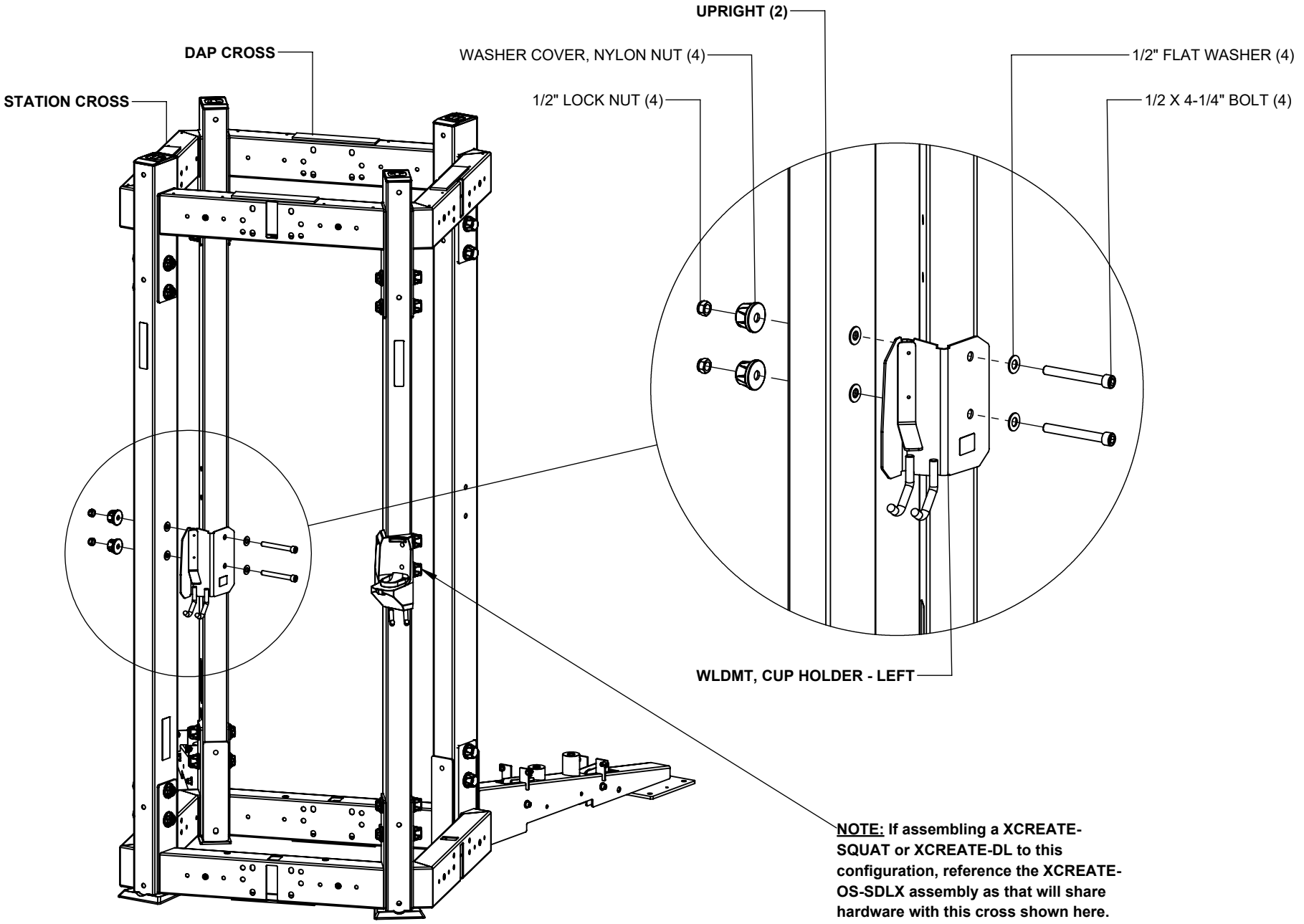
STEP 6e - STORAGE ASSEMBLY



NOTES:

Some items were hidden for illustration clarity.

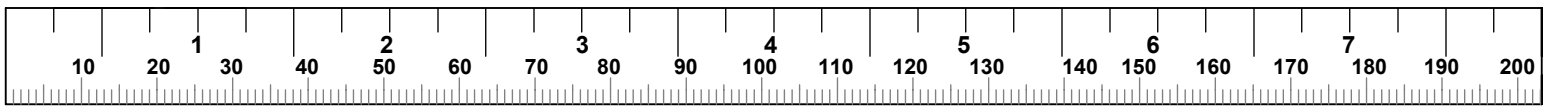
STEP 7a - CUP & HANGING STORAGE



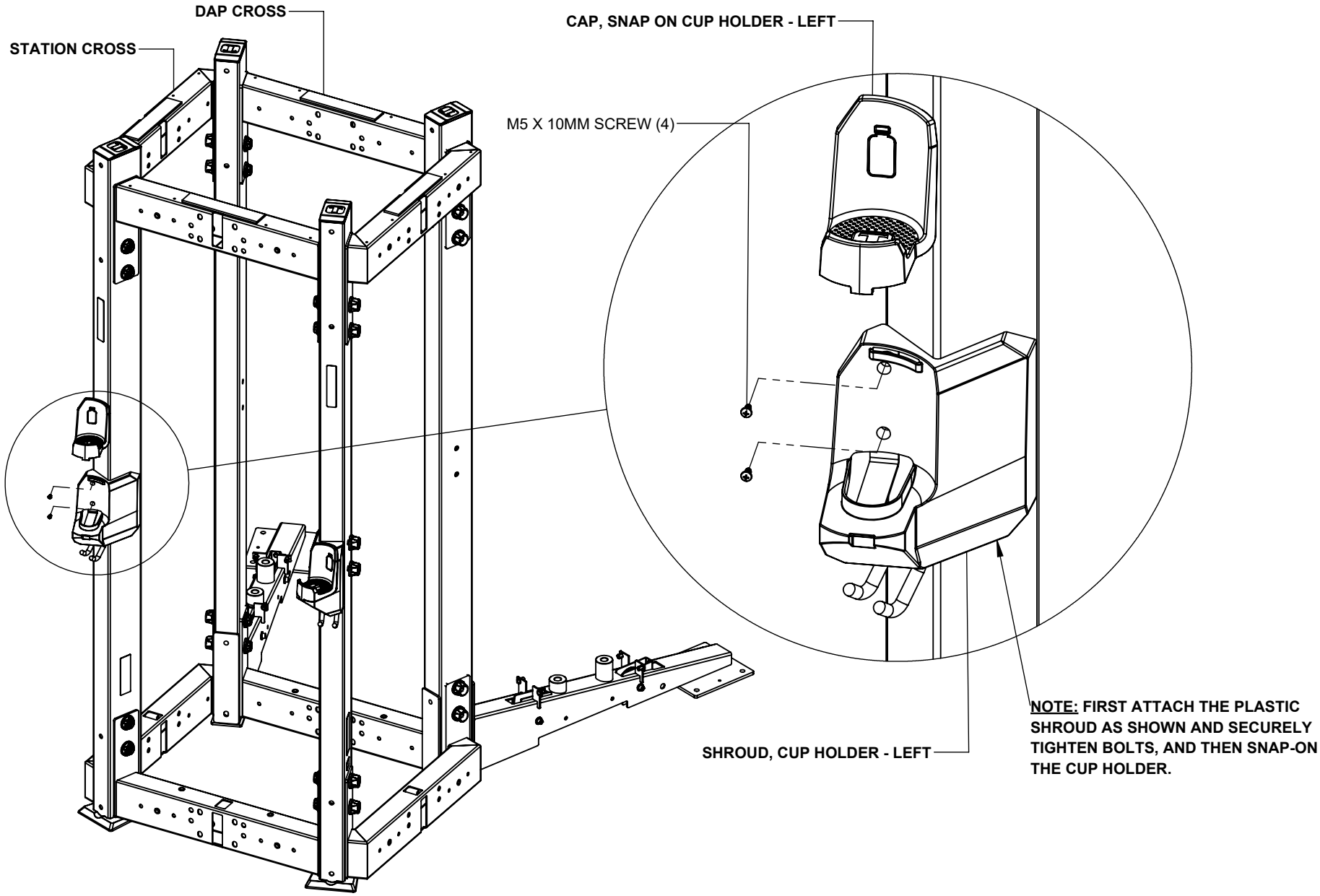
NOTE: **If assembling a XCREATE-SQUAT or XCREATE-DL to this configuration, reference the XCREATE-OS-SDLX assembly as that will share hardware with this cross shown here.**

NOTES:

SECURELY tighten bolt connections in this step.

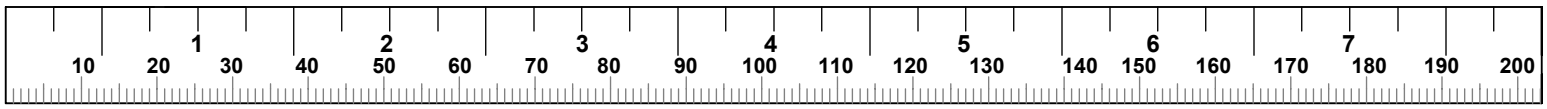


STEP 7b - CUP & HANGING STORAGE

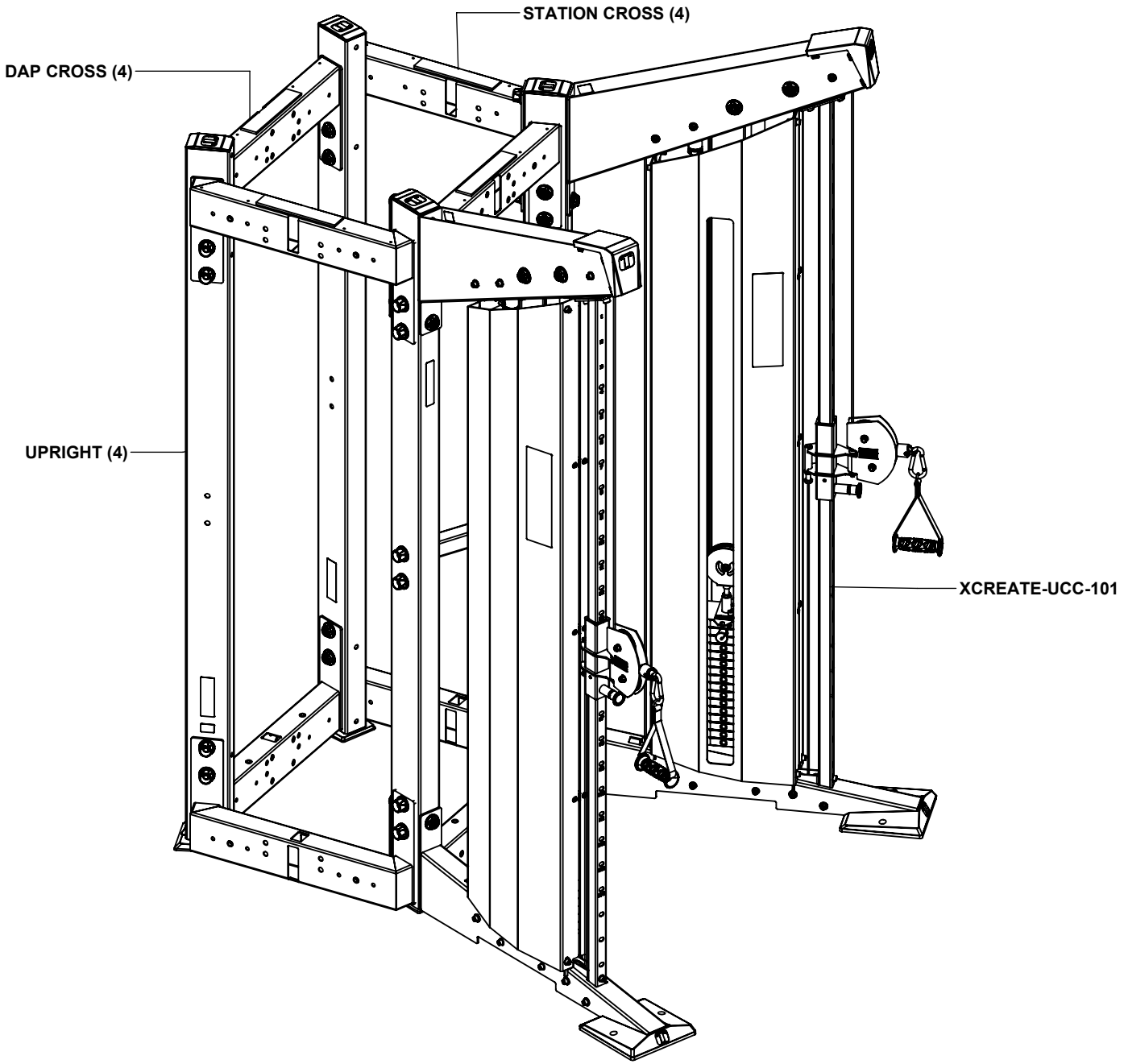


NOTES:

SECURELY tighten bolt connections in this step, and all previous steps.



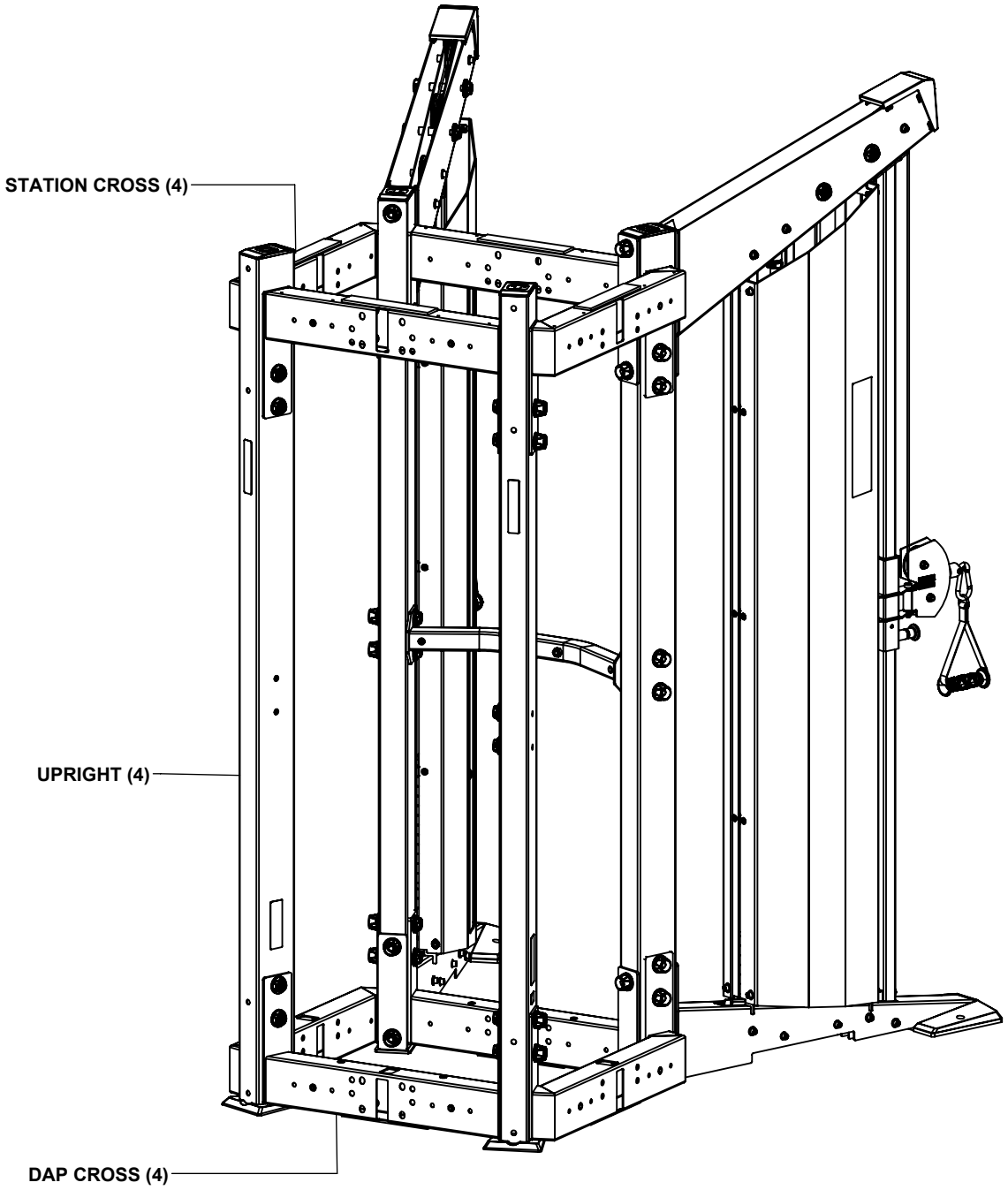
STEP 7 - XCREATE-UCC ASSEMBLY



NOTES:

REFER TO THE XCREATE-UCC-101 INSTRUCTIONS TO ASSEMBLE UPRIGHT CABLE COLUMNS.

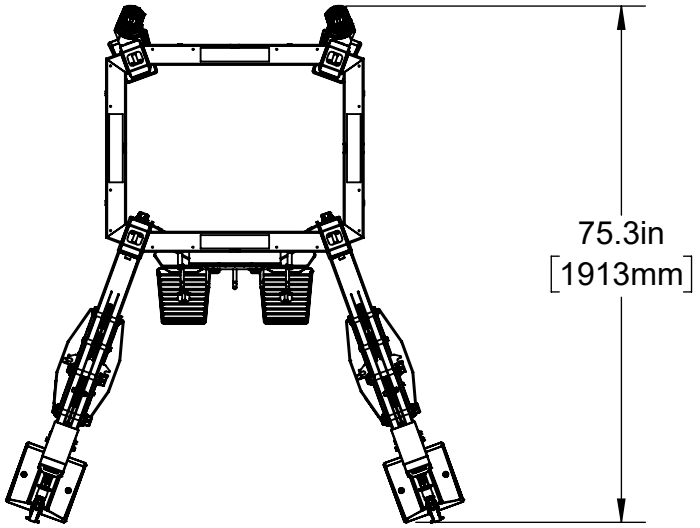
STEP 8 - STATION ASSEMBLY



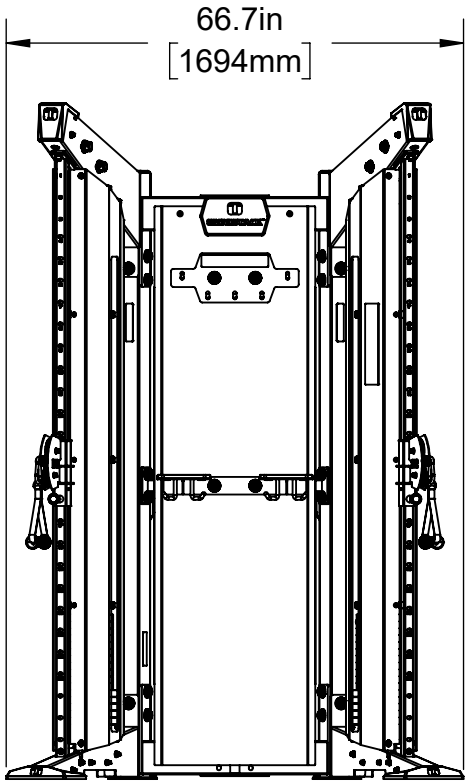
NOTES:

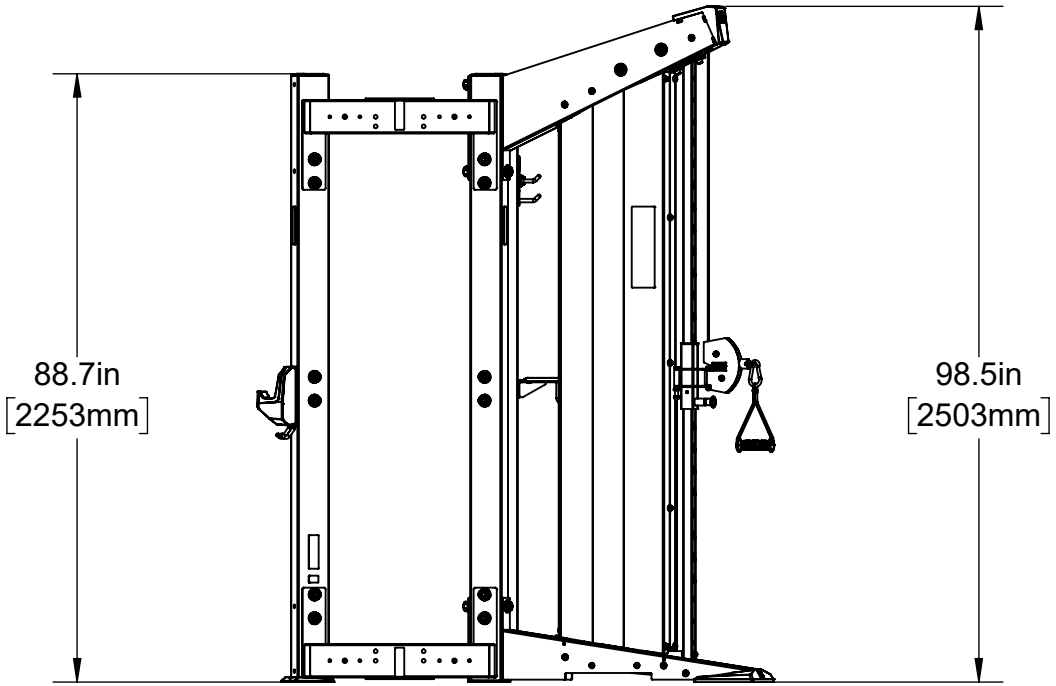
REFER TO THE STATION INSTRUCTIONS TO ASSEMBLE EACH STATION.

DIMENSIONS AND WEIGHT



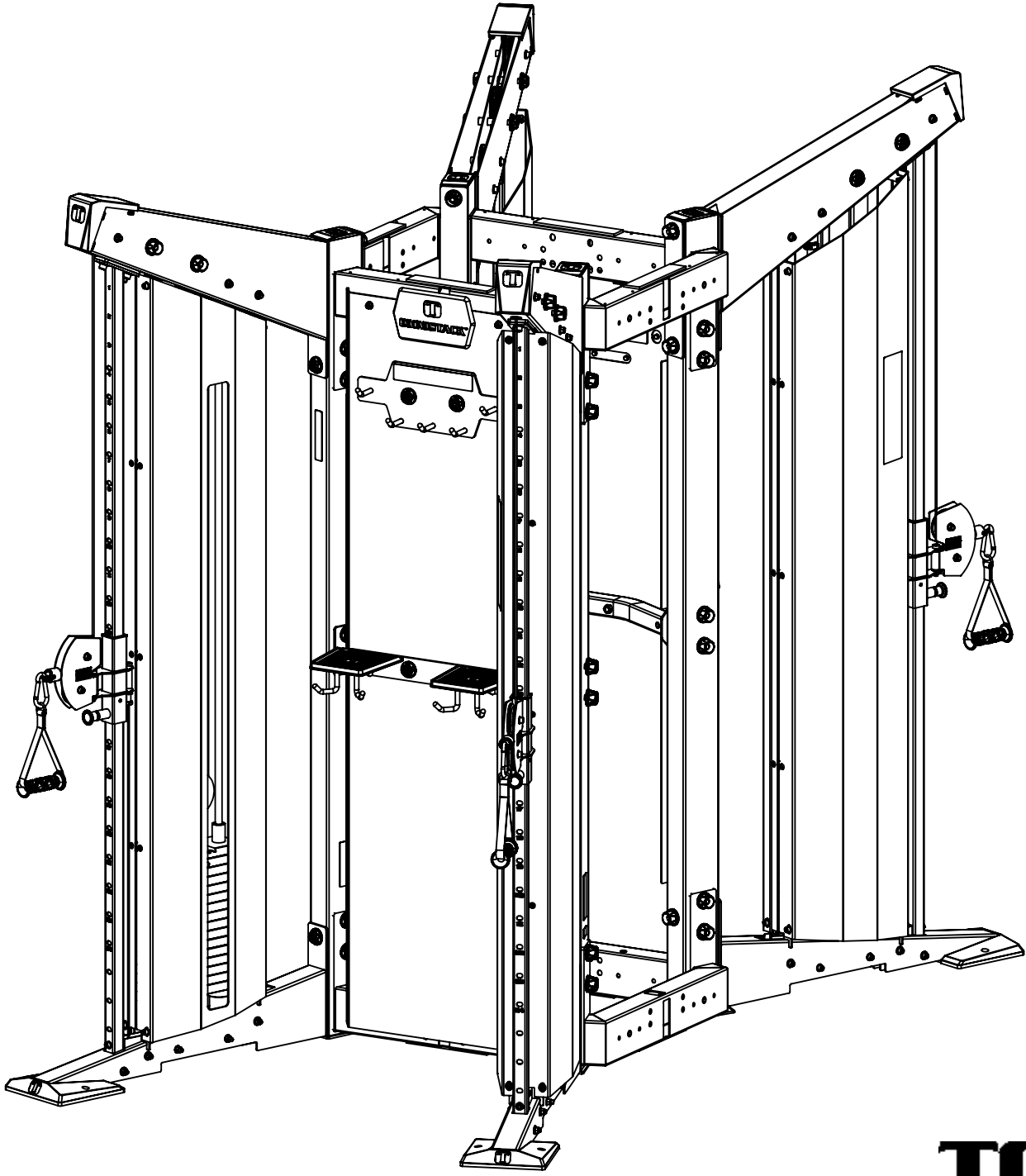
WEIGHT: 1111 LB (504 KG)





X-CREATE OMNISTACK 6 STATION CORE

VERSION: XCOS-6C



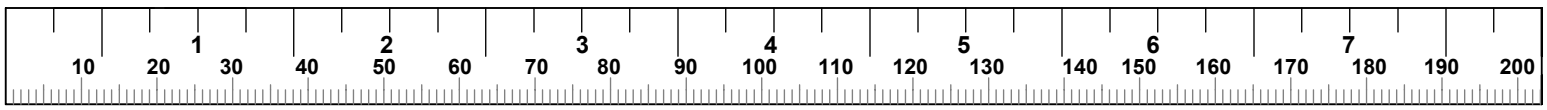
TORQUE USA

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	60917PA	PTD ASSY, 8' TOWER UPRIGHT	4
2	5360001	LABEL, SERIAL-MARKING	4
3	6091501	COVER, TOWER UPRIGHT	4
4	2001401	NUT, 1/2-13 LK ST ZN	52
5	2005816	BOLT, 1/2-13 X 4-1/4" (108mm) SOCKET HEAD	24
6	5631801	WASHER COVER, NYLON BOLT	34
7	5631901	WASHER COVER, NYLON NUT	36
8	6031601	CAP, 14 DIA HOLE	32
9	5818601	PLATE, UPRIGHT BASE CONNECTOR	4
10	60891PA	PTD ASSY, TOWER CABLE STATION CROSS - 40 DEGREE	4
11	2001301	WASHER, FLAT 1/2 SAE ST ZN	48
12	2005815	BOLT, 1/2-13 X 4" (102mm) SOCKET HEAD	16
13	2001101	WASHER, FLAT 3/8 SAE ST ZN	90
14	2008414	BOLT, 3/8-16 X 3-3/4" (95mm) ST HT SOCKET HEAD	28
15	2001201	NUT, 3/8-16 LK ST ZN	32
16	60894PA	PTD ASSY, TOWER CABLE STATION CROSS - 140 DEGREE	4
17	60905PA	PTD ASSY, LOWER STORAGE SUPPORT	1
18	60907PA	PTD ASSY, LOWER STORAGE	1
19	60909PA	PTD ASSY, UPPER STORAGE SUPPORT	1
20	60911PA	PTD ASSY, UPPER STORAGE	1
21	6091301	SHROUD, STORAGE	1
22	6147401	ASSY, OMNISTACK COVER BADGE	1
23	2006811	BOLT, 1/2-13 X 3" (76mm) SOCKET HEAD W/NP	2
24	2006804	BOLT, 1/2-13 X 1-1/4" (32mm) SOCKET HEAD W/NP	2
25	2009411	BOLT, 3/8-16 X 3" (76mm) ST HT SOCKET HEAD W/NP	2
26	6091801	SPACER, 16 OD X 10.1 ID X 48	2
27	2005824	BOLT, 1/2-13 X 6-1/4" (159mm) SOCKET HEAD	12
28	2009403	BOLT, 3/8-16 X 1" (25mm) ST HT SOCKET HEAD W/NP	34
29	59954PA	PTD ASSY, XCREATE-UCC BASE	4
30	5513601	CUSHION, WEIGHT STACK	8
31	5996201	GUIDE ROD, 19 DIA X 2054	8
32	56345PA	PTD ASSY, HEAD PLATE	4
33	5992401	SHAFT COLLAR, TWO-PIECE CLAMPING	8

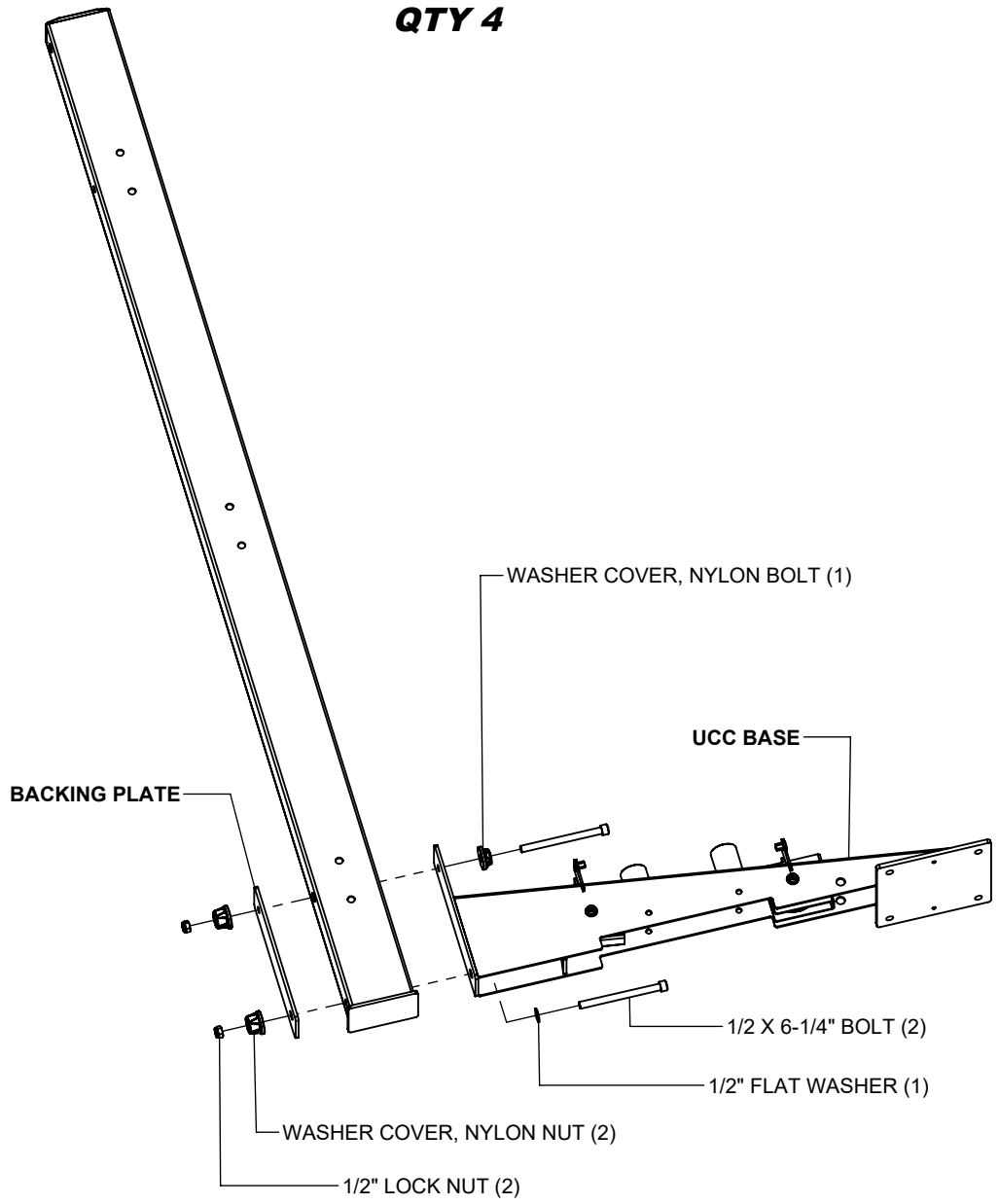
ITEM NO.	PART NUMBER	DESCRIPTION	QTY
34	5996401	BUSHING, GUIDE ROD RETAINER	8
35	6064901	LABEL, WEIGHT STACK 7.5 - 95 LB (3.4 - 43.1 KG)	4
36	55181PA	PTD ASSY, WEIGHT SELECTOR STORAGE PLATE	4
37	2009402	BOLT, 3/8-16 X 3/4" (19mm) ST HT SOCKET HEAD W/NP	8
38	54970PA	PTD ASSY, HEAD PLATE PULLEY	4
39	2002601	NUT, 1/2 JAM ST ZN	4
40	6034001	WLDMT, SLIDE UPRIGHT	4
41	5943501	ASSY, SWIVEL PULLEY SLIDE	4
42	2008408	BOLT, 3/8-16 X 2-1/4" (57mm) ST HT SOCKET HEAD	4
43	6034301	SPACER, FLNG 16.2 X 10.1 X 18	8
44	59965PA	PTD ASSY, XCREATE-UCC TOP BOOM	4
45	5819001	PLATE, BACKING	4
46	2006803	SHCS, 1/2-13 X 1, CZ PATCH	8
47	5996101	CABLE ASSY, XCREATE-UCC	4
48	6065101	HOUSING, CABLE COUPLER	4
49	5509001	CORE, CABLE COUPLER	4
50	2003201	CAP SCREW, M5 X 0.8 X 6MM SOCKET HEAD	8
51	6008301	CAP, BOOM END	4
52	6008101	COVER, FRONT BASE	4
53	2002101	WASHER, FLAT 1/4 SAE ST ZN	56
54	2005509	BOLT, 1/4-20 X 3/8" (9mm) SOCKET HEAD	8
55	5923501	CARABINER, 100 X 50 X 10 DIA	4
56	5324701-A	ASSY, SHORT STRAP HANDLE	4
57	6045101	CLIP, SHROUD SPACER	24
58	2058701	SHULPS 1/4-20 X 1/2 GR 5 CZ	48
59	5999901	PLACARD, XCREATE-UCC-101	4
60	56350PA	PTD ASSY, 15 LB WEIGHT PLATE	10
61	56349PA	PTD ASSY, 10 LB WEIGHT PLATE	20
62	6035301	SHROUD, XCREATE-UCC LEFT	1
63	6035401	SHROUD, XCREATE-UCC RIGHT	1
64	5997501	SHROUD, XCREATE-UCC LEFT	2
65	5997601	SHROUD, XCREATE-UCC RIGHT	2

NOTES:

BOM above represents the components required for assembly of a 6 station Omnistack core package.



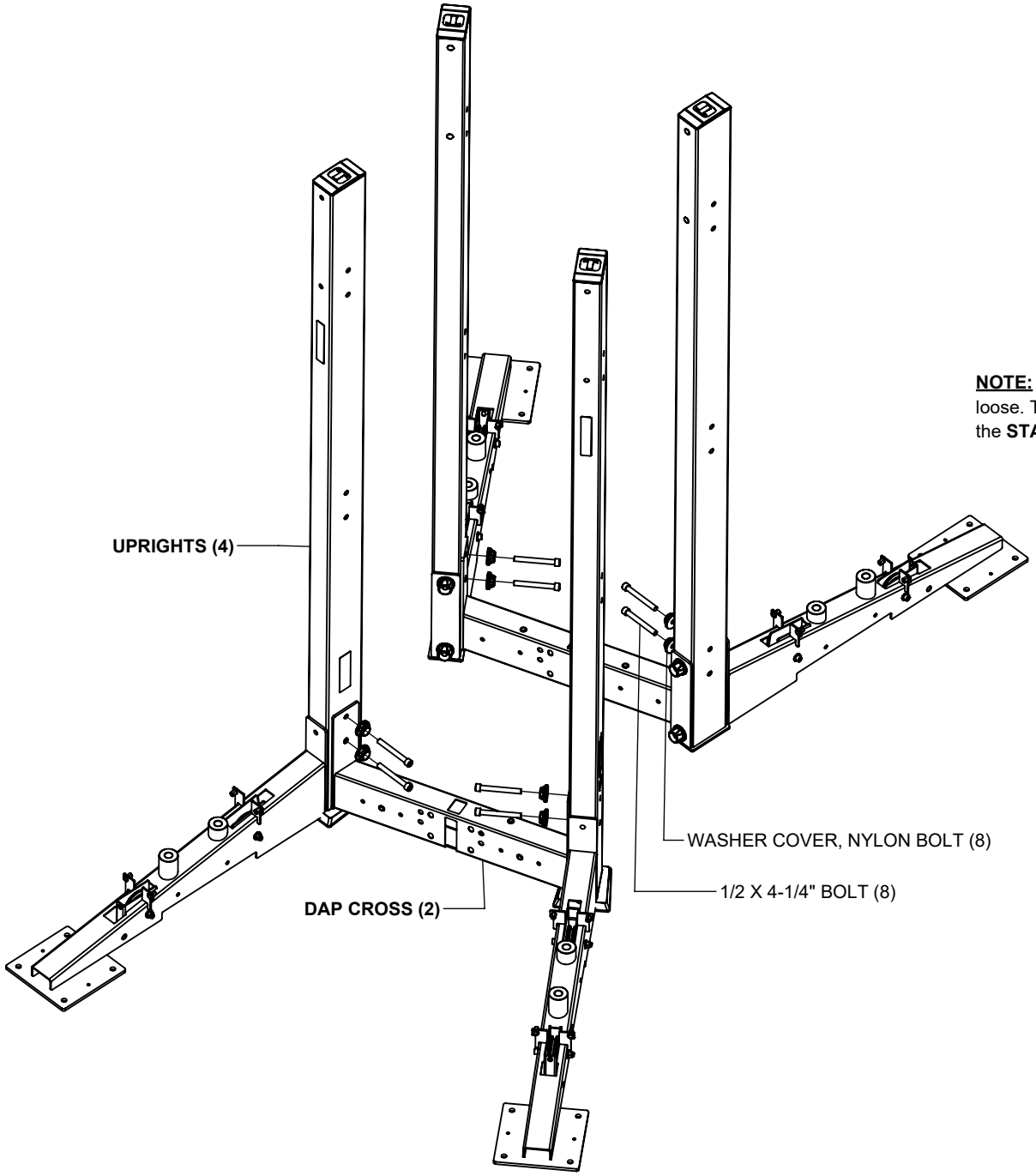
UPRIGHTS - DAP
QTY 4



NOTES:

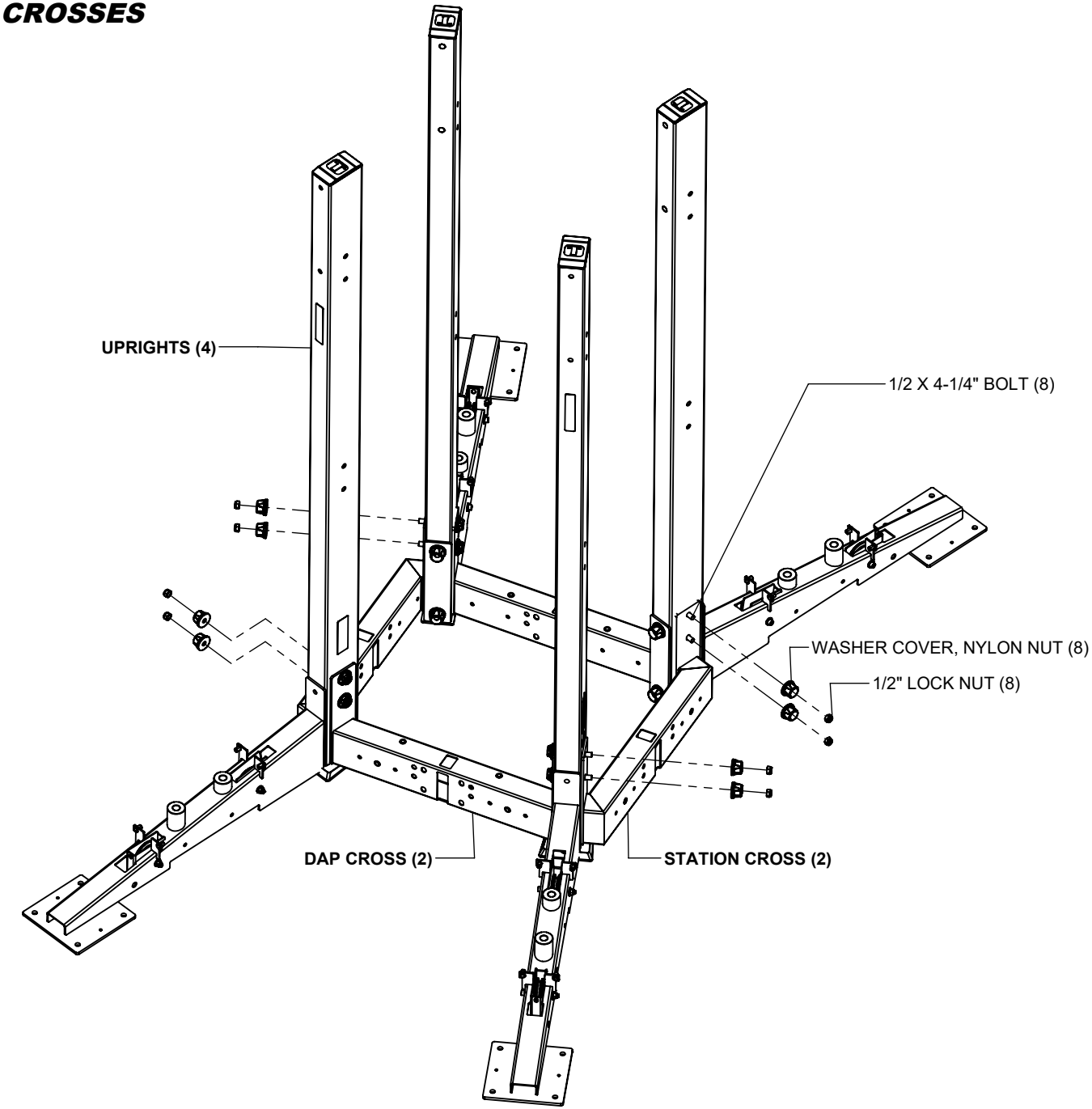
SECURELY tighten bolt connections in this step.

STEP 2 - DAP CROSSES



NOTE: Insert the bolts through and leave loose. The hardware will be shared with the **STATION CROSS** in the next step.

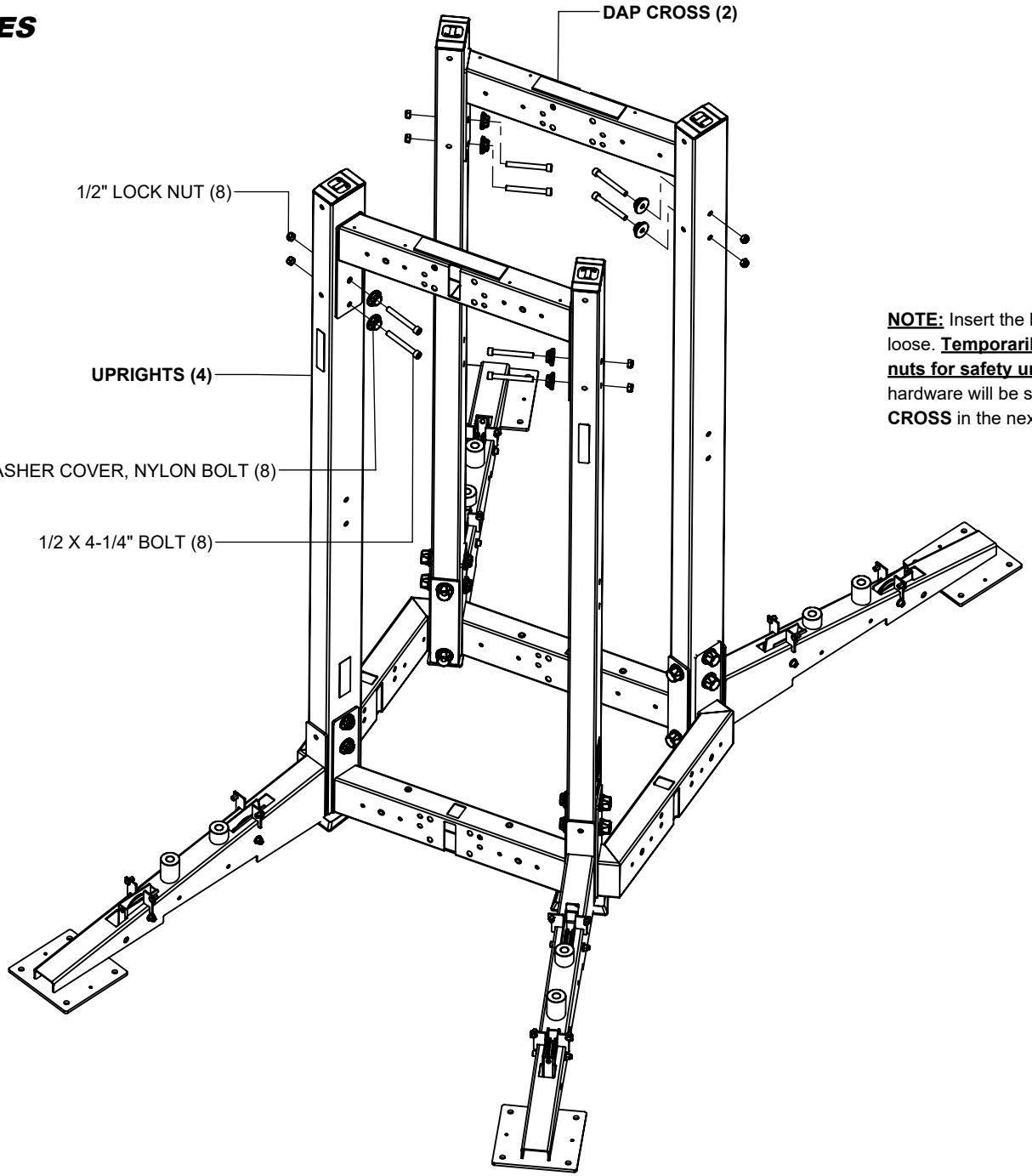
STEP 3 - STATION CROSSES



NOTES:

LOOSELY tighten bolt connections in this step.

STEP 4 - DAP CROSSES

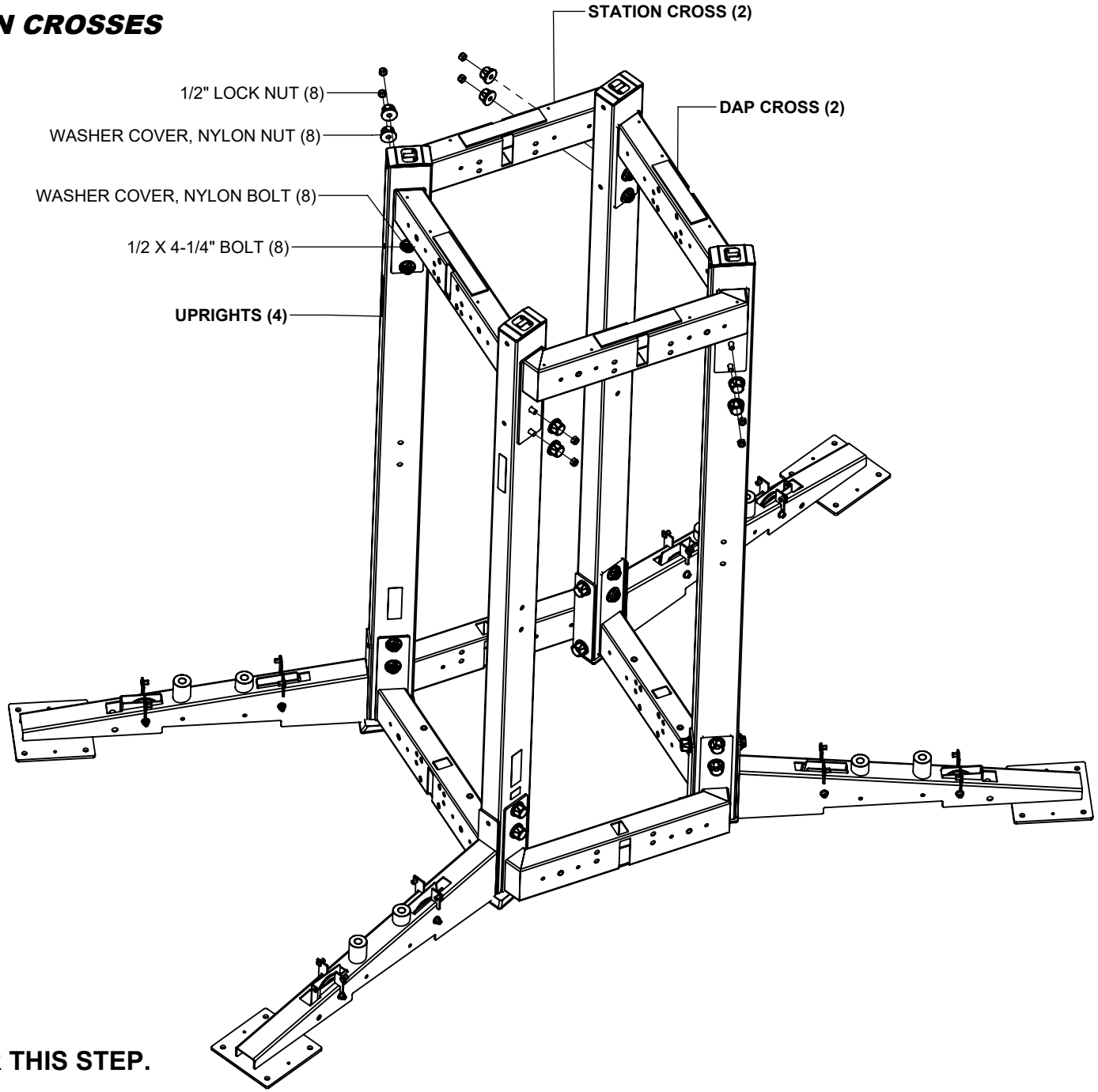


NOTE: Insert the bolts through and leave loose. **Temporarily connect the lock nuts for safety until the next step**. The hardware will be shared with the **STATION CROSS** in the next step.

NOTES:

LOOSELY tighten bolt connections in this step.

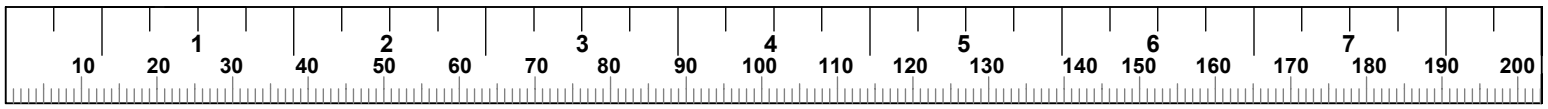
STEP 5 - STATION CROSSES



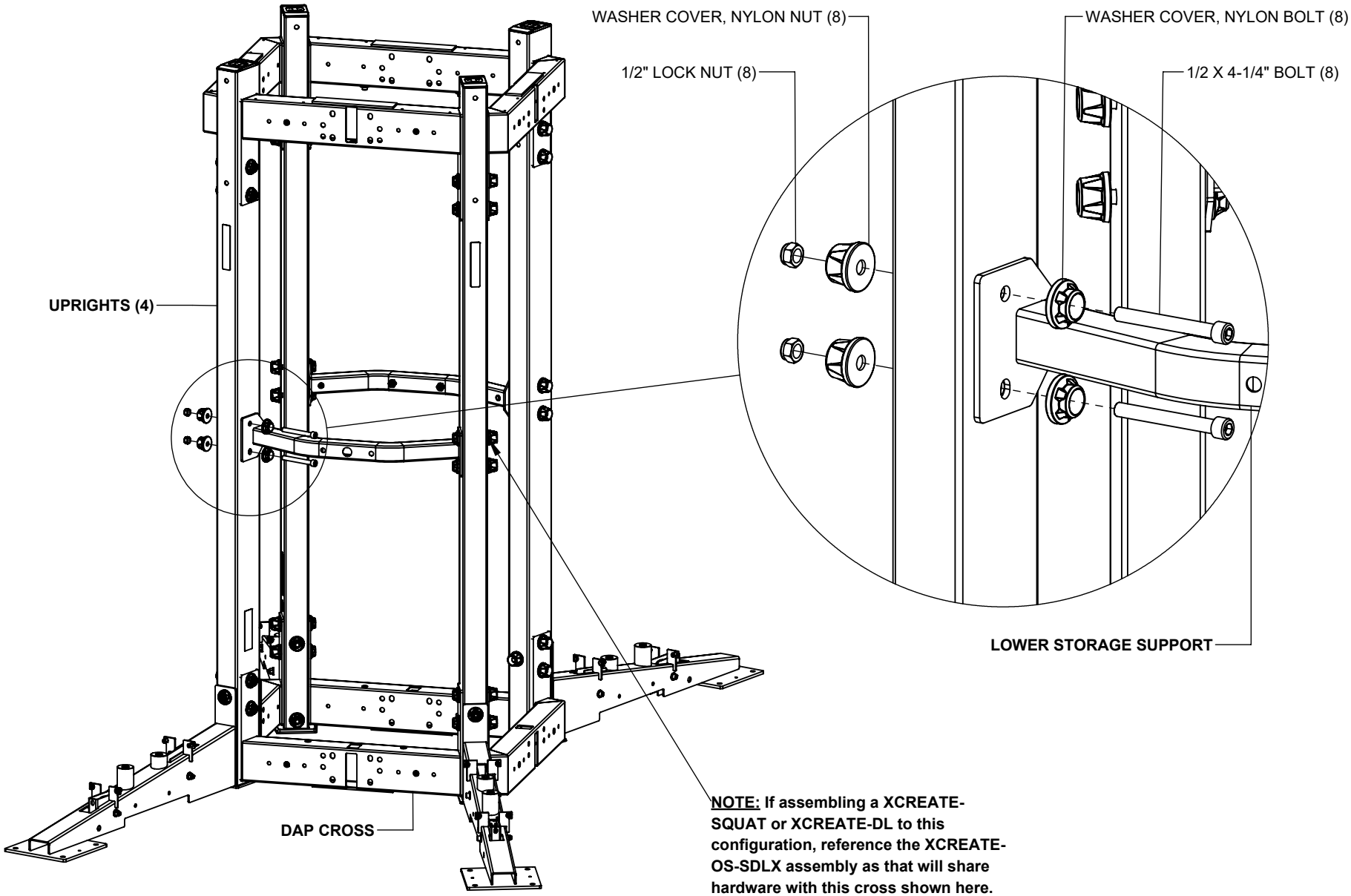
NOTES:

USE 2 PEOPLE FOR THIS STEP.

LOOSELY tighten bolt connections in this step.

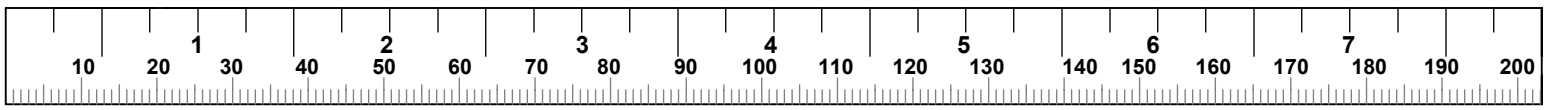


STEP 6a - STORAGE ASSEMBLY

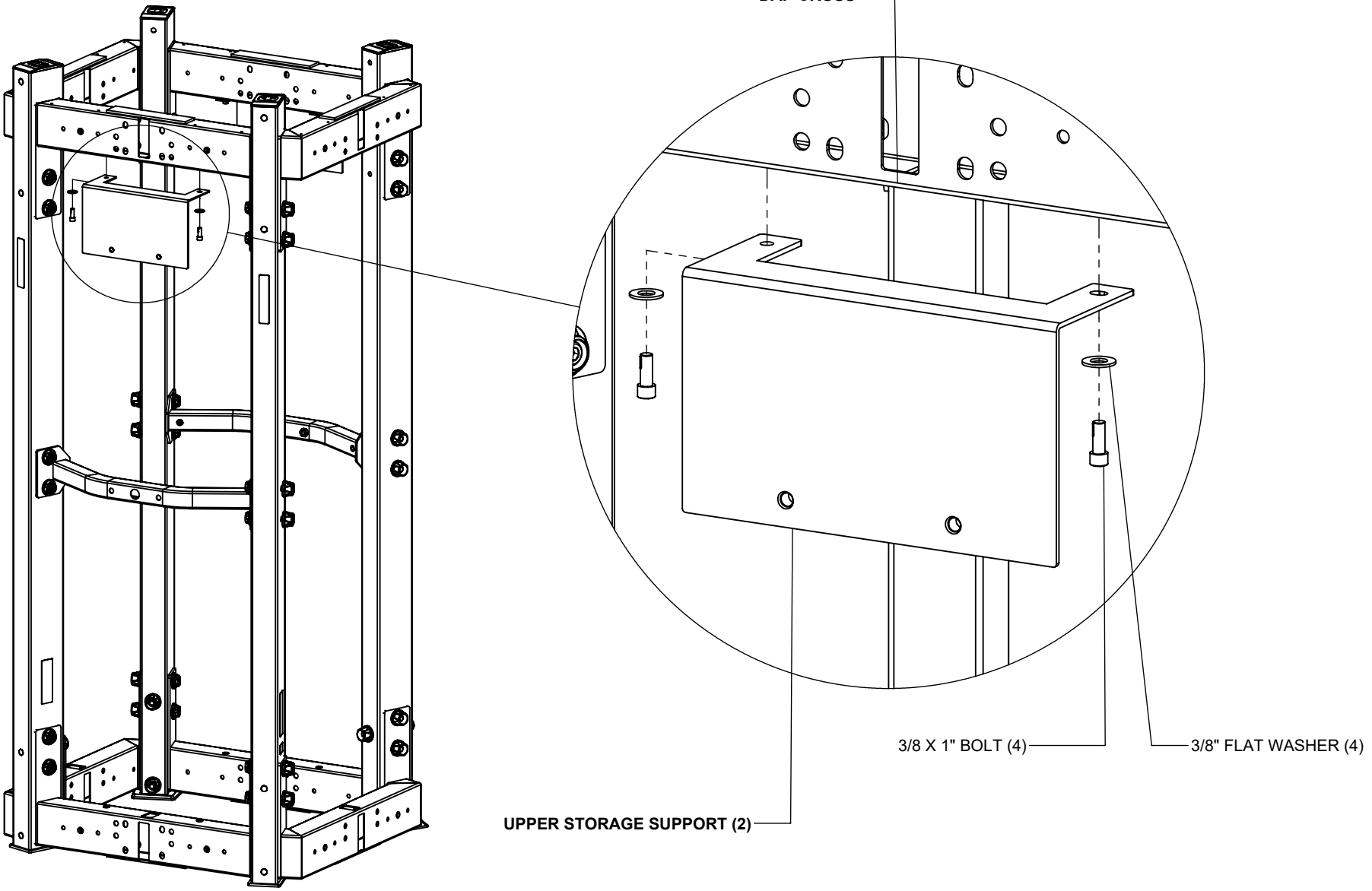


NOTES:

SECURELY tighten bolt connections in this step, and previous steps.



STEP 6b - STORAGE ASSEMBLY

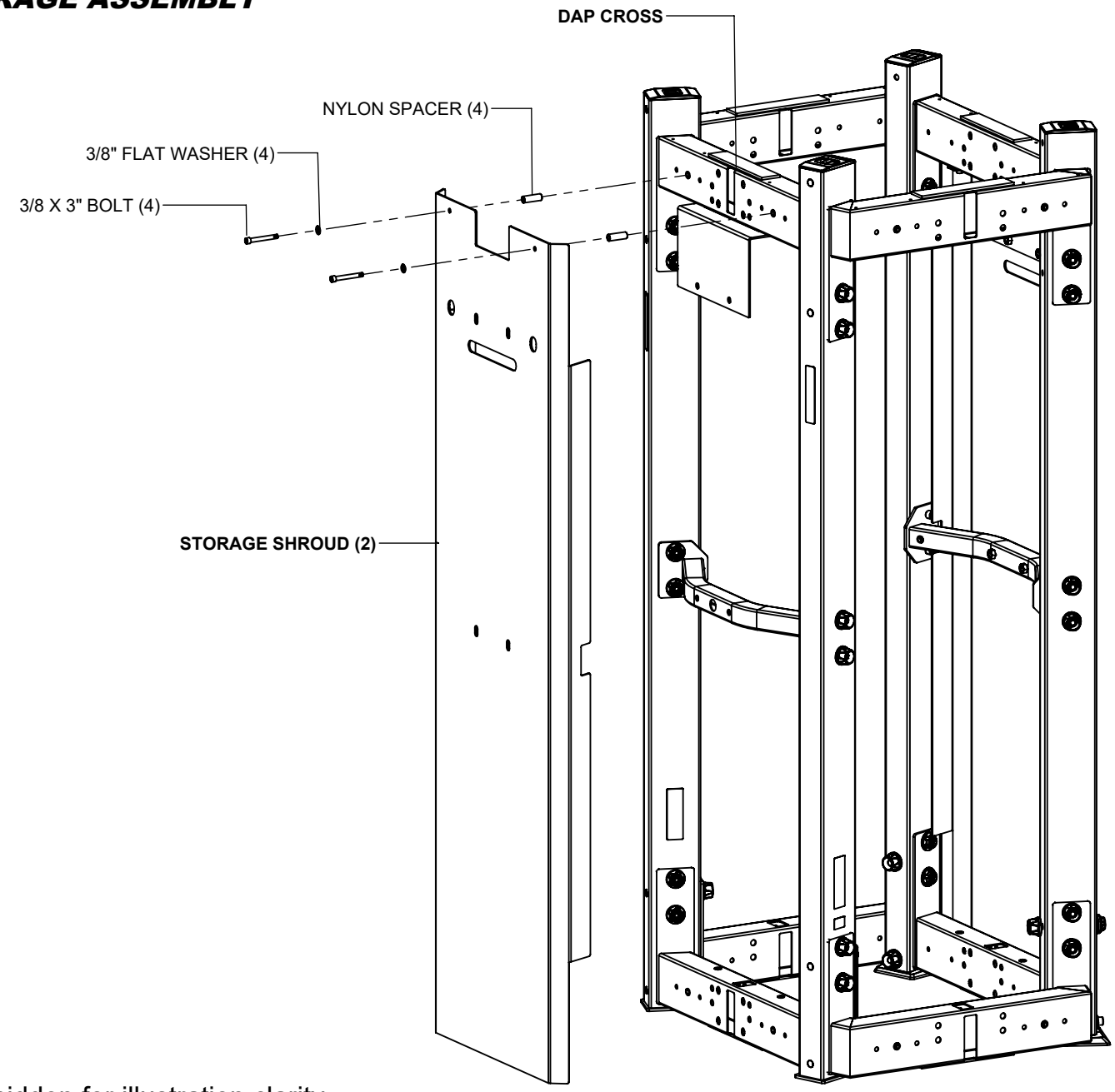


NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step.

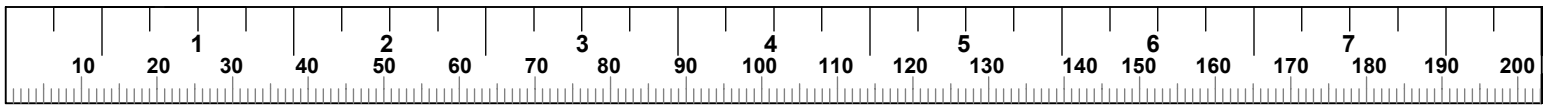
STEP 6c - STORAGE ASSEMBLY



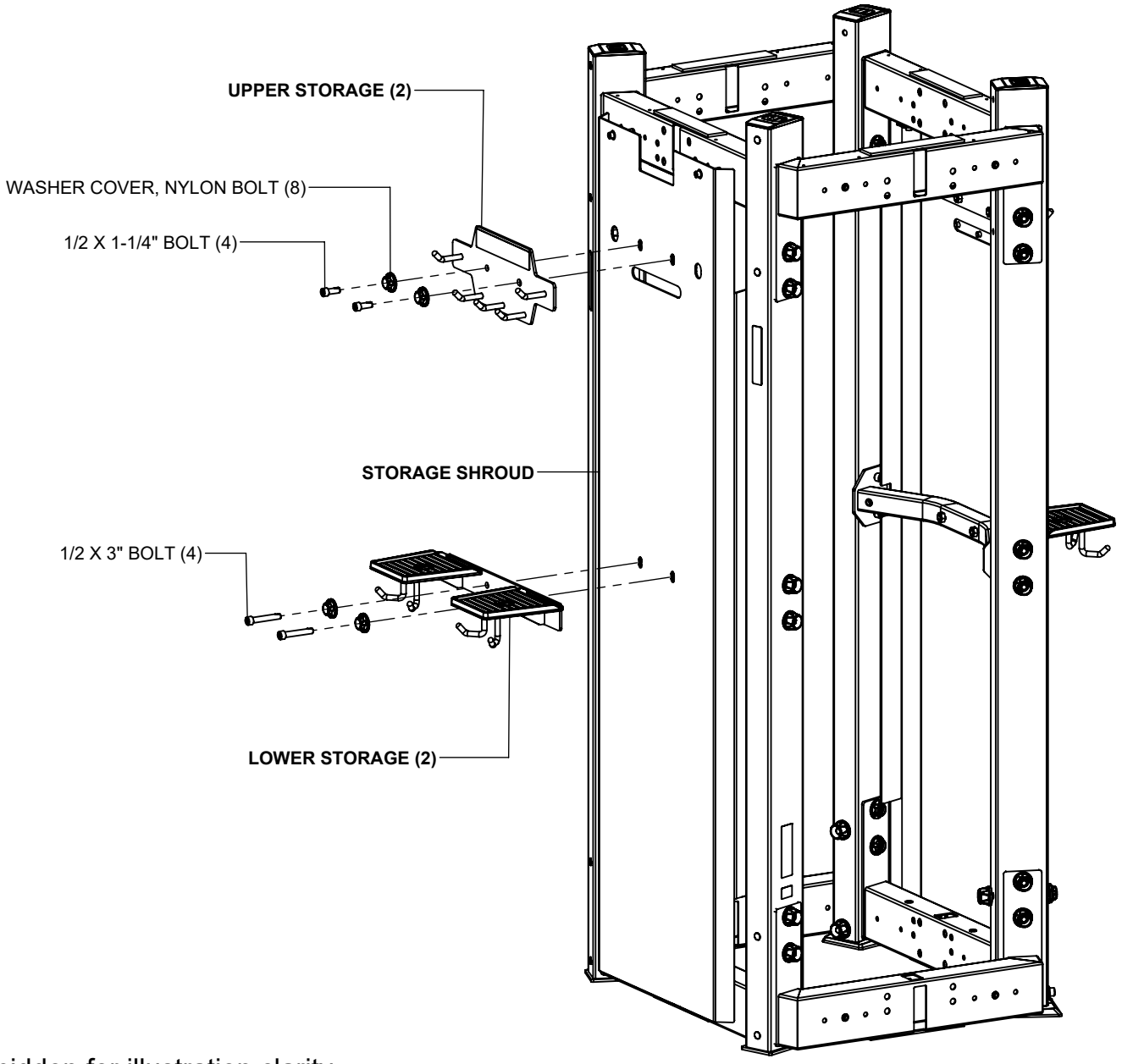
NOTES:

Some items were hidden for illustration clarity.

LOOSELY tighten bolt connections in this step.



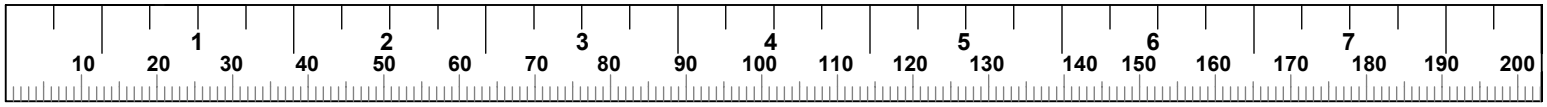
STEP 6d - STORAGE ASSEMBLY



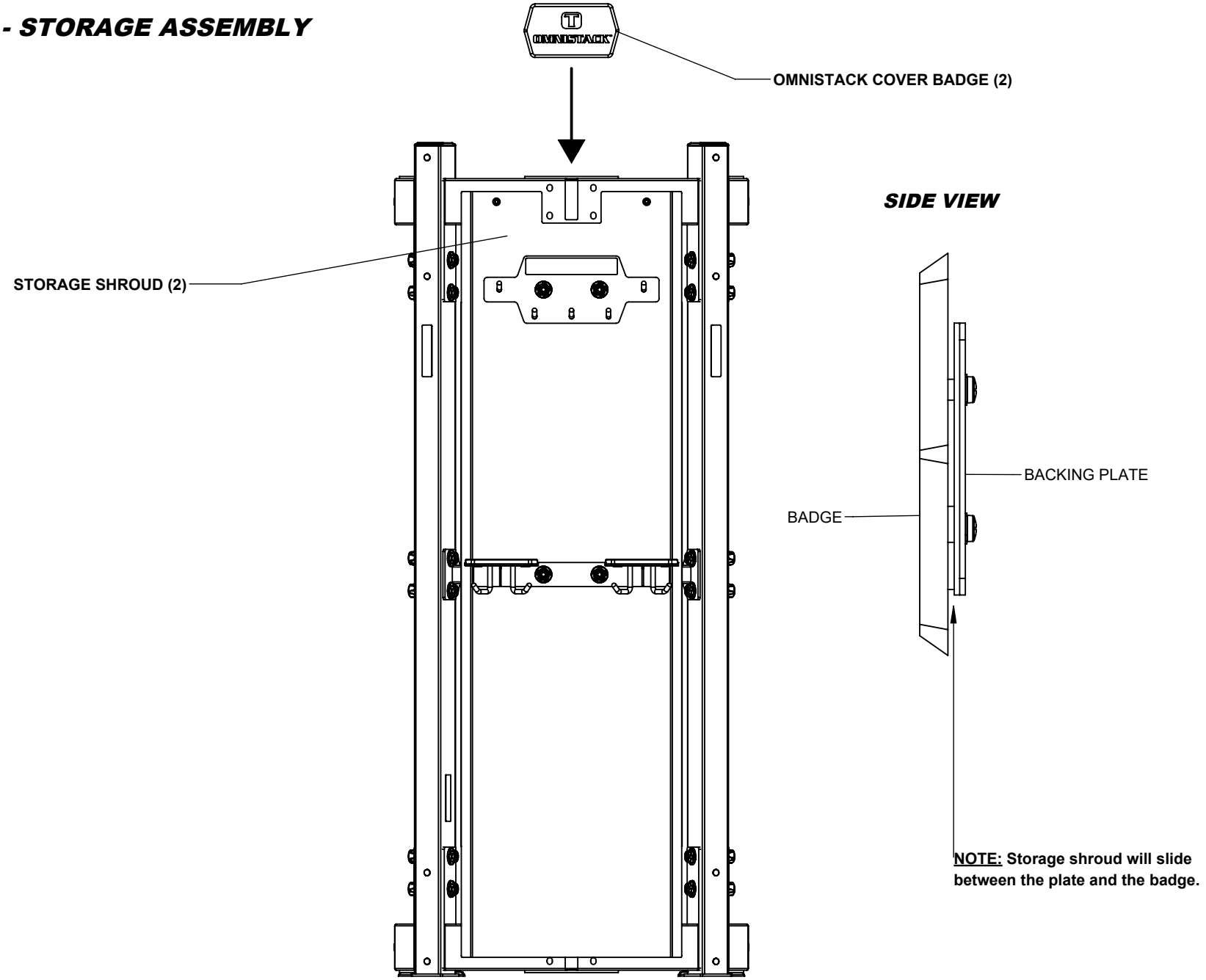
NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step, and all previous steps.



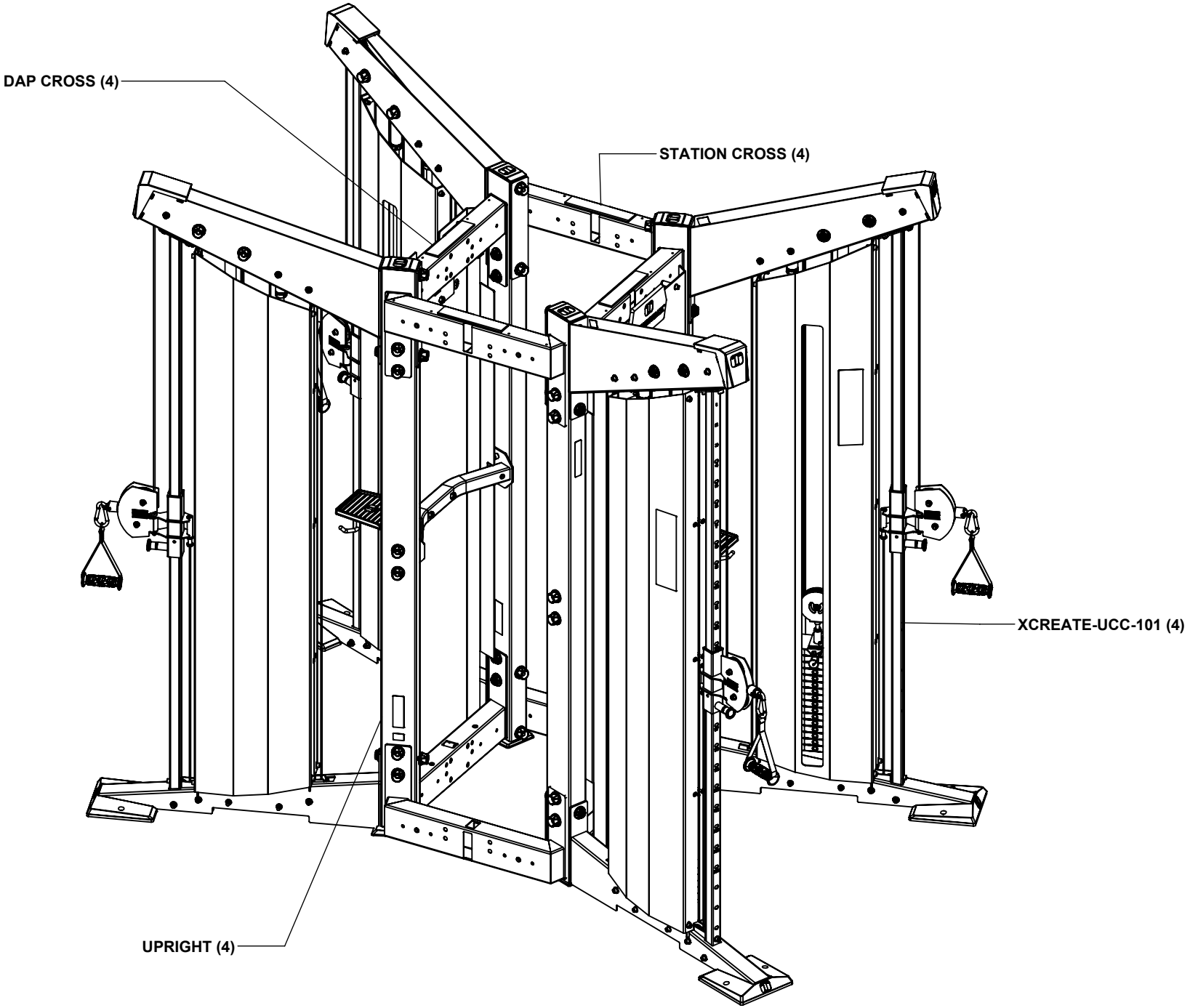
STEP 6e - STORAGE ASSEMBLY



NOTES:

Some items were hidden for illustration clarity.

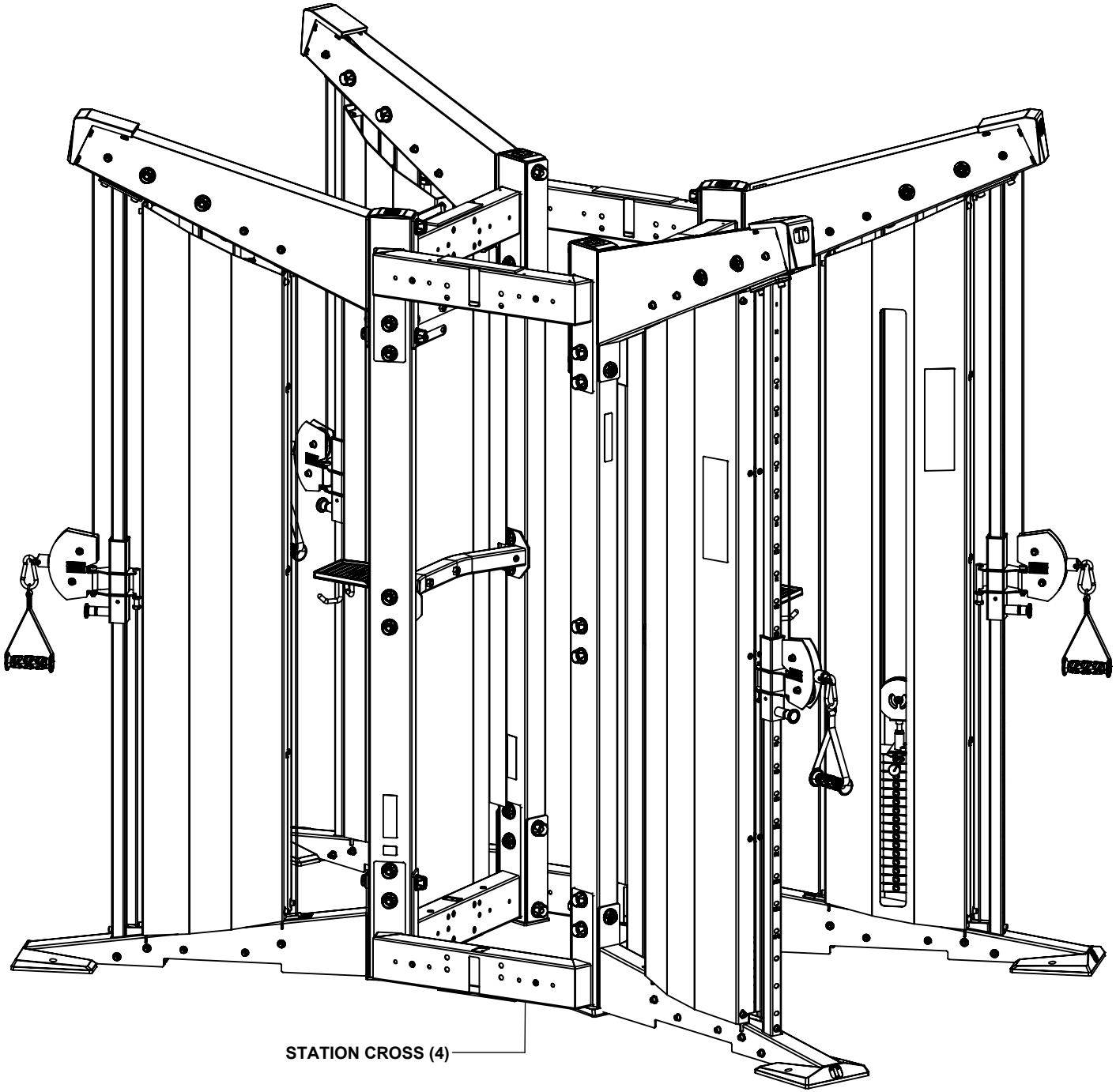
STEP 7 - XCREATE-UCC ASSEMBLY



NOTES:

REFER TO THE XCREATE-UCC-101 INSTRUCTIONS TO ASSEMBLE UPRIGHT CABLE COLUMNS.

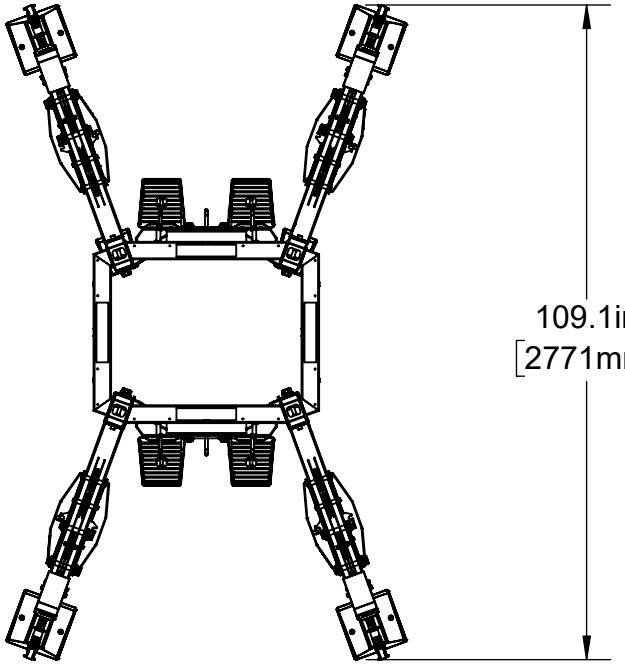
STEP 8 - STATION ASSEMBLY



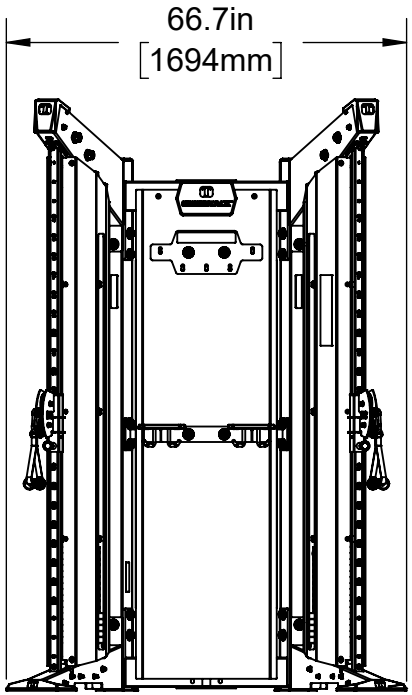
NOTES:

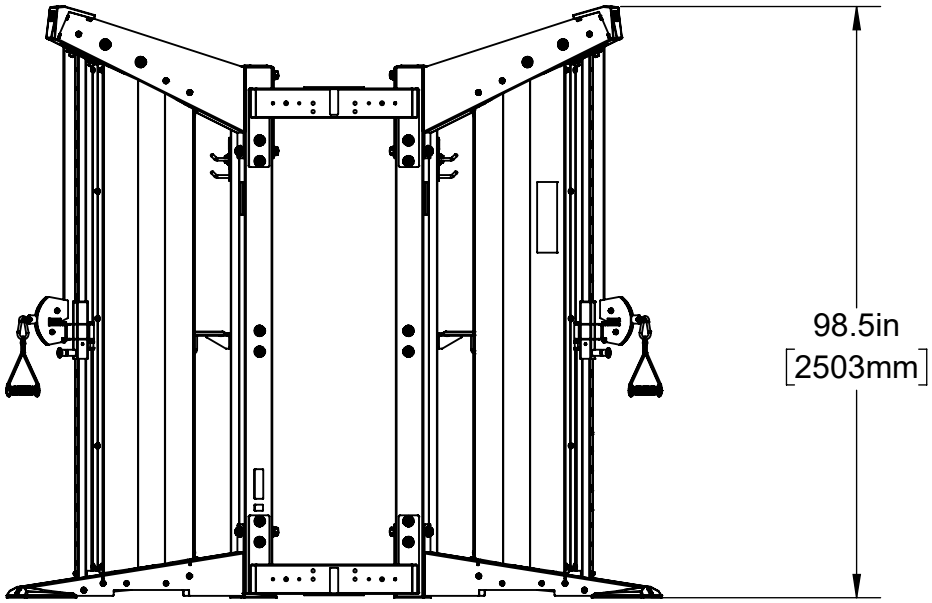
REFER TO THE STATION INSTRUCTIONS TO ASSEMBLE EACH STATION.

DIMENSIONS AND WEIGHT



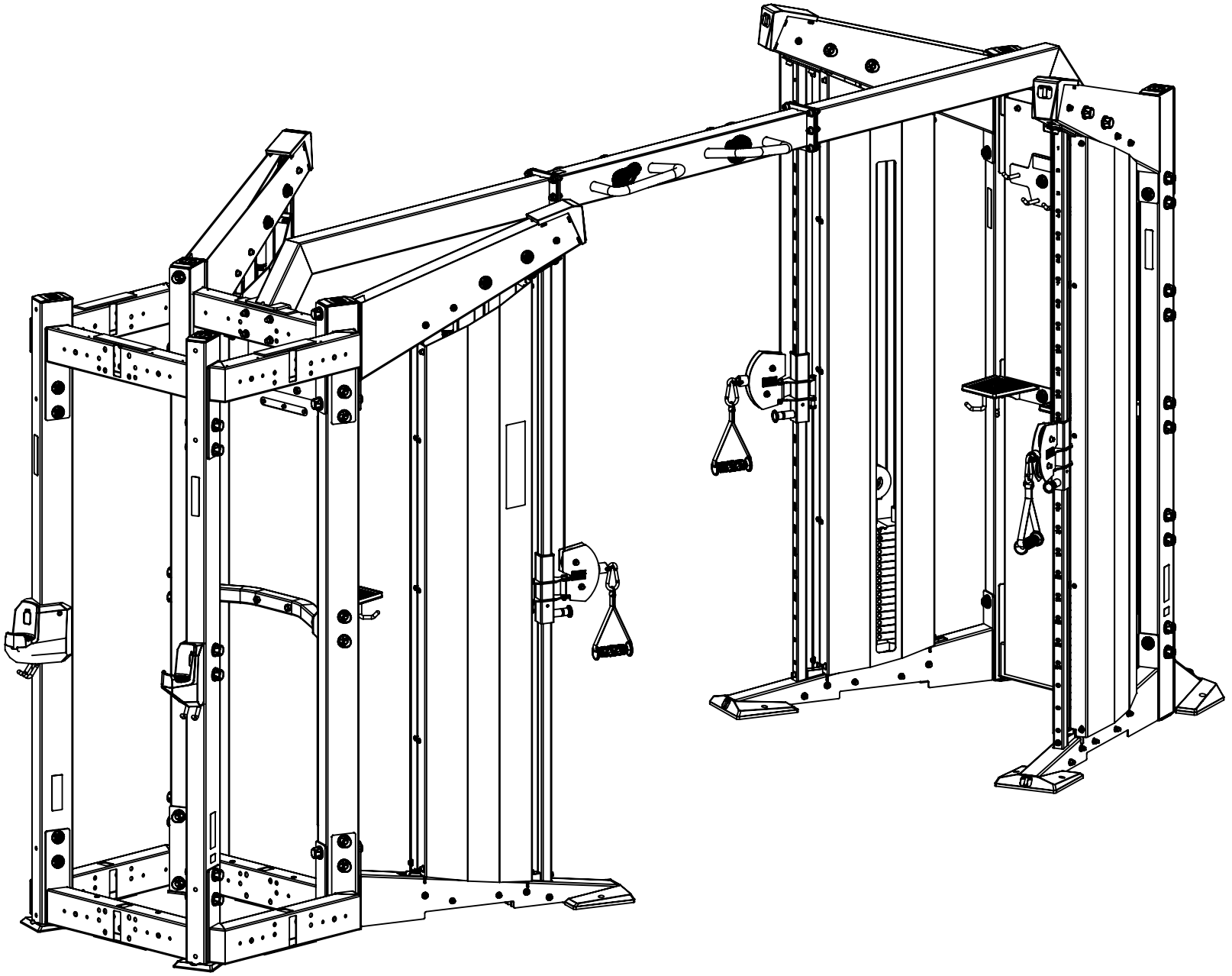
WEIGHT: 1836 LB (833 KG)





X-CREATE OMNISTACK 7 STATION CORE

VERSION: XCOS-7C



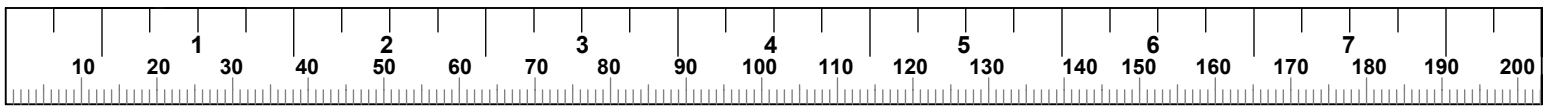
TORQUE USA

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	60917PA	PTD ASSY, 8' TOWER UPRIGHT	4
2	5360001	LABEL, SERIAL-MARKING	7
3	6091501	COVER, TOWER UPRIGHT	4
4	2001401	NUT, 1/2-13 LK ST ZN	84
5	2005816	BOLT, 1/2-13 X 4-1/4" (108mm) SOCKET HEAD	36
6	5631801	WASHER COVER, NYLON BOLT	48
7	5631901	WASHER COVER, NYLON NUT	46
8	6031601	CAP, 14 DIA HOLE	32
9	5818601	PLATE, UPRIGHT BASE CONNECTOR	4
10	60891PA	PTD ASSY, TOWER CABLE STATION CROSS - 40 DEGREE	4
11	2001301	WASHER, FLAT 1/2 SAE ST ZN	98
12	2005815	BOLT, 1/2-13 X 4" (102mm) SOCKET HEAD	16
13	2001101	WASHER, FLAT 3/8 SAE ST ZN	98
14	2008414	BOLT, 3/8-16 X 3-3/4" (95mm) ST HT SOCKET HEAD	28
15	2001201	NUT, 3/8-16 LK ST ZN	32
16	60894PA	PTD ASSY, TOWER CABLE STATION CROSS - 140 DEGREE	4
17	60905PA	PTD ASSY, LOWER STORAGE SUPPORT	2
18	60907PA	PTD ASSY, LOWER STORAGE	2
19	60909PA	PTD ASSY, UPPER STORAGE SUPPORT	2
20	60911PA	PTD ASSY, UPPER STORAGE	2
21	6091301	SHROUD, STORAGE	2
22	2006811	BOLT, 1/2-13 X 3" (76mm) SOCKET HEAD W/NP	4
23	2006804	BOLT, 1/2-13 X 1-1/4" (32mm) SOCKET HEAD W/NP	4
24	2009411	BOLT, 3/8-16 X 3" (76mm) ST HT SOCKET HEAD W/NP	4
25	6091801	SPACER, 16 OD X 10.1 ID X 48	4
26	2005824	BOLT, 1/2-13 X 6-1/4" (159mm) SOCKET HEAD	20
27	2009403	BOLT, 3/8-16 X 1" (25mm) ST HT SOCKET HEAD W/NP	42
28	59954PA	PTD ASSY, XCREATE-UCC BASE	4
29	5513601	CUSHION, WEIGHT STACK	8
30	5996201	GUIDE ROD, 19 DIA X 2054	8
31	56345PA	PTD ASSY, HEAD PLATE	4
32	5992401	SHAFT COLLAR, TWO-PIECE CLAMPING	8
33	5996401	BUSHING, GUIDE ROD RETAINER	8
34	6064901	LABEL, WEIGHT STACK 7.5 - 95 LB (3.4 - 43.1 KG)	4
35	55181PA	PTD ASSY, WEIGHT SELECTOR STORAGE PLATE	4
36	2009402	BOLT, 3/8-16 X 3/4" (19mm) ST HT SOCKET HEAD W/NP	8
37	54970PA	PTD ASSY, HEAD PLATE PULLEY	4
38	2002601	NUT, 1/2 JAM ST ZN	4
39	6034001	WLDMT, SLIDE UPRIGHT	4
40	5943501	ASSY, SWIVEL PULLEY SLIDE	4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
41	2008408	BOLT, 3/8-16 X 2-1/4" (57mm) ST HT SOCKET HEAD	4
42	6034301	SPACER, FLNG 16.2 X 10.1 X 18	8
43	59965PA	PTD ASSY, XCREATE-UCC TOP BOOM	4
44	5819001	PLATE, BACKING	4
45	2006803	SHCS, 1/2-13 X 1, CZ PATCH	8
46	5996101	CABLE ASSY, XCREATE-UCC	4
47	6065101	HOUSING, CABLE COUPLER	4
48	5509001	CORE, CABLE COUPLER	4
49	2003201	CAP SCREW, M5 X 0.8 X 6MM SOCKET HEAD	8
50	6008301	CAP, BOOM END	4
51	6008101	COVER, FRONT BASE	4
52	2002101	WASHER, FLAT 1/4 SAE ST ZN	60
53	2005509	BOLT, 1/4-20 X 3/8" (9mm) SOCKET HEAD	12
54	5923501	CARABINER, 100 X 50 X 10 DIA	4
55	5324701-A	ASSY, SHORT STRAP HANDLE	4
56	6045101	CLIP, SHROUD SPACER	24
57	2058701	SHULPS 1/4-20 X 1/2 GR 5 CZ	48
58	5999901	PLACARD, XCREATE-UCC-101	4
59	56350PA	PTD ASSY, 15 LB WEIGHT PLATE	20
60	56349PA	PTD ASSY, 10 LB WEIGHT PLATE	40
61	6035301	SHROUD, XCREATE-UCC LEFT	2
62	6035401	SHROUD, XCREATE-UCC RIGHT	2
63	5997501	SHROUD, XCREATE-UCC LEFT	2
64	5997601	SHROUD, XCREATE-UCC RIGHT	2
65	6125201	WLDMT, XCREATE BOTTLE STORAGE - LEFT	1
66	6125601	WLDMT, XCREATE BOTTLE STORAGE - RIGHT	1
67	6125301	SHROUD, XCREATE BOTTLE STORAGE - LEFT	1
68	6125701	SHROUD, XCREATE BOTTLE STORAGE - RIGHT	1
69	6148201	CAP, SNAP ON CUP HOLDER - LEFT	1
70	6148301	CAP, SNAP ON CUP HOLDER - RIGHT	1
71	2041201	PPMS, M5 X .08 X 10, SS	4
72	61026PA	PTD ASSY, PULL-UP CROSS	1
73	6102401	WLDMT, ANGLED SUPPORT CROSS	2
74	2005805	BOLT, 1/2-13 X 1-1/2" (38mm) SOCKET HEAD	12
75	61033PA	PTD ASSY, DAP CROSS - 7-STACK	2
76	58183PA	PTD ASSY, 8' UPRIGHT	2
77	58184PA	PTD ASSY, UPRIGHT BASE REAR	2
78	6008201	COVER, REAR BASE	2
79	6008001	CAP, END 125 X 75 X 3MM WALL	2
80	6103101	SHROUD, XCREATE REAR	1

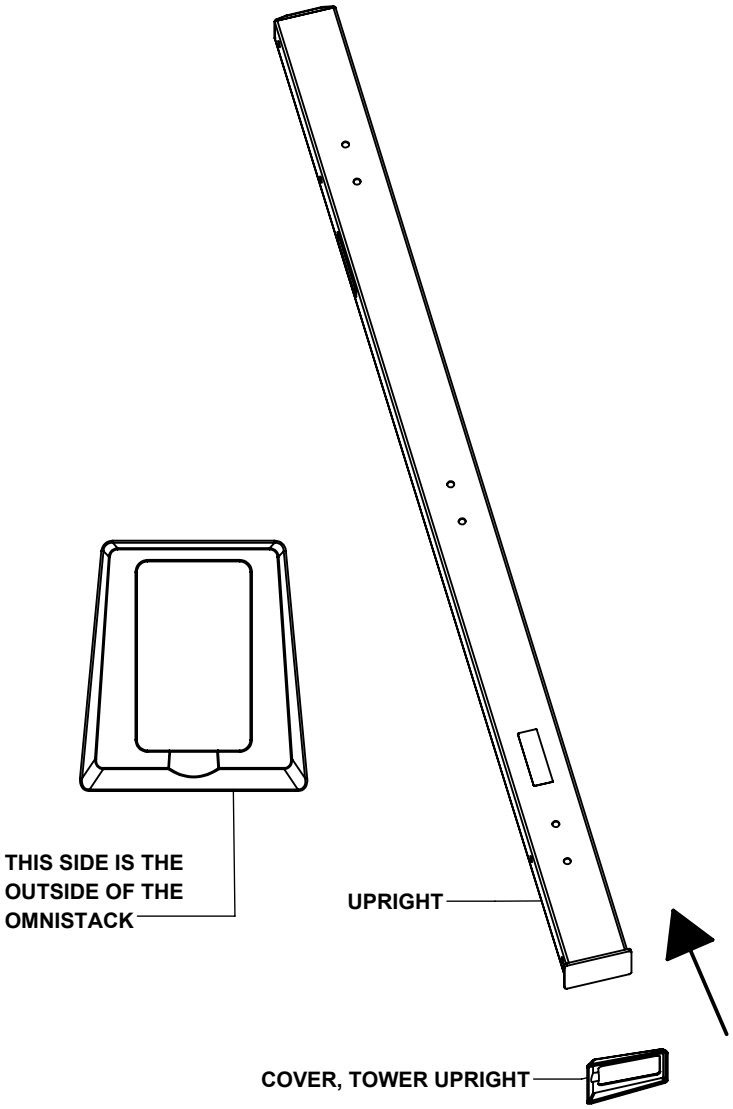
NOTES:

BOM above represents the components required for assembly of a 7 station Omnistack core package.

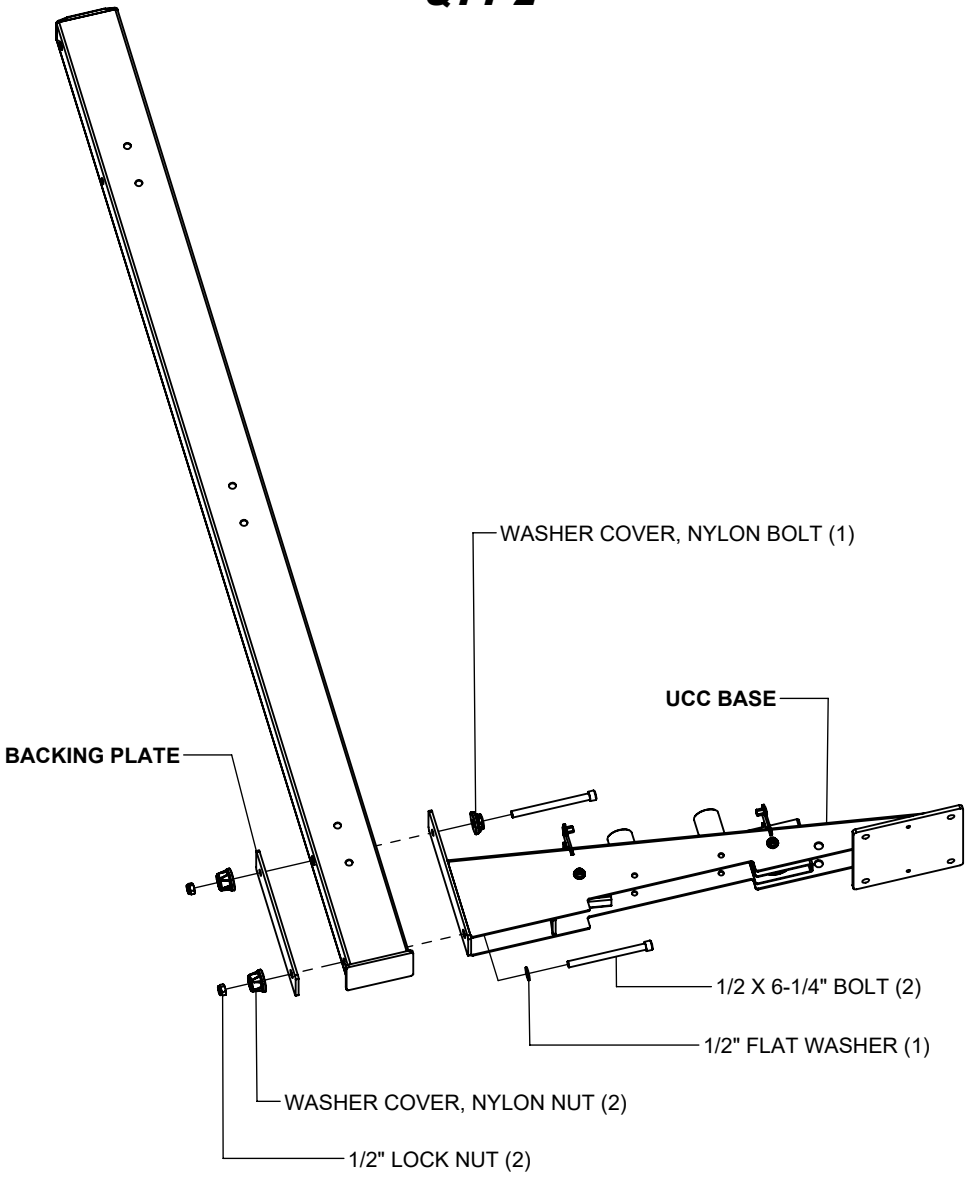


STEP 1

UPRIGHTS - STATION
QTY 2

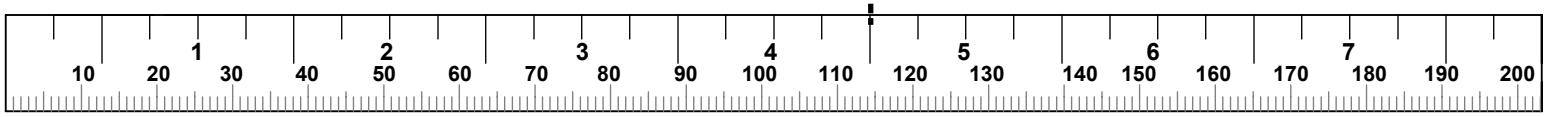


UPRIGHTS - DAP
QTY 2

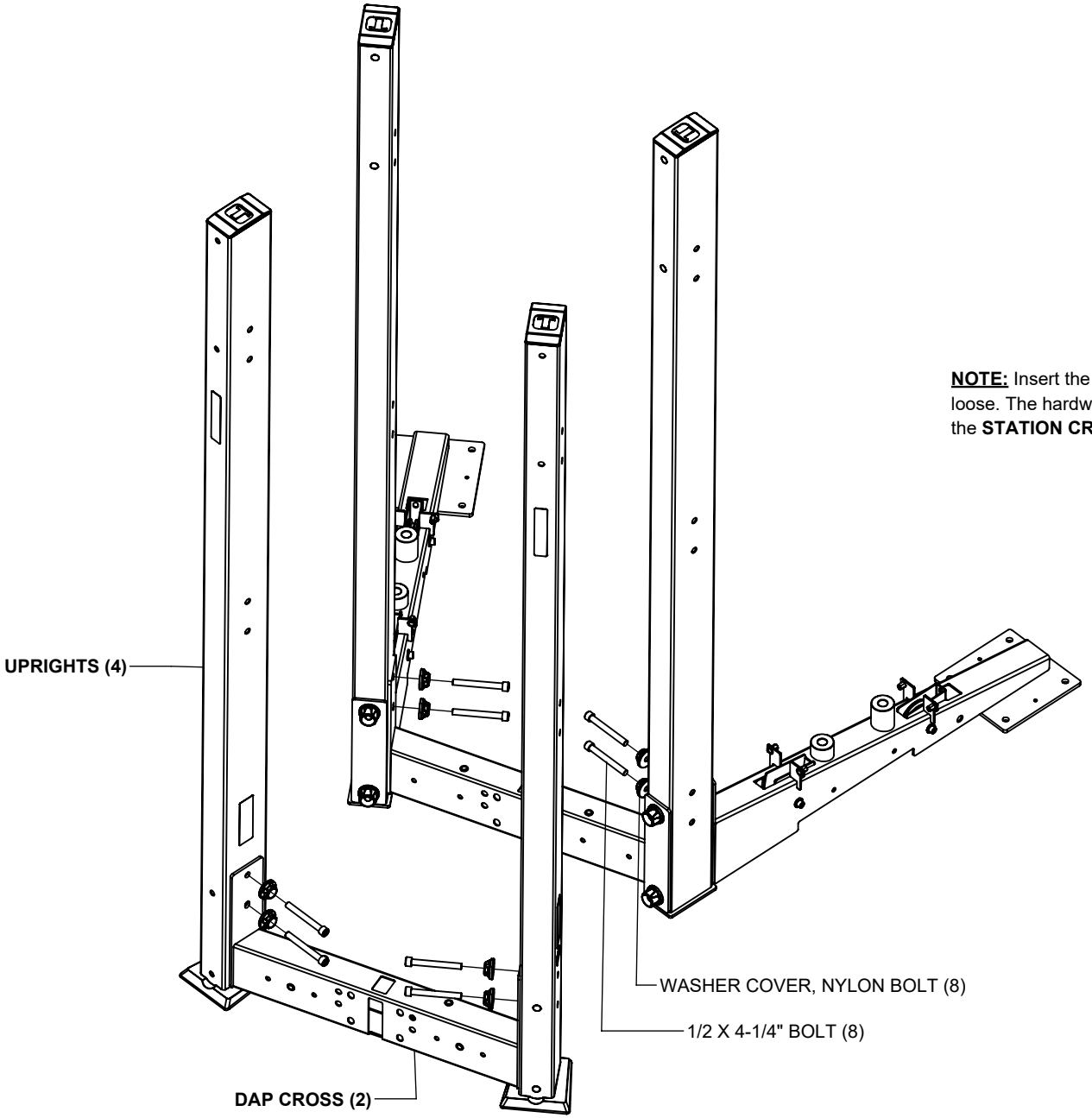


NOTES:

SECURELY tighten bolt connections in this step.

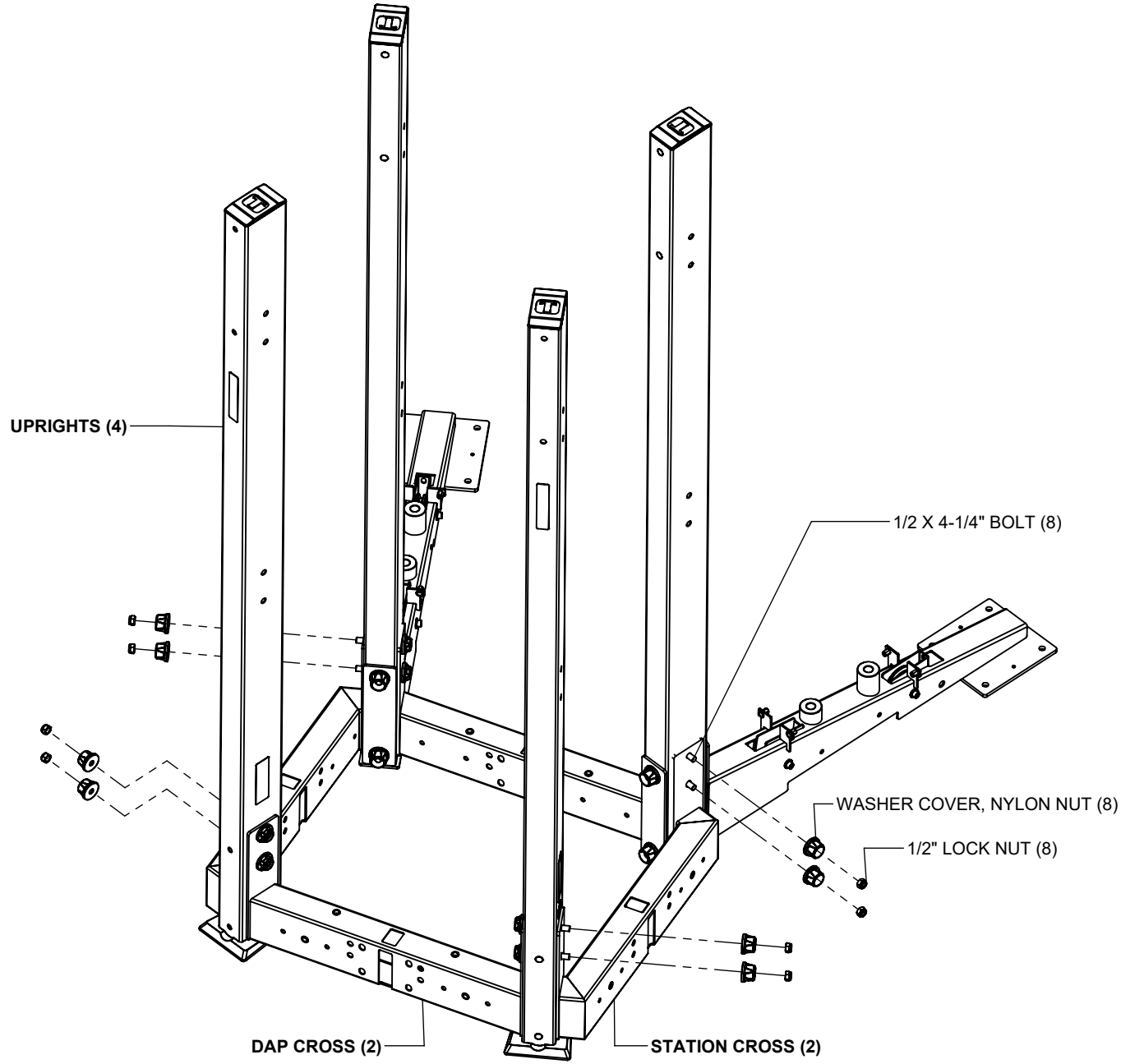


STEP 2 - DAP CROSSES



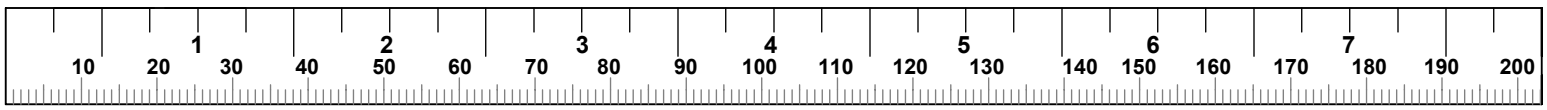
NOTE: Insert the bolts through and leave loose. The hardware will be shared with the **STATION CROSS** in the next step.

STEP 3 - STATION CROSSES

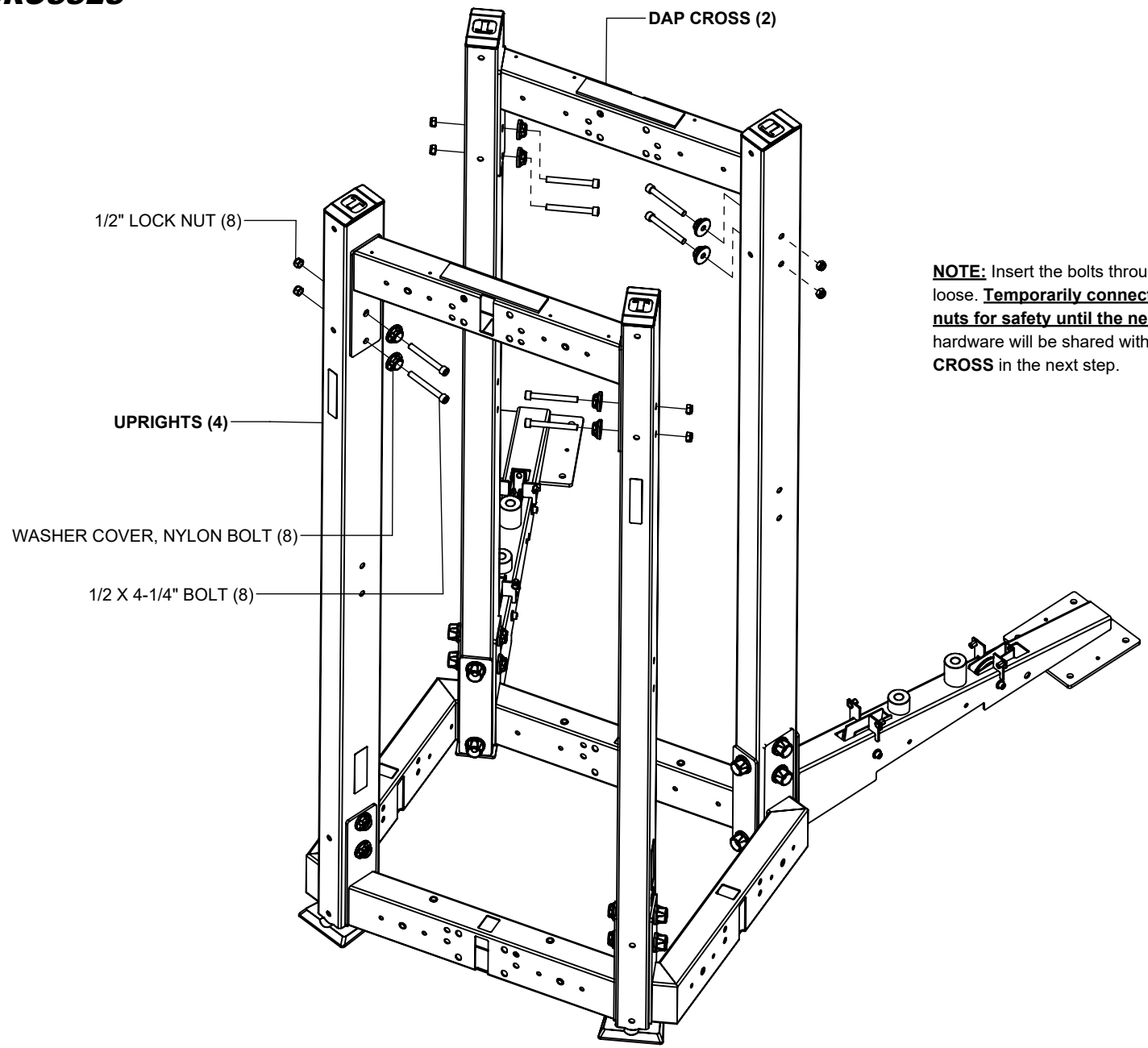


NOTES:

LOOSELY tighten bolt connections in this step.



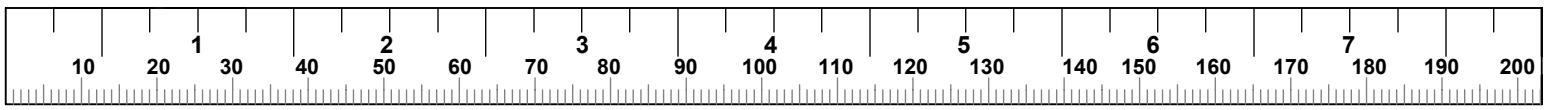
STEP 4 - DAP CROSSES



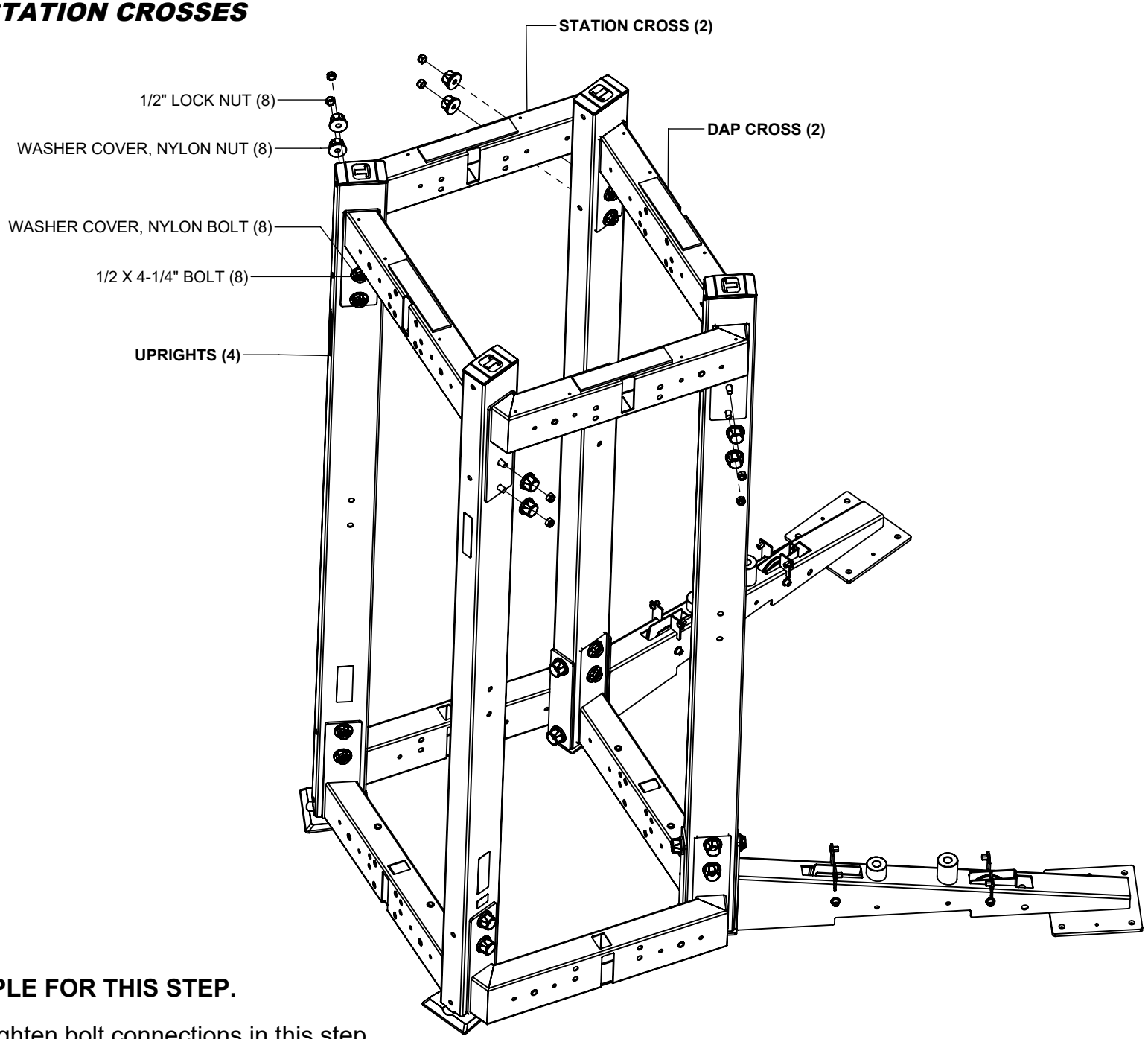
NOTE: Insert the bolts through and leave loose. **Temporarily connect the lock nuts for safety until the next step**. The hardware will be shared with the **STATION CROSS** in the next step.

NOTES:

LOOSELY tighten bolt connections in this step.



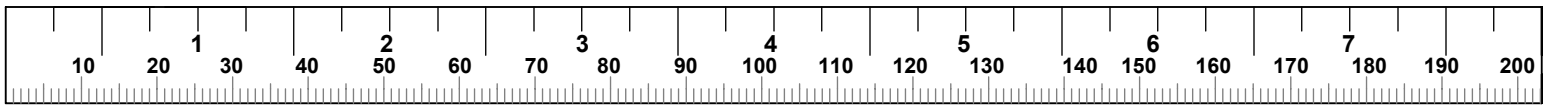
STEP 5 - STATION CROSSES



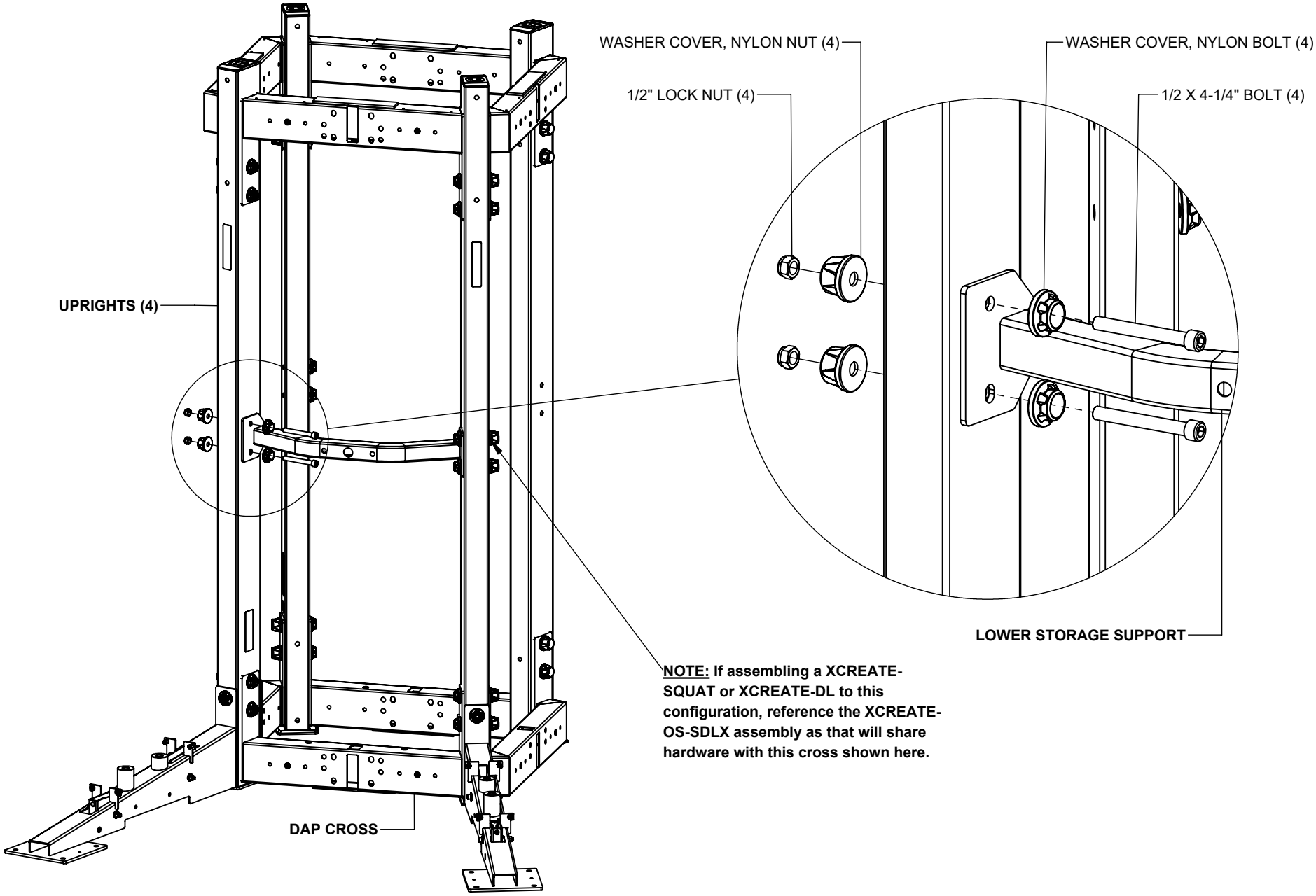
NOTES:

USE 2 PEOPLE FOR THIS STEP.

LOOSELY tighten bolt connections in this step.



STEP 6 - STORAGE ASSEMBLY

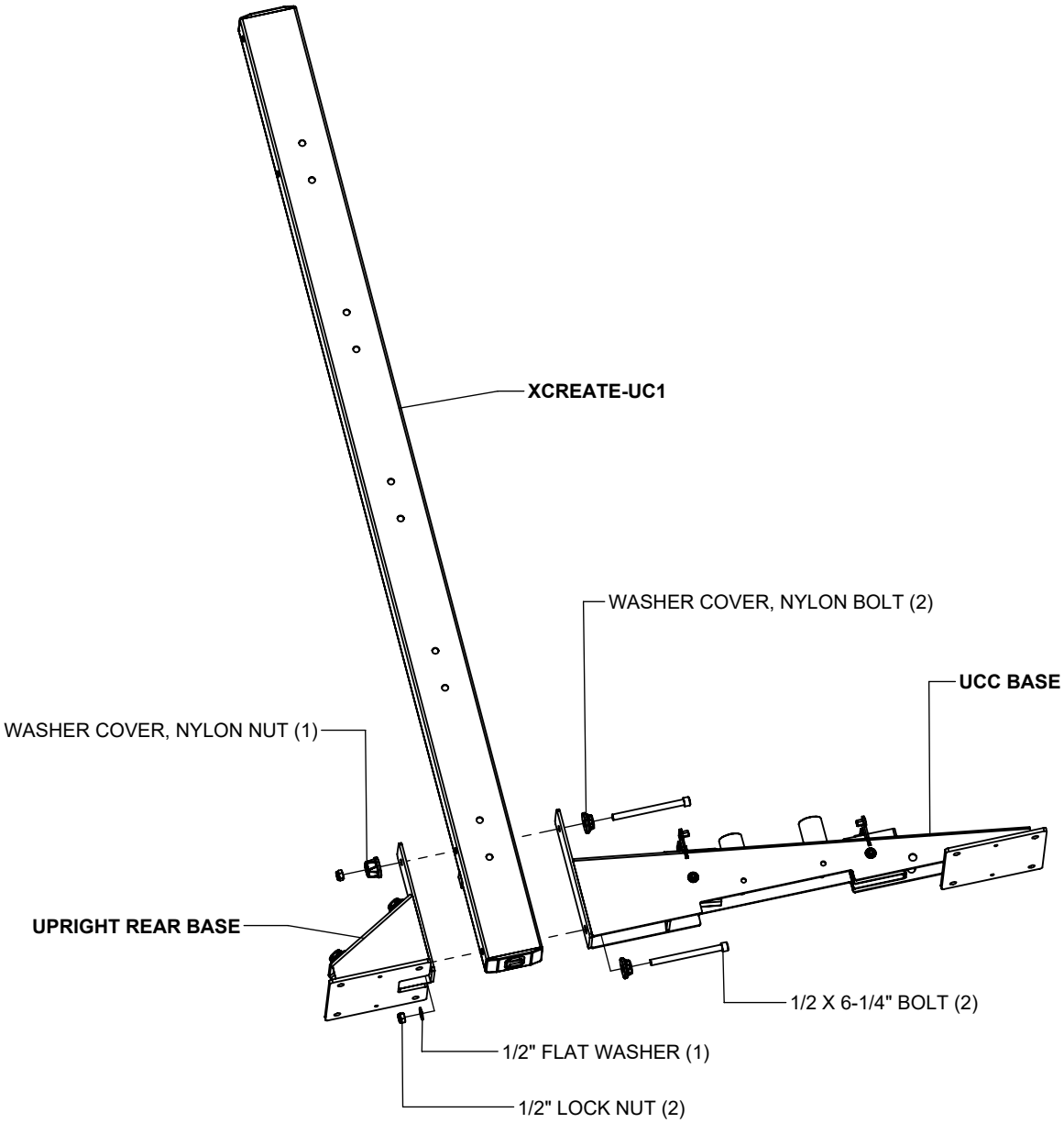


NOTE: **If assembling a XCREATE-SQUAT or XCREATE-DL to this configuration, reference the XCREATE-OS-SDLX assembly as that will share hardware with this cross shown here.**

NOTES:

SECURELY tighten bolt connections in this step, and previous steps.

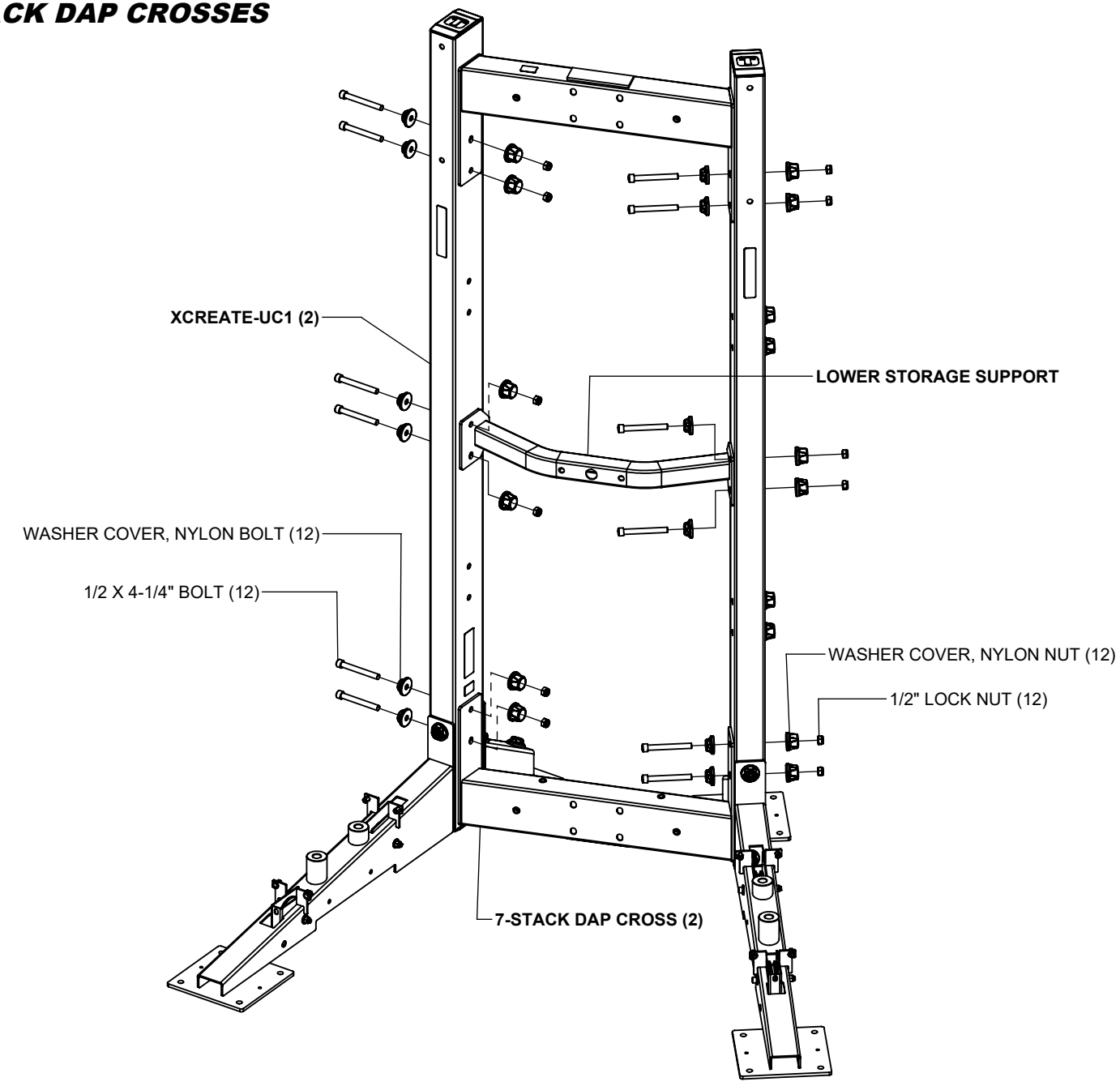
UPRIGHTS - 7-STACK DAP
QTY 2



NOTES:

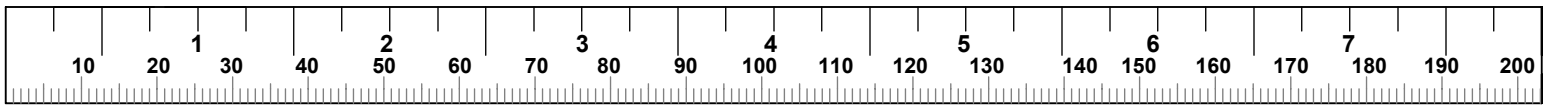
SECURELY tighten bolt connections in this step.

STEP 8 - 7-STACK DAP CROSSES

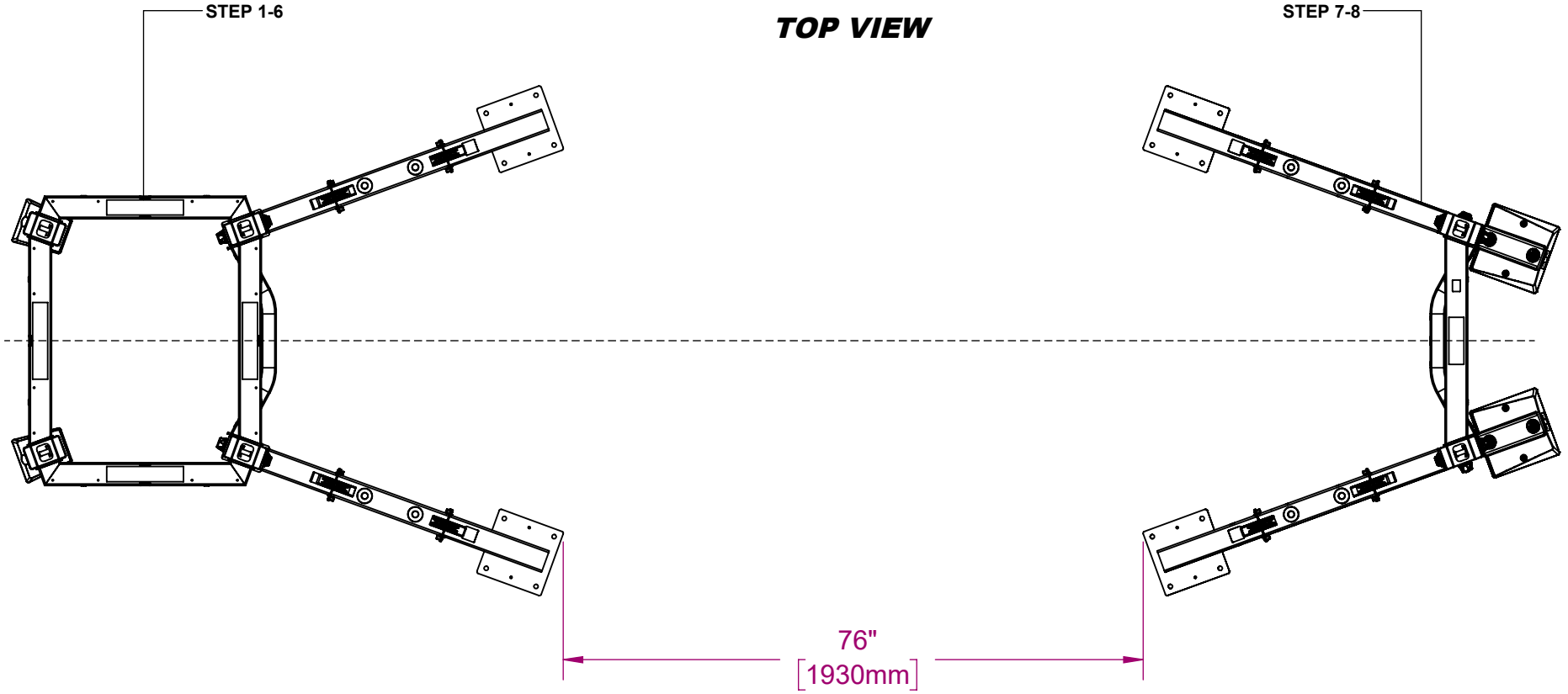


NOTES:

SECURELY tighten bolt connections in this step.

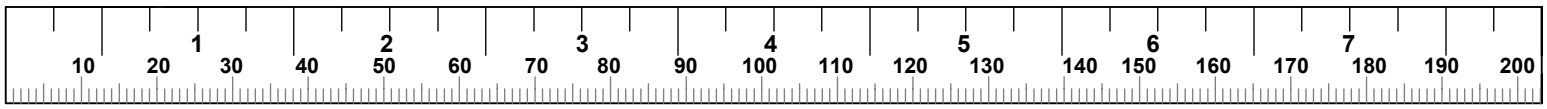


STEP 9 - ALIGNMENT FOR PULL-UP CROSS

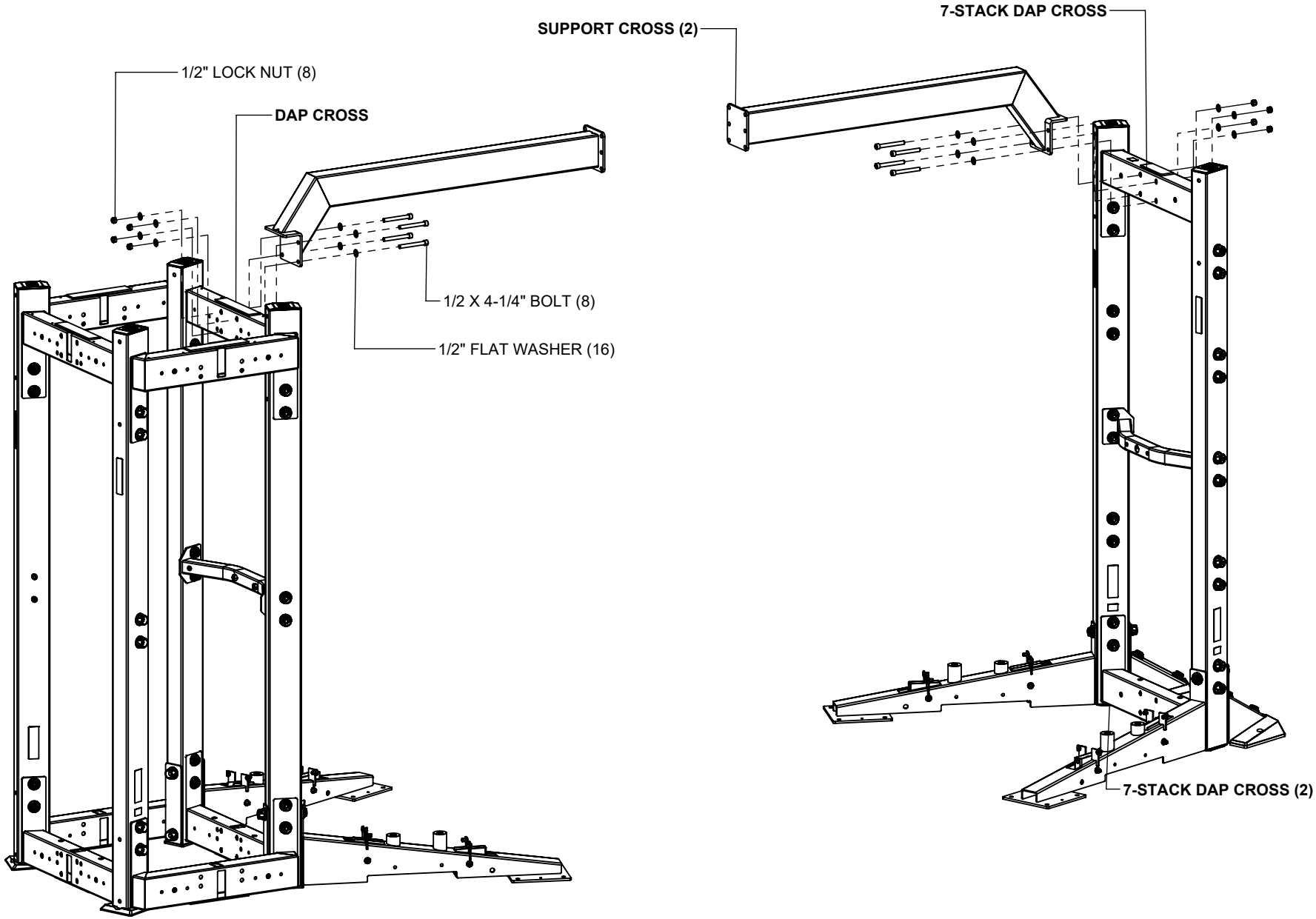


NOTES:

Line up these 2 assemblies as shown approximately 76" apart. This will be the spacing for the pull-up cross assembly.



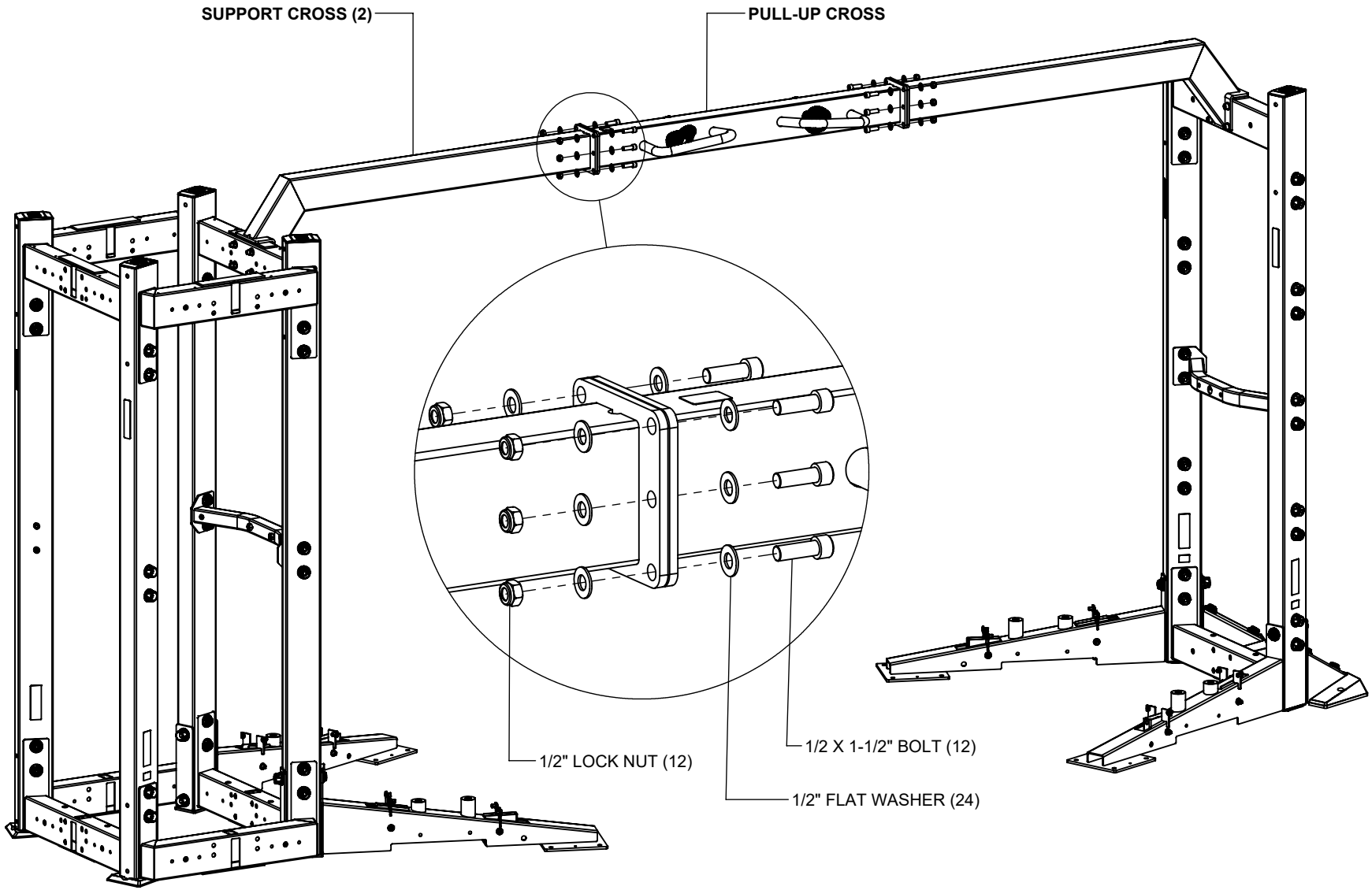
STEP 10 - PULL-UP CROSSES



NOTES:

LOOSELY tighten bolt connections in this step.

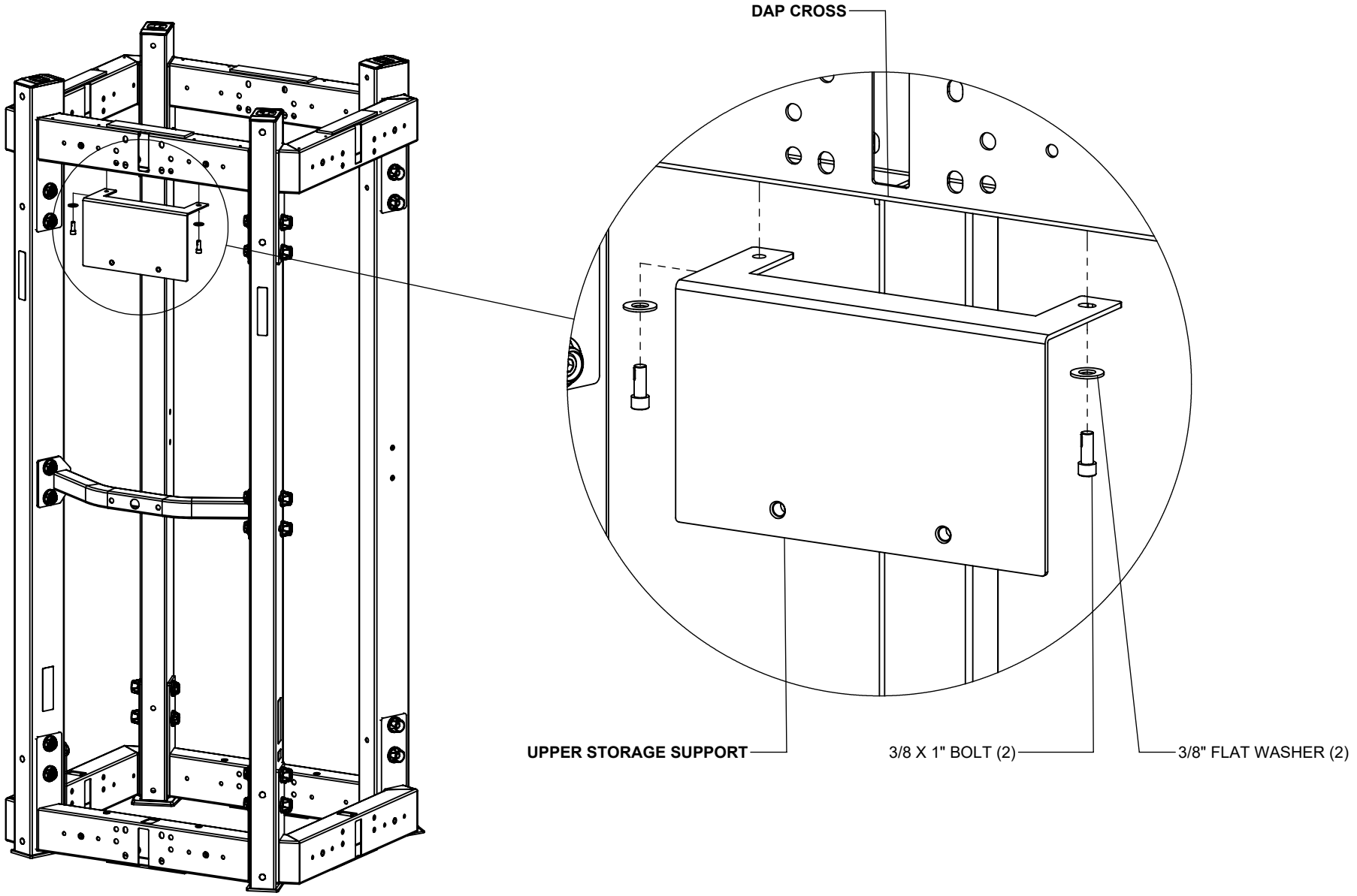
STEP 11 - PULL-UP CROSSES



NOTES:

SECURELY tighten bolt connections in this step, and the last step.

STEP 12a - STORAGE ASSEMBLY

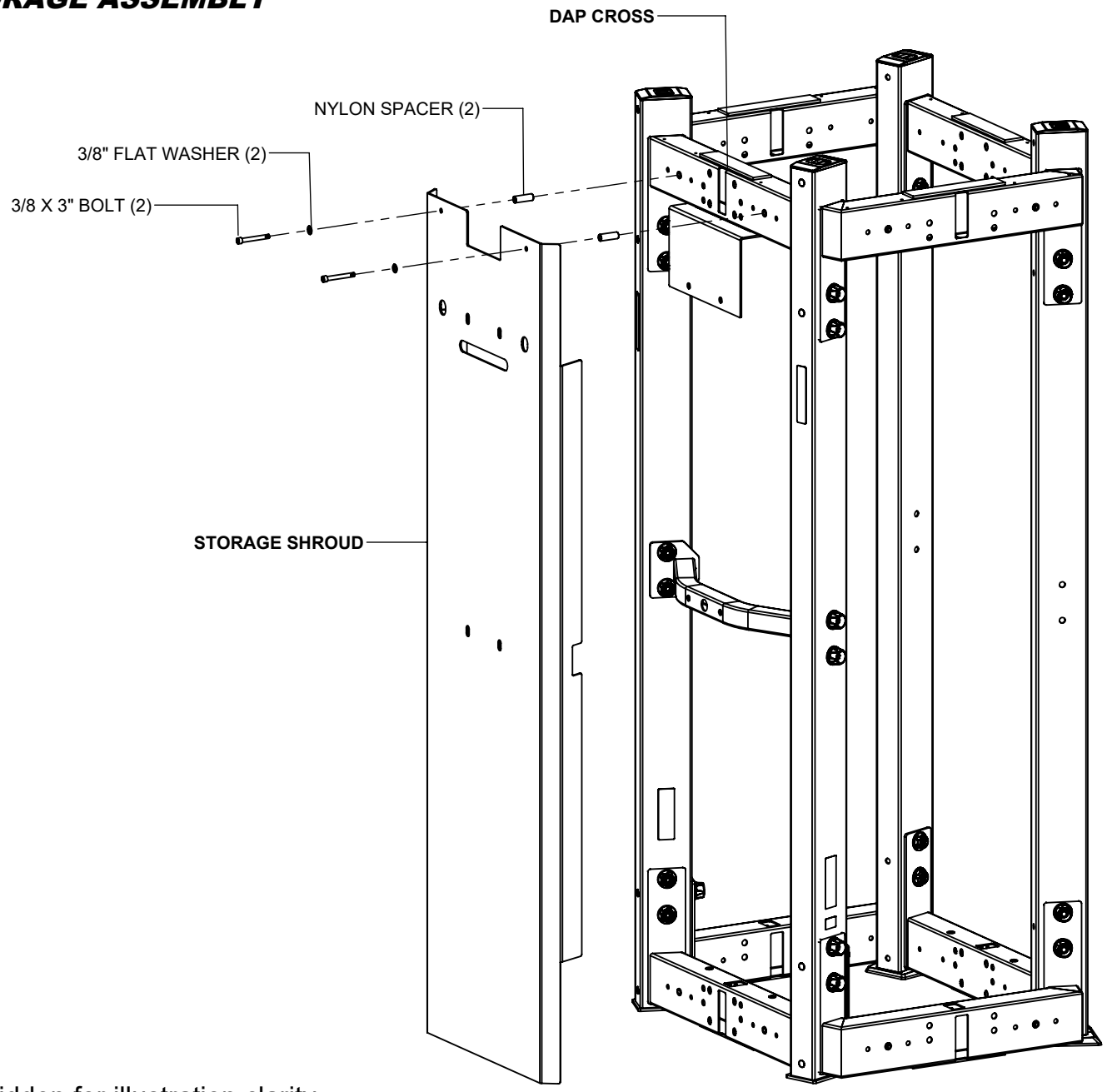


NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step.

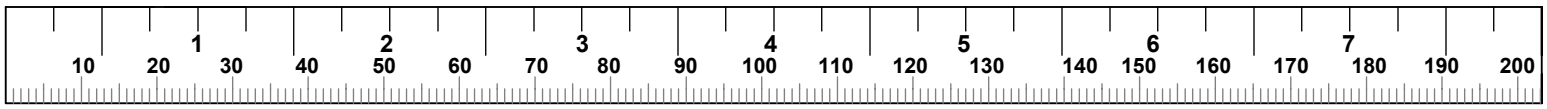
STEP 12b - STORAGE ASSEMBLY



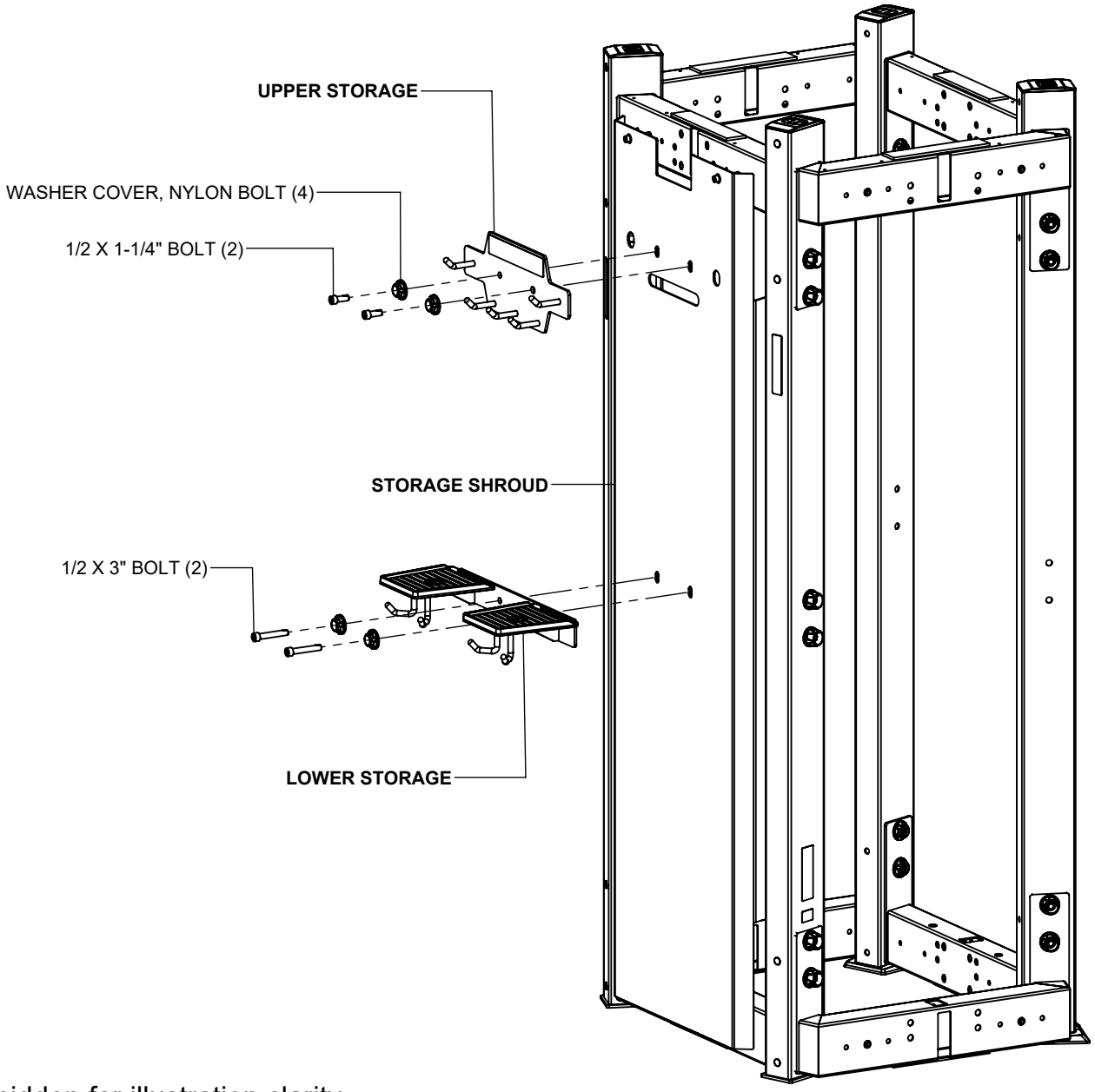
NOTES:

Some items were hidden for illustration clarity.

LOOSELY tighten bolt connections in this step.



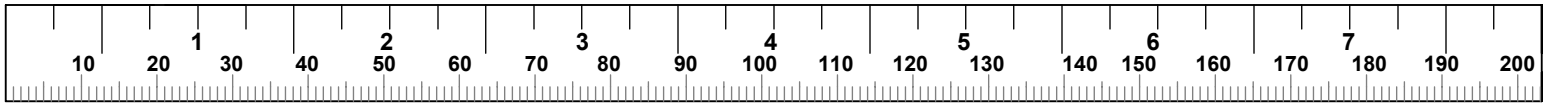
STEP 12c - STORAGE ASSEMBLY



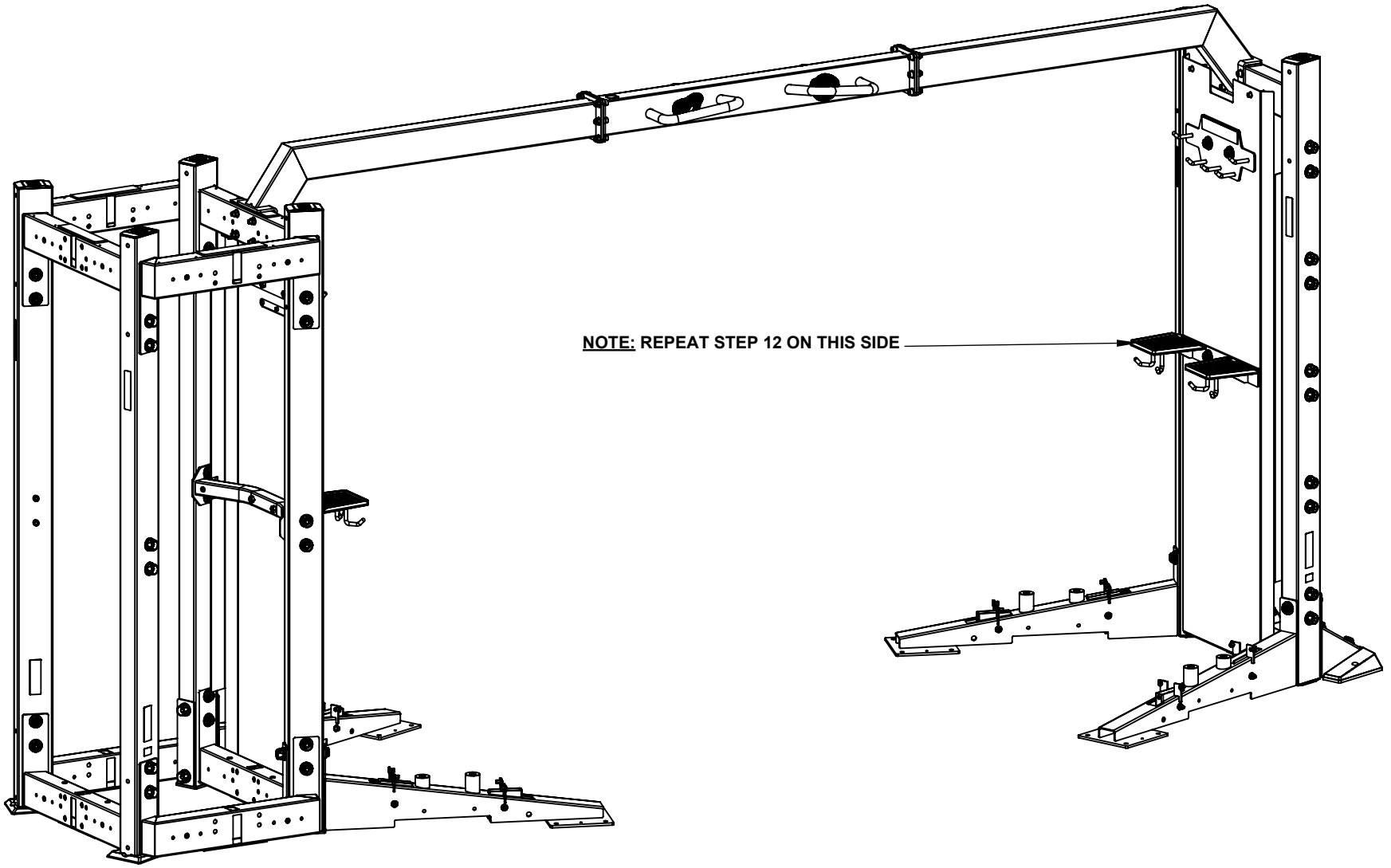
NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step, and all previous steps.

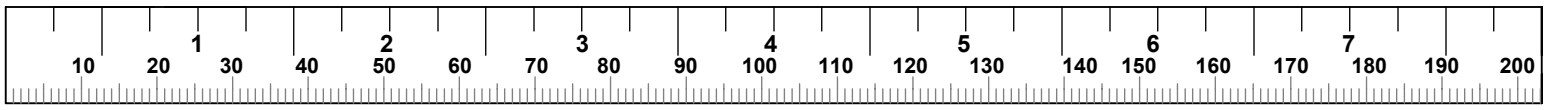


STEP 13 - STORAGE ASSEMBLY

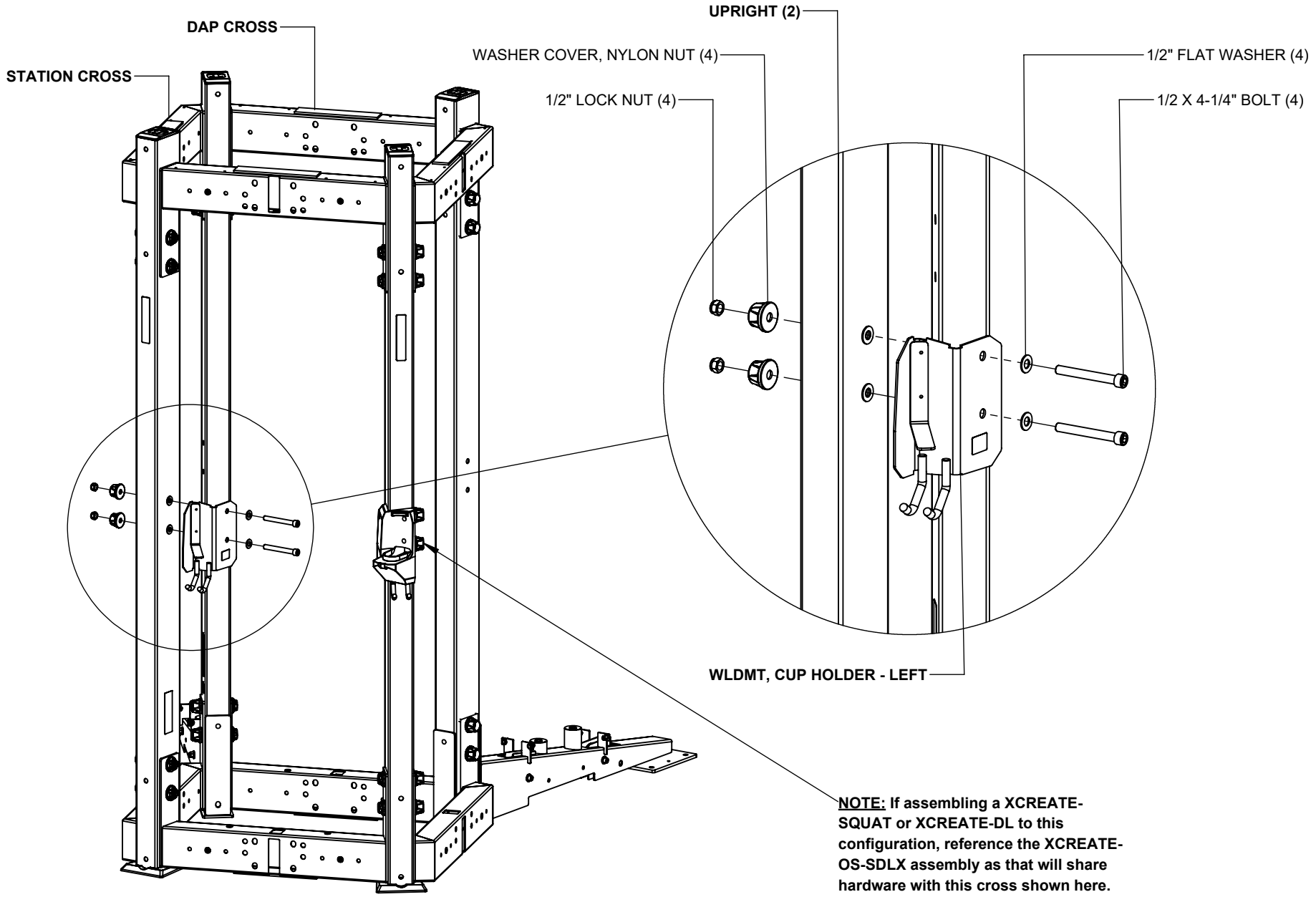


NOTES:

SECURELY tighten bolt connections in this step.



STEP 14a - CUP & HANGING STORAGE

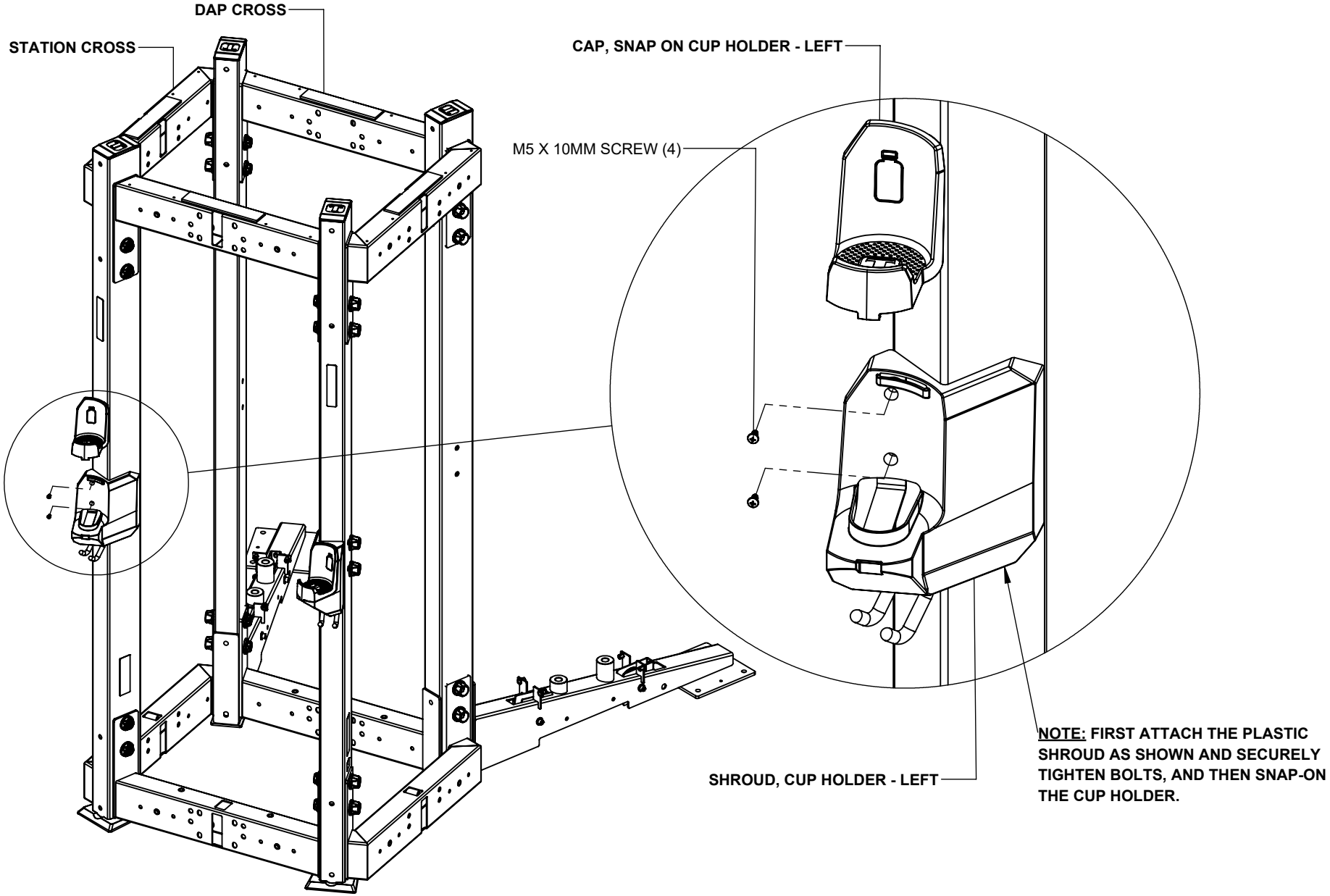


NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step.

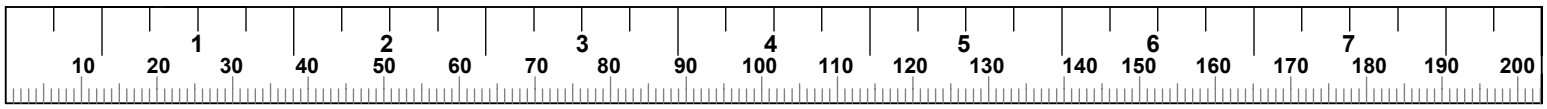
STEP 14b - CUP & HANGING STORAGE



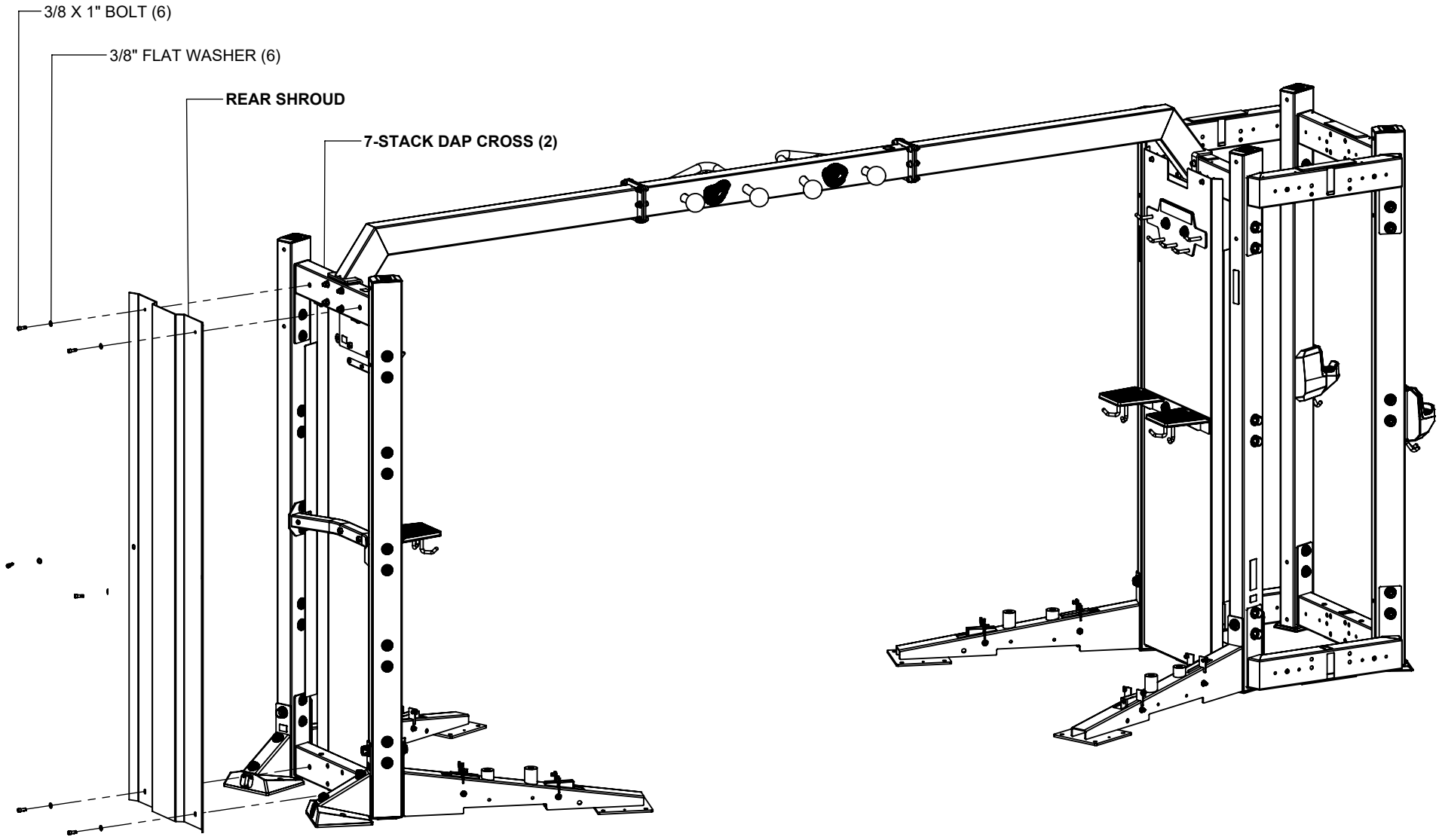
NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step, and all previous steps.



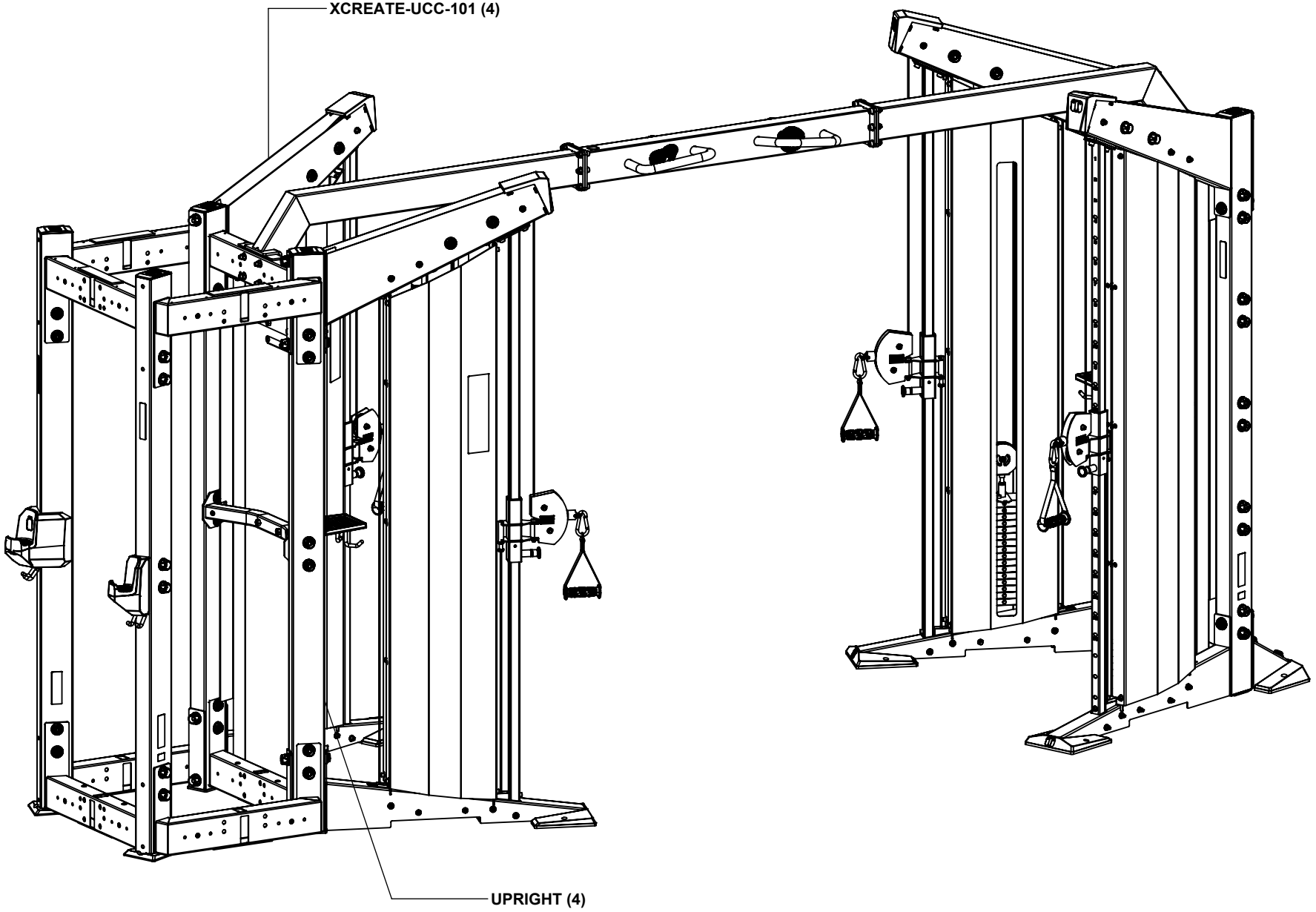
STEP 15 - REAR SHROUD



NOTES:

SECURELY tighten bolt connections in this step.

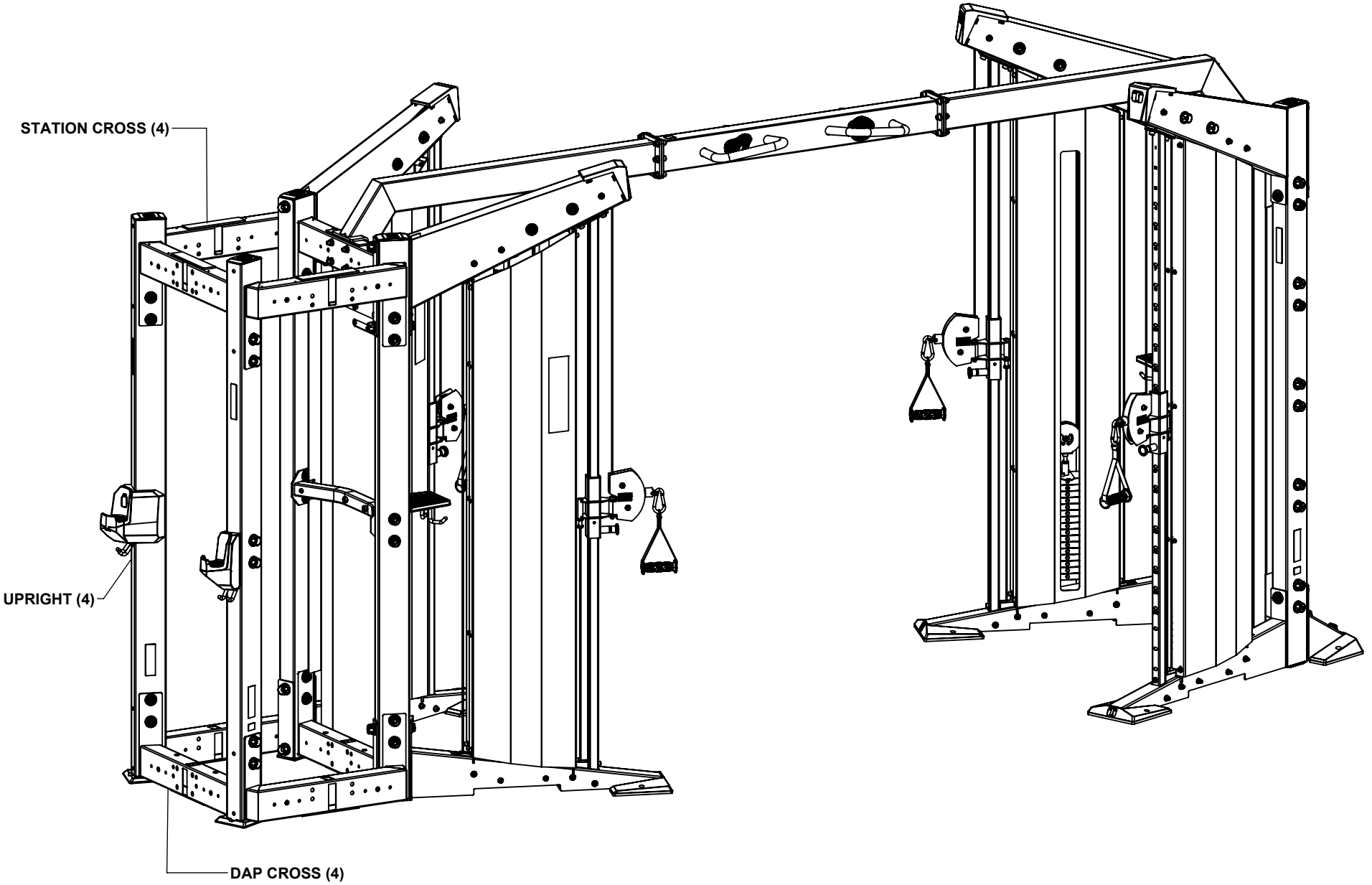
STEP 16 - XCREATE-UCC ASSEMBLY



NOTES:

REFER TO THE XCREATE-UCC-101 INSTRUCTIONS TO ASSEMBLE UPRIGHT CABLE COLUMNS.

STEP 17 - STATION ASSEMBLY

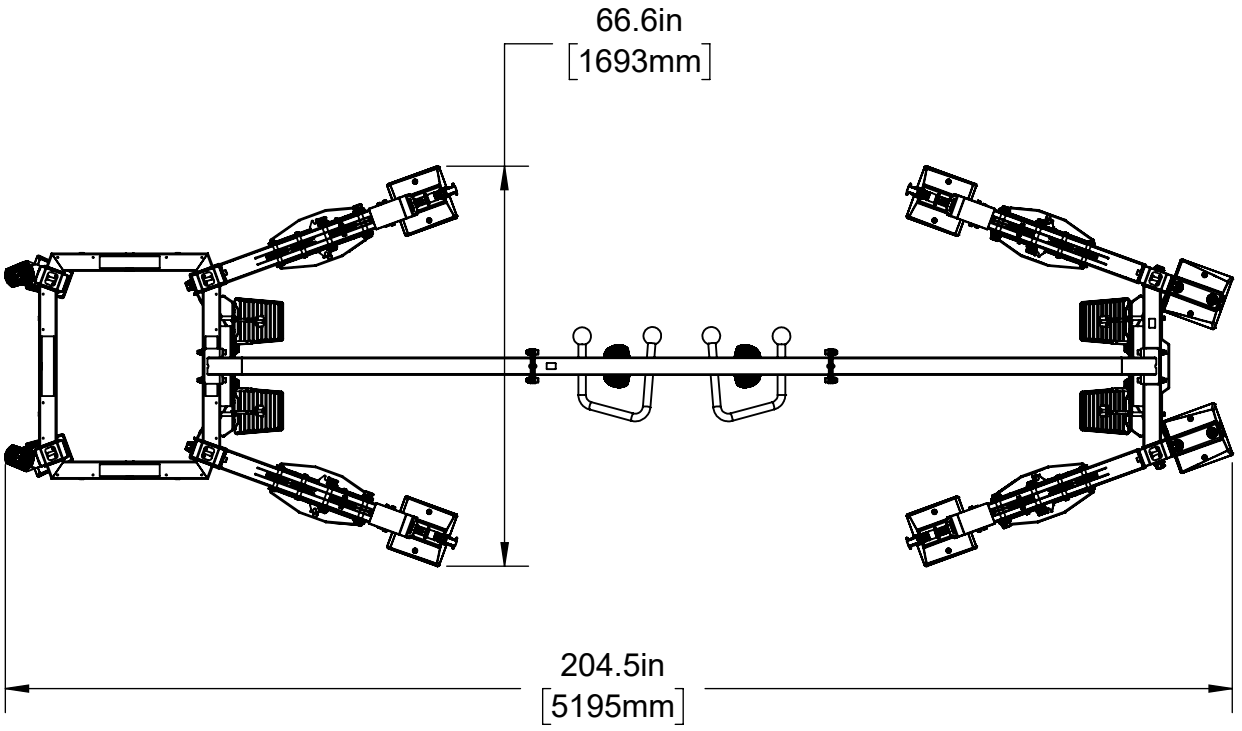


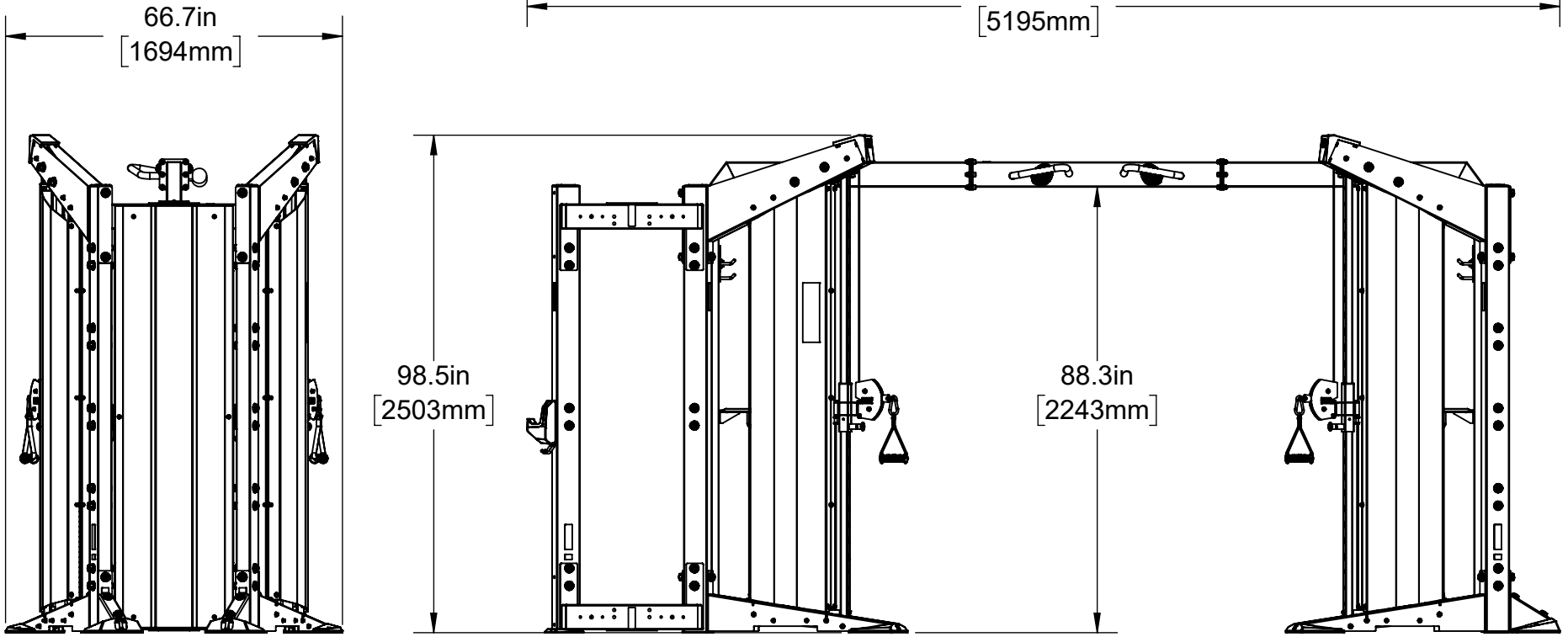
NOTES:

REFER TO THE STATION INSTRUCTIONS TO ASSEMBLE EACH STATION.

DIMENSIONS AND WEIGHT

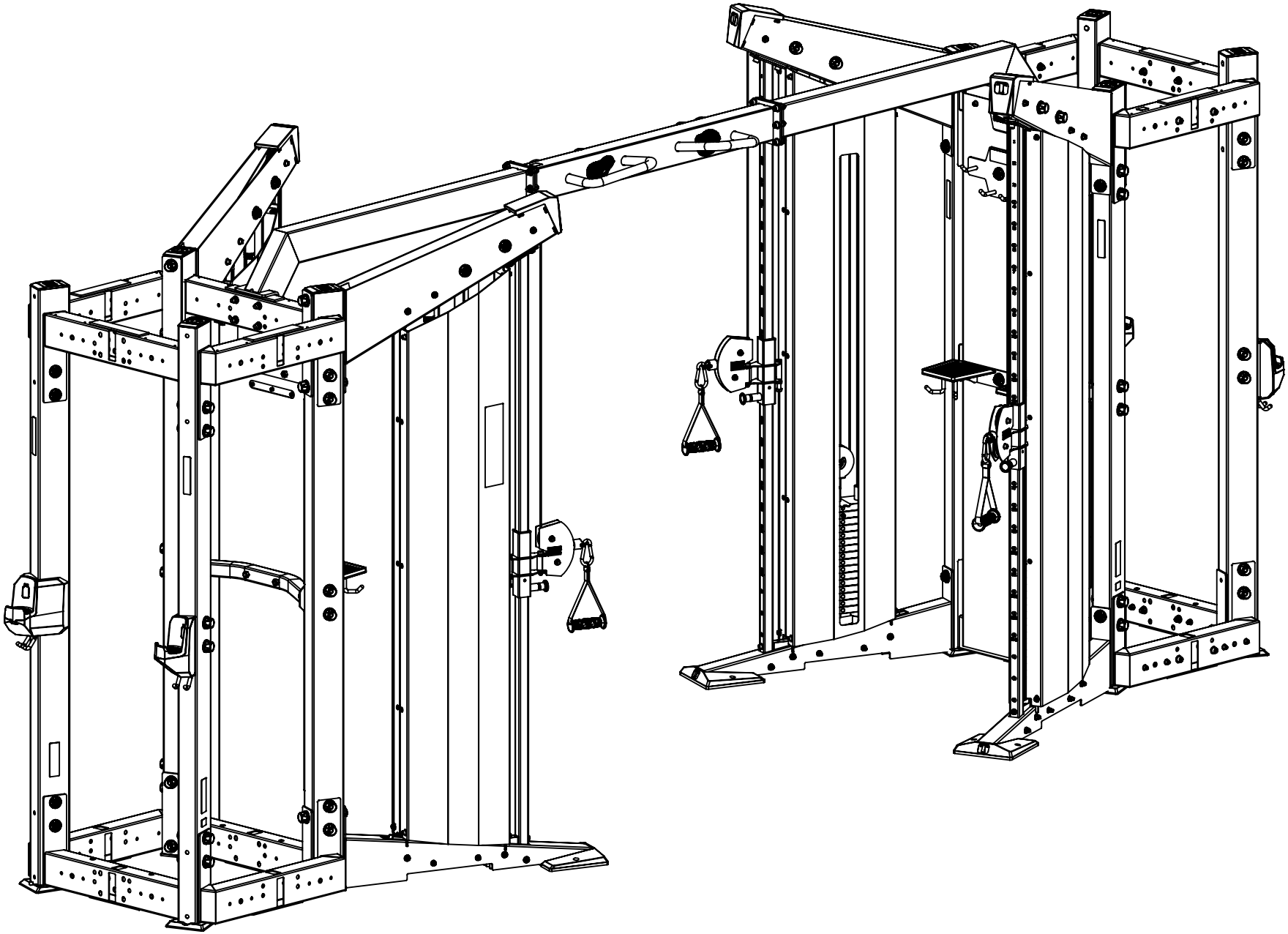
WEIGHT: 2153 LB (976 KG)





X-CREATE OMNISTACK 10 STATION CORE

VERSION: XCOS-10C

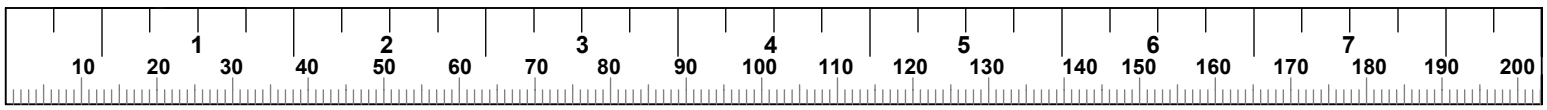


TORQUE USA

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	60917PA	PTD ASSY, 8' TOWER UPRIGHT	8
2	5360001	LABEL, SERIAL-MARKING	8
3	6091501	COVER, TOWER UPRIGHT	8
4	2001401	NUT, 1/2-13 LK ST ZN	116
5	2005816	BOLT, 1/2-13 X 4-1/4" (108mm) SOCKET HEAD	56
6	5631801	WASHER COVER, NYLON BOLT	64
7	5631901	WASHER COVER, NYLON NUT	64
8	6031601	CAP, 14 DIA HOLE	64
9	5818601	PLATE, UPRIGHT BASE CONNECTOR	8
10	60891PA	PTD ASSY, TOWER CABLE STATION CROSS - 40 DEGREE	8
11	2001301	WASHER, FLAT 1/2 SAE ST ZN	132
12	2005815	BOLT, 1/2-13 X 4" (102mm) SOCKET HEAD	32
13	2001101	WASHER, FLAT 3/8 SAE ST ZN	124
14	2008414	BOLT, 3/8-16 X 3-3/4" (95mm) ST HT SOCKET HEAD	44
15	2001201	NUT, 3/8-16 LK ST ZN	48
16	60894PA	PTD ASSY, TOWER CABLE STATION CROSS - 140 DEGREE	8
17	60905PA	PTD ASSY, LOWER STORAGE SUPPORT	2
18	60907PA	PTD ASSY, LOWER STORAGE	2
19	60909PA	PTD ASSY, UPPER STORAGE SUPPORT	2
20	60911PA	PTD ASSY, UPPER STORAGE	2
21	6091301	SHROUD, STORAGE	2
22	2006811	BOLT, 1/2-13 X 3" (76mm) SOCKET HEAD W/NP	4
23	2006804	BOLT, 1/2-13 X 1-1/4" (32mm) SOCKET HEAD W/NP	4
24	2009411	BOLT, 3/8-16 X 3" (76mm) ST HT SOCKET HEAD W/NP	4
25	6091801	SPACER, 16 OD X 10.1 ID X 48	4
26	2005824	BOLT, 1/2-13 X 6-1/4" (159mm) SOCKET HEAD	16
27	2009403	BOLT, 3/8-16 X 1" (25mm) ST HT SOCKET HEAD W/NP	36
28	59954PA	PTD ASSY, XCREATE-UCC BASE	4
29	5513601	CUSHION, WEIGHT STACK	8
30	5996201	GUIDE ROD, 19 DIA X 2054	8
31	56345PA	PTD ASSY, HEAD PLATE	4
32	5992401	SHAFT COLLAR, TWO-PIECE CLAMPING	8
33	5996401	BUSHING, GUIDE ROD RETAINER	8
34	6064901	LABEL, WEIGHT STACK 7.5 - 95 LB (3.4 - 43.1 KG)	4
35	55181PA	PTD ASSY, WEIGHT SELECTOR STORAGE PLATE	4
36	2009402	BOLT, 3/8-16 X 3/4" (19mm) ST HT SOCKET HEAD W/NP	8
37	54970PA	PTD ASSY, HEAD PLATE PULLEY	4
38	2002601	NUT, 1/2 JAM ST ZN	4
39	6034001	WLDMT, SLIDE UPRIGHT	4
40	5943501	ASSY, SWIVEL PULLEY SLIDE	4
41	2008408	BOLT, 3/8-16 X 2-1/4" (57mm) ST HT SOCKET HEAD	4
42	6034301	SPACER, FLNG 16.2 X 10.1 X 18	8
43	59965PA	PTD ASSY, XCREATE-UCC TOP BOOM	4
44	5819001	PLATE, BACKING	4
45	2006803	SHCS, 1/2-13 X 1, CZ PATCH	8
46	5996101	CABLE ASSY, XCREATE-UCC	4
47	6065101	HOUSING, CABLE COUPLER	4
48	5509001	CORE, CABLE COUPLER	4
49	2003201	CAP SCREW, M5 X 0.8 X 6MM SOCKET HEAD	8
50	6008301	CAP, BOOM END	4
51	6008101	COVER, FRONT BASE	4
52	2002101	WASHER, FLAT 1/4 SAE ST ZN	56
53	2005509	BOLT, 1/4-20 X 3/8" (9mm) SOCKET HEAD	8
54	5923501	CARABINER, 100 X 50 X 10 DIA	4
55	5324701-A	ASSY, SHORT STRAP HANDLE	4
56	6045101	CLIP, SHROUD SPACER	24
57	2058701	SHULPS 1/4-20 X 1/2 GR 5 CZ	48
58	5999901	PLACARD, XCREATE-UCC-101	4
59	56350PA	PTD ASSY, 15 LB WEIGHT PLATE	20
60	56349PA	PTD ASSY, 10 LB WEIGHT PLATE	40
61	6035301	SHROUD, XCREATE-UCC LEFT	2
62	6035401	SHROUD, XCREATE-UCC RIGHT	2
63	5997501	SHROUD, XCREATE-UCC LEFT	2
64	5997601	SHROUD, XCREATE-UCC RIGHT	2
65	6125201	WLDMT, XCREATE BOTTLE STORAGE - LEFT	2
66	6125601	WLDMT, XCREATE BOTTLE STORAGE - RIGHT	2
67	6125301	SHROUD, XCREATE BOTTLE STORAGE - LEFT	2
68	6125701	SHROUD, XCREATE BOTTLE STORAGE - RIGHT	2
69	6148201	CAP, SNAP ON CUP HOLDER - LEFT	2
70	6148301	CAP, SNAP ON CUP HOLDER - RIGHT	2
71	2041201	PPMS, M5 X .08 X 10, SS	8
72	61026PA	PTD ASSY, PULL-UP CROSS	1
73	6102401	WLDMT, ANGLED SUPPORT CROSS	2
74	2005805	BOLT, 1/2-13 X 1-1/2" (38mm) SOCKET HEAD	12

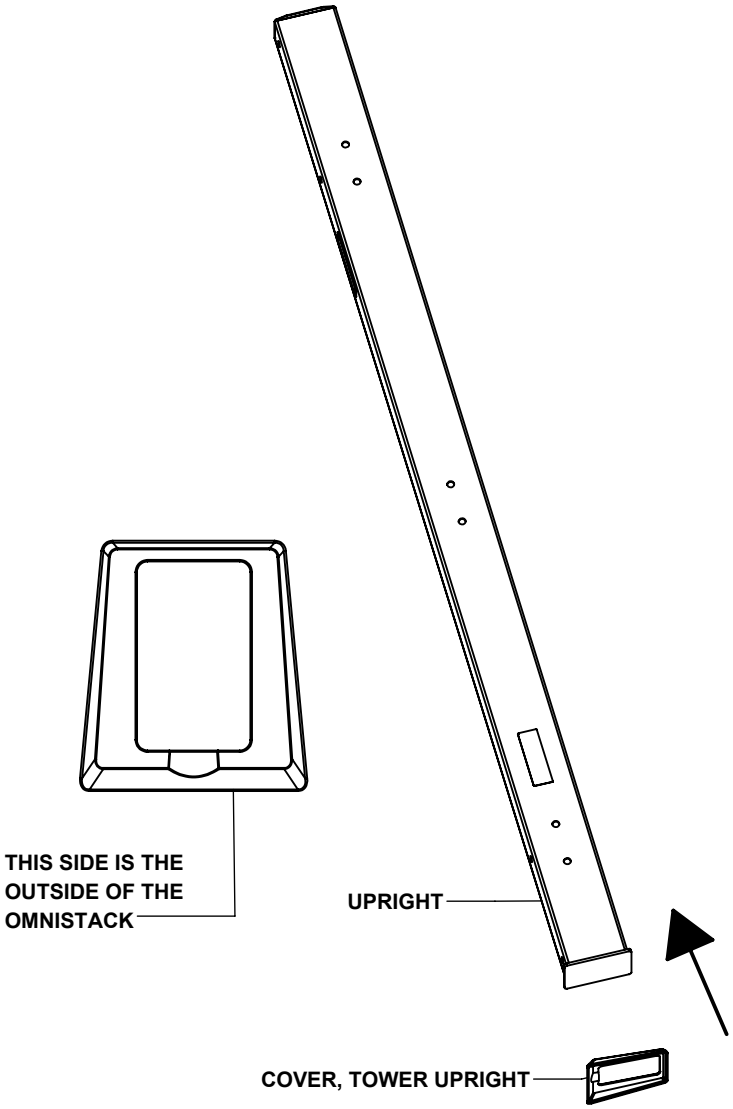
NOTES:

BOM above represents the components required for assembly of a 10 station Omnistack core package.

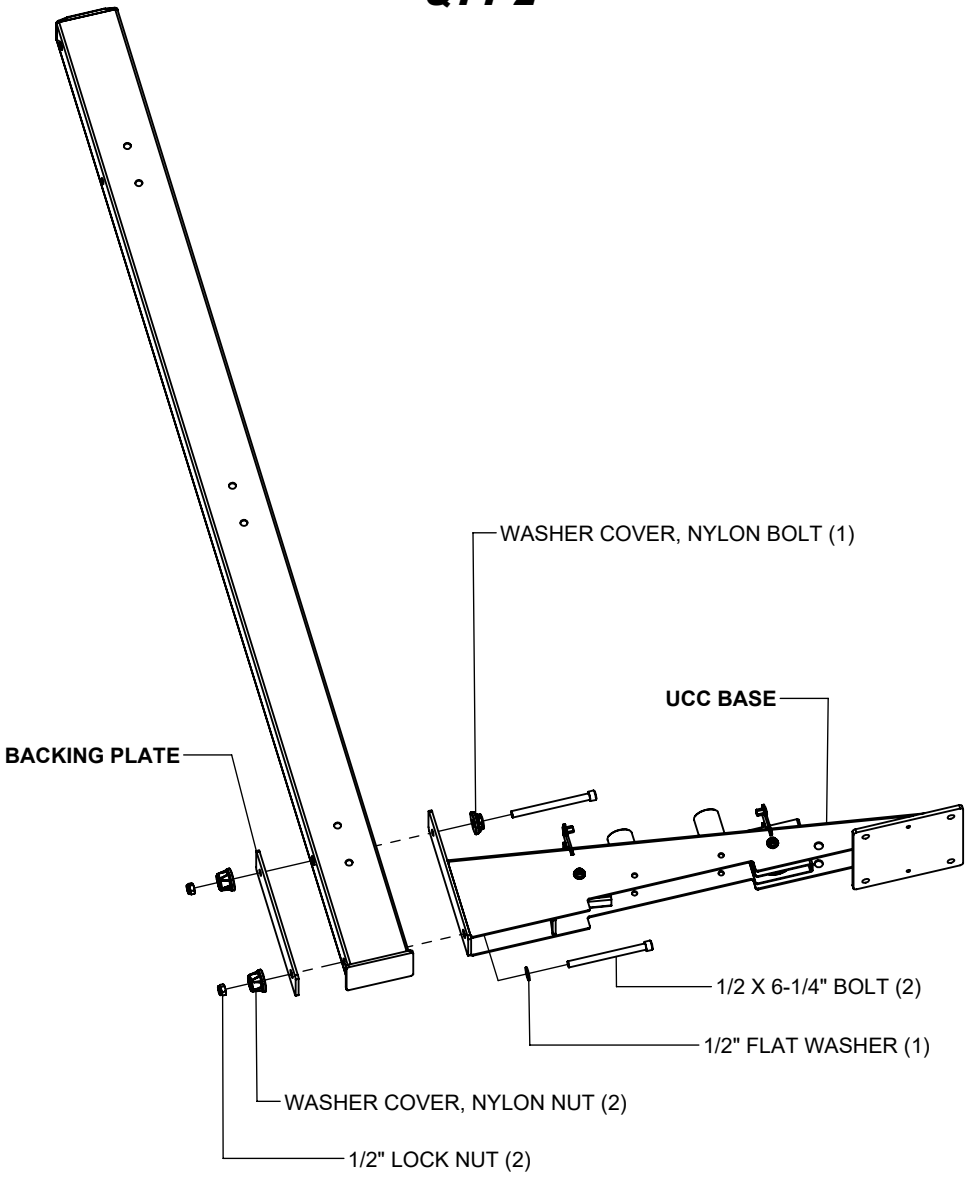


STEP 1

UPRIGHTS - STATION
QTY 2

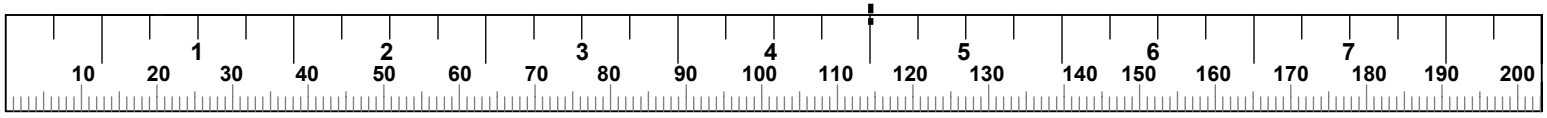


UPRIGHTS - DAP
QTY 2

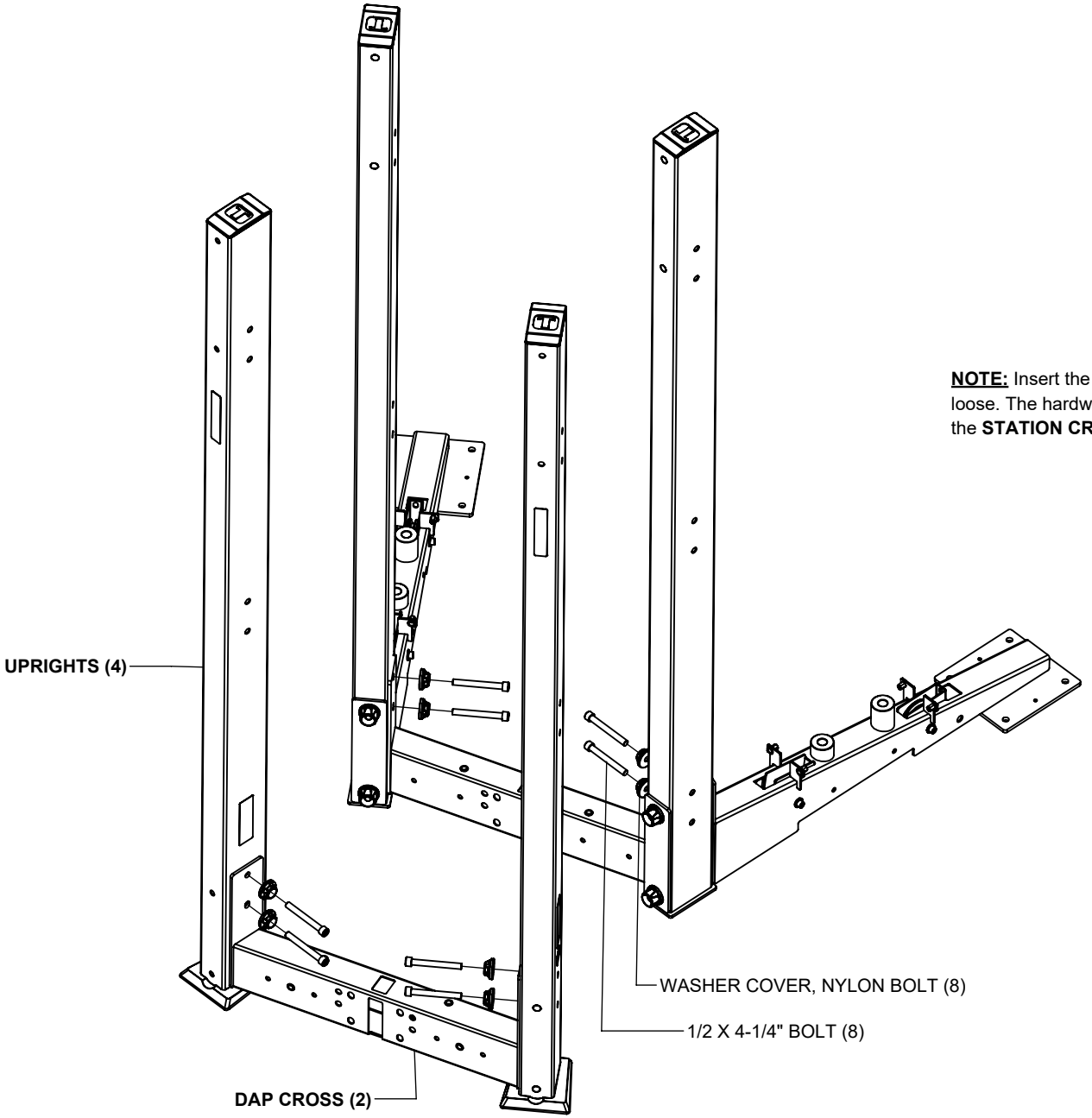


NOTES:

SECURELY tighten bolt connections in this step.

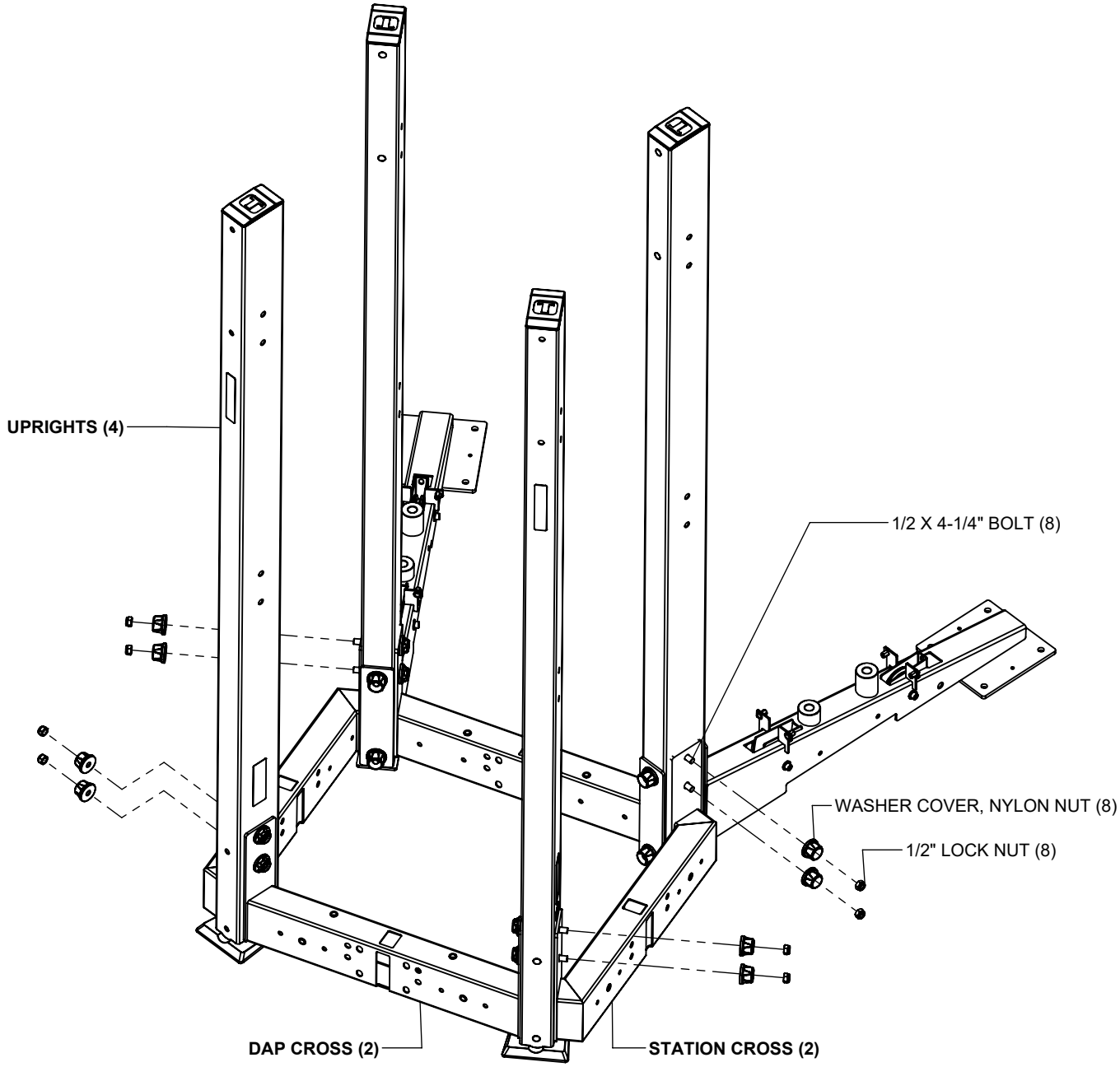


STEP 2 - DAP CROSSES



NOTE: Insert the bolts through and leave loose. The hardware will be shared with the **STATION CROSS** in the next step.

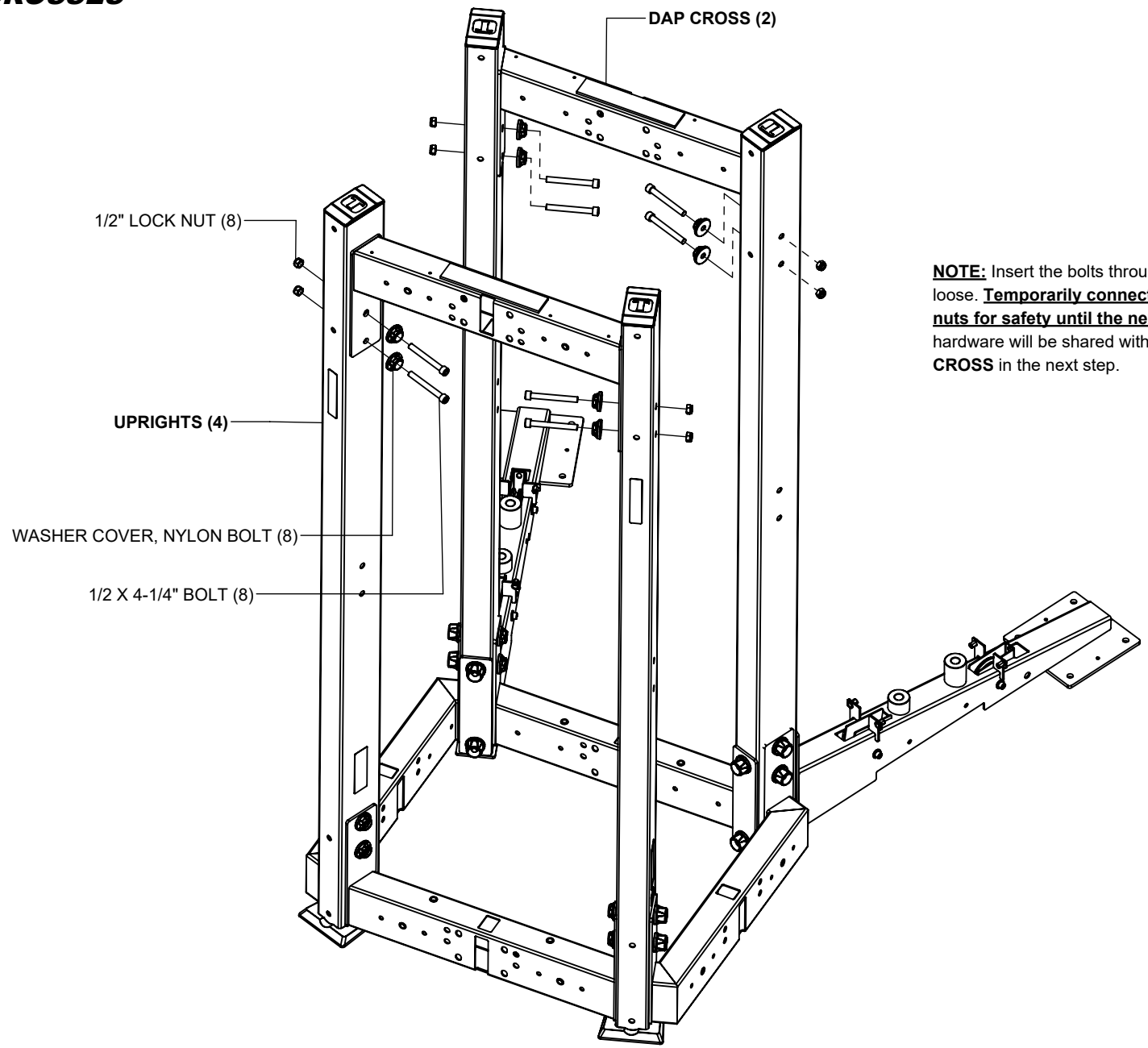
STEP 3 - STATION CROSSES



NOTES:

LOOSELY tighten bolt connections in this step.

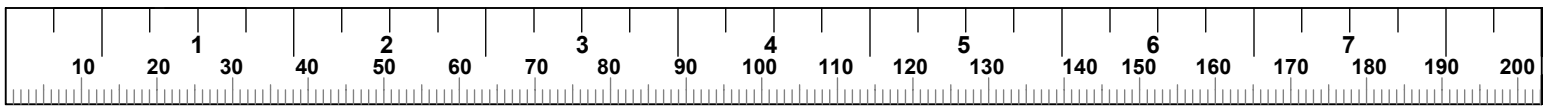
STEP 4 - DAP CROSSES



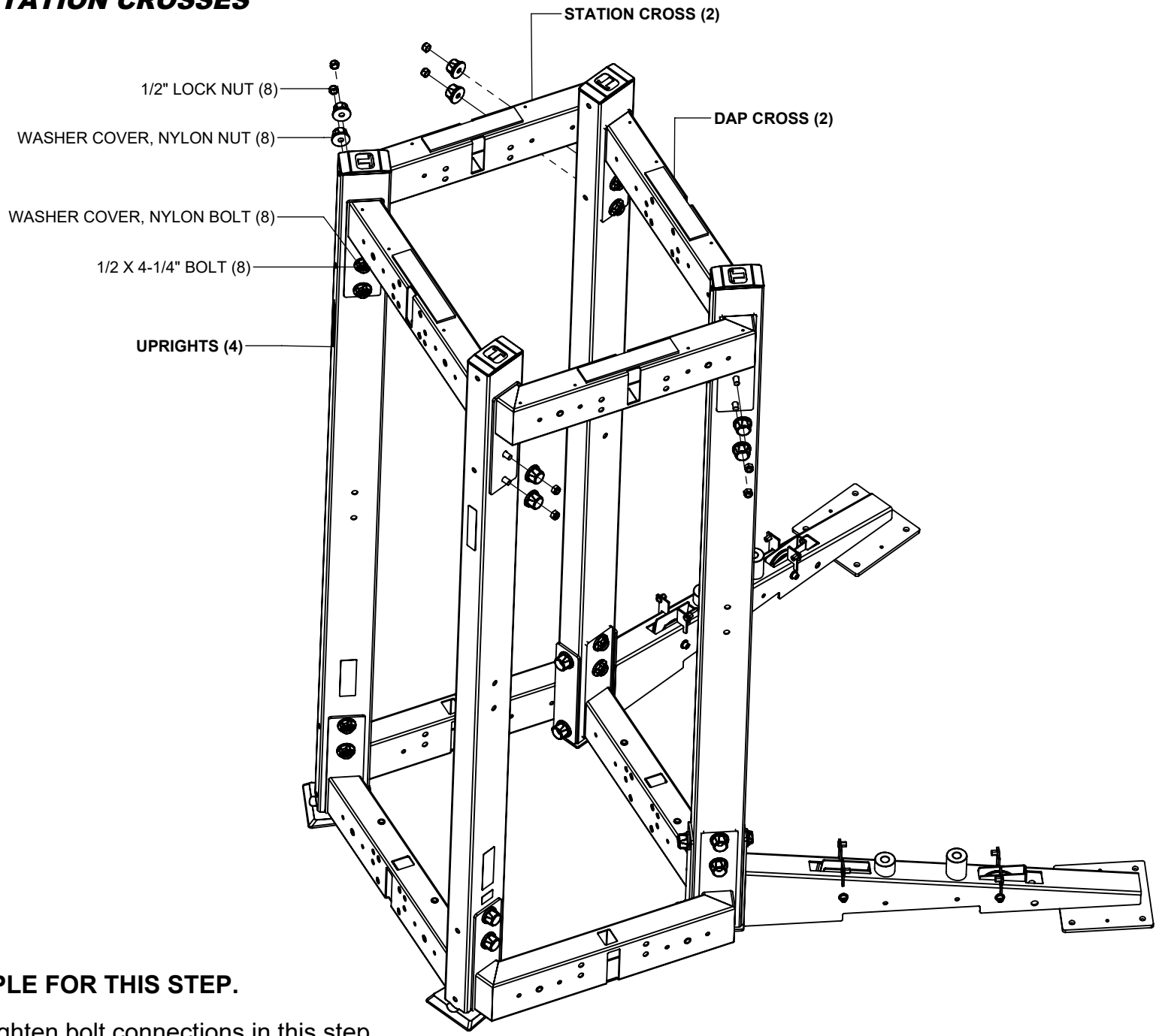
NOTE: Insert the bolts through and leave loose. **Temporarily connect the lock nuts for safety until the next step**. The hardware will be shared with the **STATION CROSS** in the next step.

NOTES:

LOOSELY tighten bolt connections in this step.



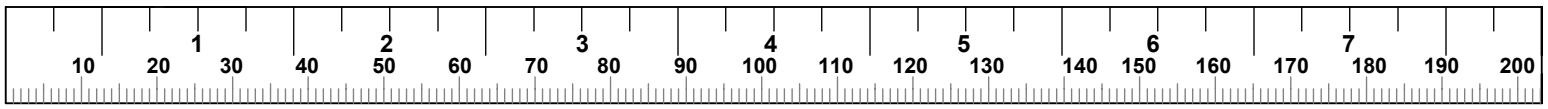
STEP 5 - STATION CROSSES



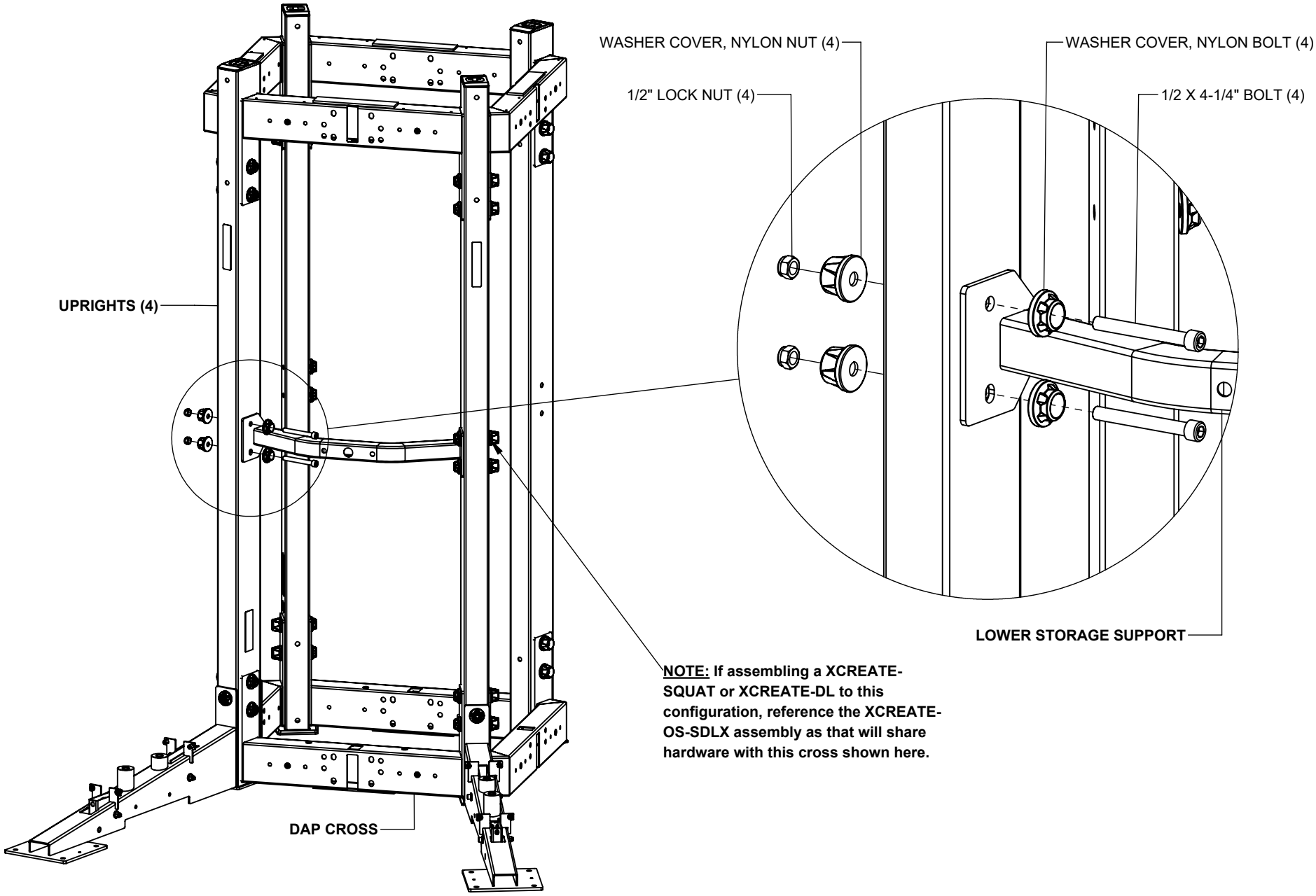
NOTES:

USE 2 PEOPLE FOR THIS STEP.

LOOSELY tighten bolt connections in this step.



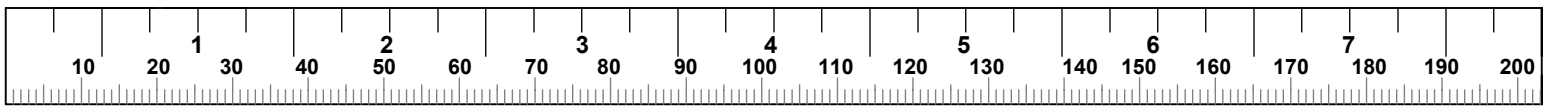
STEP 6 - STORAGE ASSEMBLY



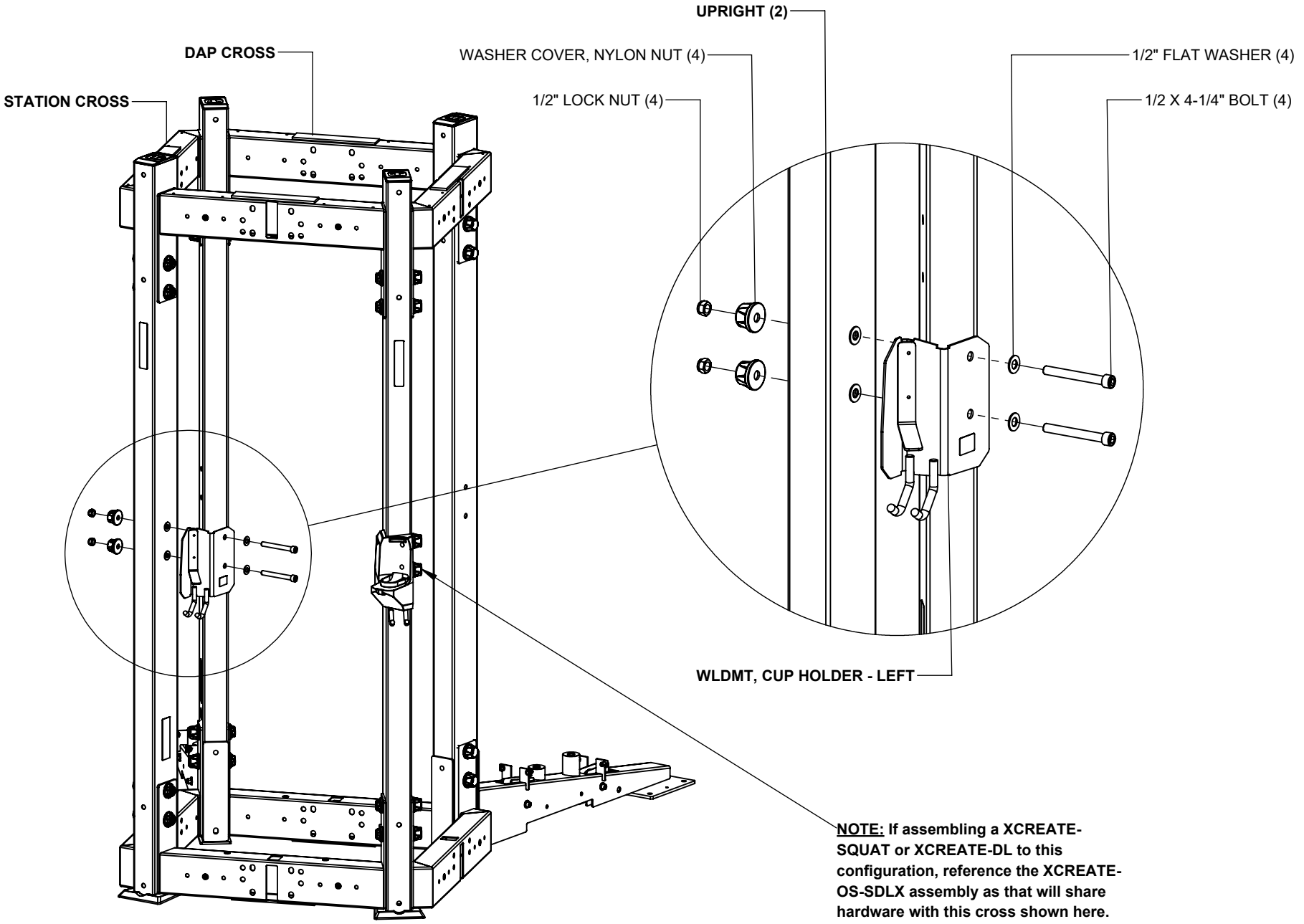
NOTE: **If assembling a XCREATE-SQUAT or XCREATE-DL to this configuration, reference the XCREATE-OS-SDLX assembly as that will share hardware with this cross shown here.**

NOTES:

LOOSELY tighten bolt connections in this step.

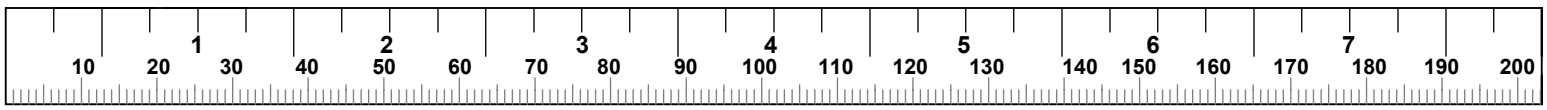


STEP 7a - CUP & HANGING STORAGE

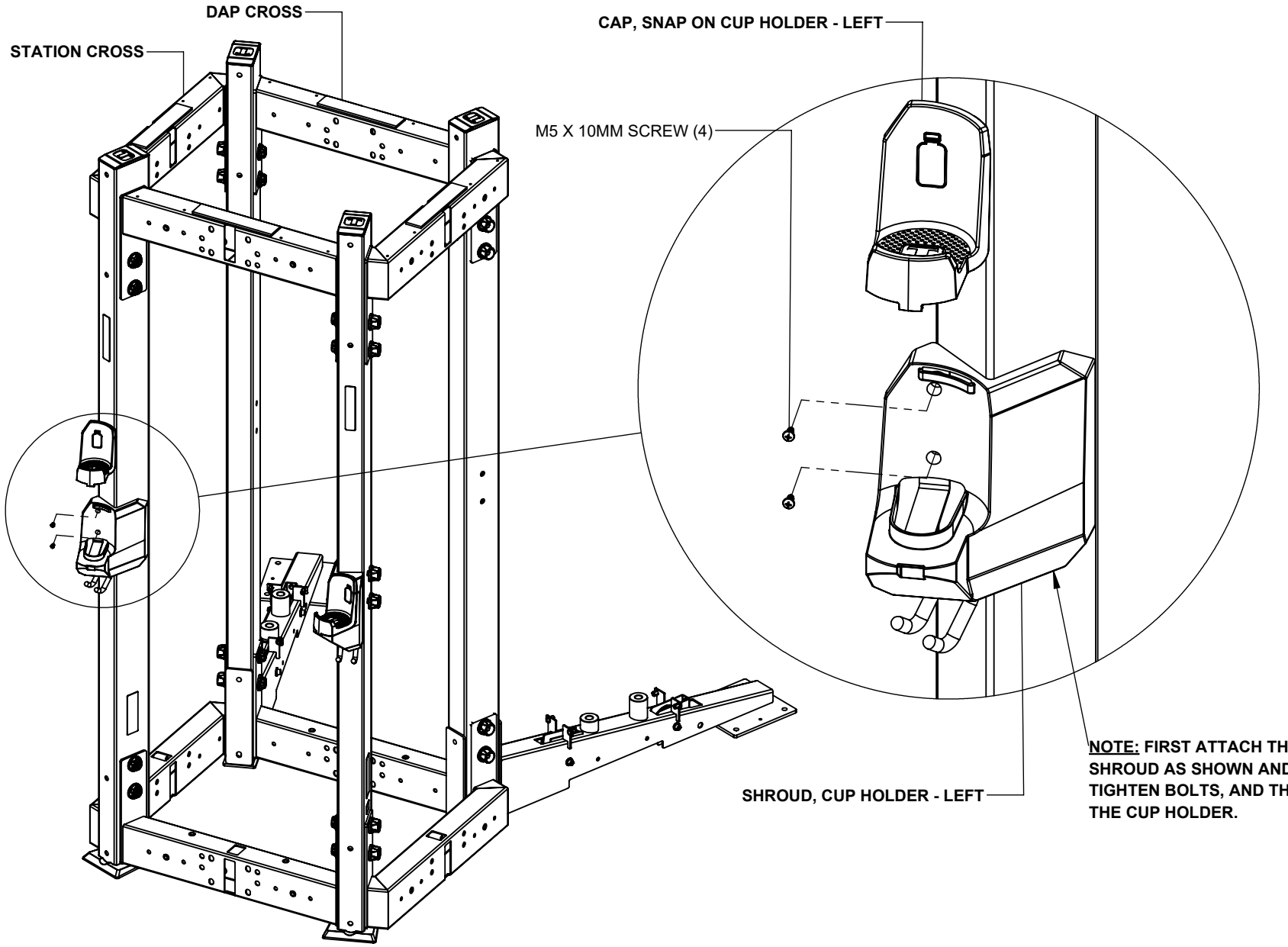


NOTES:

SECURELY tighten bolt connections in this step.

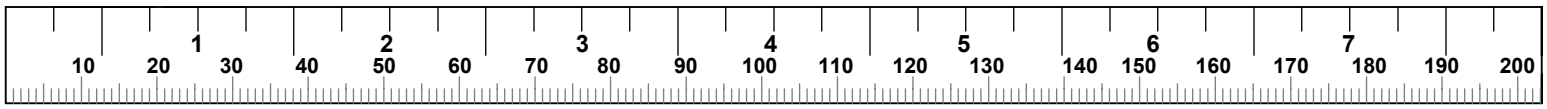


STEP 7b - CUP & HANGING STORAGE

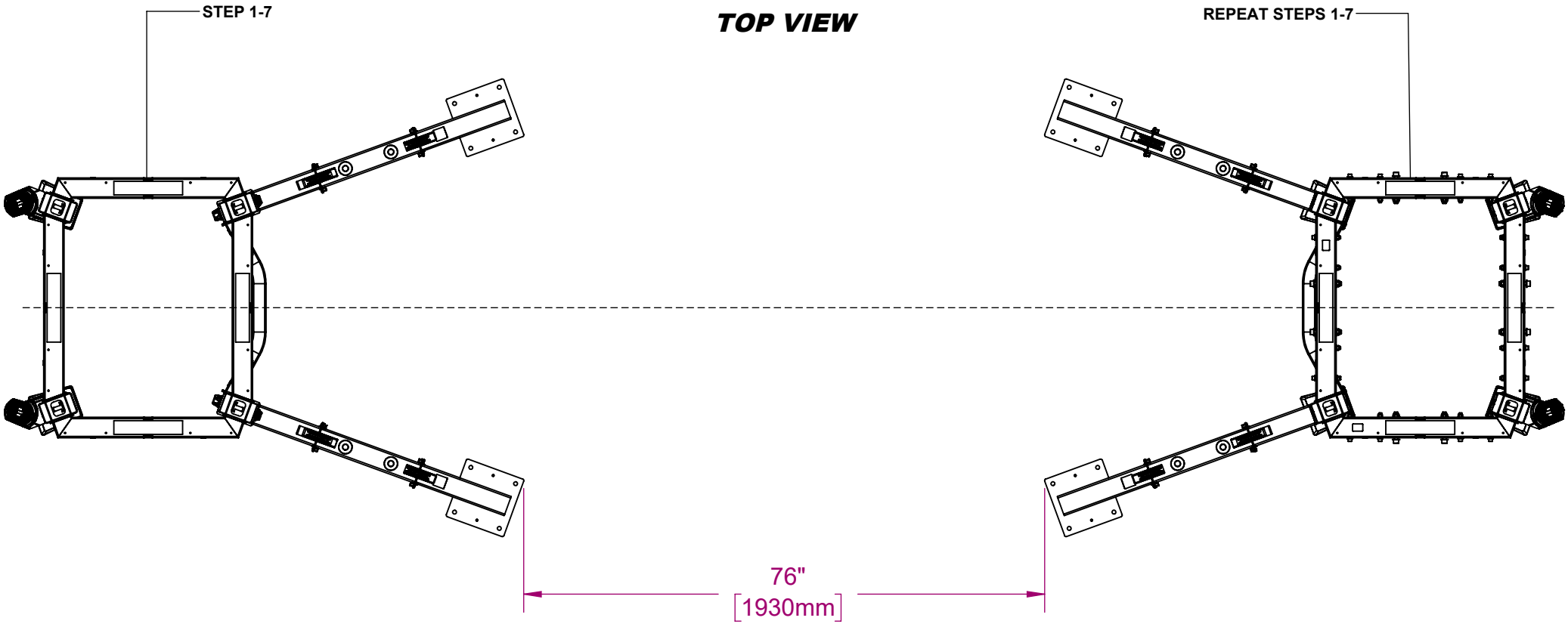


NOTES:

SECURELY tighten bolt connections in this step, and all previous steps.



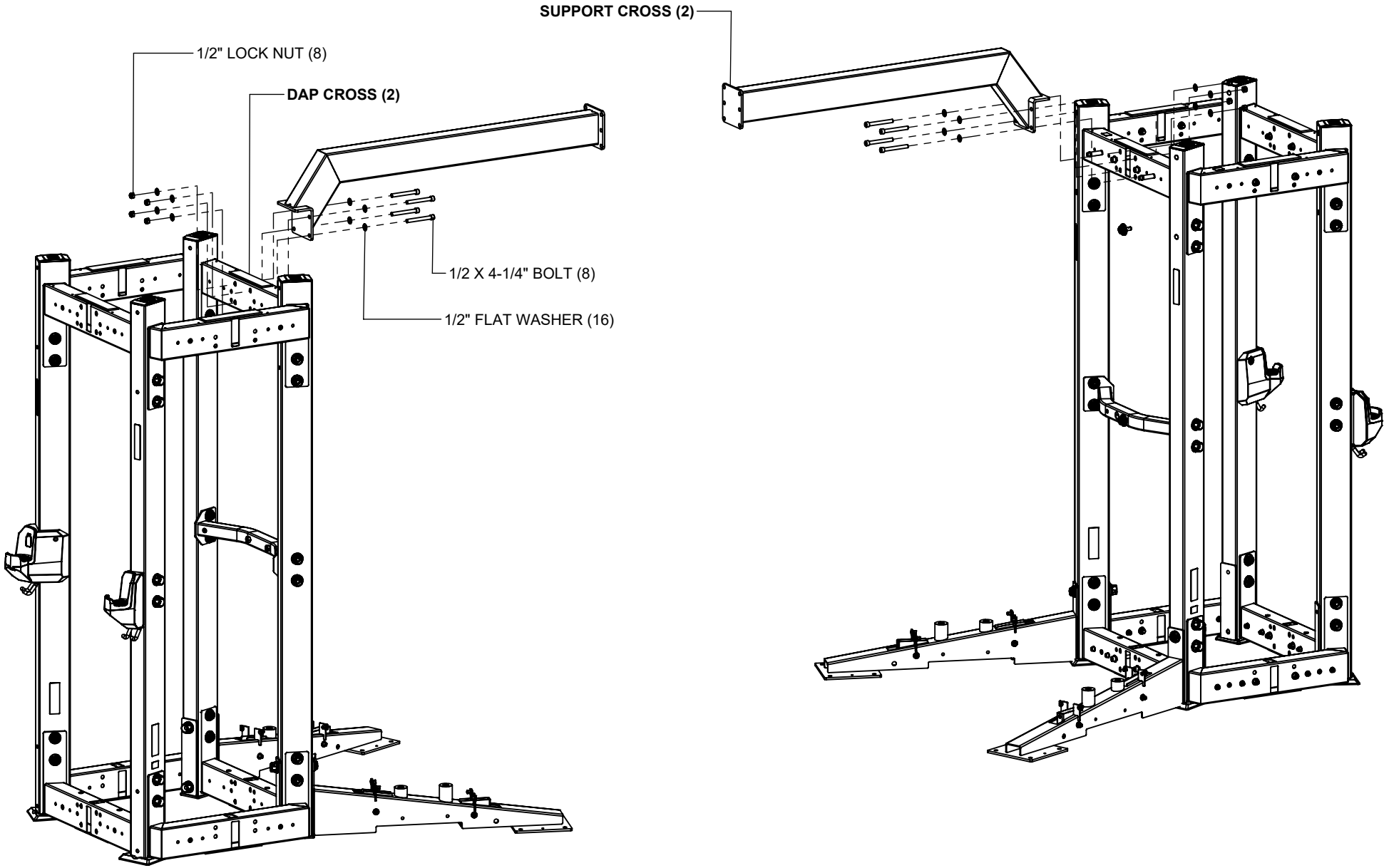
STEP 8 - ALIGNMENT FOR PULL-UP CROSS



NOTES:

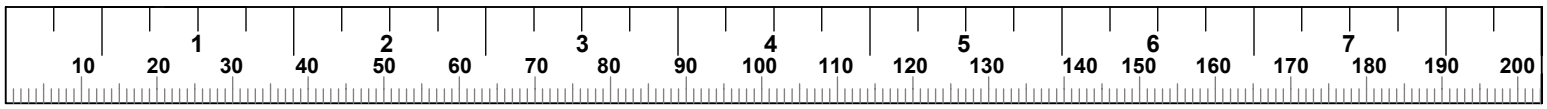
Repeat steps 1-7 and line up these 2 assemblies as shown approximately 76" apart.
This will be the spacing for the pull-up cross assembly.

STEP 9 - PULL-UP CROSSES

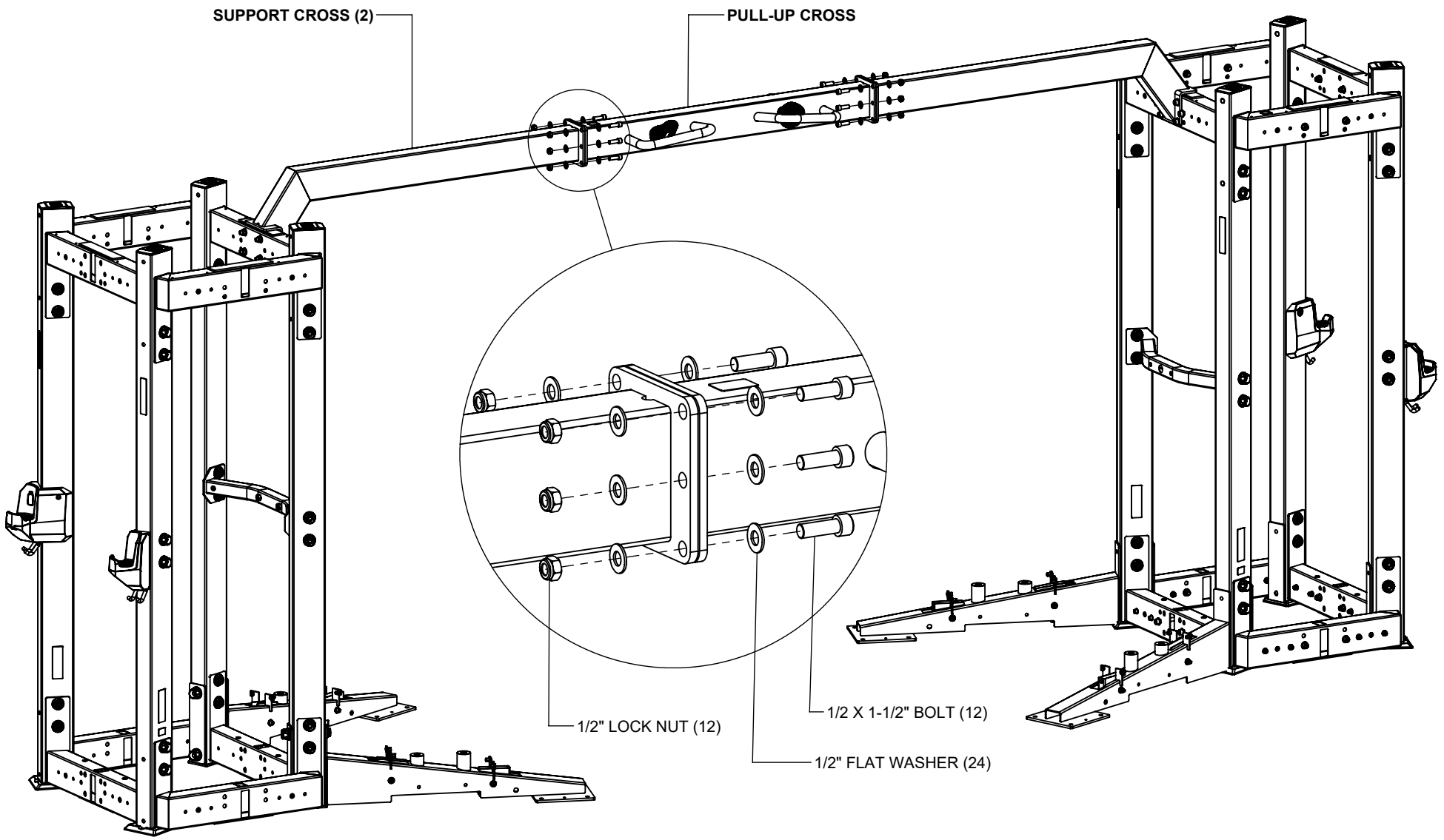


NOTES:

LOOSELY tighten bolt connections in this step.

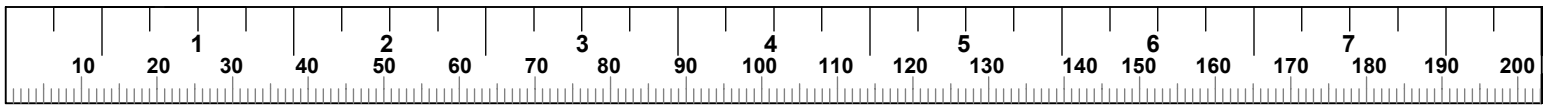


STEP 10 - PULL-UP CROSSES

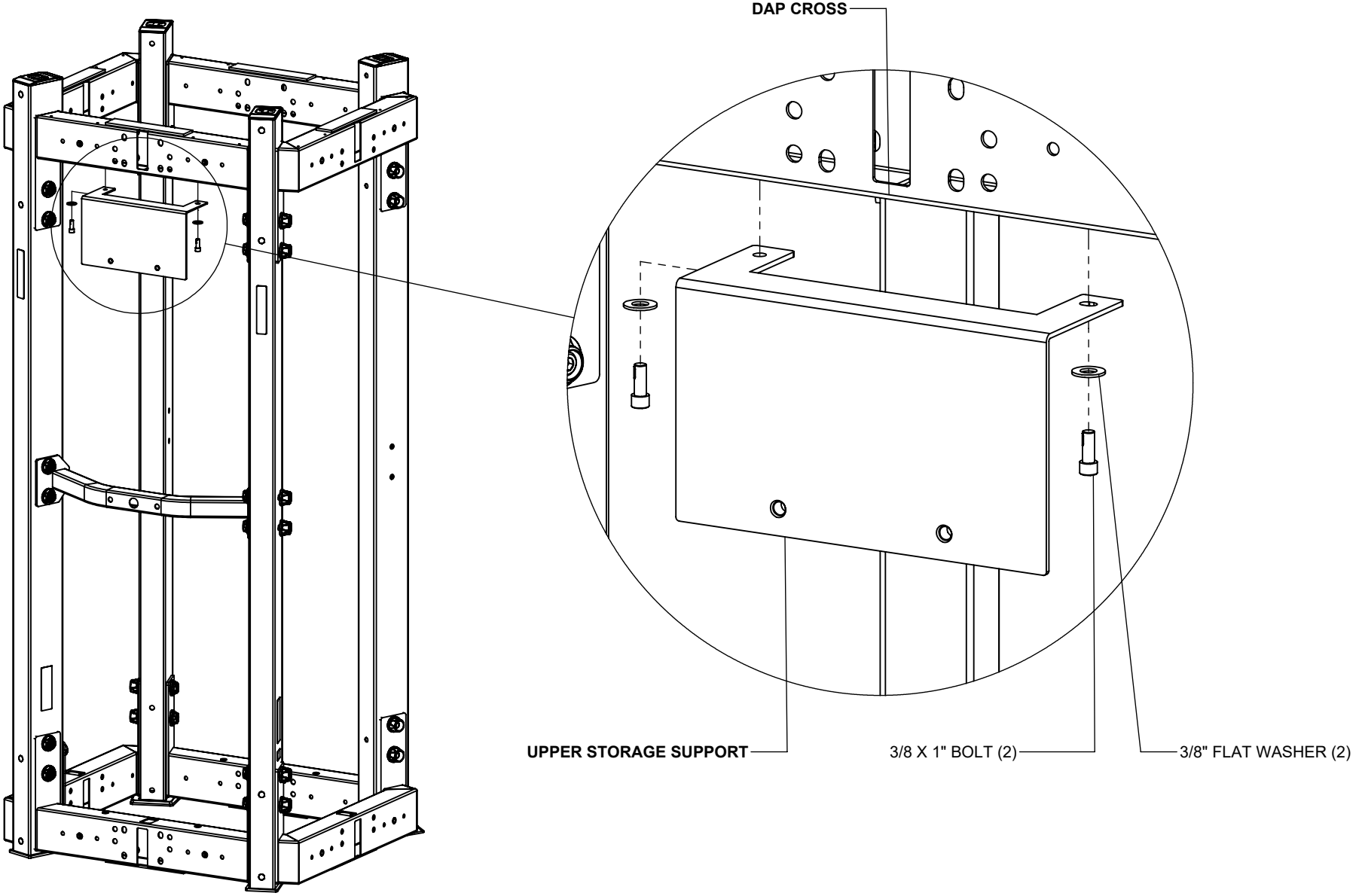


NOTES:

SECURELY tighten bolt connections in this step, and the last step.



STEP 11a - STORAGE ASSEMBLY

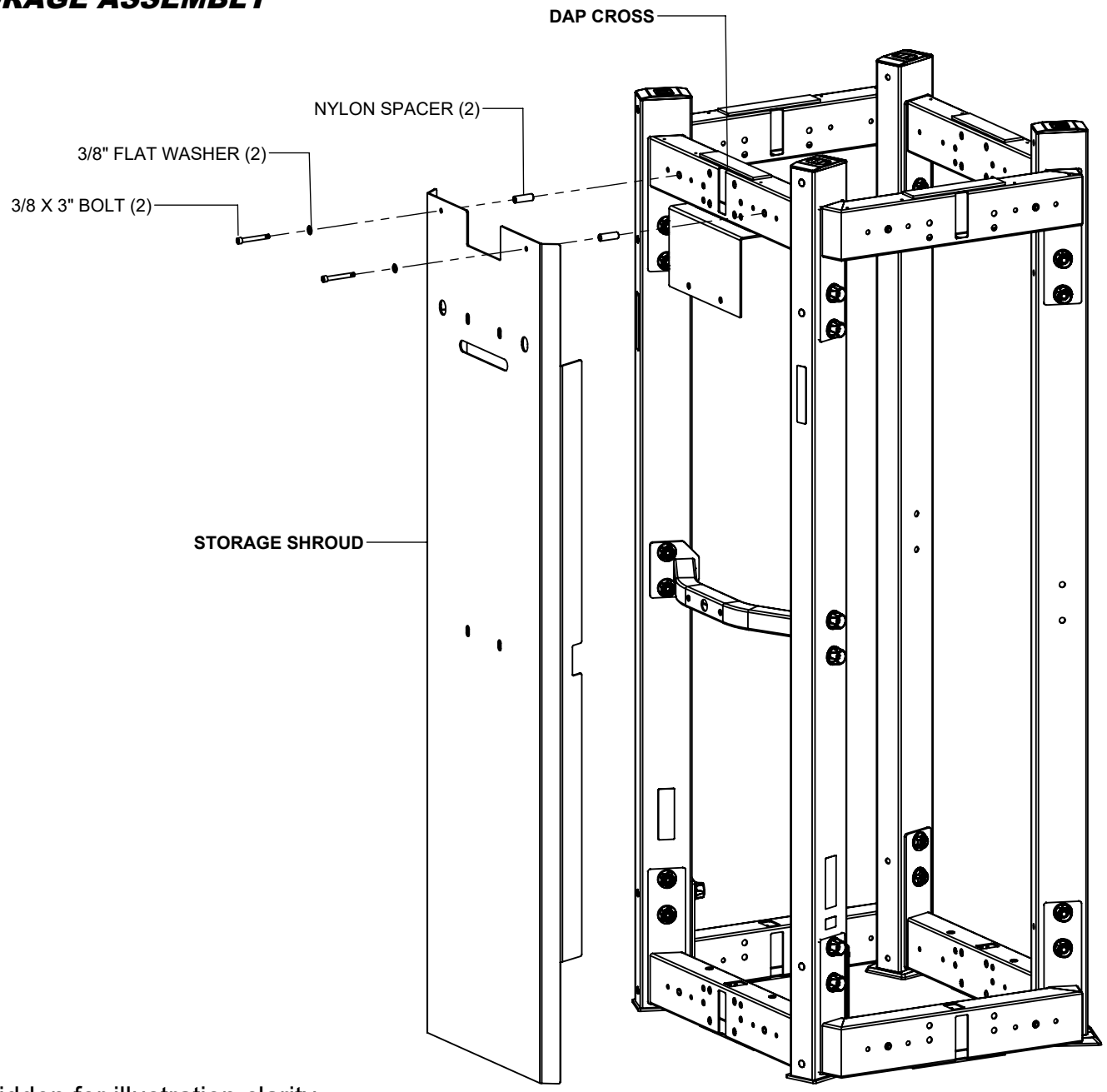


NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step.

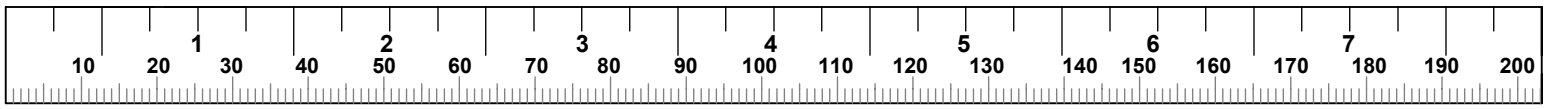
STEP 11b - STORAGE ASSEMBLY



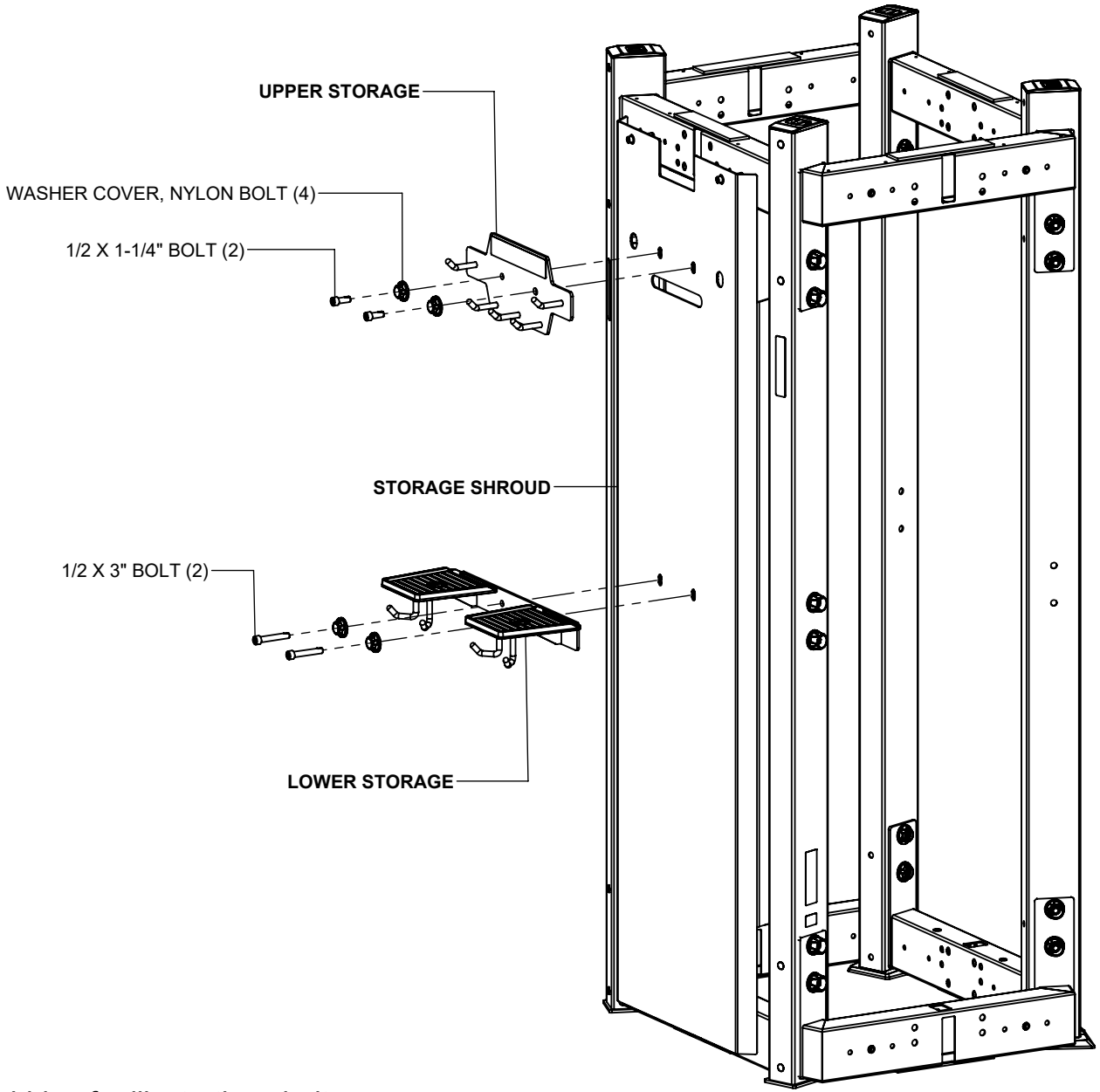
NOTES:

Some items were hidden for illustration clarity.

LOOSELY tighten bolt connections in this step.



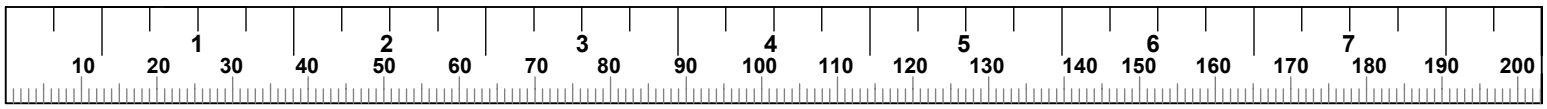
STEP 11c - STORAGE ASSEMBLY



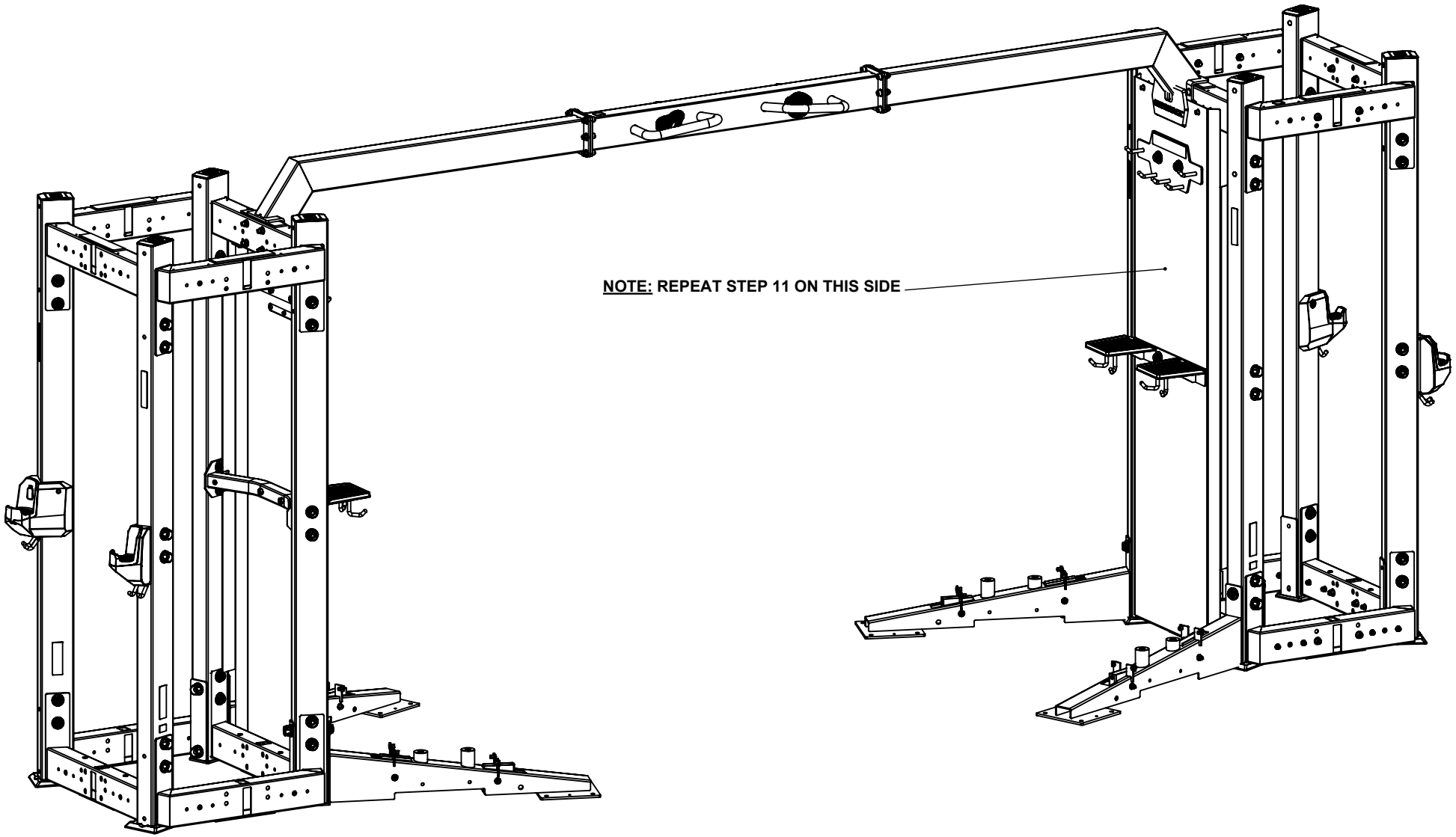
NOTES:

Some items were hidden for illustration clarity.

SECURELY tighten bolt connections in this step, and all previous steps.

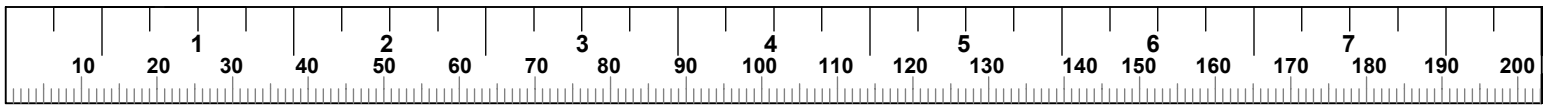


STEP 12 - STORAGE ASSEMBLY

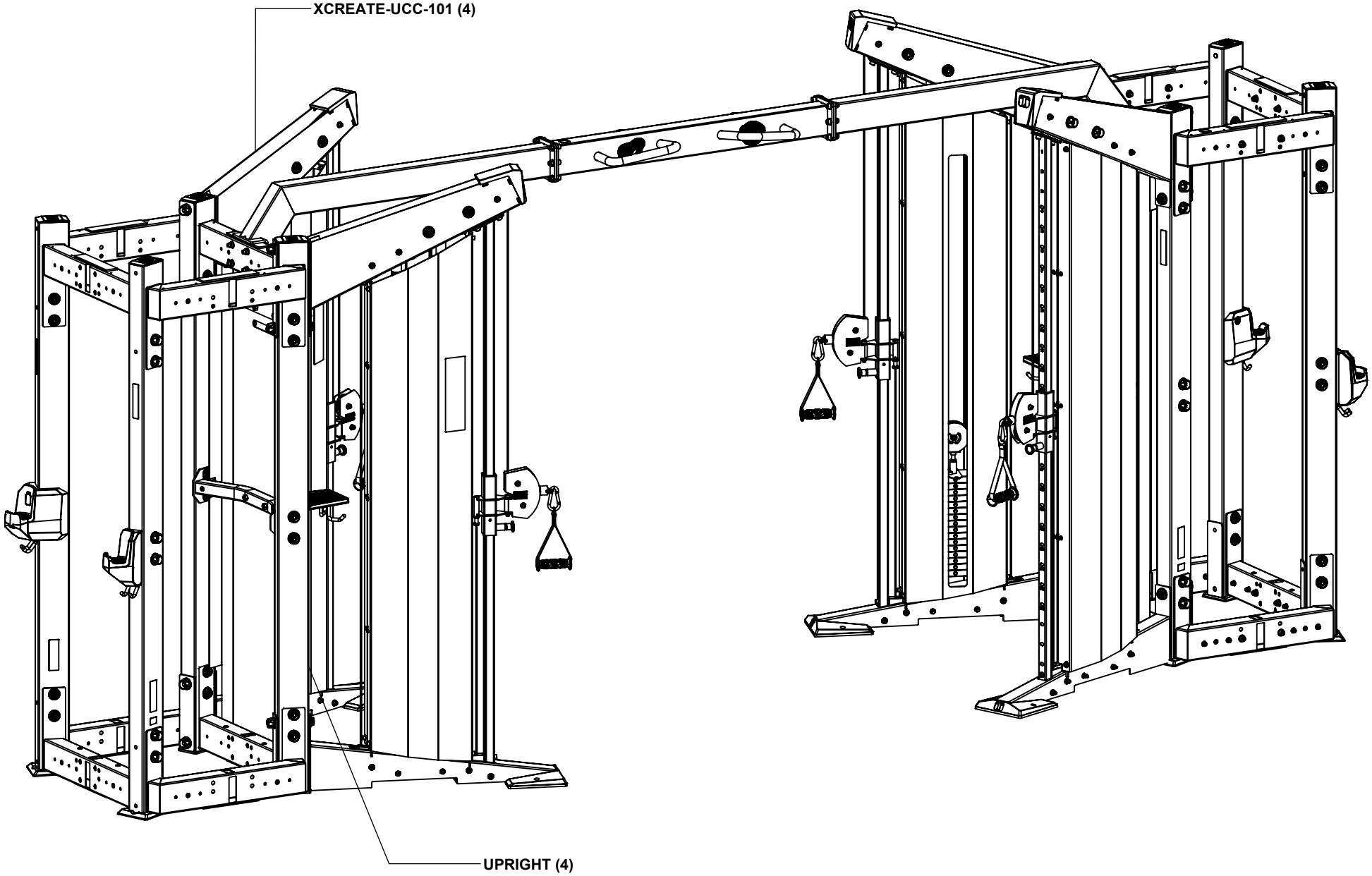


NOTES:

SECURELY tighten bolt connections in this step.



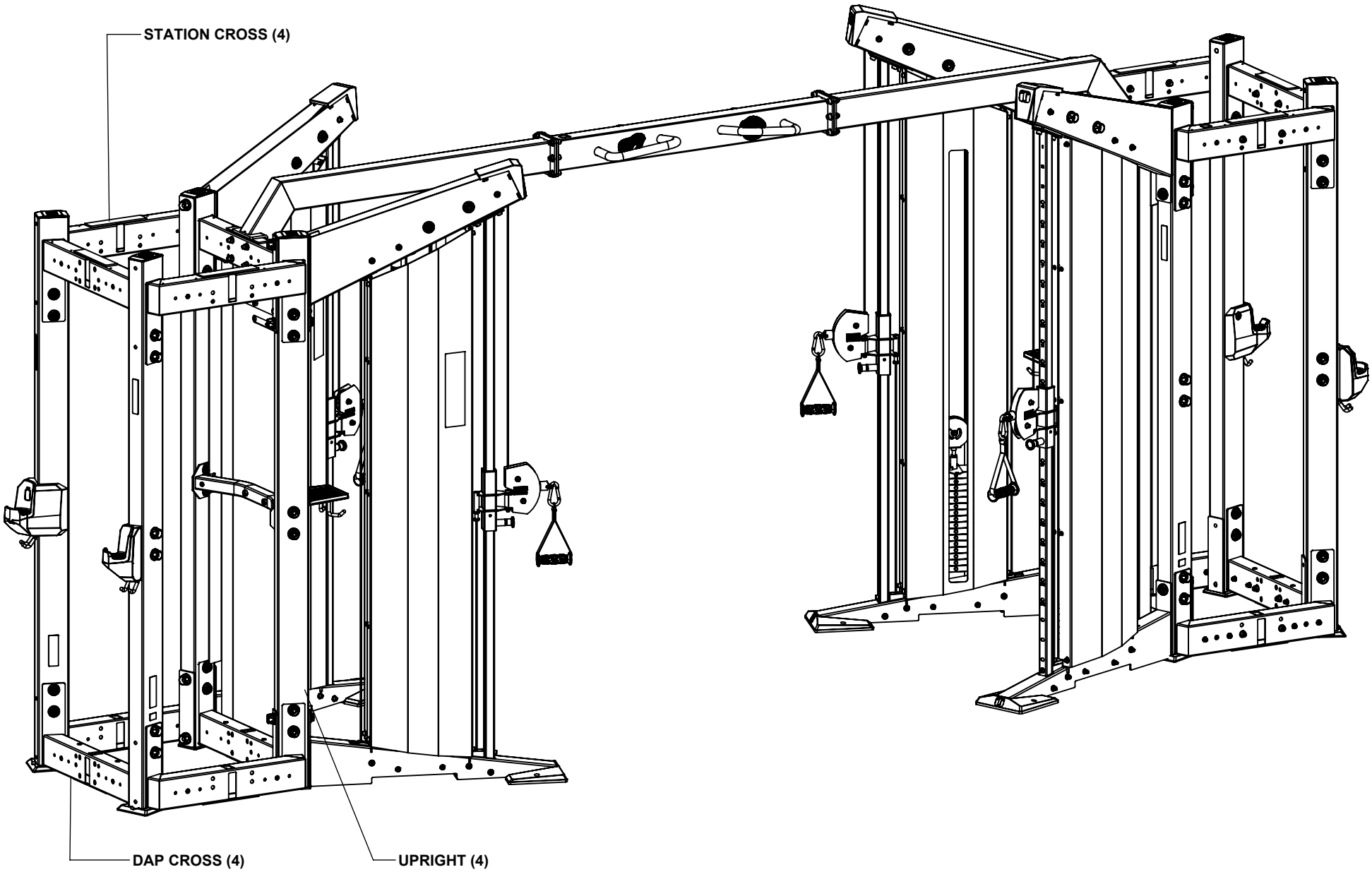
STEP 13 - XCREATE-UCC ASSEMBLY



NOTES:

REFER TO THE XCREATE-UCC-101 INSTRUCTIONS TO ASSEMBLE UPRIGHT CABLE COLUMNS.

STEP 14 - STATION ASSEMBLY

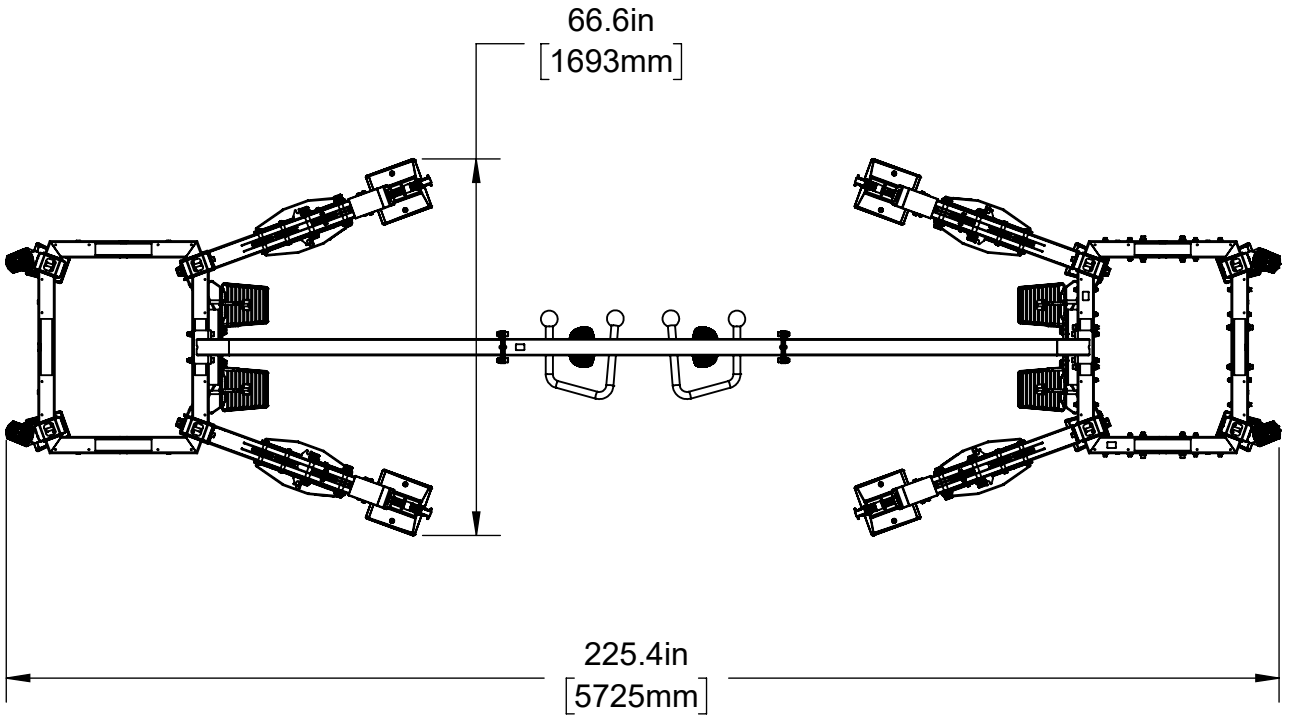


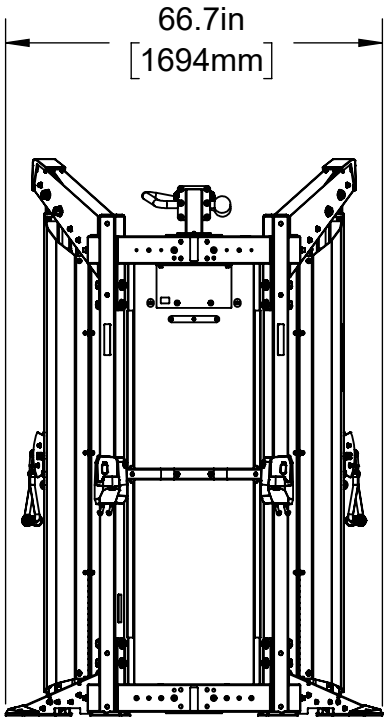
NOTES:

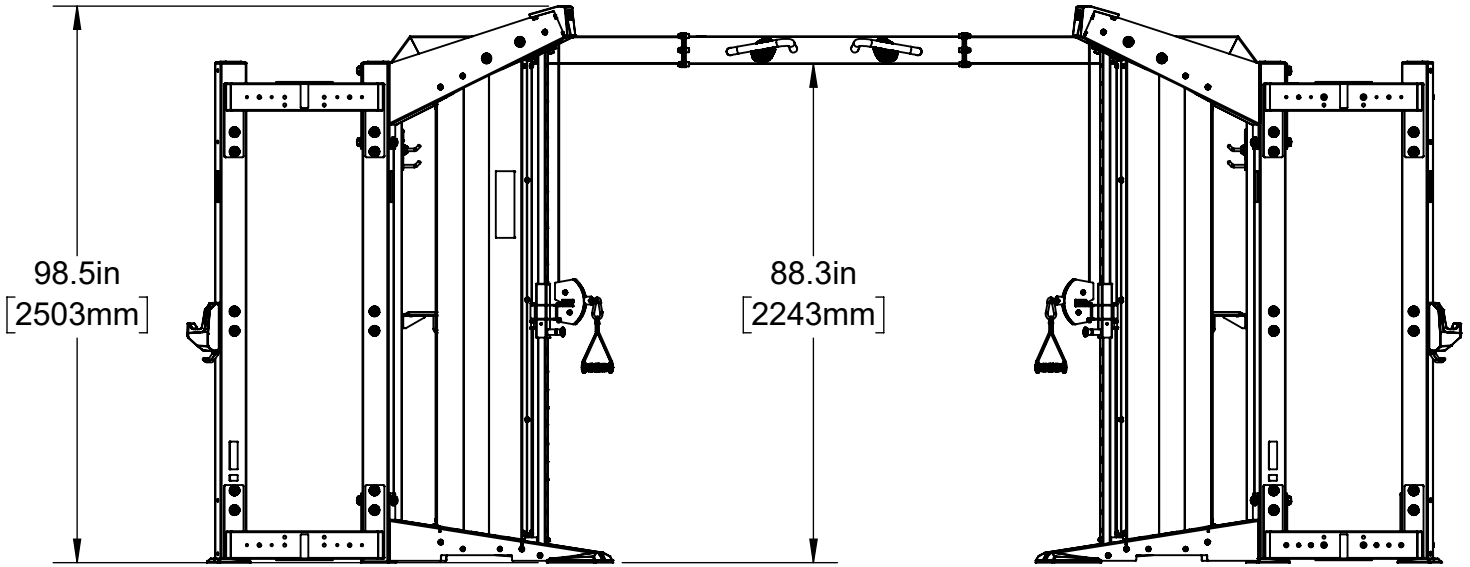
REFER TO THE STATION INSTRUCTIONS TO ASSEMBLE EACH STATION.

DIMENSIONS AND WEIGHT

WEIGHT: 2351 LB (1067 KG)







MAINTENANCE:

INSPECTION: Once a month, check for loose bolts.Tighten if necessary.

SPRING PINS: Make sure Spring Pins are fully engaged in the holes of the Upright. Tighten Spring Pin Nut if necessary.

FRAME: Clean with a damp cloth.

WEIGHT STACK GUIDE RODS: At least once a month, clean and lubricate with a silicone or teflon based lubricant.

CABLES: Check tension, end fitting and cable coating. Replace if damaged or worn.

For customer service contact Torque Fitness Customer service at: 763-754-7533 or service@torquefitness.com

